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**INSTRUCTIONS
FOR REPAIRING
PRONTOR-
PHOTOGRAPHIC SHUTTERS**

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GAUTHIER



PHOTOGRAPHIC SHUTTERS



Preface to Folder 2

PHOTOGRAPHIC SHUTTERS

General

- a) The present folder is a supplement to and the continuation of the previously published "Instructions for Repair Shops". The shutter mechanisms are classified in the traditional manner and enlarged by the addition of the new systems "10" and "11".

According to this the shutter is classified in the following systems:

- 1 Cocking System
- 2 Trigger System
- 3 Slow Speed Assembly System
- 4 Delayed Action Device System
- 5 Shutter Blade System
- 6 Diaphragm System
- 7 Flash Contact System
- 8 Setting System for Speeds
- 9 Speed-Aperture Coupling
- 10 Exposure Control Mechanism
- 11 System of Cover Shutter Blades

- b) In order to help you to find the supplements of this folder the heading of each supplement (new shutter type) has a different color.

With each new supplement you also receive a new table of contents which is to be exchanged for the old one which can be destroyed.

- c) For reason of simplification, beginning with the 5th supplement on size "00" the two ciphers are no longer written in front of the identification number of the model.

for instance: PRONTOR-SVS 00375 is PRONTOR-SVS 375
PRONTOR-SLK 00520 is PRONTOR-SLK 520



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- d) The comments on page 1 - 4 in folder 1 are also valid for this folder and we ask you to take note of them.

Spare Parts

Each order of spare parts must bear the description of the part and its part number.

For instance:	<u>Part Description</u>	<u>Part number</u>
	Frontplate	345-U143
	Slow speed ass.	381-G20
	Synchro switch ring	476- 212

This information can be gathered from the spare parts list which is included in each supplement.

In case of doubt, please send us the part to be replaced, and if possible, indicate the camera in which the shutter is used, by brand and model number.



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Fourth Supplement CONCERNING THE SINGLE "CONTROL-RING" SHUTTER PRONTORMAT

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General Introduction

The PRONTORMAT shutter is designed and in combination with an exposure meter, distinguishes itself from the traditional shutter through the following characteristics:

1. All settings of the shutter are made simply by rotating a single "control-ring" comprising the "daylight range" and the "flash range".
2. There are no scales for speed and diaphragm adjustments. Only the "flash range" has a scale with the diaphragm values.
3. By rotating the "control-ring", point and pointer of the exposure meter are brought into coincidence. In this way the best speed-aperture combination is set in accordance with the prevailing light conditions.
4. When lighting conditions in the "daylight" range are too poor for perfect pictures, the exposure meter is automatically switched off and simultaneously, the shutter is switched to the "flash" range. The constant speed of $\frac{1}{30}$ sec. and the X-synchronization adjustments permit the use of flash bulb, as well as electronic flash equipment.
5. On shutters with a depth of field indicator, the two index pointers are set on the value scale attached to the diaphragm by rotating the "control-ring".



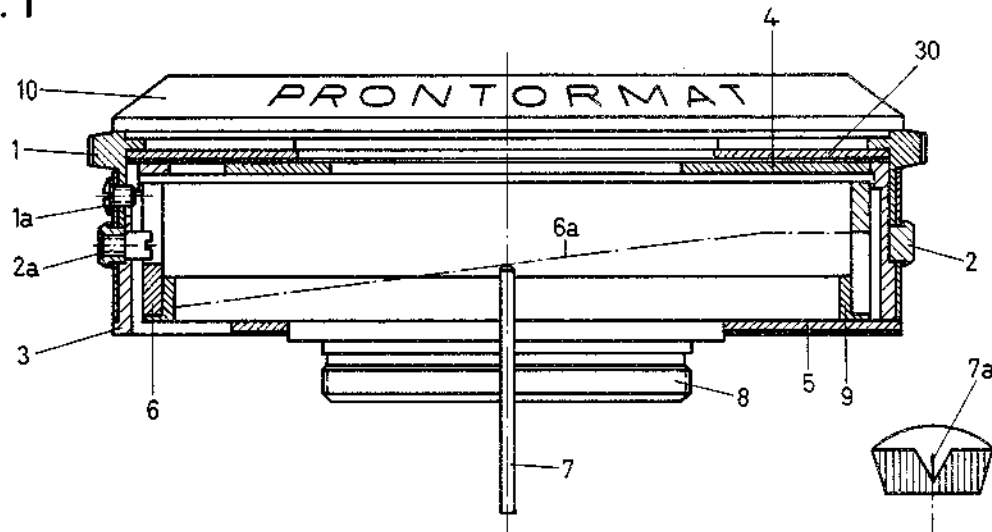
INSTRUCTIONS FOR REPAIR SHOPS

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DESIGN AND FUNCTIONAL OPERATION OF THE "CONTROL-RING" SHUTTER

The sectional drawing of fig. 1 shows the rings and control cams engaged to be carried on a rotating movement. The single "control-ring" (1) is rigidly engaged to the notched ring (3) by means of a pin-slot-connection (1a) while the ring for the film speed (2) is adjustable and coupled with the notched ring by means of a click spring and connecting to the driver slot of the exposure control cam ring (6) by means of a scew head (2a).

Fig. 1



All rotary driver connections of the rings and disks are turned to the sectional field resp. plane.

1. setting ring ("single control-ring") 00555-137
2. film speed ring 00555-722
3. notched ring 00555-772
4. control disk 00555-24
5. diaphragm ring 00555-7.1
6. exposure-control cam ring 00555-705
7. tracing-pin of the exposure meter
8. shutter housing 00555-U1
9. holding ring for exposure control cam ring 00555-700
10. front plate 00555-U143
30. base plate 00555-794.1

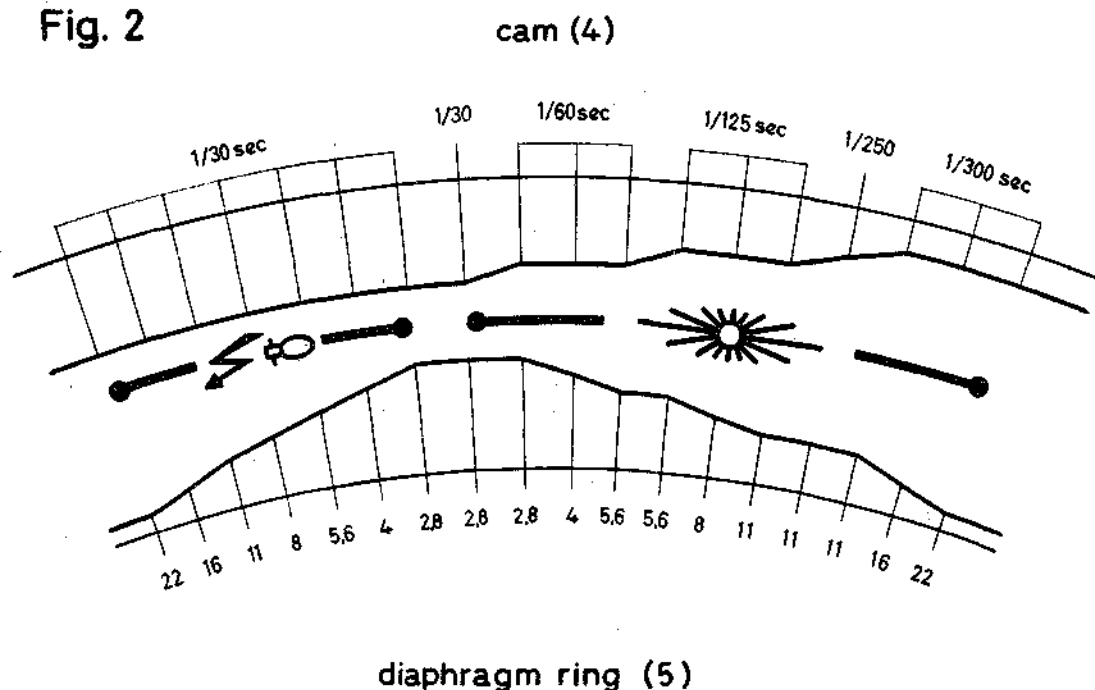


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From fig. 1 results that the rotating of the "One"-Ring as well as the setting of the film speed on the film speed ring influences the pointer (7a) of the exposure meter over the control cam (6a) of the exposure meter control cam ring. And in order to change speed and aperture in dependence of the exposure meter indication by rotating the "One"-Ring, drivers are formed on the control disk (4) and on the diaphragm ring (5) which engage with the notch ring (3).

Fig. 2



speed-aperture-diagram

The diagram shows how speed and aperture are associated.



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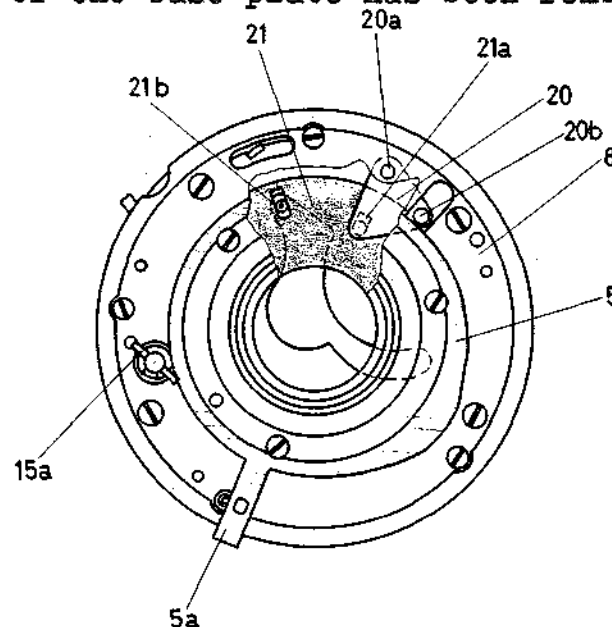
6b Diaphragm System

The PRONTORMAT has a new system of diaphragm control (fig. 3 and 4). By this method the adjustment of the diaphragm ring (5) over the diaphragm lever (20) and the diaphragm disk (21) controls the setting of the blades (23).

The diaphragm lever, performs as an angle lever, the pivot bearing (20a) which is a stay-bolt riveted into the base plate (8), engages with a control-rivet in the control-slot (21a) of the diaphragm disk, while the eccentric rivet (20b), protruding through a slot in the base plate, comes to rest on the diaphragm ring (5).

Fig. 3 shows the shutter as seen from the camera side. For better illustration part of the base plate has been removed.

Fig. 3



- 5 diaphragm ring 00555-7.1
- 5a driver stud
- 15a cocking spindle
- 20 diaphragm lever 00555-U760.1
- 20a pivot bearing
- 20b eccentric rivet
- 21 diaphragm disk 00555-8
- 21a control slot
- 21b inset slot for blades



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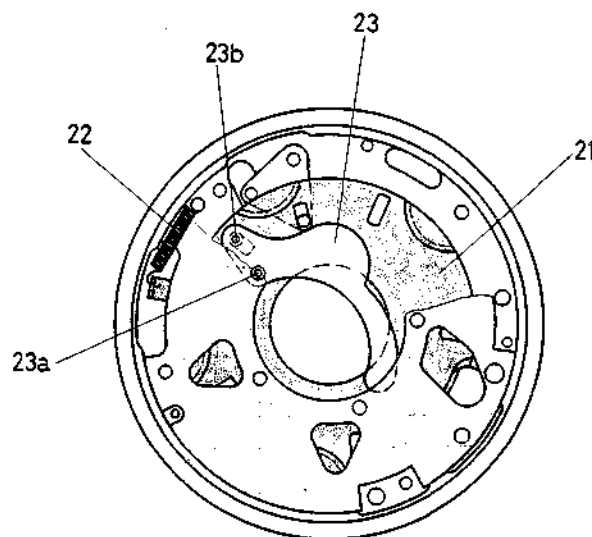
A tension spring (22) (fig.4) which is anchored to a spring-lug of the diaphragm disk, guarantees the shifting of the blades without any "play" as well as making positive contact with the eccentric rivet on the control-cam of the diaphragm ring. The object of the eccentric rivet is to adjust the diaphragm from the originating point ALFRED GAUTHIER GMBH to the nominal value of a certain point of the control system.

Reference

Should the diaphragm system be dismantled, it will be necessary that after the re-assembly and before the tension spring (22) is anchored, that a check be made to determine whether the diaphragm-disk and diaphragm lever can both be operated smoothly.

Fig. 4 shows the shutter after a part of the diaphragm cover disk has been removed.

Fig. 4



- 22 tension spring 00412-672
- 23 blade 00555-U5
- 23a bearing rivet (diaphragm control disk)
- 23b control rivet (diaphragm disk)



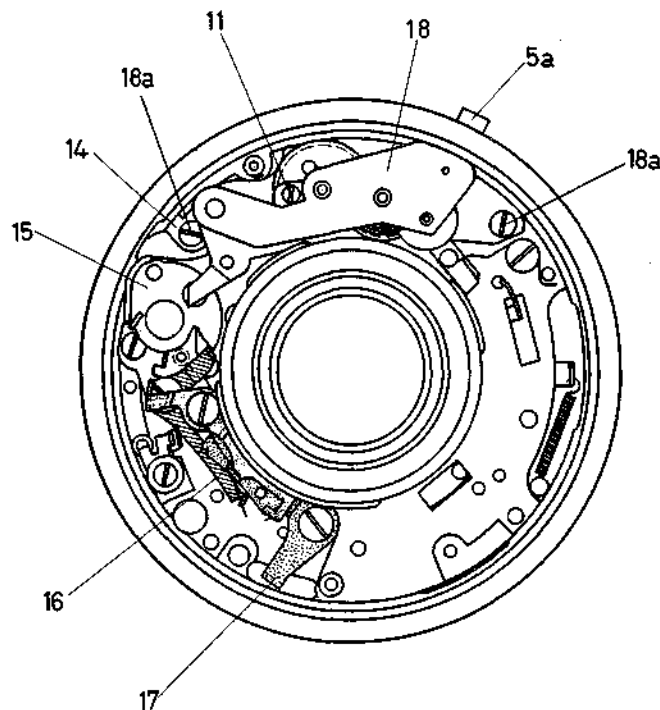
INSTRUCTIONS FOR REPAIR SHOPS

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7b Flash Contact System

Fig. 5 shows the shutter mechanism after the control disk and the notch ring have been removed.

Fig. 5



- 5a driver stud of the diaphragm ring 00555-7.1
- 14 contact plate 00555-173
- 15 cocking lever 00555-U96
- 16 stud of the speed lever 00555-119
- 17 trigger 00346-U85.1
- 18 slow speed assembly 00555-G20
- 18a fixing screws for contact plate and slow speed assembly 00499-135

After removing the two fixing screws (18a), the slow speed assembly (18) can be lifted off the shutter housing. The contact plate (14) held by the fixing screw, rests with a contact flap (14a, fig. 6) on the bright finished side of the housing (8a) in order to effect a small electrical contact (ground) resistance, during the time the

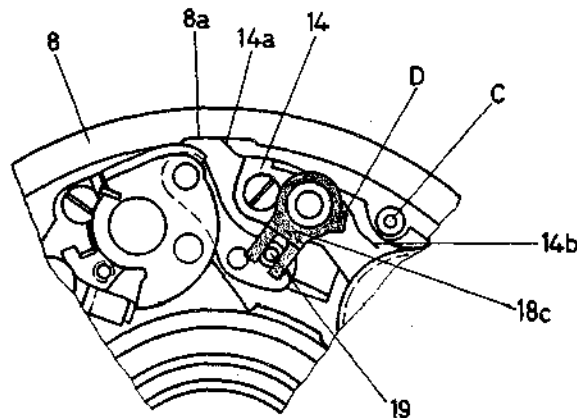


INSTRUCTIONS FOR REPAIR SHOPS

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contact spring (14b) is being pressed against the contact pin (C) from the dog (D) of the contact lever (18c) during the shutter action.

Fig. 6



- 8a bright finish turning on housing 00555-U1
- 18c contact lever
- 19 drive latch rivet
- D dog point of contact lever
- C contact pin

Reference:

1. When installing the slow speed assembly (18) notice that the stud of the drive latch rivet (19) is encircled by the fork of the contact lever (18c).
2. Regarding the cocking - release - and shutter blade systems, we refer to the instructions for the operation of the PRONTOR-SVS SHUTTER.

INSTRUCTIONS FOR REPAIR SHOPS

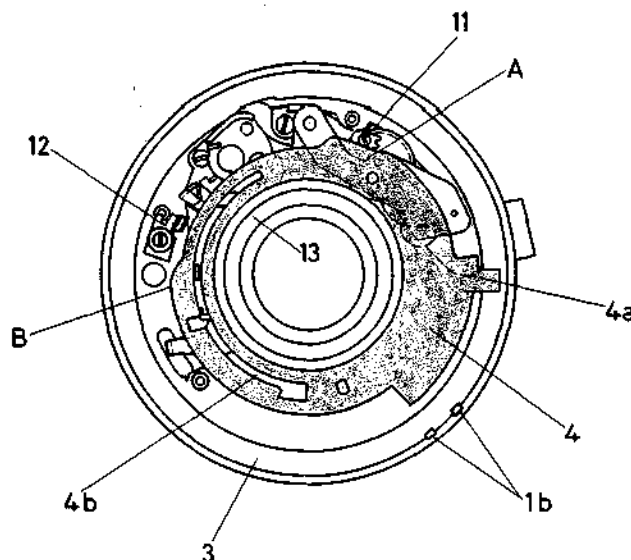


PHOTOGRAPHIC SHUTTERS

8d Setting System for Shutter Speeds

The speed is set with the driver stud (4a) which is engaged with the notched ring (3), of the control disk (4) embedded on the socket of the base plate (13) and in connection with the eccentric rivet (11) of the slow speed assembly, the control cam (A) and the control slot (4b). The shutter speeds which are used in the "day-light" range go from $1/30$ sec to $1/300$ sec, while in the "flash range" a constant speed of $1/30$ sec is employed. (see fig. 2).

Fig. 7



- 1b inset slots for "Control-Ring".
- 3 notched ring 00555-772
- 4 control disk 00555-24
- 4a driver stud
- 4b control slot
- A control cam for shutter speeds
- B switch cam for exposure meter
- 11 eccentric rivet for slow-speed-assembly
- 12 short circuit switch (short circuit spring 1 00555-767)
(short circuit spring 2 00555-768)
- 13 base plate 00555-U15

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References:

1. Contrary to the methods used in traditional shutters, the adjustment of the PRONTORMAT shutter speeds is not done by filing or chiseling the speed-control disk. The adjustment is done by turning the eccentric rivet (11). This requires a feeler gauge. This can be made according to the specifications as shown in fig. 8 or can be ordered from the manufacturer of the shutter. (ALFRED GAUTHIER GMBH or it's Representatives).
The radius 19.1 mm of the feeler gauge corresponds to the position of the eccentric rivet on the control-disk at setting $1/250$ sec. Only this speed has to be adjusted as the precise manufacture of the control disk and the slow speed assembly, which is specifically designed for the PRONTORMAT, guarantees the accuracy of the other speeds according to the control program shown in fig. 2.
2. Of special importance when gauging the shutter speed, is the setting of the diaphragm. With the "light-true" PRONTORMAT the speed is always tied to a certain aperture (see fig. 2) and the control-cam is accordingly set to same. The given speed is thus guaranteed effectively by the shape of the control cam. As a result, the shutter speed can only be gauged with a setting disk ($1/250$ sec) at an aperture setting of 11. For this the aperture has to be set on the aperture value 11 given in the flash range or to the standard value which can be gathered from table 8a.
For simpler and greater accuracy, adjustment of the shutter speed can be made with the use of a special setting device, as used by the shutter manufacturer. The diaphragm ring and control disk are fixed exactly in positions ($1/250$ sec - aperture 11) so that the speed can be checked and corrected at once. This setting device can also be ordered from the shutter manufacturer or through it's distributors.



INSTRUCTIONS FOR REPAIR SHOPS

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3. When the control disk is installed into the shutter housing attention must be paid not to bend the short circuit springs (12).

Fig. 8

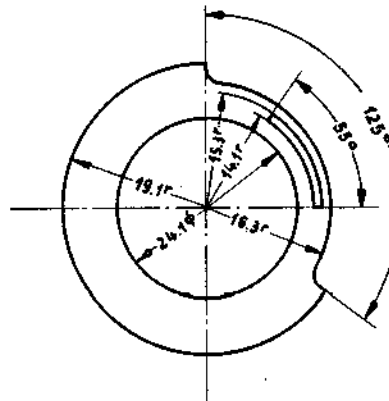


Table 8a

Focal Length	Standard Value
$f = 4,5$ cm	3,25 mm
$f = 5$ cm	3,6 mm

The "standard value" is the approx. dimension of the radius of the inner circle of the pentagon formed by the blades.



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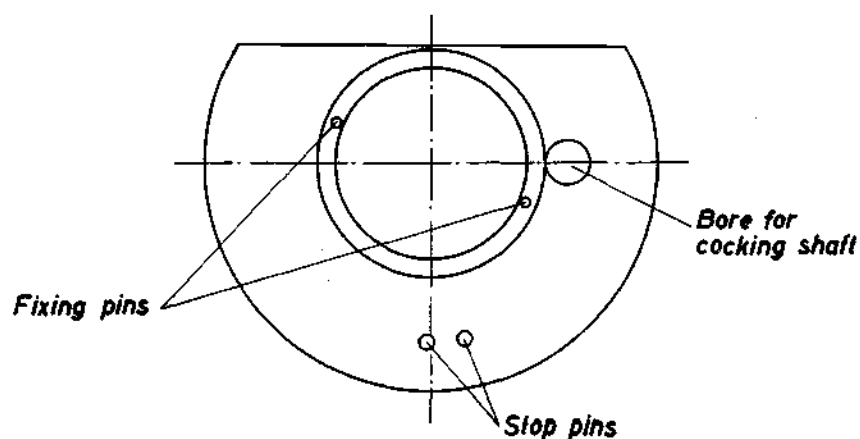
Supplement to Setting System for Shutter Speeds (Sheet 98-100)

The completely assembled shutter without automatic depth-of-field mechanism, as illustrated in Fig. 7, is placed on the setting gauge 4 CCF 1953. Any possible fixing screws will have to be removed previously, because the threaded holes will be used for centering.

For examining, the shutter is placed over the two fixing pins of the nozzle, so that the cocking shaft is located above the bore of the flange. The notched ring must be rotated until the lug (5a) of the diaphragm ring (see Fig. 3) is located between the stop pins. As the lugs of the diaphragm ring and control disc (4, Fig. 7) rest in the recesses of the notched ring, the diaphragm is thus set for aperture 11 and the shutter speed for $\frac{1}{250}$ sec. If an examination reveals that the shutter speed of $\frac{1}{250}$ sec. exceeds the permissible tolerance, the speed is adjusted by turning the eccentric rivet (11, Fig. 7).

Setting Gauge for Model 555

Stock No. 4 CCF 1953





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10 Automatic Depth of FieldPreface

The PRONTORMAT shutter is equipped with an automatic depth of field indicator showing the depth of field range after the distance is set on the lens. Together with the front plate and the "Control-Ring" the parts of the depth-of-field automatic system form one unit. The positive coupling of "Control-Ring" and depth of field, automatically effecting the positions of the two depths-of-field indicators can always be changed depending upon the resulting apertures when rotating the "Control-Ring". The arrangement of the indicators permits simultaneous reading of (a) the range of the depth-of-field, and (b) the distance scale of the lens at a glance.

References:

The PRONTORMAT shutter readily can be purchased with or without the automatic depth-of-field system. The "depth-of-field automatic" unit front plate (fig.9) is replaceable when requested.

Structure

The depth-of-field automatic system is a closed unit, built into a housing similar to the front plate, and held together and enclosed by the base. Fig. 9 shows the component parts of the depth-of-field system in step-up process of assembly. All geared parts have a mark (M) which must coincide with the stroke-point-stroke line, leading from the center of the shutter trough bearing point (G). Pointer ring 1 (24) is placed on the front plate (10) and aligned, then, female pinion (25) is shifted over bearing bolt (G), and pointer ring 2 (26) and equalizing spring (27) is then placed around stay bolt (H), which serves as a bearing spindle for the bore (k) of the segment ring (28), over pin (S). The depth-of-field indicators are controlled by means of control cam (L) of the cam disk (29).

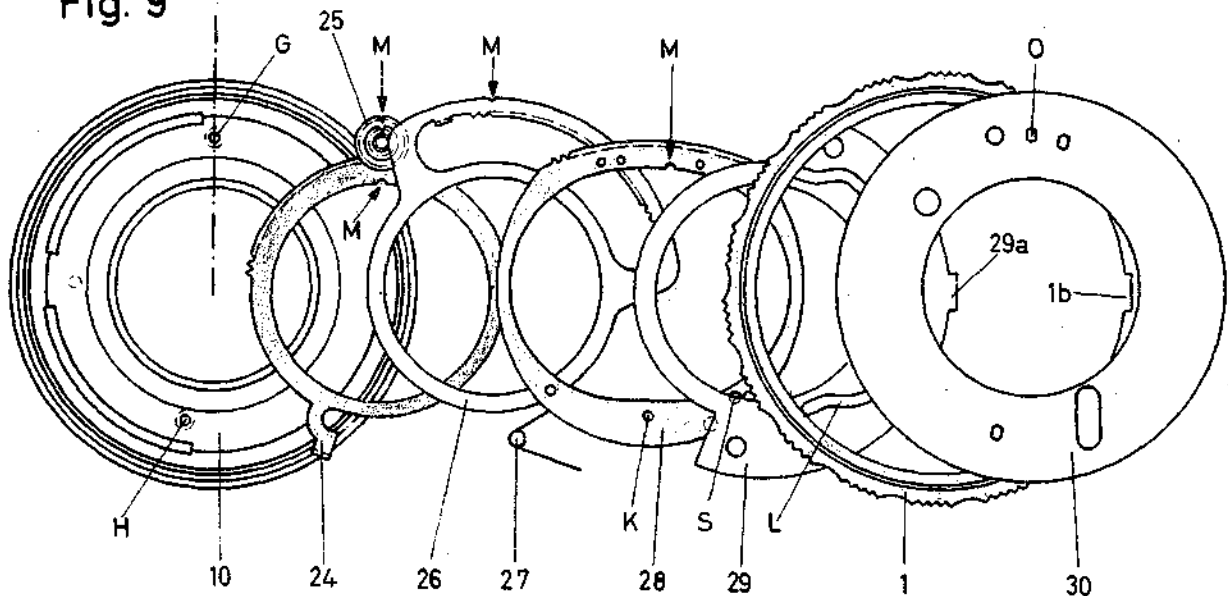
INSTRUCTIONS FOR REPAIR SHOPS

GAUTHIER



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Fig. 9



10	front plate	00555-U143
24	pointer ring 1	00555- 790
25	female pinion	00555-U785
26	pointer ring 2	00555- 791
27	equalizing spring	00555- 783
28	segment ring	00555-U780
29	cam disk	00555- 775
1	setting ring (Control-Ring)	00555- 137
30	base	00555- 794.1

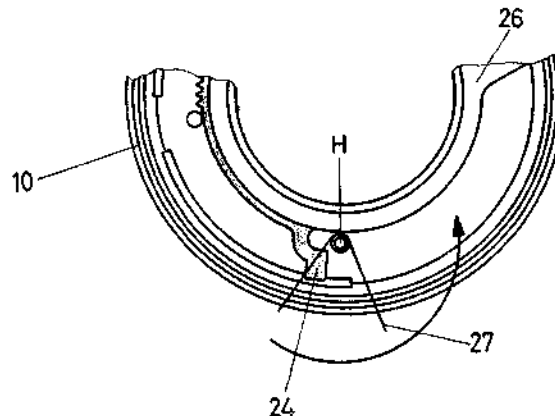
Fig. 10 shows the position after the equalizing spring (27) has been installed. Notice that the spring is moved in the direction of the arrow with a screw driver after the segment ring (28) and the cam disk (29) have been seated. Then the "Control-Ring" (1) is inserted and rotated until driver stud (29a) comes to rest in notch (1b). Finally the base (30) is mounted and rotated until the bearing bolt (G) comes to rest in bore (O). Now the base can be pressed on the socket of the front plate. Should the seat of the base be not tight enough, it can if desired, be narrowed by slightly stemming in the inner diameter.



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Fig. 10

References:

1. The shutter is opened by unscrewing the front plate retaining ring, which (in the first phase of production) is secured by varnish. Shutters of later manufacture are fixed by an angular lever engaging the profile of the front plate retaining ring.
2. It should be pointed out that when it is necessary to remove the "Control-Ring" together with the depth-of-field automatic system, that the unit, which is held together by the base, remains together. For general practical purposes, the depth-of-field automatic system should not be dismantled.



INSTRUCTIONS FOR REPAIR SHOPS

PHOTOGRAPHIC SHUTTERS

Appendix to the Automatic Depth of Field

The shutter models PRONTORMAT 555bo (Aka), PRONTORMAT 555e (Franka), PRONTORMAT 555w (Balda) and PRONTOR-SLK X546w1 (Balda) differ in some details from the "Instructions for Repair Shops" given on sheets 101-103.

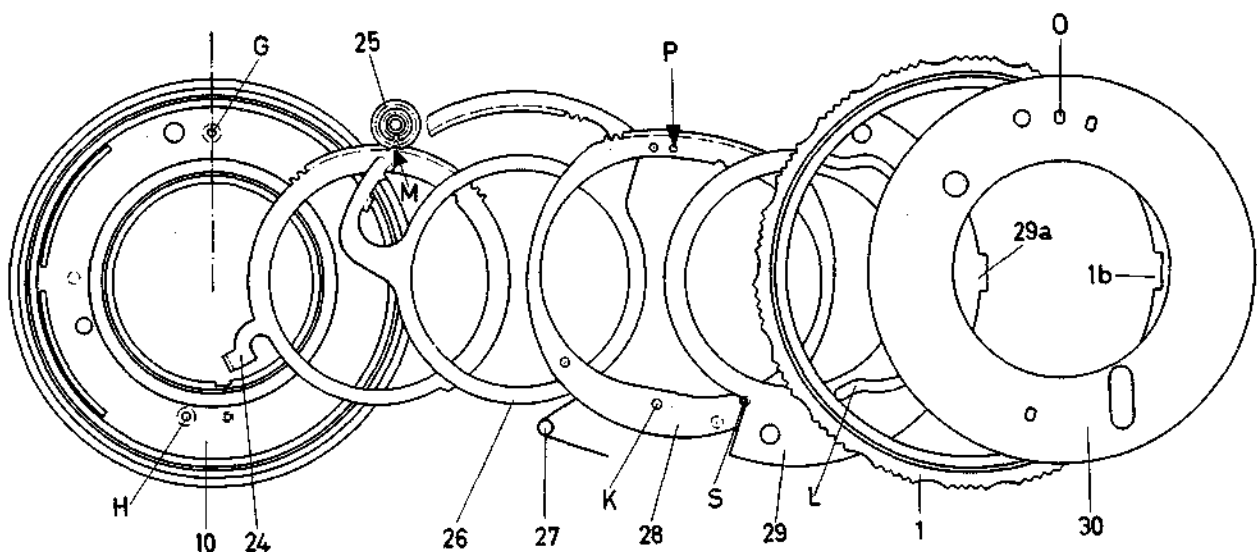
Fig. 9a

Figure 9a shows the assembly positions of the various components for the automatic depth of field system of the above-mentioned models. As shown, the positions of the pointer ring 1 (24), pointer ring 2 (26) and segment ring (28) differ from the respective positions shown in figure 9.



INSTRUCTIONS FOR REPAIR SHOPS

PHOTOGRAPHIC SHUTTERS

Assembly of the Automatic Depth of Field

The assembly of the automatic depth of field system can be most easily done by use of an assembly block. You may prepare this assembly block yourself by use of the enclosed factory drawing CCF 1491 or order it from us quoting this number.

1) Shutter Models 555bo, 555e, 555w, and X546w1

As shown in Fig. 9, the front plate (10) is placed on the assembly block and all other parts are assembled in the sequence shown in Fig. 9a. In doing so, please see to it that when installing the two pointer rings their pointers (painted red) are inserted into the milled recesses "A" of the assembly block. The segment ring is installed in such a way that the boring hole (K) is shifted over the pin (H) and aligned so that the boring hole (P) is in line with the central line traversing rivet (G). All other parts are assembled in accordance with the assembly instructions given on sheets 101, 102 and 103.

2) Shutter Models with Automatic Depth of Field
in Accordance with Fig. 9

E.g.: The models PRONTORMAT 555bd (Dangelmaier), PRONTORMAT 555bf, 555bf1 (Adox), PRONTORMAT 555s (Montanus), PRONTORMAT 555t (Kodak). The automatic depth of field system for these models, described on sheets 101, 102 and 103, can also be assembled by use of the assembly block CCF 1491. In doing so, however, the pointers of the pointer rings have to be inserted into the milled recesses "B".

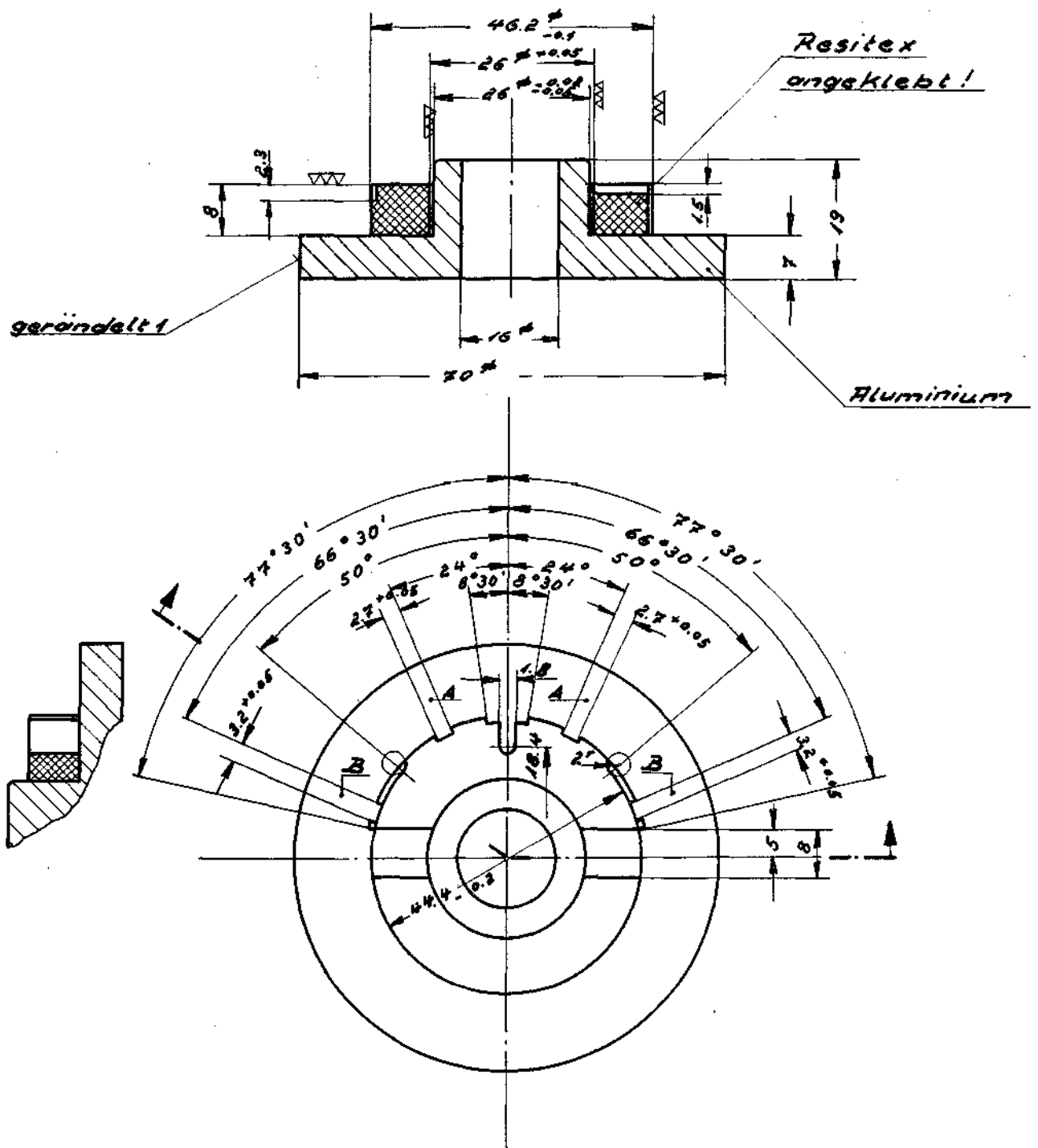
INSTRUCTIONS FOR REPAIR SHOPS



PHOTOGRAPHIC SHUTTERS

Important Notes for all Shutters with
Automatic Depth of Field

- a) After assembling, the "automatic depth of field system" should be held by the front plate and the base and checked by rotating the setting ring (1), whether the pointers run smoothly.
- Then the front plate (10) and the setting ring (1) are rotated in such a way that the "distance setting" mark on the front plate and the "B" mark of the setting ring coincide.
- b) The control disc (4, Fig. 1 and Fig. 7) should be rotated (clockwise) by means of the notched ring (3, Fig. 1) until it is stopped by the stop rivet (at the side of the trigger release slot). This rotation guarantees that after the insertion of the driver screws (1a, Fig. 1) into the slots of the notched ring shutter and automatic depth of field system are interlocked for proper functioning and secured by means of the front plate ring.



Werkstoff	Modell Nr.	Gezeichnet	25.3.59	Alfred Gauthier G.m.b.H. Calmbach a. d. Enz
	Lager Nr.	Geprüft		
Maßstab: 1:1	Montageblock u. Montagelehre			CCF 1491

INSTRUCTIONS

5. Supplement

concerning the Gauthier shutters

- I. PRONTO, VERO, VARIO
 - II. PRONTOR-SLK, PRONTO-LK, VARIO-LK
 - III. PRONTOR-SVS, PRONTOR-SLK, PRONTO-LK
with the fastest speed of $\frac{1}{500}$ sec.
-

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4d Delayed action device system	108
6c Diaphragm system	109
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III. Preface	118
3c Slow speed assembly PRONTOR-SVS, -SLK	119
4e Delayed action device system	122
8f Setting system for shutter speeds	125
3d Slow speed assembly PRONTO-LK	127
8g Setting system for shutter speeds PRONTO-LK	128

Reference:

This 5th supplement concerns itself only with those shutters featuring "non-interchangeable" lenses; shutters with interchangeable lenses, however, will be described in the 6th supplement.

INSTRUCTIONS FOR REPAIR SHOPS

ALUPTHER



PHOTOGRAPHIC SHUTTERS

I PRONTO, VERO and VARIO Shutters

with "linearized" settings
of shutter speeds and diaphragm values.

Preface

After having re-designed the PRONTOR-SVS shutter for "linear" shutter speed setting and diaphragm values, the PRONTO, VERO and VARIO shutters have been modified in an attempt to adapt them to the same structure as that of the PRONTOR-SVS shutter. The adaptation to the PRONTOR-SVS allows them the use of the same basic components in the shutter mechanisms. The following operation factors in their fields of application show the differences in the features of these shutters:

A. PRONTO

speeds B $\frac{1}{30}$ $\frac{1}{60}$ $\frac{1}{125}$ $\frac{1}{250}$ sec.
delayed action device, X-synchronization

B. VERO

the same as in item A, but without the delayed action device

C. VARIO

speeds B $\frac{1}{25}$ $\frac{1}{50}$ $\frac{1}{200}$ sec.
X-synchronization

References:

- a) In order to simplify description we will only list "PRONTO" in the text, but all the explanations written will also apply to the VARIO and VERO shutter because of their basically similar structure to the PRONTO.
- b) In case that a specific type of shutter is not described here, the explanation as given in Folder No. 1 regarding this system should then be taken into consideration and study.

INSTRUCTIONS FOR REPAIR SHUTTER

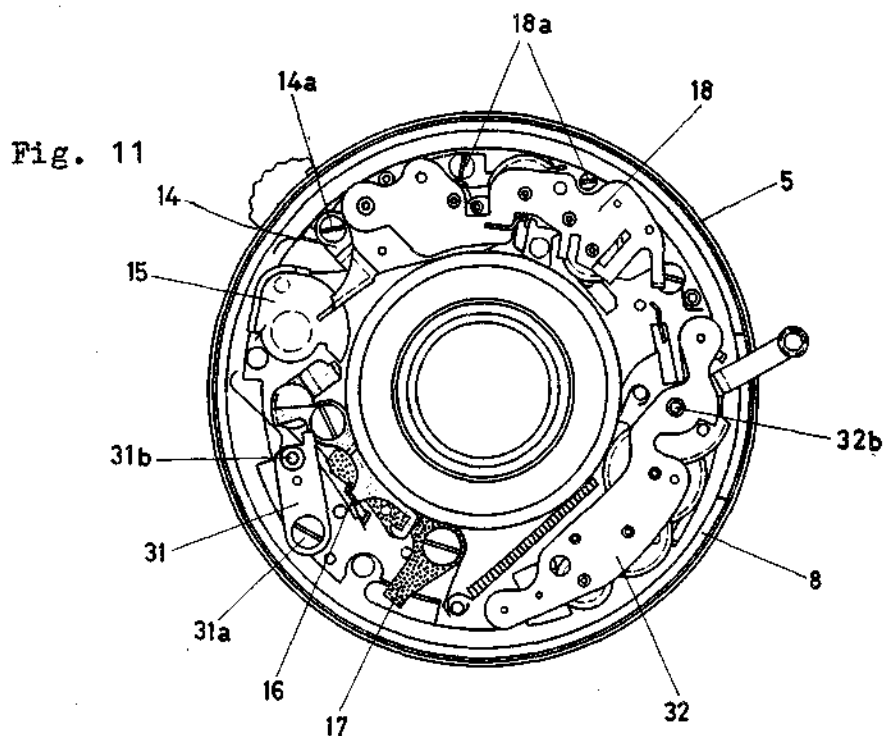
PRONTO



PRONTO-MIL. SYSTEMS

Structure of Shutter

Figure 11 shows the shutter mechanism of a PRONTO shutter in cocked position with the speed setting ring removed.



- Fig. 11
- 5 Diaphragm index ring 377-U7
 - 8 Shutter housing (case) 377-U1
 - 14 Contact lever 475-111
 - 14a Contact lever screw 257-113
 - 15 Cocking lever 480-496.1
 - 16 Control projection of the speed lever 375-119.1
 - 17 Trigger release 346-U85.1
 - 18 Slow speed assembly 480-G20
 - 18a Fixing screws for slow speed assembly; 280-136 long
280-138 short
 - 31 Notched lever 470-U543
 - 31a Notched lever screw 475-387
 - 31b Notched rivet
 - 32 Delayed action device
 - 32b Locating pin

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3b Slow Speed Assembly

- A) The slow speed assembly of the PRONTOR-SVS is also used in the PRONTO shutter, but without the large anchor. The cooperation of the slow speed assembly and the speed setting ring requires the coordinated setting of both. Should the slow speed assembly or the speed setting ring need replacing, the speeds must then be re-adjusted on the speed control steps of the speed setting ring.

In connection with the above mentioned slow speed assembly a new setting ring (see setting system for shutter speeds) is also required.

Fig. 12 shows the slow speed assembly 480-G20 installed in the shutter; and with shutter in cocked position.

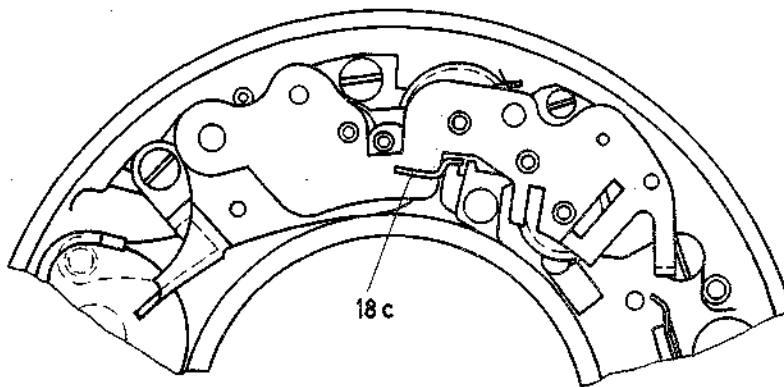


Fig. 12

18c Anchor Lever

- B) The slow speed assembly 555-G20 (see sheet 96, fig. 5, item 18), is pre-mounted in some models. The gear holding plate is slightly changed in shape as compared to the aforementioned figure, but this difference does not affect the interchangeability with the same part of previous design. However, the slow speed assemblies 480-G20 und 555-G20 cannot be interchanged with one another.

References:

- a) Before mounting or dismantling the slow speed assembly the shutter must be in cocked position.
- b) The explanations "7b Flash Contact System" (sheet 96) regarding the slow speed assembly 555-G20 should be studied.

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SAUTHER



PRONTOR-SV SHUTTERS

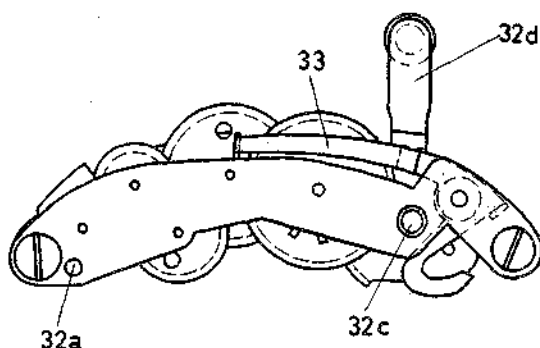
4d Delayed Action Device System

The new PRONTO shutter has a delayed action device which with its essential features, resembles somewhat the delayed action device of the PRONTOR-SV shutter. This similarity is noted in the manner in which the delayed action assembly is installed in the shutter, as well as in the well proven method of release of the delayed action device by means of the bar lever.

While the old PRONTO delayed action assembly was designed for pivotal movement, the new one is mounted rigidly in the housing. It is held in position by the peg (32b) (see Fig. 11) which is arranged on the base plate and serves also as locating pin, and a rivet (32a) which protrudes from the underside of the lower side plate of the delayed action device and which engages a bore in the base plate. The device is held in operating position in the traditional manner by the delayed action device spring. If the latter is unhooked, the device can be taken out of the housing after first following the instructions as given on page 20, items 2, 2a and 2b of folder I. The task and function of the bar lever can be understood from the references on pages 20-27 of folder 1, which must also be consulted when performing repair work.

View on the lower side of the delayed action device 377-G49

Fig. 13



- 32a Locating rivet of the delayed action device
- 32c Bore for locating pin of the base plate
- 33 Bar lever
- 32d Segment wheel (Cocking lever)

INSTRUCTIONS FOR REPAIR 8407



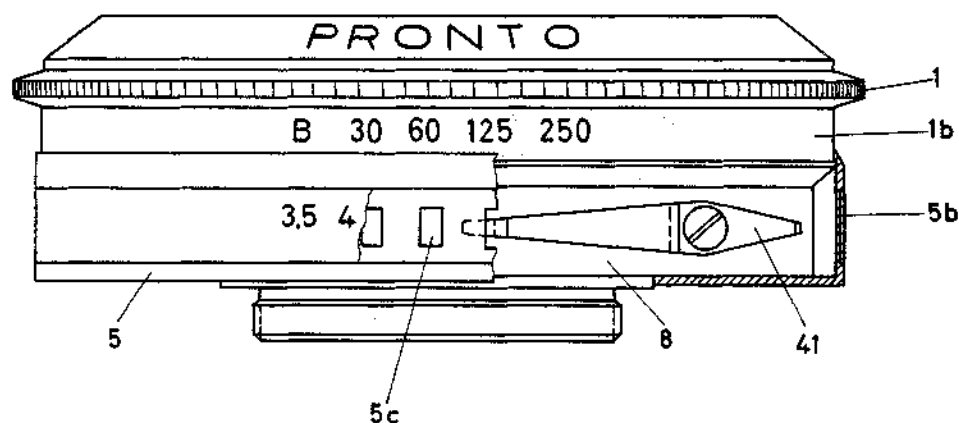
PRONTO SHUTTER

6c Diaphragm System

Various models of the PRONTO shutter are equipped with a notched device giving a "click" effect for the setting of the diaphragm aperture. This device consists of a notched spring (41) arranged on the cylinder jacket of the shutter housing, and which comes to a rest in the notched slots (5c) provided in the inside of the diaphragm index ring.

In Fig. 14 the diaphragm index ring is illustrated partly broken off in order to show the notches more clearly.

Fig. 14



- | | | | |
|----|----------------------|----|-----------------|
| 1 | Speed setting ring | 5c | Notch slot |
| 1b | Speed scale band | 8 | Shutter housing |
| 5 | Diaphragm index ring | 41 | Notched spring |
| 5b | Diaphragm band | | |

Reference:

Further details regarding the linear diaphragm system can be found on page 77 of folder 1.

8e Setting System for Shutter Speeds

As compared with its former design, the new PRONTO speed setting ring is additionally equipped with a control cam (4d) for the anchor lever (18c) and with a notched slot (4c). The notched lever, which is supported by a stud of the work plate, comes to a rest in the notched slot by means of the notched rivet (31b).

Every notch in which the notched rivet comes to rest corresponds to a speed setting.

Fig. 15 shows the speed setting ring set for $\frac{1}{30}$ sec., with the small anchor engaged; the shutter in cocked position.

If the slow speed assembly type 555-G20 is mounted in some models, the setting ring shown in Fig. 15a is required.

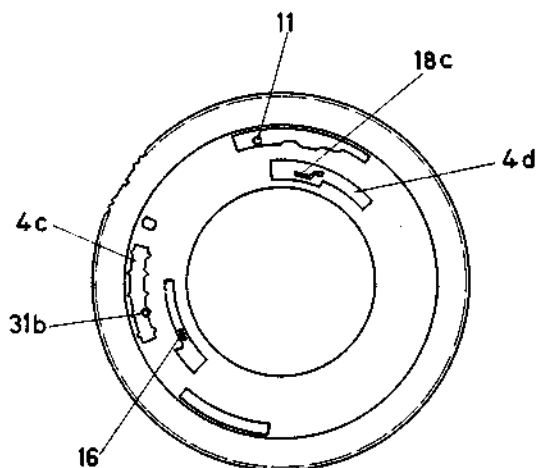


Fig. 15

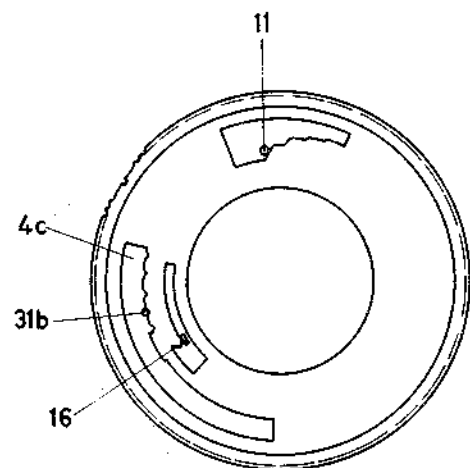


Fig. 15a

- 11 Stop lever rivet
- 16 Control projection of speed lever
- 18c Anchor lever

INSTRUCTIONS FOR PRONTOR-SLK



II PRONTOR-SLK, PRONTO-LK and VARIO-LK

Shutters with Exposure Control Mechanism

Preface

Although the PRONTOR-SLK, PRONTO-LK and VARIO-LK shutters will invariably operate in accordance with the identical principle regarding the coupling of the shutter speed, f/stop and exposure meter readings will differ somewhat in their operation, as follows:

A) PRONTOR-SLK

Speeds B 1 1/2 1/4 1/8 1/15 1/30 1/60 1/125 1/300 sec.

Delayed action device, M-X synchronization

B) PRONTO-LK

Speeds B 1/15 1/30 1/60 1/125 1/250 sec.

Delayed action device, X synchronization

C) VARIO-LK

Speeds B 1/30 1/60 1/125 1/250 sec.

X synchronization

During the course of manufacture and production, the shutters have been brought into the market equipped as follows:

- 1) Setting rings coupled for shutter speed and f/stop ("light value coupling")
- 2) without "light value coupling"
- 3) with setting of film sensitivity and without "light value coupling"

References:

a) PRONTOR-SLK

The shutter mechanism of the PRONTOR-SLK corresponds in all details of design with the "PRONTOR-SVS" with its "linearized" setting of speeds and aperture numbers (described in folder 1). The exposure control mechanism explained on sheets 113-117 was included as an added feature.

INSTRUCTIONS FOR REPAIR SHOPS

GAUTHIER



PHOTOGRAPHIC SHUTTERS

b) PRONTO-LK

The explanations contained in part "I" of this supplement are generally applicable to the shutter mechanism of the PRONTO shutter. There is only one difference: viz. unlike in the PRONTO shutter the small anchor of the slow speed assembly of the PRONTO-LK shutter does not only engage with the speed setting of $\frac{1}{30}$ sec. but also with the speed setting of $\frac{1}{15}$ sec.

PRONTO-LK shutters not equipped with settings for film speeds are provided with a sleeve for the cocking lever (segment wheel) of the delayed action device, which has to be removed before removing the speed setting ring. During the earlier period of production this sleeve was fastened with a rivet; later, it was fitted with a knurled screw and nut.

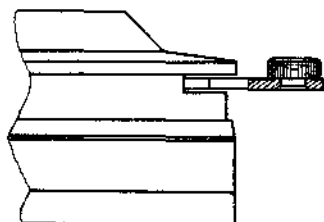


Fig. 16a

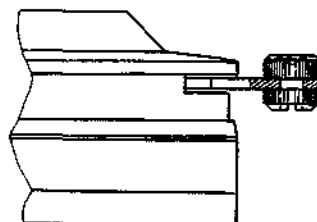


Fig. 16b

The above figures show the designs with the sleeve rivet (fig. 16a) and with the knurled screw and nut (fig. 16b).

c) VARIO-LK

Notice that the structure of the shutter mechanism of the VARIO-LK shutter is identical to that of the VERO shutter equipped with "linear" settings.

10 Exposure Control Mechanism

a) Principle of the Exposure Control

The exposure control consists primarily of two control rings (34 and 35) for shutter speeds and aperture numbers and a coupling of these two with the built-in exposure meter of the camera. One of these two control rings is connected with the speed setting ring and one with the aperture setting ring of the shutter in a way which will be explained later. The speed setting ring (35) is carried on the cylindrical jacket of the shutter housing in such a way that each rotation effects a

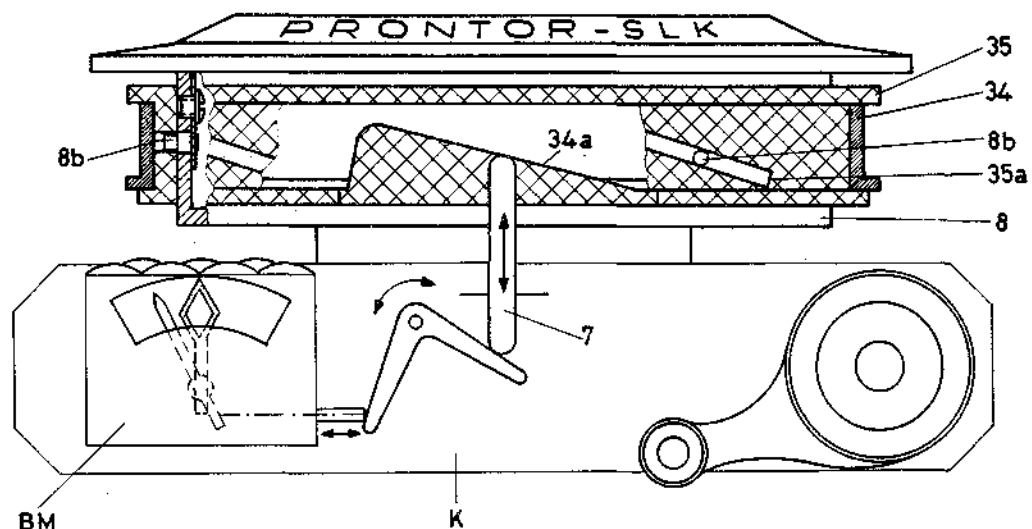


Fig. 17

Figure 17 shows an illustration of the principle of the exposure control.

7	exposure meter tracing pin	34a	control cam
8	shutter housing	35	speed setting ring
8b	guiding pin	35a	guiding slot
34	diaphragm ring	K	body of camera

INSTRUCTIONS FOR REPAIR

spiral motion. At the same time the diaphragm setting ring (34) carried in the U-guide of the speed setting ring is rotated, too. The latter being provided with a control cam (34a) which cooperates with the exposure meter tracing pin (7) and which transfers every operation of the speed and diaphragm setting rings onto the exposure meter.

Important Note

The control cam (34a) of the diaphragm setting ring and the guide of the speed setting ring are provided with such an inclination that the simultaneous rotation of the speed setting ring and the diaphragm setting ring has no affect on the exposure meter. If one of the two rings is rotated separately by one speed or diaphragm interval (8°) the tracing pin resting on the control cam is raised 0.35 mm (Fig.18)

Shutters equipped with film speeds settings are designed to raise the tracing pin 0.25 mm per exposure interval.

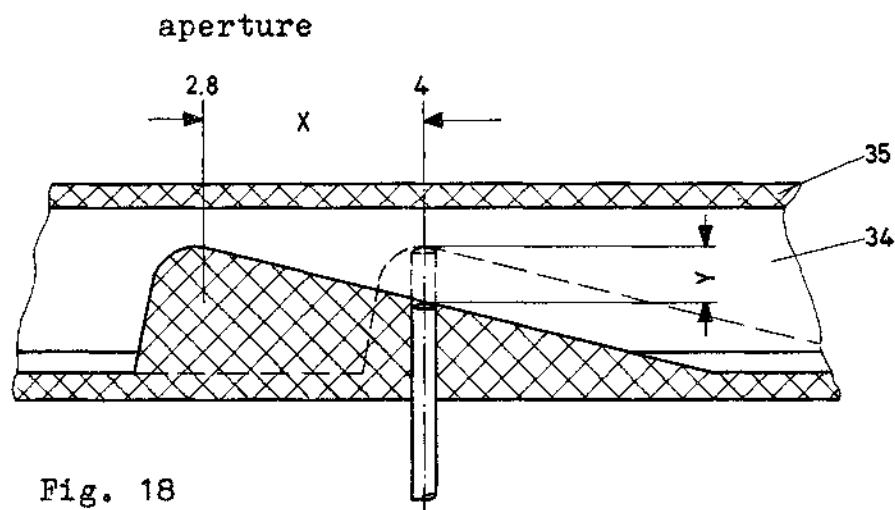


Fig. 18

X = rotation of the diaphragm ring for one exposure interval " 8° "
Y = raising of tracing pin by 0.35 mm or 0.25 mm respectively.

INSTRUCTIONS FOR THE 520-U143

b) Structure and Method of Operation of the Exposure Control Mechanism

- 1) To convey the reading of the exposure meter to the shutter setting controls, the speed setting ring (1) and the diaphragm setting ring (diaphragm index ring) (5) are coupled together to rotate with the control rings (34 or 35).

Between the diaphragm setting ring and the diaphragm ring, and between the speed setting ring and the speed ring, there are form-locking connections provided for by the guiding flutes (1a, 5a).

Fig. 19 shows a part-sectional view of the shutter. All connections for rotating parts are turned to the section plane. The figures below show the shutter housing together with the speed and diaphragm rings.

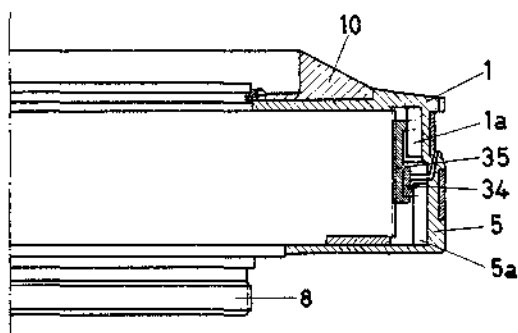


Fig. 19

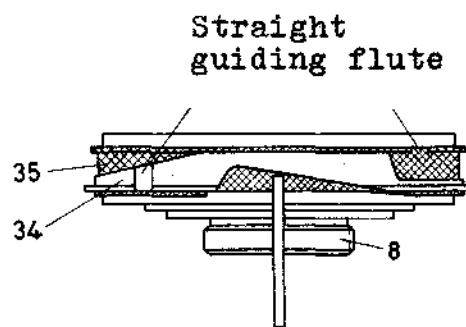


Fig. 20

- 1 speed setting ring 520-U137.1
- 1a straight guiding flute
- 5 diaphragm index ring 520-U7.1
- 5a straight guiding flute
- 8 shutter housing (case) 520-U1
- 10 front plate 520-U 143
- 34 diaphragm ring 522-700
- 35 speed ring 522-705

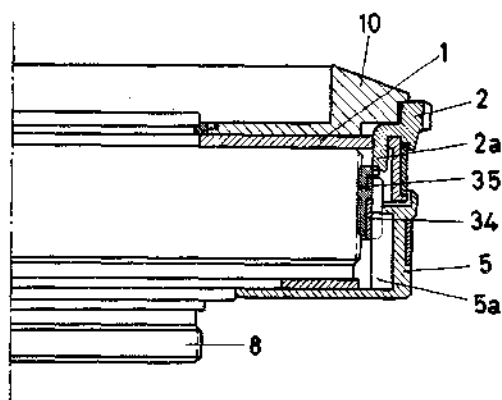
INSTRUCTIONS FOR REPAIR SHUTTERS

PRINTER



APPROPRIATE SECTION

- 2) In shutters with shutter speed f/stop coupling, the speed and diaphragm setting rings are connected by a spring notch coupling having the same principle as used in the PRONTOR-SVS shutter (see sheet No. 87 of Folder 1).
The shutter can only be set, depending upon the exposure meter, if the notch spring coupling has been disengaged. With the coupling engaged, the shutter can only be set for a different speed-exposure combination by rotating in the respective direction.
- 3) Fig. 21 shows the model provided with a setting of the film speed. The film speed ring (2) is provided with a tappet (2a) designed as a straight guide, which is connected with the shutter speed scale ring in a form-locking manner. The film speed and shutter speed setting rings are connected by a notch spring coupling, which must be disengaged when setting the film speed.



- 1 speed setting ring
- 2 ring for setting the film speed
- 2a slightly bent guide
- 5 diaphragm index ring
- 5a straight guide
- 10 front plate
- 34 diaphragm segment
- 35 speed scale ring

Fig. 21

Reference:

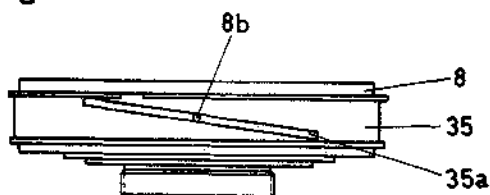
- a) During the earlier stages of production the spiral movement of the speed ring was caused by a pin-slot guide (Fig. 22). The pins of the pin-slot guide are fastened to the inside of the shutter housing with screws and can only be removed after the base plate has been removed from the shutter. Later, this guide was superseded by a multiple thread.

INSTRUCTIONS FOR REPAIR SHOPS



PHOTOGRAPHIC SHUTTERS

Fig. 22



8 shutter housing (case)
 8b guide pin
 35 speed ring
 35a guide slot

- b) In general, the shutter housing and the speed ring should not be disassembled. However, if the speed ring has to be removed from the shutter housing, both parts must be marked to enable them to be reassembled in exactly the same position. Marking can be done similarly to the way used when a front-lens mount is mounted into a shutter or removed from it.
- c) During the earlier stages of production the diaphragm ring was slotted and inserted in the speed ring. In later production, after the dimensions of the speed ring had been changed, it was manufactured as a closed ring.
 The two models of the diaphragm ring can only be replaced in conjunction with the speed ring.
 Shutters provided with film speed settings are equipped with a diaphragm segment instead of the diaphragm ring.
- d) For greater ease of handling the diaphragm setting rings of all designs are provided with two anti-slip sleeves of plastic material. To replace the diaphragm band which is screwed to the diaphragm setting ring, it is necessary only to remove the plastic sleeve. In so doing, it must not be forgotten that in cases of shutters provided with the film speed settings, the sleeves are screwed on from the inside of the diaphragm setting ring, whereas in the case of shutters that do not allow the setting of the film speed, the plastic material sleeve is firmly connected with the part on which it is mounted by its shape and glued. In the case of the latter type of shutter it is therefore recommended to obtain spare sleeves prior to dismantling, since the sleeves cannot be removed without being damaged.

INSTRUCTIONS FOR REPAIRS

III PRONTOR-SVS, PRONTOR-SLK, PRONTO-LK

with the fastest shutter speed of $\frac{1}{500}$ sec.

Preface

The alteration of the shutters PRONTOR-SVS, PRONTOR-SLK with $\frac{1}{300}$ sec. and PRONTO-LK with $\frac{1}{250}$ sec. to $\frac{1}{500}$ sec. as the top speed entailed some changes in the shutter mechanism.

References:

- a) Shutter models which have been previously manufactured with a top speed of $\frac{1}{300}$ sec. or $\frac{1}{250}$ sec. (PRONTO-LK) and then re-designed for the faster shutter speed of $\frac{1}{500}$ sec. have as an identifying mark a letter before the model number. In the $\frac{1}{500}$ sec. design, for example, there is an "X" (for instance X546).
- b) Spare parts which have an "X" in front of the part number cannot be replaced by the similar parts which do not have the "X" marking.
- c) Slow speed assembly and setting systems for shutter speeds for the PRONTO-LK shutter are described on sheets 127-128.

IMPORTANT: Please Note

- a) Shutter models "X499" and "X549" vary in some features from the type described on the following sheets.
- b) Various shutter models have shutter blades with varying thicknesses.

In order to guarantee a correct functioning of the shutter it is necessary to bear in mind the remarks regarding thicknesses and arrangement of shutter blades as mentioned in the spare parts lists.

INSTRUCTIONS FOR REPAIR SHUTTER

SHUTTER



REPAIRING SHUTTERS

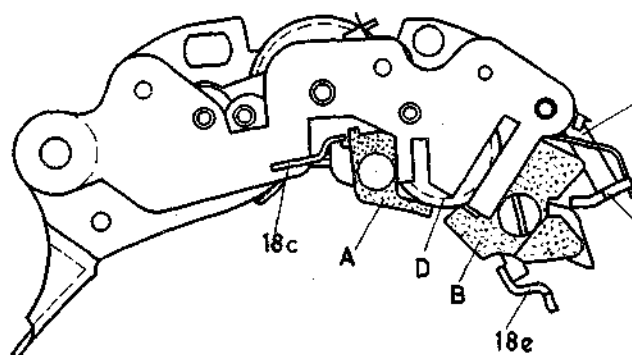
3c Slow Speed Assembly PRONTOR-SVS, PRONTOR-SLK

a) Slow Speed Assembly X546-G20

Using as a basis the slow speed assembly of the PRONTOR-SVS, a shutter designed for a top speed of $\frac{1}{300}$ sec., the slow speed assembly for the shutter equipped with a top speed of $\frac{1}{500}$ sec. has been re-designed by adding an engagement control lever. In the course of the running down of the shutter, the two anchors (A & B), are engaged alternately (see control programme under speed setting system, sheet 125). In addition, there is the possibility of reducing the retarding action by disengaging the engagement control lever. This engagement control lever is actuated by a swivel lever mounted on the slow speed assembly (37) (Fig. 25).

Fig. 23a shows a view of the slow speed assembly X546-G20 from above, while Fig. 23b shows a sectional view of the slow speed assembly from below.

Fig. 23a



A small anchor

B large anchor

C projection

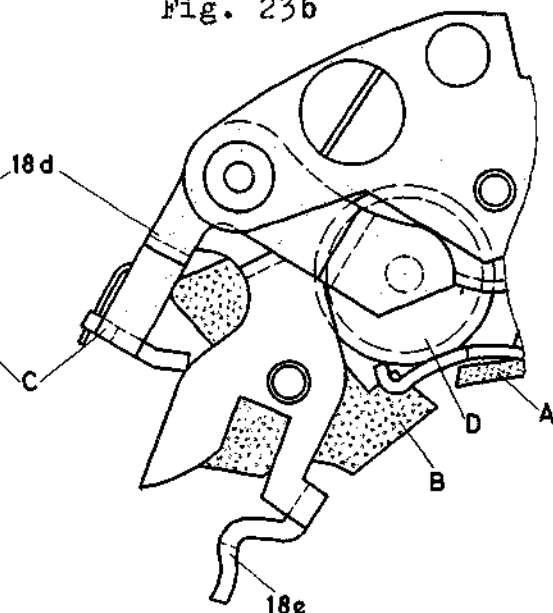
D anchor wheel

18c anchor to A.

18e anchor to B.

18d engagement control lever

Fig. 23b



INSTRUCTIONS FOR REPAIR

1.27.74



1.27.74

References:

- 1) A new setting ring has been fitted to the new re-designed slow speed assembly. Under "setting system for Shutter Speeds" the setting ring and the application of the engagement control lever and anchor at the various shutter speeds are explained.
- 2) During the course of production, the shape of the upper side plate has been modified. However, this does not in anyway affect the assembly during its cycle of operation.

b) Slow Speed Assembly X496-G20

By reasons of manufacturing procedures the slow speed assembly as used in the PRONTOR-SVS and PRONTOR-SLK shutters with a top speed of $1/500$ sec. (shown in Fig. 23a and 23b) have been superseded by slow speed assembly X496-G20.

On sheet 126 the speed setting ring synchronized with the slow speed assembly X496-G20 is illustrated. This illustration also shows the application of the anchor at the various exposure speeds.

The slow speed assembly X496-G20 is similar to the slow speed assembly X547-G20 (see sheet 127); however, it differs from the latter in respect to the design of the anchor and the anchor lever.

Figures 24a and 24b show these differences.

Slow Speed Assembly X547-G20

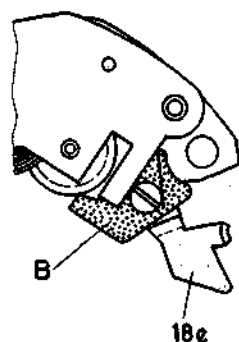


Fig. 24a

Slow Speed Assembly X496-G20

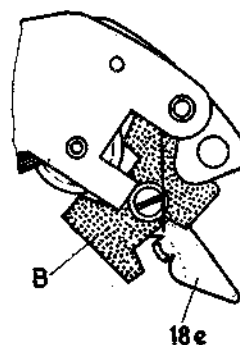


Fig. 24b

Reference:

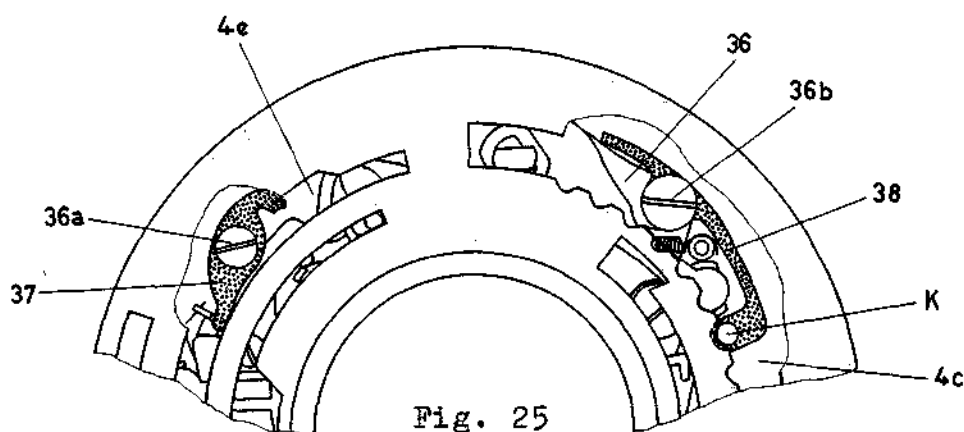
The contact lever (Fig. 6, item 18c) described on pages 96-97 (flash contact system) is used for the X-flash contact of the new slow speed assembly.

The shape of the M-flash contact lever has also been changed. Further details and the part name (part no.) are shown in the spare parts list.

The slow speed assembly X496-G20 cannot be exchanged for a previous or different model.

4e Delayed Action Device System

The basic structure of this delayed action device has not been changed. The novel feature is that the upper wheel plate serves as bearings for the notch lever (38) and the swivel lever (37). The fixing screw (36a) in the delayed action device serves as a bearing axis for the swivel lever. One arm of the twin-arm lever engages the control slot (4e) of the speed setting ring, whereas the other arm comes to rest on the projection (C) of the engagement control lever (18d) depending on the position of the speed setting ring (see "setting system for shutter speeds"). The engagement control lever is engaged or disengaged by this twin-arm lever. The notch lever (38) is fixed by means of a screw (36b); it rests on the upper wheel plate of the delayed action device (36) and by means of the head rivet (K) it comes to rest in the notch slot (4c) of the speed setting ring.



- 36a Fixing screw for delayed action device
36b Fixing screw for delayed action device
37 Swivel lever
38 Notch lever
K Head rivet

References:

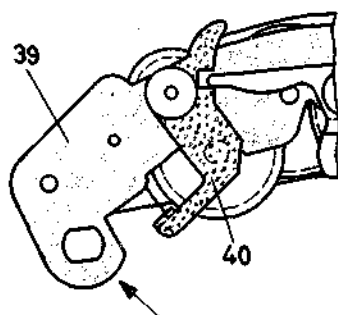
- 1) For manufacturing reasons the lower wheel plate and the synchro switch bridge have been re-shaped. This applies to both $\frac{1}{300}$ sec. and $\frac{1}{500}$ sec. models of the delayed action devices of the PRONTOR-SVS and PRONTOR-SLK shutters.

Delayed action device 375-G49 is no longer being manufactured and is superseded by exchangeable model 475-G49, which now becomes the standard model delayed action device for the PRONTOR shutters equipped with $\frac{1}{500}$ sec.

The figures below are intended as a comparison of the two slow speed assemblies. They are views from below the lower wheel plates. The altered positions of the two slow speed assemblies are marked by arrows.

Fig. 26a

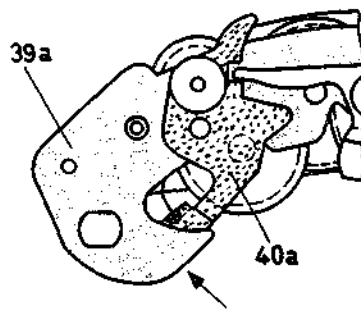
Slow speed assembly 375-G49



39 lower wheel plate
40 synchro switch bridge

Fig. 26b

Slow speed assembly 475-G49



39a lower wheel plate
40a synchro switch bridge
(new design)

Further details are contained in Folder 1, sheet 41-51 and 62-70.

- 2) When mounting the speed setting ring, the head rivet of the notch lever must be inserted into the notch slot of the setting ring (Fig. 27).

Figure 27 shows the notch lever and a section of the speed setting ring. It can be seen from the figure that the head rivet must be moved in direction A when assembling or dismantling the speed setting ring.

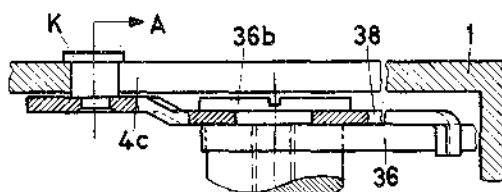


Fig. 27

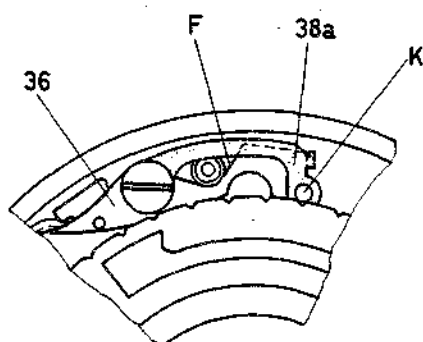


Fig. 28

- 1 Speed setting ring
- 4c Notch slot
- 36 Upper side wheel plate (DAD)
- 36b Screw of delayed action device (DAD)
- 38 Notch lever
- 38a Notch lever (new design)
- K Head rivet
- F Notch lever spring

- 3) In connection with the slow speed assembly X496-G20, and the new speed setting ring, a re-designed speed notch lever (38a) was installed.

Fig. 28 shows a section of a shutter with the new speed notch lever.

INSTRUCTIONS FOR ASSEMBLY

8f Setting System for Shutter Speeds

- a) It was noted in the "Slow Speed Assembly System" section that the two anchors and the engagement control lever come into rest optionally. This function control is affected by the control steps of the setting ring. The attachment of the single delays to the various exposure speeds can be understood from the chart below:

Speed sec.	Wheels slow speed ass.	Engagement control lever	Small anchor	Large anchor
$\frac{1}{500}$	without	without	without	without
$\frac{1}{250}$	with	without	without	without
$\frac{1}{125}$	with	without	without	without
$\frac{1}{60}$	with	with	without	without
$\frac{1}{30}$	with	with	without	without
$\frac{1}{15}$	with	with	with	without
$\frac{1}{8}$	with	with	with	without
$\frac{1}{4}$	with	with	without	with
$\frac{1}{2}$	with	with	without	with
1	with	with	without	with

Chart 1

Fig. 29a shows a part view of the setting ring at setting $\frac{1}{8}$ sec. while fig. 29b demonstrates its position at setting $\frac{1}{500}$ sec.

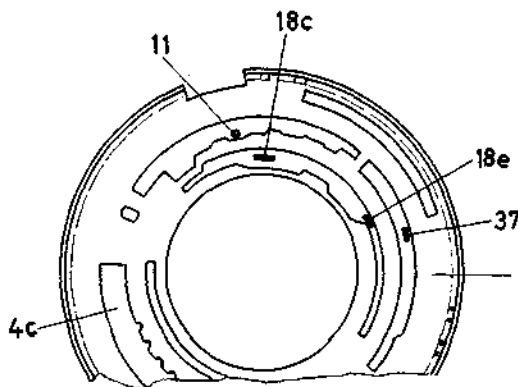


Fig. 29a

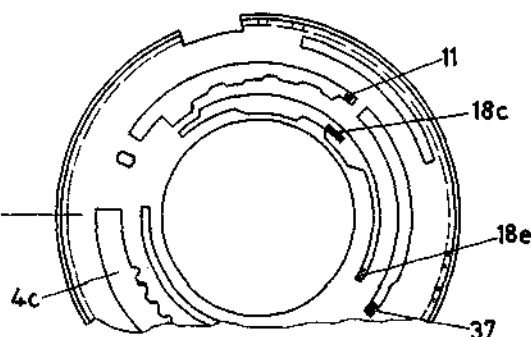


Fig. 29b

INSTRUCTIONS FOR REPAIR SHOP

EX-100



50432-1722 EX-100

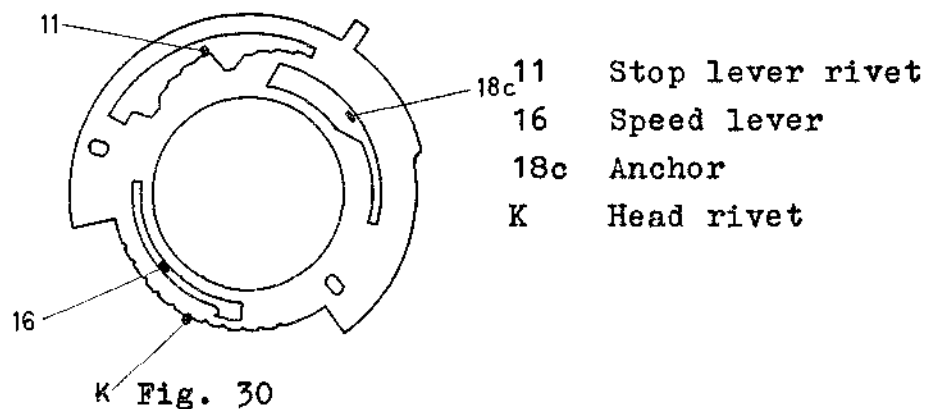
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|----|------------------|-----|--------------------------|
| 1 | Setting ring | 18c | Small anchor lever |
| 4c | Notch slot | 18e | Large anchor lever |
| 11 | Stop lever rivet | 37 | Engagement control lever |

b) The control plate (Fig. 30) synchronized with the slow speed assembly X496-G20 is shown at setting $\frac{1}{15}$ sec.

Chart 2 shows at what speeds the anchor is engaged.

Speed sec.	Gear operated slow speed assy.	Anchor
$\frac{1}{500}$	without	without
$\frac{1}{250}$	with	without
$\frac{1}{125}$	with	without
$\frac{1}{60}$	with	without
$\frac{1}{30}$	with	without
$\frac{1}{15}$	with	with
$\frac{1}{8}$	with	with
$\frac{1}{4}$	with	with
$\frac{1}{2}$	with	with
1	with	with

Chart 2



INSTRUCTIONS FOR REPAIR SHOPS



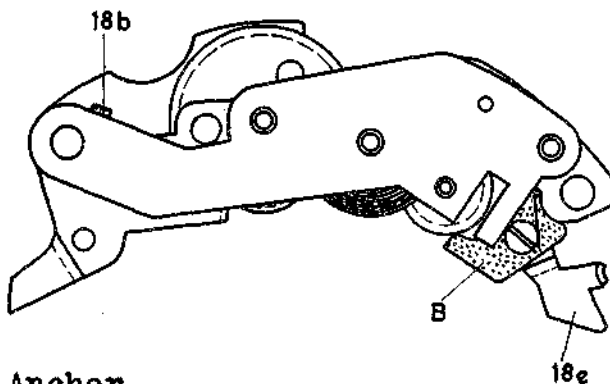
PHOTOGRAPHIC SHUTTERS

3d Slow Speed Assembly System PRONTO-LK

The PRONTO-LK shutter is provided with a slow speed assembly which is derived from adding an anchor to the slow speed assembly 555-G20. This Slow speed assembly has been assigned part No. X547-G20.

Fig. 31 shows the slow speed assembly X547-G20, whereas fig. 32 represents the speed setting ring in cooperation with the former.

Fig. 31



- B Anchor
18b Control cams of the contact lever
18e Anchor lever

Reference:

The contact lever mounted in slow speed assembly X547-G20 is described on sheets 96-97 (flash contact system). The explanations contained in these sheets are also applicable to the PRONTO-LK shutter with top speed of $1/500$ sec.

INSTRUCTIONS FOR ZEPHIR SHUTTER

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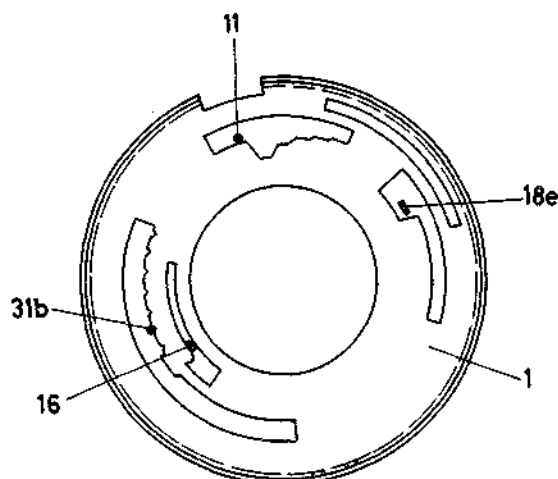
NEW YORK, N.Y.

8g Setting System for Shutter Speeds PRONTO-LK

The PRONTO-LK with $\frac{1}{500}$ sec. is equipped with a speed setting ring which, with a setting of $\frac{1}{15}$ sec. allows the anchor to become engaged. All remaining shutter speeds are attained solely with the retarding action of the gears of the slow speed assembly.

Fig. 32 shows the speed setting ring set for $\frac{1}{15}$ sec.

Fig. 32



- 1 Speed setting ring
- 11 Stop lever rivet
- 16 Projection of the speed lever
- 18e Anchor lever
- 31b Notch rivet

INSTRUCTIONS FOR REPAIR SKIT

NO. 100



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6th Supplement

relating to GAUTHIER photographic shutters
for
interchangeable lenses

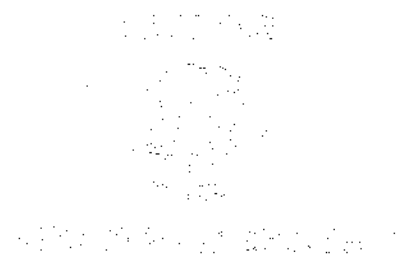
- I PRONTOR - SVS
 - II PRONTOR - SLK
-

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II <u>PRONTOR - SLK</u>	
Introductory Remarks	138
10a Exposure Control Mechanism	139

- a) GAUTHIER shutters for interchangeable lenses are shutters designed to accept interchangeable lenses fitted in front of the shutter blades. A special feature of this type of shutters is that when the lenses are interchanged the aperture (f/stop) setting on the shutter is in each case transferred to the newly fitted interchangeable lens.
- b) Another innovation of considerable advantage is the M-X lock. Inadvertent shifting of the M-X-V lever in operating the camera is thus impossible.
- c) To guarantee an absolutely light-tight closure when the lenses are interchanged, GAUTHIER photographic shutters for interchangeable lenses are provided with light-sealing shutter blades as an additional safeguard. The operation of the light-sealing shutter blades is positively controlled by the cycle of the shutter mechanism.

- a) Shutters for reflex cameras are dealt with in the 7th supplement of our "Instructions for Repair Shops".
- b) PRONTOR-SVS and PRONTOR-SLK shutters for interchangeable lenses are also manufactured with a top speed of 1/500 sec. The instructions contained in the 5th supplement, used in their proper meaning, apply to these shutters (sheets 118 - 128).



I PRONTOR-SVS Shutter for Interchangeable Lenses

Introductory Remarks

The design of the PRONTOR-SVS shutter for interchangeable lenses is similar to that of the PRONTOR-SVS shutter with exposure value scale.

For that reason the repairman in doing repair work on a PRONTOR-SVS shutter for interchangeable lenses may follow the instructions on sheets 55 to 90 of manual 1.

Design of the Shutter

Fig. 33 shows the shutter partly in section, so that the design of the PRONTOR-SVS shutter for interchangeable lenses can be seen. The shutter mechanism assembled on the base plate has already been described in the preceding instructions, and only deviations from the known design are again mentioned. The system of light-sealing shutter blades (see sheet 135) has been fitted on the bottom 8 of the shutter housing and secured by the base plate. A lug of the control disc 4 projects through the recess of the cover 44 to the outside. The cover is screwed to the shutter housing and the control disc is held in position by the cover.

The speed setting ring 1 is fitted to this cover and its recess accepts the lug of the control disc. Thus control disc and speed setting ring are positively locked to rotate together. The scale ring 43 is embedded in the speed setting ring. A spring-loaded detent dog of this scale ring engages the serrations provided on the speed setting ring.

INSTRUCTIONS FOR REPAIR PARTS

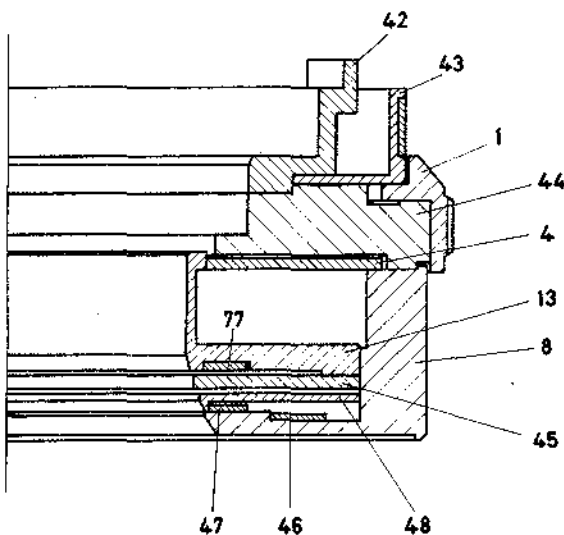
MAINTENANCE



PHOTOGRAPHIC EQUIPMENT

Speed setting ring and scale ring are secured in position by the last mounted bayonet ring 42 that is screwed to the cover. The bayonet ring is provided with a slot to accept the coupling pin of the lens that transfers the aperture (f/stop) setting from the shutter to the lens (see Fig. 36).

Fig. 33



- 1 Speed setting ring 401-137
- 4 Control disc 401-24
- 8 Housing 401-U 1
- 13 Base plate 401-U 15
- 42 Bayonet ring 401-650
- 43 Scale ring 401-588
- 44 Cover 401-U 3
- 45 Covering disc 401-U 10
- 46 M-X-V ring 401-212
- 47 Drive ring for light-sealing shutter blades 401-U 630
- 48 Bearing disc for light-sealing shutter blades 401-U 635
- 77 Drive ring 399-U 80

INSTRUCTIONS FOR REPAIR BLADES

0-20-10



PRONTOR-SVS SHUTTER

5b Shutter Blade System

When fitting the shutter blades into the shutter attention must be given to the fact that the shutter blade 401-116.1 is fitted next to the cocking lever. Fig. 34 shows the two types of shutter blades used in the PRONTOR-SVS shutter for interchangeable lenses, and Fig. 35 shows their respective position in the shutter.

Fig. 34

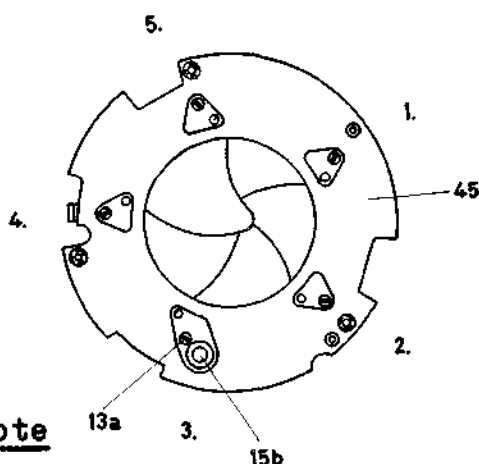


401-116



401-116.1

Fig. 35



Note

To install the base plate into the shutter housing the repairman should place the housing in front of himself, install the base in the housing, and secure it by means of screws.

13a Shutter blade screw 257-118

15b Cocking shaft 401-U 96

45 Covering disc 401-U 10

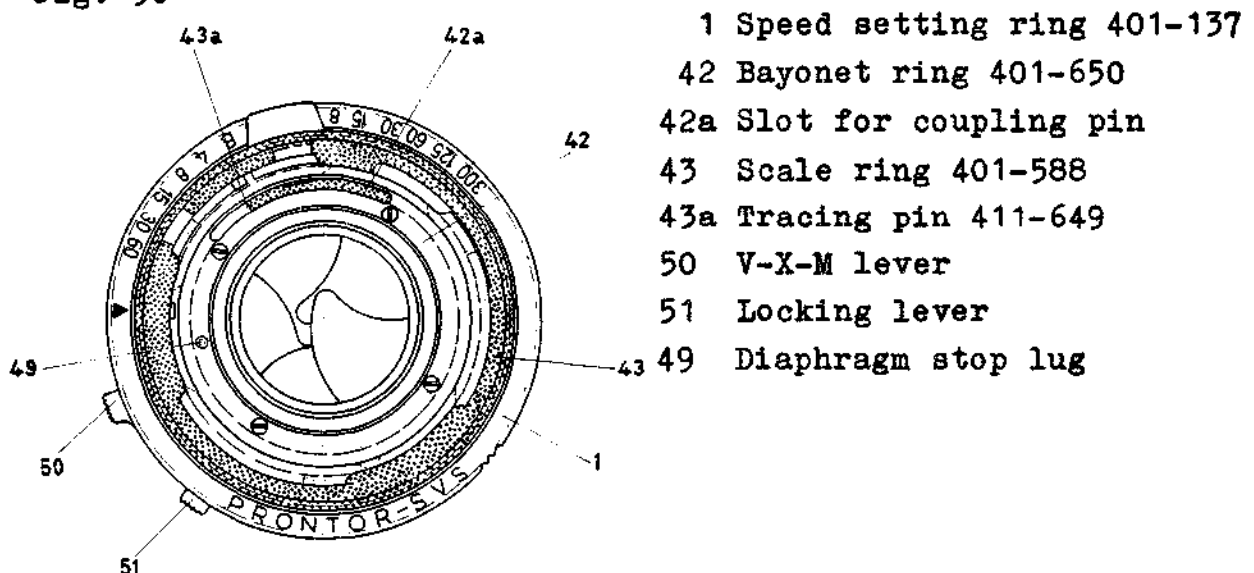
The numbers show the sequence in which the shutter blades are fitted into the shutter. Attention must be given to the fact that the third shutter blade is the type 401-116.1.

6d Diaphragm Blade System

The diaphragm blades installed in the lens are retained in the closed position by a spring and are connected with the scale ring 43 (diaphragm setting ring) by means of the coupling pin. The latter ring has been provided with a stop lug 43a that stops the motion of the coupling pin that projects through the slot 42a of the bayonet ring. A rotation of the lens assembly causes the stop lug 43a to stop the coupling pin and holds it in position, while the rotation is continued until the lens is securely locked. Thus every lens fitted into the shutter is set for the aperture (f/stop) indicated on the shutter when it is locked in the bayonet ring 42 (by rotation).

A tracing pin 49 projects from the front (Fig. 36) of the shutter. This pin transfers to the shutter the setting motion of a rangefinder control cam provided on the lens.

Fig. 36





11 System of Light-Sealing Shutter Blades

a) Design

The drive ring 47 for the light-sealing shutter blades is located on the bottom of the shutter housing, and is held in position by the bearing disc 48 of the light-sealing shutter blades located on top of it. There is an intermediate lever 48a riveted to the rigidly mounted bearing disc for the light-sealing shutter blades. Arm A of this intermediate lever rests against a rivet of the drive ring for the light-sealing shutter blades, and arm B rests against the trigger release lever 17. Fig. 37 shows the position of the intermediate lever with the light-sealing shutter blades opened. For simplicity's sake the M-X-V lever, the locking key and the base plate with the shutter mechanism have been omitted in Figs. 37 and 38.

Fig. 37

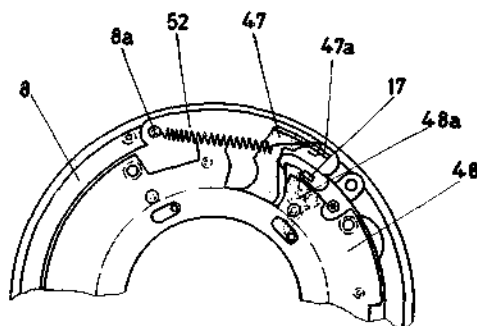
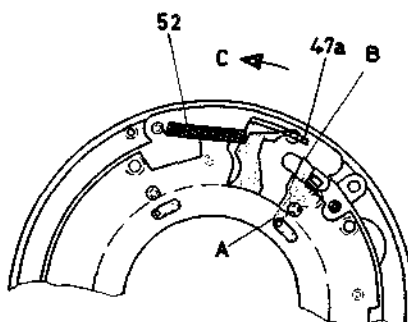


Fig. 37a



- 8 Shutter housing 410-U 1
- 17 Trigger release lever 401-U 85
- 47 Drive ring for light-sealing shutter blades 401-U 630
- 48 Bearing disc for light-sealing shutter blades 401-U 635
- 48a Intermediate lever
- 52 Spring for light-sealing shutter blade ring 401-634

The drive ring for the light-sealing shutter blades is held in the closed position (Fig. 37a) by a tension spring 52 hooked on to the spring rivet 8a and on the locking lug 47a of the drive ring for the light-sealing shutter blades.

While the shutter completes its cycle, the light-sealing shutter blades are held open by the locking lever that locks the drive ring of the light-sealing shutter blades. Fig. 37a shows the shutter with the light-sealing shutter blades closed.

b) Cycle of Functions

When the trigger release lever is depressed after the shutter has previously been cocked, the motion of this lever is utilized to displace the intermediate lever 48a resting against it, and to open the shutter blades by means of the drive ring for the light-sealing shutter blades being rotated. During this operation the locking lug 47a of the drive ring for the light-sealing shutter blades is positioned in front of the locking lug 53a of the bar lever, and the bar lever spring causes the locking lug to be caught in position. Thus the light-sealing shutter blades are held open. It is only after the shutter has completed its cycle when the cocking lever returns to its rest position that the light-sealing shutter blades are released and permitted to close. During this operation the bar lever is disengaged by the driving rivet 15a and the drive ring spring 52 for the light-sealing shutter blades, and the light-sealing shutter blades are closed (Fig. 38a).

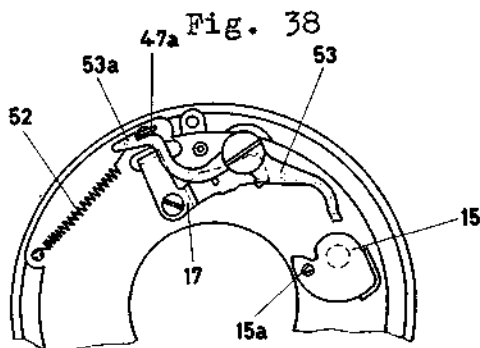


Fig. 38a

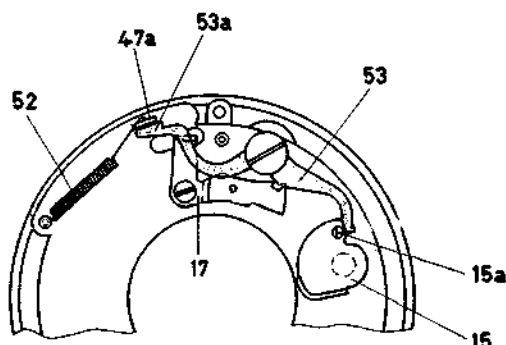
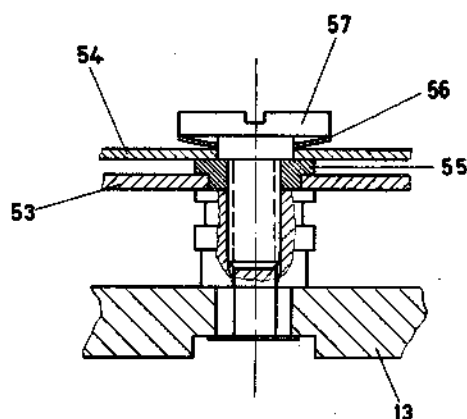


Fig. 38 shows the shutter during the release cycle. The trigger release lever is shifted to the left, the light-sealing shutter blades are opened and the bar lever arm 53a locks the drive ring for the light-sealing shutter blades.

Fig. 38a on the other hand shows the shutter after the shutter mechanism has completed its cycle with the light-sealing shutter blades closed. The driving rivet 15a has displaced the locking hook 53a of the bar lever and has thus disengaged the lug 47a of the drive ring for the light-sealing shutter blades.



Fig. 39



- 13 Base plate 401-U 15
- 53 Bar lever 401-654
- 54 Cocking arm I 375-433
- 55 Bar lever bushing 401-655
- 56 Spring-loaded washer for the cocking arm 345-434
- 57 Cocking arm screw 381-435

Fig. 39 is a sectional view of the bar lever and the cocking arm with the shutter completely assembled.

Light-Sealing Shutter Blade System

Defect	Cause	Correction
1) Light-sealing shutter blades do not completely clear the shutter opening.	Driving lug of the driving ring for the light-sealing shutter blades is bent.	Bend lug 47a in the direction C (Fig. 37a)
2) Light-sealing shutter blades do not close completely.	Drive ring spring for the light-sealing shutter blades is unhooked.	Hook up spring 52. Press eyelet.
3) Bar lever does not become engaged, resulting that with speeds up to 1 sec the light-sealing shutter blades close immediately when the finger is taken off the trigger release lever.	a) Bar lever is bent b) Bar lever spring is not hooked up	a) Replace bar lever b) Hook up the bar lever spring

II PRONTOR-SLK Shutter for Interchangeable Lenses

Introductory Remarks

The PRONTOR-SLK shutter for interchangeable lenses is manufactured as described in the 5th supplement with and without film sensitivity ring.

Necessitated by the design of the shutter, a new exposure control mechanism has been developed for the cooperation between the exposure meter and both the speed and diaphragm setting rings.

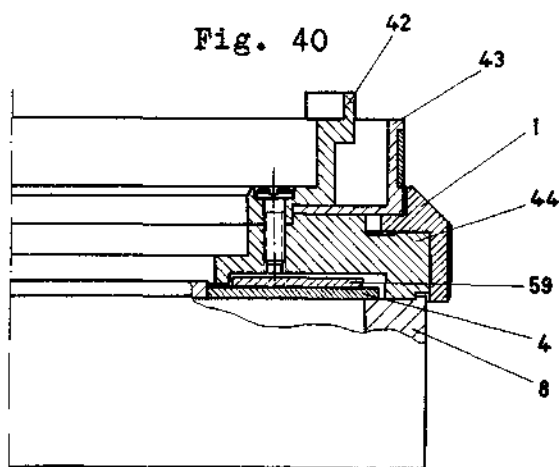


Fig. 40

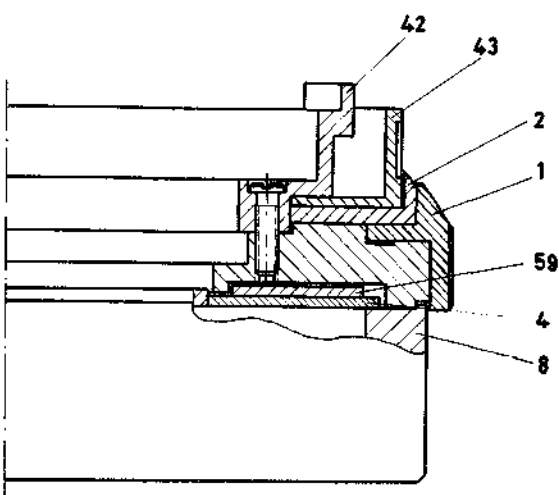


Fig. 41

The shutter mechanism is identical with that described in Section I, with the exception that the parts of the exposure control mechanism have been added.

- 1 Speed setting ring 411-137
- 2 Film sensitivity ring 411-U 722
- 4 Control disc 401-24
- 8 Shutter housing 410-U 1
- 42 Bayonet ring 411-650
- 43 Scale ring (diaphragm ring) 411-588
- 44 Cover 411-U 3
- 59 Tracing ring 410-U 715

Fig. 40 shows a sectional view of the PRONTOR-SLK shutter for interchangeable lenses. The same shutter model, however, with film sensitivity ring, is illustrated in Fig. 41. Neither drawing shows the shutter housing in section, as the shutter housing and its design have already been shown in Fig. 33.

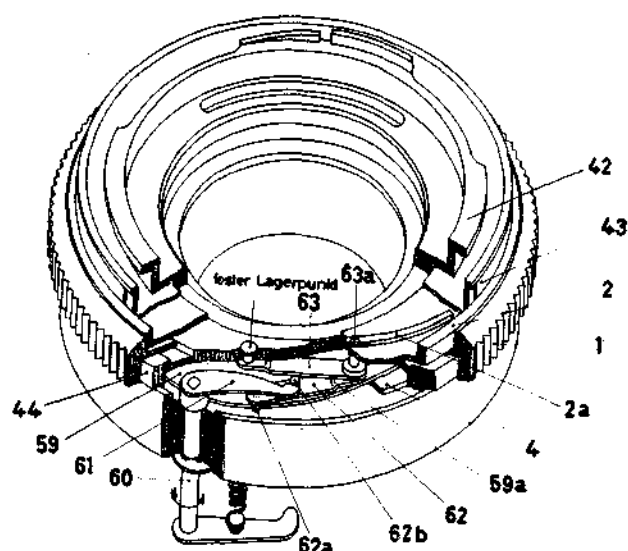
10a Exposure Control Mechanism

Design

The tracing ring 59 is fitted on a projection of the cover and connected by a pin to rotate with the control disc 4. Speed setting ring, scale ring and bayonet ring are connected and/or fitted to rotate together as described in Section I. The film sensitivity ring is positively locked with the scale ring by a spring-loaded detent dog.

Fig. 42 shows the tracing and transfer mechanism of the exposure control mechanism.

Fig. 42



- 1 Shutter housing 410-U 1
- 2 Film sensitivity ring 411-U 722
- 2a Control slot
- 4 Control disc 401-24
- 43 Scale ring 411-588
- 44 Cover 411-U 3
- 59 Tracing ring 410-U 715
- 59a Curve for control rivet I
- 60 Transfer shaft
- 61 Tracing lever
- 62 Compensating lever
- 62a Control rivet I
- 62b Transfer rivet
- 63 Control lever
- 63a Control rivet II

The tracing lever 61 riveted to the transfer shaft 60 that is carried in a bearing provided in the wall of the shutter housing comes to rest against the rivet 62 of the compensating lever. The control lever 63 that is riveted to the cover to pivot about its rivet is positively connected with the compensating lever.

Mode of Functioning

A rotation of the speed setting ring causes:

- a) the control disc and the tracing ring locked to rotate with that disc to rotate to different relative positions, and
- b) the scale ring connected with the setting ring by a spring-loaded detent dog to simultaneously rotate.

The relative setting of the exposure meter via the exposure control mechanism is only possible after previously disengaging the detent dog. Every rotation of the scale ring 43 is transferred by way of the slot 2a to the control rivet 63a; similarly every rotation of the speed setting ring 1 is transferred by way of the curve 59 of the tracing ring to the control rivet 62a. By way of the shaft 60 and the transfer arm the tracing lever 61 resting against the rivet 62b transfers every motion of the control rivets 62a and 63a to the exposure meter.

By rotating the rings 1 and 43 locked to rotate simultaneously by means of a detent dog the camera user selects a different speed-aperture combination. This does not effect the exposure meter.



INSTRUCTIONS FOR REPAIR SHOPS

PHOTOGRAPHIC SHUTTERS

7th Supplement

relating to GAUTHIER photographic shutters

PRONTOR - REFLEX Models 412 and 413

for mirror reflex cameras

Contents:

	Sheet
General Introductory Remarks	141
Mode of Functioning	142
Cocking System	143
Release System	144
Shutter Blade System	146

General Introductory Remarks

The shutter mechanism of the models 412 and 413 corresponds on the whole to the design of the PRONTOR-SVS shutter with linearized settings for shutter speed and aperture described in manual 1.

The following text will deal only with deviations from the PRONTOR-SVS shutter with linearized speed and aperture settings.

Note

The model 413 is equipped with the exposure control mechanism described on sheets 139 to 140.

INSTRUCTIONS FOR REPAIR SHOPS

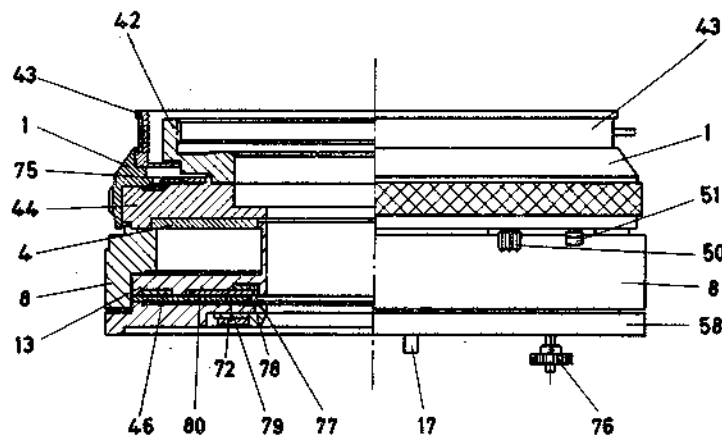


PHOTOGRAPHIC SHUTTERS

Mode of Functioning

The PRONTOR-REFLEX shutter for lenses with automatic stop-down diaphragm is a shutter without diaphragm blades, similar in design to the PRONTOR-SVS shutter for interchangeable lenses. Fig. 43 shows model 412h one half in section and the other half as general view.

Fig. 43



- | | |
|-----------------------------------|--|
| 1 Setting ring 412-137 | 51 Bar spring 412-621 |
| 4 Control disc 413-24 | 58 Bottom 412h-U 2.1 |
| 8 Housing ring 412h-U 1 | 72 Cocking ring 412h-U 694 |
| 13 Base plate 412-U 15 | 75 Opening ring 413-738 |
| 17 Trigger release lever 412-U 85 | 76 Opening pinion 412-741 |
| 42 Lens mounting flange 412h-650 | 77 Drive ring 412-U 80 |
| 43 Scale ring 412-U 588.1 | 78 Bearing ring 412h-445 |
| 44 Cover 412-3.1 | 79 Bearing ring for the shutter blades 413-U 685 |
| 46 Synchro switch ring 412-212 | 80 Shutter blade levelling disc 412-732 |
| 50 M-X-V lever | |



INSTRUCTIONS FOR REPAIR SHOPS

PHOTOGRAPHIC SHUTTERS

The integral toothed segment of the cocking ring 72 cocks the shutter mechanism via the drive pinion mounted on the cocking shaft, while the pinion 76 of the opening shaft is in positive engagement with the toothed segment of the opening ring 75 via a gear train installed in the cover. When the shutter is cocked, cocking ring 72 and opening pinion 76 are synchronously controlled by the camera, with the result that the shutter blades and the diaphragm installed in the lens assembly are simultaneously opened by the opening ring 75. When the shutter is released, the shutter blades close completely and the diaphragm stops down to the aperture (f/stop) previously set on the shutter. The arrangement of locks that are positively controlled prevents the shutter blades from reopening until after the diaphragm has stopped down to the predetermined aperture.

Cocking System

As can be seen in Fig. 44 the opening ring 75 is provided with a toothed segment which is positively connected with the opening shaft by way of the intermediate gear 85 and the gear train. Cocking of the shutter causes the pinion 76 of the opening shaft and the opening ring 75 in positive engagement with that pinion to simultaneously rotate.

The lug G of the opening ring 75 against which the diaphragm lever of the lens rests, opens the diaphragm and the lug H comes to rest against the bent-up lug of the shutter blade bearing ring 79 and opens the shutter blades.

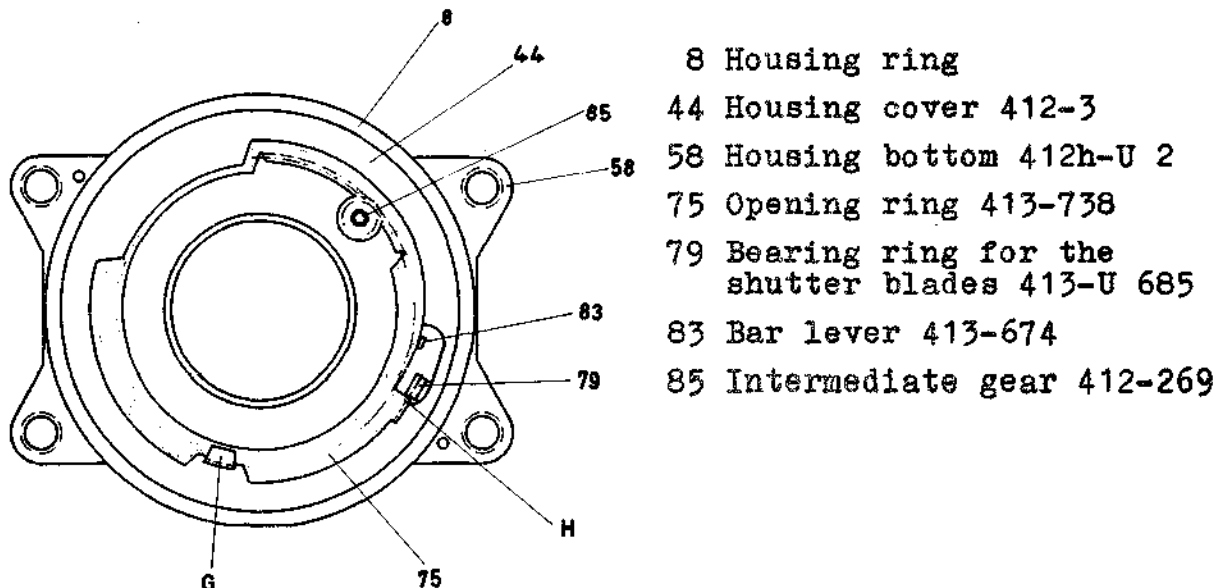


INSTRUCTIONS FOR REPAIR SHOPS

PHOTOGRAPHIC SHUTTERS

The opening ring 75 is retained in this position until the camera release disengages the lock.

Fig. 44

Release System

When the camera release is depressed the opening ring 75 is released and returned to its rest position by the spring action of the bearing ring spring for the shutter blades and the diaphragm stop-down spring of the diaphragm incorporated in the lens assembly. During this operation the shutter blades close completely and the diaphragm stops down to the aperture value previously set on the shutter. The integral stop lug of the scale ring 43 stops the diaphragm lever of the lens assembly.

The bar lever 83 is displaced by the trigger release lever 17 resting against it, and its arm X locks the shutter blade bearing ring. To hold the shutter blade bearing ring in its

INSTRUCTIONS FOR REPAIR SHOPS

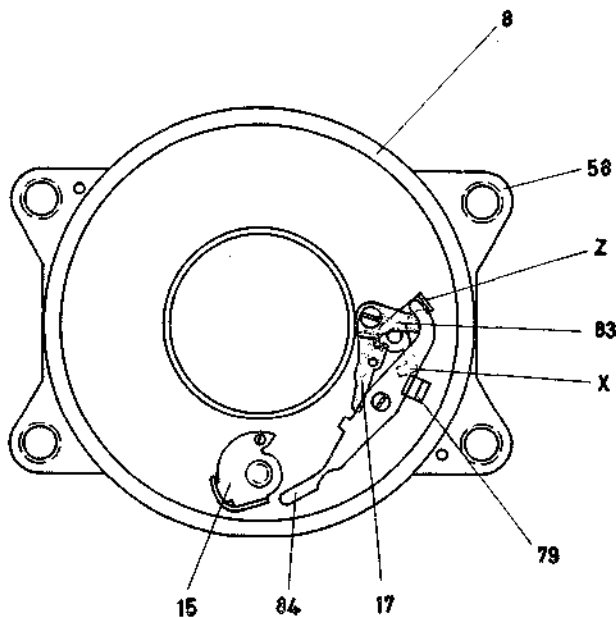


PHOTOGRAPHIC SHUTTERS

position, while the shutter completes its cycle, the lug Z of the bar lever 83 bent-up at a right angle to the drawing plane remains locked until the shutter has completed its cycle and the cocking lever has returned to its resting position.

For manufacturing reason the locking system has been changed. The retaining lever 84 has been omitted and an integral curve of the opening ring 75, against which the bar lever 83 rests, locks the shutter blade bearing ring 79 while the shutter completes its cycle.

Fig. 45



- 8 Housing ring 412-U 1
- 15 Cocking lever 412-U 96
- 17 Trigger release lever 412-U 85
- 58 Bottom 412-U 2
- 79 Shutter blade bearing ring 413-U 685
- 83 Bar lever 412-674
- 84 Retaining lever 412-654

INSTRUCTIONS FOR REPAIR SHOPS



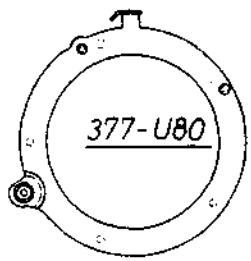
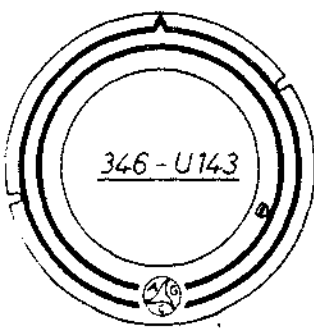
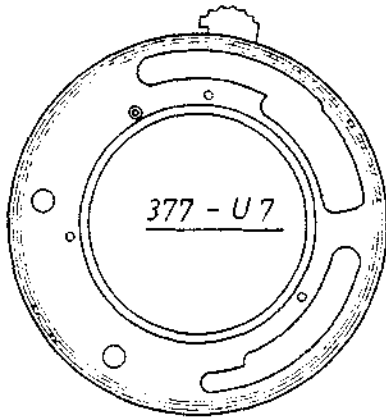
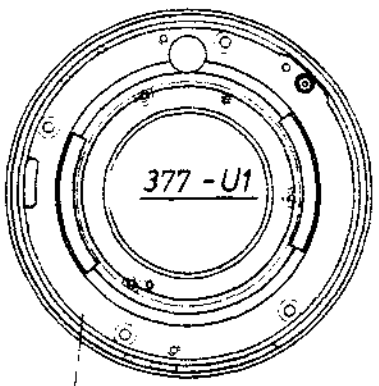
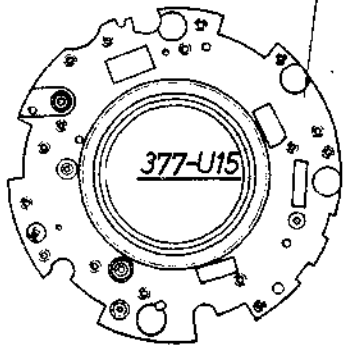
PHOTOGRAPHIC SHUTTERS

Shutter Blade System

A sixth shutter blade, the cover blade, has been added to the five shutter blades used up to now. Its function is to hold the shutter blades tight together and prevent them from bending, when the camera is not handled with due care.

Fitting the Shutter Blades

The shutter blades are fitted in the customary sequence (see drawing of the drive ring 80 in the spare parts list), and the cover blade is fitted as the last one on top of the shutter blade first mounted.

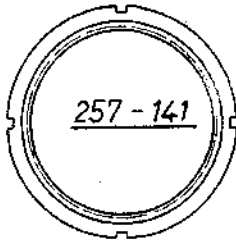
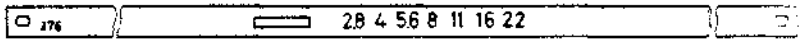
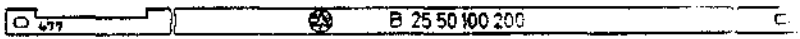
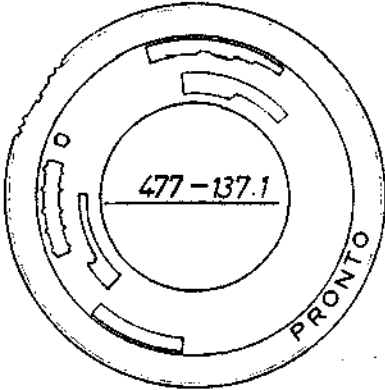
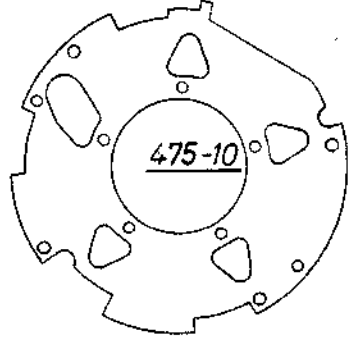
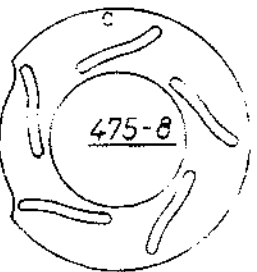
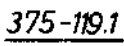
Teil Nr.:	Teilbenennung:	Teil:
377-U80	Antriebring drive ring	
346-U85.1	Fingerhebel trigger release	
346-U143	Frontplatte front plate	
491-U5	Trislamelle 5 Stück diaphragm blade 5 pcs.	
377-U7	Triszeigerring diaphragm pointer ring	
377-U1	Kapsel housing	
280s1-U173	Kontaktplatte contact plate	
480-U96	Spannhebel cocking lever	
377-U15	Werkteil base plate	
470-U543	Zeit-Rastenhebel click stop lever for speed setting ring	

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cannot be supplied

280s1-U173

480-U96

470-U543

Teil Nr.:	Teilbenennung:	Teil:
257-141	Anschraubring flange	
381-106	Auslöshebel release lever	
1.7 DIN 6799	Benzing-Sicherung ohne Skizze Benzing-fuse with sketch	
376-134	Blendenbogen diaphragm band	
477-137.1	Einstellring speed setting ring	
295-139	Frontplattenring front plate ring	
475-10	Jrisdeckscheibe diaphragm cover disc	
475-8	Jrisscheibe diaphragm disc	
322-111	Kontakthebel contact lever	
314-116	Sektor 5 Stück shutter blade 5 pcs.	
295-117	Sektorenscheibe 4 Stück shutter blade washer 4 pcs.	
257-117	Sektorenscheibe 1 Stück shutter blade washer 1 pcs.	
375-119.1	Zeithebel B-lever	
309-255	Zeithebelunterlegscheibe B-lever washer	
477-534	Zeitenbogen speed scale	

Teil Nr.:	Teilbenennung:
480 - G20	Herrnwerk slow speed assembly
377 - G49	Vorlaufwerk delayed action device
346 - 107	Auslöshebelschr. release lever screw
280 - 136	Bef.-Schraube f. HW lang fixing screw for slow speed assembly long
280 - 138	Bef.-Schraube f. HW kurz fixing screw for slow speed assembly short
476 - 135	Blendenbogensch. 2 Stck. diaphragm bond screw 2 pcs
0257 - 146	Fingerhebelschr. trigger release screw
355 - 11	Trisdeckscheibensch. 2 St. diaphragm cover disc screw 2 pcs
475 - 575	Triszeigerringschr. 3 Stück diaphragm pointer ring screw 3 pcs
280 - 112	Kontakthebelbüchse contact lever bushing
257 - 113	Kontakthebelschr. contact lever screw
KS 8 1x5.8 DIN 1475	Knebelkerbstift ohne Skizze pin as per DIN with sketch
295g - 127	Ringfederanschlagschr. stop screw for ring spring
280 - 128	Ringfedersch. ring spring screw
0475 - 387	Rastenhebelschr. notch lever screw
257 - 118	Sektorenschr. 5 Stück shutter blade screw 5 pcs
241 - 107	Werkteilschr. 3 Stück base plate screw 3 pcs
257 - 120	Zeithebelschr. B-lever screw
476 - 135	Zeitenbogensch. 2 Stck. speed scale screw 2 pcs
476 - 135	Blendenrastenfedersch. screw for diaphragm notch spring

Teil:

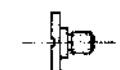


480-G20

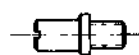
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only complete assembly can be supplied



377-G49



346-107



280-136



280-138



476-135



0257-146



355-11



475-575



280-112



257-113



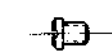
295g-127



280-128



0475-387



257-118



241-107



257-120

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Mod. 477

Geänderte
Teile
Changed parts

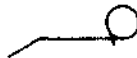
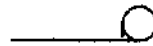
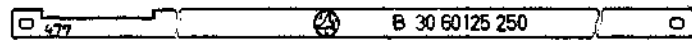
Liste besteht aus Blatt 1-6

Blatt Nr. 1

Gepr.

Gefertigt:

10.9.59

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Anderung Nr. 8993</u> Change Nr. 8993	
2	346 - 465	<u>Unterlegscheibe</u> washer	 <u>346-465</u>
3		<u>Anderung Nr. 9012</u> Change Nr. 9012	
4	377 - 132	<u>Spannhebelfeder</u> an Stelle v. 257-132 cocking lever spring inst of 257-132	 <u>377-132</u>
5		<u>Anderung Nr. 9166</u> Change Nr. 9166	
6	257 - 132	<u>Spannhebelfeder</u> an Stelle v. 377-132 cocking lever spring inst of 377-132	 <u>257-132</u>
7		<u>Anderung Nr. 9167</u> Change Nr. 9167	
8	477 - 534a	<u>Zeitenbogen</u> an Stelle v. 478-534 speed scale inst of 478-534	 <u>477-534a</u>
9		<u>Anderung Nr. 9383</u> Change Nr. 9383	
10	475 - 111	<u>Kontakthebel</u> an Stelle v. 322-111 contact lever inst of 322-111	 <u>475-111</u>

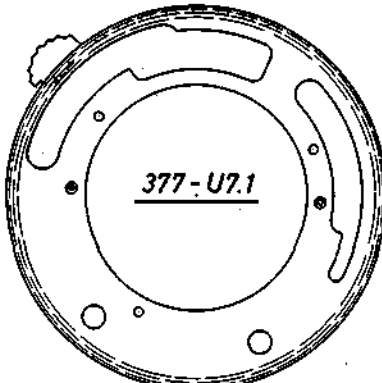
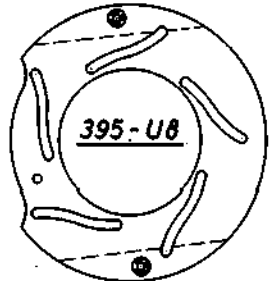
Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8993	2	10.9.59	9383	10	10.9.59			
9012	4							
9166	6							
9167	8							

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Anderung Nr. 9412</u> Change Nr. 9412	
2	00477-U173	<u>Kontaktplatte</u> an Stelle v. 00280s1-U173 contact plate inst. of 00280s1-U173	 <u>00477-U173</u>
3		<u>Anderung Nr. 9646</u> Change Nr. 9646	
4	00480-U96.1	<u>Spannhebel</u> an Stelle v. 00480-U96 cocking lever inst. of 00480-U96	 <u>00480-U96.1</u>
5		<u>Anderung Nr. 319</u> Change Nr. 319	
6	476-U5	<u>Trislamelle 5 Stück</u> an Stelle v. 00491-U5 diaphragm blade 5pcs. inst. of 00491-U5	 <u>476-U5</u>
7		<u>Anderung Nr. 475</u> Change Nr. 475	
8	555-119.1	<u>Zeithebel</u> an Stelle v. 375-119.1 B-lever inst. of 375-119.1	 <u>555-119.1</u>
9		<u>Anderung Nr. 1283</u> Change Nr. 1283	
10	GN 108 03 7 001 339	<u>Trisdeckscheibensch.</u> an Stelle v. 00355-11 diaphragm cover disc screw inst. of 00355-11	 <u>7001339</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9412	2	10.9.59	1283	10	19.11.64			
9646	4							
319	6	25.1.60						
475	8	17.3.61						

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 1336</u> <u>Change Nr. 1336</u>	
2	GN 108 02 7 001 327	<u>Zeitenbogensch.</u> <u>an Stelle v. 00476-135</u> speed scale screw inst. of 00476-135	 <u>7 001 327</u>
3		<u>Änderung Nr. 1651</u> <u>Change Nr. 1651</u>	
4	377 - U7.1	<u>Triszeigerring</u> <u>an Stelle v. 00377-U7</u> diaphragm pointer ring inst. of 00377-U7	
5	395 - U8	<u>Trisscheibe</u> <u>an Stelle v. 00475-8</u> diaphragm disc inst. of 00475-8	
			<u>Die Teile 377-U7.1, 395-U8 nur zusammen austauschbar</u> <u>The parts 377-U7.1, 395-U8 can only be replaced together</u>
6		<u>Änderung Nr. 1651a</u> <u>Change Nr. 1651a</u>	
7	377 - U1.1	<u>Kapsel ohne Skizze</u> <u>wird nicht abgegeben</u> <u>an Stelle v. 00377-U1</u> housing with. sketch cannot be supplied inst. of 00377-U1	
8	GN 101 01 7 000 997	<u>Triszeigerringschr. 2 Stück</u> <u>an Stelle v. 00475-575 3stck.</u> diaphragm pointer ring scr. 2pcs. inst. of 00475-575 3pcs.	 <u>7 000 997</u>
9		<u>Änderung Nr. 1681</u> <u>Change Nr. 1681</u>	
10	2614 - 14-8500	<u>Rastenhebelschr.</u> <u>an Stelle v. 0475-387</u> notch lever screw inst. of 0475-387	 <u>2614-14-8500</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
1336	2	19.11.64						
1651	4, 8	" " "						
1651a	7, 8	" " "						
1681	10	" " "						

Alfred Gauthier G. m. b. H.
Calmbach a. d. Enz

Mod. 00477

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 4

Gepr.

Gefertigt:

19.11.64

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 1943</u> <u>Change Nr. 1943</u>	
2	470 - 546.1	<u>Rastenhebelfeder</u> an Stelle v. 00470-546 notch lever spring inst. of 00470-546	 <u>470 - 546.1</u>
3	470 - U543.1	<u>Zeit-Rastenhebel</u> an Stelle v. 00470-U543 click stop lever inst. of 00470-U543	 <u>470-U543.1</u>
4		<u>Änderung Nr. 2084</u> <u>Change Nr. 2084</u>	
5	0257 - 146.1	<u>Fingerhebelschraube</u> an Stelle v. 0257-146 trigger release screw inst. of 0257-146	 <u>0257-146.1</u>
6		<u>Änderung Nr. 2820</u> <u>Change Nr. 2820</u>	
7	375 - 106	<u>Auslöshebel</u> an Stelle v. 00381-106 release lever inst. of 00381-106	 <u>375-106</u>
8			
9		<u>Änderung Nr. 2847</u> <u>Change Nr. 2847</u>	
10	546 - 121	<u>Zeithebelfeder</u> an Stelle v. 00346-121 B-lever spring inst. of 00346-121	 <u>546 - 121</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
1943	2, 3	19.11.64						
2084	5	" " "						
2820	7	" " "						
2847	10	" " "						

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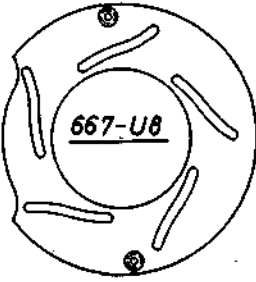
Mod. 00477

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 5 Gepr.

Gefertigt: 19.11.64 fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 2848</u> <u>Change Nr. 2848</u>	
2	491 - 130	<u>Fingerhebelfeder</u> <u>an Stelle v. 00 345-130</u> trigger release spring inst. of 00345-130	 <u>491-130</u>
3		<u>Änderung Nr. 3105</u> <u>Change Nr. 3105</u>	
4	546 - U119	<u>Zeithebel</u> <u>an Stelle v. 555-119.1</u> B-lever inst. of 555-119.1	 <u>546-U119</u>
5		<u>Änderung Nr. 3401</u> <u>Change Nr. 3401</u>	
6	617 - 134	<u>Blendenbogen</u> <u>an Stelle v. 00376-134</u> diaphragm band inst. of 00376-134	
7	617 - 534	<u>Zeitenbogen</u> <u>an Stelle v. 00477-534a</u> speed scale inst. of 00477-534a	
8		<u>Änderung Nr. 3857</u> <u>Change Nr. 3857</u>	
9	667 - U8	<u>Trisscheibe</u> <u>an Stelle v. 395-U8</u> diaphragm disc inst. of 395-U8	
10			

617-134

617-534

Die Teile 617-134; 617-534 nur zusammen austauschbar
The parts 617-134; 617-534 can only be replaced together

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
2848	2	19. 11. 64						
3105	4	" " "						
3401	6, 7	" " "						
3857	9	" " "						

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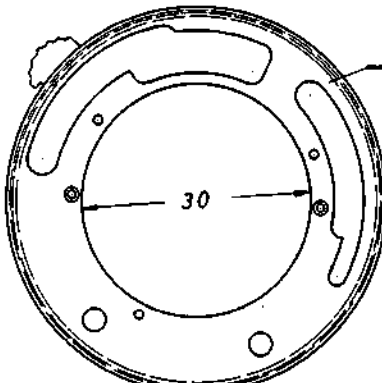
Mod. 00477

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 6 Gepr.

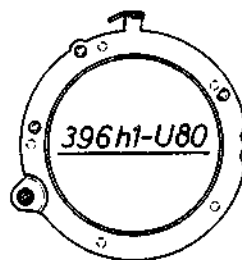
Gefertigt: 19.11.64

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 3858</u> <u>Change Nr. 3858</u>	Die Teile 667-U8, 377-U7.2 nur zusammen austauschbar The parts 667-U8, 377-U7.2 can only be replaced together  377-U7.2  637 - 133  7 002 356
2	377 - U7.2	<u>Jriszeigerring</u> <u>an Stelle v. 377-U7.1</u> diaphragm pointer ring inst. of 377-U7.1	
3		<u>Änderung Nr. 3863</u> <u>Change Nr. 3863</u>	
4	637 - 133	<u>Vorlaufwerkfeder</u> <u>an Stelle v. 00257-133</u> spring for del. act. dev. inst. of 00257-133	
5		<u>Änderung Nr. 3478</u> <u>Change Nr. 3478</u>	
6	GN 174 01 7 002 356	<u>Bef.-Schraube f. HW lang</u> <u>an Stelle v. 00280-136</u> fixing screw for slow speed assembly long inst. of 00280-136	
7			
8			
9			
10			

Änderungszustand dieses Blattes

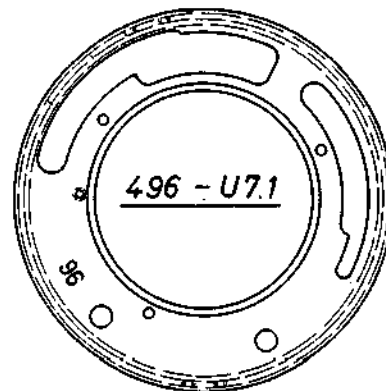
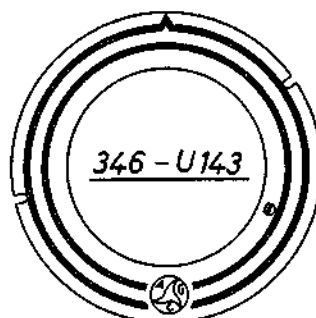
Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
3858	2	19.11.64						
3863	4	" " "						
3478	6	" " "						

Teil Nr.:	Teilbenennung:
396h1- U80	Antriebring_
	drive ring
346 - U85.1	Fingerhebel
	trigger release
346 - U143	Frontplatte
	front plate
491 - U5	Jrislamelle 5 Stück
	diaphragm blade 5 pcs.
496 - U7.1	Jriszeigerring_
	diaphragm pointer ring
496 - U1	Kapsel
	housing
496 - U583.1	Kupplungsfeder
	coupling spring
396h1-U173	Kontaktplatte
	contact plate
345s15-U226	Kontakthebel
	contact lever
X496 - U96	Spannhebel
	cocking lever
345 - U437.2	Spannarm 2
	cocking arm 2
X496 - U15	Werkteil
	base plate
X 546 - U543	Zeit- Rastenfeder
	click stop spring



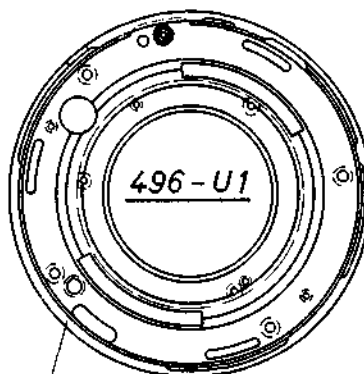
346-U85.1

491-U5



346-U143

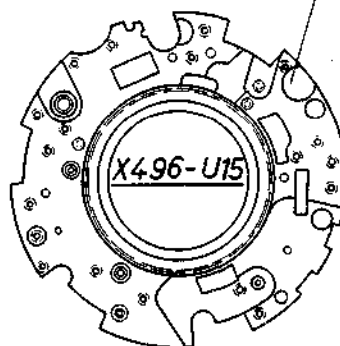
496-U7.1



496-U583.1

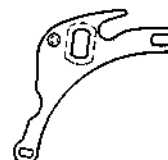
396h1-U173

wird nicht abgegeben
cannot be supplied



345s15-U226

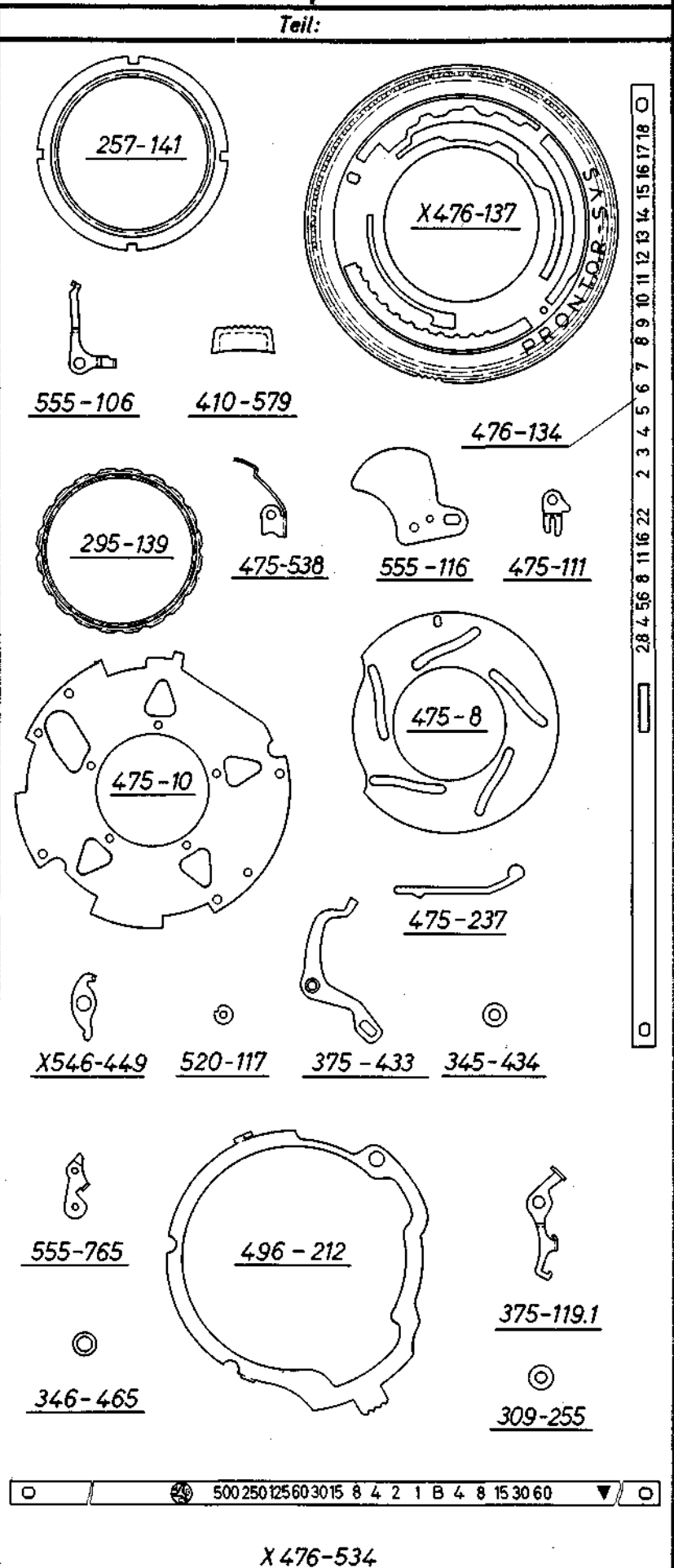
X496-U96

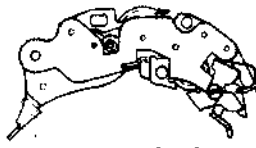
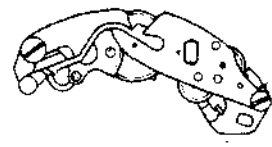
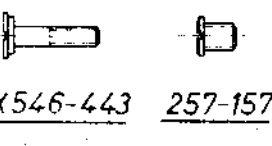
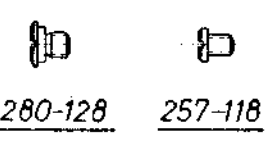
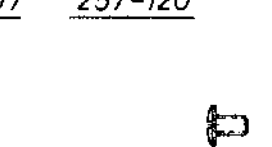


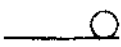
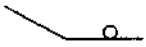
345-U437.2

X546-U543

Teil Nr.:	Teilbenennung:
257 - 141	Anschraubring
	flange
555 - 106	Auslöshebel
	release lever
476 - 134	Blendenbogen
	diaphragm band
17 DIN 6799	Benzing-Sicherung ohne Skizze
	Benzing fuse with sketch
X 476 - 137	Einstellring
	speed setting ring
295 - 139	Frontplattenring
	front plate ring
410 - 579	Griffstückhülle
	actuation handle sleeve
475 - 538	Haltefeder
	holding spring
475 - 10	Irisdeckscheibe
	diaphragm cover disc
475 - 8	Irisseiche
	diaphragm disc
475 - 111	Kontakthebel
	kontakt lever
475 - 237	Rastenfeder
	notch spring
X 546 - 449	Schwenkhebel
	swivel lever
555 - 116	Sektor 5 Stück
	shutter blade 5 pcs.
520 - 117	Sektorenscheibe 5 Stück
	shutter blade washer 5 pcs.
375 - 433	Spannarm I
	cocking arm I
345 - 434	Spannarmscheibe
	cocking arm disc
555 - 765	Spannhebelanschlag
	cocking lever stop
496 - 212	Umschaltling
	synchro switch ring
346 - 465	Unterlegscheibe
	washer
309 - 255	Zeithebelunterlegscheibe
	B-lever washer
375 - 119.1	Zeithebel B-lever
X 476 - 534	Zeitenbogen speed scale



Teil Nr.:	Teilbenennung:	Teil:
X 476 - G20	Hemmwerk slow speed assembly	 X 476 - G20
X 546 - G49	Vorlaufwerk delayed action device	
X 496 - 107	Auslöshebelschr. release lever screw	 X 546 - G49
476 - 135	Blendenbog.Schr. 2St. diaphragm bandscr.	
X 546 - 443	Bef. Schr. f. Vlfw. lang fixing screw for delayed action device long	wird nur als Ganzes abgegeben only complete assembly can be supplied
257 - 157	Bef. Schr. f. Vlfw. kurz fixing screw for delayed action device short	
X 546 - 136	Bef. Schr. f. HW lang fixing screw for slow speed assembly long	 X 546 - 136
280 - 138	Bef. Schr. f. HW kurz fixing screw for slow speed assembly short	
0257 - 146	Fingerhebelschr. trigger release screw	 0257 - 146
335 - 272	Haltefederschr. holding spring screw	
475 - 575	Iriszeigerringschr. 3 Stck. diaphragm pointer ringscr. 3 pcs.	 475 - 575
355 - 11	Irisdeckscheibenschr. 2 Stck. diaphragm cover disc screw 2 pcs.	
476 - 135	Kupplungsfederschr. 2 St. coupling spring screw 2 pcs.	 476 - 135
280 - 112	Kontakthebelbüchse contact lever bushing	
257 - 113	Kontakthebelschr. contact lever screw	 257 - 113
1x 58KS8 DIN 1475	Knebelkerbstift ohne Skizze pin as per DIN with sketch	
395 - 127	Ringfederanschlagschr. stop screw for ring spring	 395 - 127
280 - 128	Ringfederschr. ring spring screw	
257 - 118	Sektorenschr. 5 Stück shutter blade screw 5 pcs.	 257 - 118
381 - 435	Spannarmschr. cocking arm scr.	
499 - 135	Spannhebelanschlagschr. cocking lever stop screw	 499 - 135
241 - 107	Werkteilschr. 3 Stück base plate screw 3 pcs.	
257 - 120	Zeithebelschr. B-lever screw	 257 - 120
546 - 135	Zeitenbogenschr. 2 Stück speed scale screw 2 pcs.	

Teil Nr.:	Teilbenennung:	Teil:		
295 - 129	<u>Antriebringfeder</u> drive ring spring			
375 - 109	<u>Auslöshebelfeder</u> release lever spring			
345 - 130	<u>Fingerhebelfeder</u> trigger release spring			
295 - 230	<u>Kontakthebelfeder</u> contact lever spring	<u>295-129</u>	<u>375-109</u>	<u>345-130</u>
475 - 541	<u>Rücklauffeder</u> returning spring			
X546 - 132	<u>Spannhebelfeder</u> cocking lever spring			
345 - 104	<u>Treibklinkenfeder</u> driving latch spring			
345 - 133	<u>Vorlaufwerkfeder</u> spring for del. act. dev.			
346 - 121	<u>Zeithebelfeder</u> B-lever spring	<u>X546-132</u>	<u>345-104</u>	<u>345-133</u>
				
		<u>346-121</u>		

Alfred Gauthier G. m. b. H. Calmbach a. d. Enz		Mod. X 496		Geänderte Teile Changed parts		Liste besteht aus Blatt 1-5 Blatt Nr. 1 Gepr. Gefertigt: 4. 2. 60	
Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:				
1		<u>Änderung Nr. 9751</u> Change Nr. 9751	 <u>X 546-U543.1</u>				
2	X 546 - U543.1	<u>Zeit Rasterfeder</u> an Stelle v. X 546 - U543 click stop spring inst. of X 546 - U543					
3		<u>Änderung Nr. 9790</u> Change Nr. 9790					
4	555 - 121	<u>Zeithebelfeder</u> an Stelle v. 346 - 121 B-lever spring inst. of 346 - 121	 <u>555-121</u>				
5		<u>Änderung Nr. 9880</u> Change Nr. 9880					
6	555 - 129	<u>Antriebringfeder</u> an Stelle v. 295 - 129 drive ring spring inst. of 295 - 129	 <u>555 - 129</u>				
7		<u>Änderung Nr. 9917</u> Change Nr. 9917					
8	X 496 - U96.1	<u>Spannhebel</u> an Stelle v. X 496 - U96 cocking lever inst. of X 496 - U96	 <u>X 496-U96.1</u>				
9		<u>Änderung Nr. 139</u> Change Nr. 139					
10	X 546 - U543.2	<u>Zeit Rasterfeder</u> an Stelle v. X 546 - U543.1 click stop spring inst. of X 546 - U543.1	 <u>X 546-U543.2</u>				

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9751	2	4. 2. 60	139	10	4. 2. 60			
9790	4	" " "						
9880	6	" " "						
9917	8	" " "						

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. X496

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 2

Gepr.

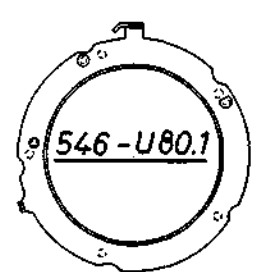
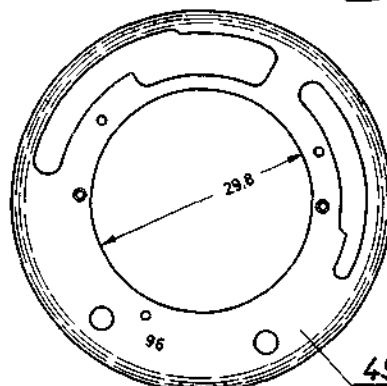
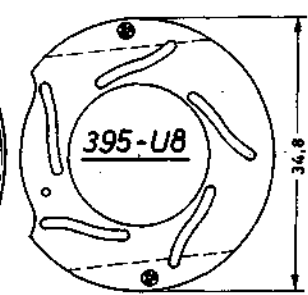
Gefertigt:

4.2.60

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 175</u> Change Nr. 175	
2	X 476 - U226	<u>Kontakthebel</u> an Stelle v. 345s15 - U226 contact lever inst. of 345s15 - U226	 <u>X476-U226</u>
3		<u>Änderung Nr. 297</u> Change Nr. 297	
4	X 496 - 118	<u>Sektorenschr. 5 Stck.</u> an Stelle v. 257 - 118 shutter blade screw 5pcs inst. of 257 - 118	 <u>X496-118</u>
5		<u>Änderung Nr. 301</u> Change Nr. 301	
6	X 546 - 129	<u>Antriebringfeder</u> an Stelle v. 555 - 129 drive ring spring inst. of 555 - 129	 <u>X546-129</u>
7		<u>Änderung Nr. 319</u> Change Nr. 319	
8	476 - U5	<u>Irislamelle</u> an Stelle v. 491 - U5 diaphragm blade inst. of 491 - U5	 <u>476 - U5</u>
9		<u>Änderung Nr. 475</u> Change Nr. 475	
10	555 - 119.1	<u>Zeithebel</u> an Stelle v. 375 - 119.1 B-lever inst. of 375 - 119.1	 <u>555-119.1</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
175	2	4.2.60	475	10	4.2.60			
297	4							
301	6							
319	8							

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 626</u> <u>Change Nr. 626</u>	
2	X 496 - U96.2	<u>Spannhebel</u> an Stelle v. X 496 - U96.1 cocking lever inst. of X 496 - U96.1	 <u>X 496 - U96.2</u>
3		<u>Änderung Nr. 1564</u> <u>Change Nr. 1564</u>	
4	476 - 111	<u>Kontakthebel</u> an Stelle v. 475 - 111 contact lever inst. of 475 - 111	 <u>476 - 111</u>
5	476 - 116	<u>Sektor</u> an Stelle v. 555 - 116 shutter blade inst. of 555 - 116	 <u>476 - 116</u>
6		<u>Änderung Nr. 1570, 4269</u> <u>Change Nr. 1570, 4269</u>	
7	546 - U80.1	<u>Antriebring</u> an Stelle v. 396h1-U80 drive ring inst. of 396h1-U80	 <u>546 - U80.1</u>
8		<u>Änderung Nr. 1651, 1651a</u> <u>Change Nr. 1651, 1651a</u>	
9	496 - 7.2	<u>Triszeigerring</u> an Stelle v. 496-U7.1 diaphragm pointer ring inst. of 496-U7.1	
10	395 - U8	<u>Trisscheibe</u> an Stelle v. 475-8 diaphragm disc inst. of 475-8	 <u>496-7.2</u>

Die Teile 496-7.2, 395-U8 nur zusammen austauschbar
The parts 496-7.2, 395-U8 can only be replaced together

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
626	2	15.3.61						
1564	4, 5	" " "						
1570	7	" " "						
1651	9, 10	11.11.64						

Alfred Gauthier G.m.b.H. Calmbach a. d. Enz		Mod. X 496		Geänderte Teile Changed parts		Liste besteht aus Blatt Blatt Nr. 4 Gepr. Gefertigt: 11.11.64 /e.		
Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:				
1	496 - U1.1	Kapsel ohne Skizze wird nicht abgegeben an Stelle v. 496 - U1						
		housing with sketch cannot be supplied inst. of 496 - U1						
2	GN 101 01 7 000 997	Triszeigerringschr. 2 Stck. an Stelle v. 475 - 575 3 Stck.		 <u>7 000 997</u>				
		diaphragm pointer ring scr. 2 pcs. inst. of 475 - 575 3 pcs.						
3	Änderung Nr. 1693 Change Nr. 1693							
4	X 549 - 812	Ringanschlag ring stop		 <u>X 549-812</u>				
	GN 117 12 7 001 823	Ringanschlagschr. ring stop screw						
5	Änderung Nr. 1731 Change Nr. 1731							
6	GN 117 12 7 001 823	Spannhebelanschlagschr. an Stelle v. 499 - 135		 <u>7 001 823</u>				
		cocking lever stop screw inst. of 499 - 135						
7	Änderung Nr. 1786 Change Nr. 1786							
8	GN 119 07 7 001 909	Haltefederschr. an Stelle v. 335 - 272		 <u>7 001 909</u>				
		holding spring screw inst. of 335 - 272						
9	Änderung Nr. 2847, 2848 Change Nr. 2847, 2848							
10	546 - 121	Zeithebelfeder, an Stelle v. 346-121 B-leverspring, inst. of 346-121		 <u>546-121</u>		 <u>491-130</u>		
	491 - 130	Fingerhebelfeder, an St. v. 345-130 trigger release spr. inst. of 345-130						
Änderungszustand dieses Blattes								
Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
1651a	1, 2	11. 11. 64	2847	10	11. 11. 64			
1693	4	" " "						
1731	6	" " "						
1786	8	" " "						

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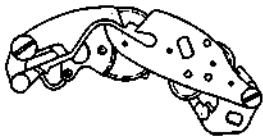
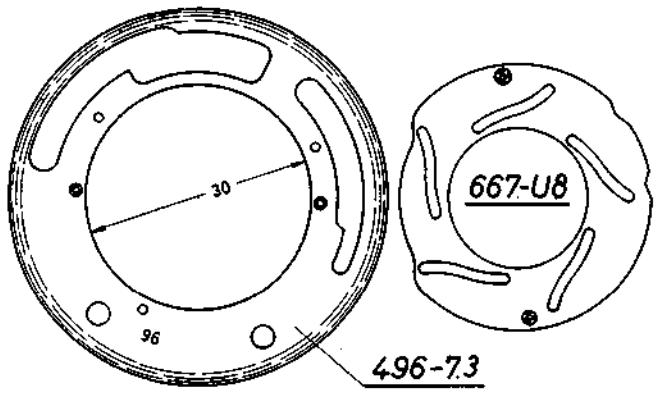
Mod. X 496

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

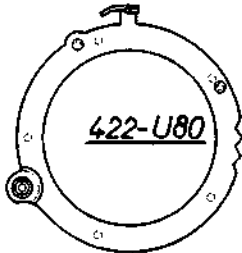
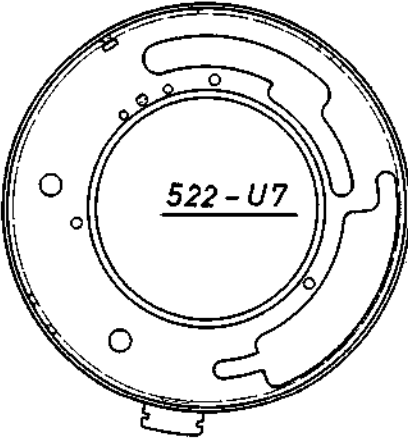
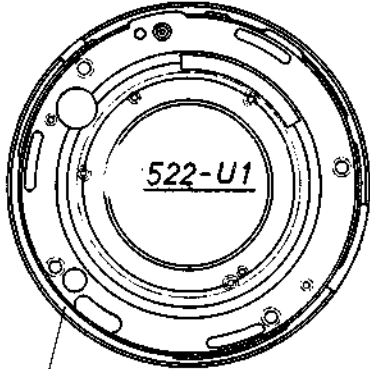
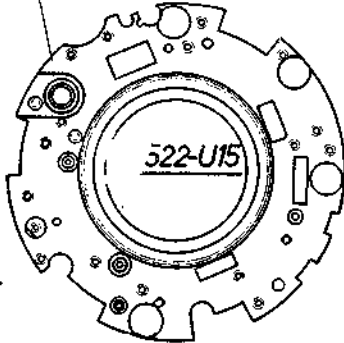
Blatt Nr. 5 Gepr.

Gefertigt: 11.11.64 /e.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 3066</u> <u>Change Nr. 3066</u>	
2	565 - 812	<u>Ringanschlag</u> an Stelle v. X 549 - 812 ring stop inst. of X 549 - 812	<u>565-812</u>
3		<u>Änderung Nr. 3105</u> <u>Change Nr. 3105</u>	
4	546 - U119	<u>Zeithebel</u> an Stelle v. 555 - 119.1 B-lever inst. of 555 - 119.1	<u>546 - U119</u>
5		<u>Änderung Nr. 3343</u> <u>Change Nr. 3343</u>	
6	X 546 - G 49.2	<u>Vorlaufwerk</u> an Stelle v. X 546 - G 49 delayed action device inst. of X 546 - G 49	<u>X546 - G49.2</u> <u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>
7		<u>Änderung Nr. 3857, 3858</u> <u>Change Nr. 3857, 3858</u>	
8	496 - 7.3	<u>Triszeigerring</u> an Stelle v. 496 - 7.2 diaphragm pointer ring inst. of 496 - 7.2	<u>496-7.3</u>
9	667 - U8	<u>Trisscheibe</u> an Stelle v. 395 - U8 diaphragm disc inst. of 395 - U8	<u>Die Teile 496-7.3, 667 - U8 nur zusammen austauschbar</u> <u>The parts 496 - 7.3, 667-U8 can only be replaced together</u>
10		<u>Änderung Nr. 4128</u> <u>Change Nr. 4128</u>	
	X 546 - 129.1	<u>Antriebsringfeder</u> an Stelle v. X 546-129 <u>driving ring spring</u> inst. of X 546-129	<u>X546-129.1</u>

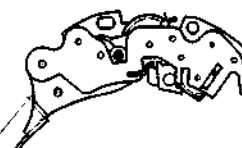
Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
3066	2	11. 11. 64	4128	10	11.11. 64			
3105	4	" " "						
3343	6	" " "						
3857	8, 9	" " "						

Teil Nr.:	Teilbenennung:	Teil:
422 - U80	Antriebring drive ring	
522 - U137	Einstellring speed setting ring	
346 - U85.1	Fingerhebel trigger release	
520 - U143	Frontplatte front plate	
491 - U5	Jrislamelle 5 Stück diaphragm blade 5 pcs.	
522 - U7	Jriszeigerring diaphragm pointer ring	
522 - U1	Kapsel housing	
520 - U583	Kupplungsfeder coupling spring	
396ht - U173	Kontaktplatte contact plate	
496 - U96	Spannhebel cocking lever	
522 - U15	Werkteil base plate	
522 - U543	Zeit-Rastenhebel click stop lever for speed setting ring	

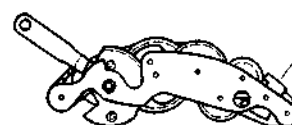
Teil Nr.:	Teilbenennung:
522 - G20	<u>Herrnwerk</u>
	slow speed assembly
522 - G49	<u>Vorlaufwerk</u>
	delayed action device
346 - 107	<u>Auslöshebelschr.</u>
	release lever screw
476 - 135	<u>Blendenbogenschr. 2Stück</u>
	diaphragm band screw 2pcs
280 - 136	<u>Bef.Schr. f. HW lang</u>
	fixing screw for slow speed assembly long
280 - 138	<u>Bef.Schr. für HW. kurz</u>
	fixing screw for slow speed assembly
0257 - 146	<u>Fingerhebelschr.</u>
	trigger release screw
348 - 165	<u>Griffniet</u>
	actuation pin
475 - 575	<u>Triszeigerringschr. 3 Stück</u>
	diaphragm pointer ring screw 3pcs
355 - 11	<u>Trisdeckscheibenschr. 2 Stück</u>
	diaphragm cover disc screw 2pcs
476 - 135	<u>Kupplungsfederschr. 2 Stück</u>
	coupling spring screw 2pcs
280 - 112	<u>Kontakthebelbüchse</u>
	contact lever bushing
257 - 113	<u>Kontakthebelschr.</u>
	contact lever screw
KS 8 1x5.8 DIN 1475	<u>Knebelkerbstift (ohne Skizze)</u>
	pin as per DIN (with sketch)
395 - 127	<u>Ringfederanschlagschr.</u>
	stop screw for ring spring
280 - 128	<u>Ringfederschr.</u>
	ring spring screw
0475 - 387	<u>Rastenhebelschr.</u>
	notch lever screw
257 - 118	<u>Sektorenschr. 5 Stück</u>
	shutter blade washer 5pcs
241 - 107	<u>Werkteilschr. 3 Stück</u>
	base plate screw 3pcs
257 - 120	<u>Zeithebelschr.</u>
	B-lever screw
476 - 135	<u>Zeitenbogenschr. 2 Stück</u>
	speed scale screw 2pcs

Teil:



522 - G20

wird nur als Ganzes abgegeben
only complete assembly can be supplied



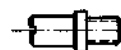
522 - G49



346-107



476-135



280-136



280 - 138



0257-146



475-575



355-11



280-112



257-113



395-127



280-128



0475-387



257-118



241-107

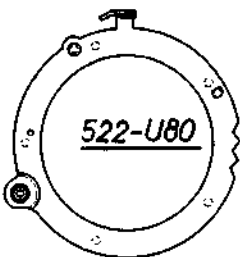
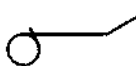


257-120



348-165

[illegible]

Alfred Gauthier G. m. b. H. Calmbach a. d. Enz		Mod. 522		Geänderte Teile Changed parts		Liste besteht aus Blatt 1, 2, 3, 4, 5. Blatt Nr. 1 Gepr. Gefertigt: 24. 11. 58	
Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:			
1		Änderung Nr. 8496 Change Nr. 8496					
2	522 - U80	Antriebring an Stelle v. 422 - U80 drive ring inst. of 422 - U80					
3		Änderung Nr. 8497 Change Nr. 8497					
4	520 - U583.1	Kupplungsfeder an Stelle v. 520 - U583 coupling spring inst. of 520 - U583		<u>520-U583.1</u>			
5		Änderung Nr. 8540 Change Nr. 8540					
6	299 - 251 522 - 250	Rändelmutter an Stelle v. 348-165 Rändelschr. knurled nut inst. of 348-165 knurled screw					
				<u>299-251</u>		<u>522-250</u>	
7		Änderung Nr. 8554 Change Nr. 8554					
8	476 - 587	Kupplungsfederschr. an Stelle v. 476 - 135 coupling spring screw inst. of 476 - 135				<u>476-587</u>	
9		Änderung Nr. 8688 Change Nr. 8688					
10	377 - 132	Treibfeder an Stelle v. 375 - 132 drive spring inst. of 375 - 132		<u>377-132</u>		Fortsetzung zu Änd. 8688 auf Bl. Nr. 2 continuation of change Nr. 8688 on sheet 2	

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8496	2	24. 11. 58	8688	10	24. 11. 58			
8497	4	" " "						
8540	6	" " "						
8554	8	" " "						

Alfred Gauthier G. m. b. H.
Calmbach a. d. Enz

Mod. 522

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 2

Gepr.

Gefertigt:

24.11.58

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1	257 - 129	Antriebringfeder an Stelle v. 295 - 129	 <u>257 - 129</u>
		drive ring spring inst. of 295 - 129	
2		Änderung Nr. 8814 Change Nr. 8814	
3	522 - 165	Rändelniet an Stelle v. 299-251; 522-250	 <u>522-165</u>
		knurled pin inst. of 299-251; 522-250	
4		Änderung Nr. 8886 Change Nr. 8886	
5	476 - 135	Kupplungsfederschraube an Stelle v. 476-587	 <u>476-135</u>
		coupling spring screw inst. of 476-587	
6		Änderung Nr. 8902 Change Nr. 8902	
7	470 - U543	Zeit-Rastenhebel an Stelle v. 322-U543	 <u>470-U543</u>
		click stop lever for speed setting ring inst. of 522-U543	
8	470 - 546	Rastenhebelfeder an Stelle v. 522-546	 <u>470-546</u>
		notch lever spring inst. of 522-546	
9		Änderung Nr. 8993 Change Nr. 8993	
10	346 - 465	Unterlegscheibe	 <u>346-465</u>
		washer	

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8688	1	24.11.58	8993	10	24.11.58			
8814	3	" " "						
8886	5	" " "						
8992	7.8	" " "						

Alfred Gauthier G. m. b. H.
Calmbach a. d. Enz

Mod. 522

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 3

Gepr.

Gefertigt:

24. 11. 58 fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 9015</u> <u>Change Nr. 9015</u>	
2	257- 132	<u>Treibfeder</u> an Stelle v. 377- 132 drive spring inst. of 377- 132	 <u>257-132</u>
3		<u>Änderung Nr. 9083</u> <u>Change Nr. 9083</u>	
4	522- U11	<u>Kapsel (ohne Skizze)</u> wird nicht abgegeben an Stelle v. 522 - U1 housing (with sketsch) cannot be supplied inst. of 522 - U1	
5		<u>Änderung Nr. 9165</u> <u>Change Nr. 9165</u>	
6	522 - U137.1	<u>Einstellring</u> an Stelle v. 522 - U137 speed setting ring inst. of 522 - U137	
7		<u>Änderung Nr. 9364</u> <u>Change Nr. 9364</u>	
8	0475 - 117	<u>Sektorenscheibe</u> an Stelle v. 396-117 shutter blade washer inst. of 396- 117	 <u>0475-117</u>
9		<u>Änderung Nr. 9373</u> <u>Change Nr. 9373</u>	
10	520 - 117	<u>Sektorenscheibe</u> an Stelle v. 0475- 117 shutter blade washer inst. of 0475- 117	 <u>520-117</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9015	2	24. 11. 58	9373	10	24. 3. 59			
9083	4	25. 11. 58						
9165	6	24. 3. 59						
9364	8	" " "						

Alfred Gauthier G.m.b.H. Calmbach a. d. Enz		Mod. 522	Geänderte Teile Changed parts	Liste besteht aus Blatt Blatt Nr. 4 Gepr. Gefertigt: 24.3.59 fe				
Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:					
1		Anderung Nr. 9383 Change Nr. 9383						
2	475 - 111	Kontakthebel an Stelle v. 322-111 contact lever inst. of 322-111	 <u>475-111</u>					
3		Anderung Nr. 9411 Change Nr. 9411						
4	497 - U173	Kontaktplatte an Stelle v. 396h1-U173 contact plate inst. of 396h1-U173	 <u>497-U173</u>					
5		Anderung Nr. 9577 Change Nr. 9577						
6	299 - 251 522 - 250	Rändelmutter an Stelle v. 522-165 Rändelschr. knurled nut inst. of 522-165 knurled screw	 <u>299-251</u>  <u>522-250</u>					
7		Anderung Nr. 9618 Change Nr. 9618						
8	496 - U96.1	Spannhebel an Stelle v. 496-U96 cocking lever inst. of 496-U96	 <u>496-U96.1</u>					
9		Anderung Nr. 297 Change Nr. 297						
10	X 496 - 118	Sektorenschr. an Stelle v. 257-118 shutter blade screw inst. of 257-118	 <u>X496-118</u>					
Änderungszustand dieses Blattes								
Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9383	2	24.3.59	297	10	19.1.60			
9411	4	" " "						
9577	6	19.1.60						
9618	8	" " "						

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. 00522

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 5

Gepr.

Gefertigt:

22.1.60

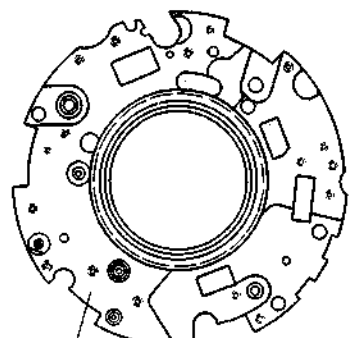
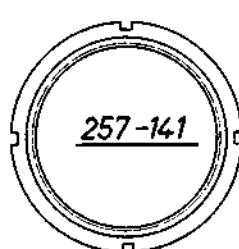
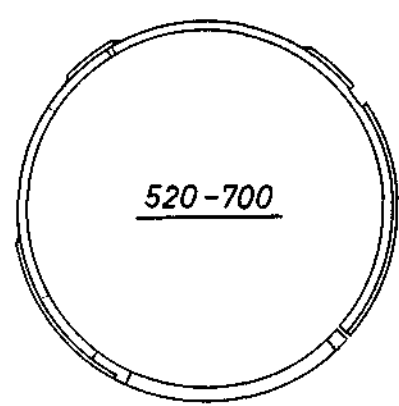
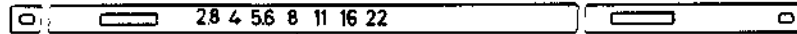
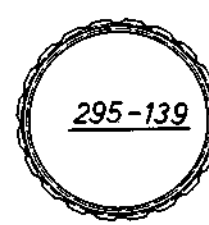
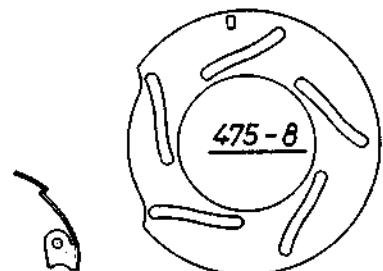
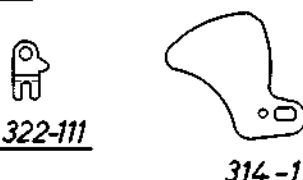
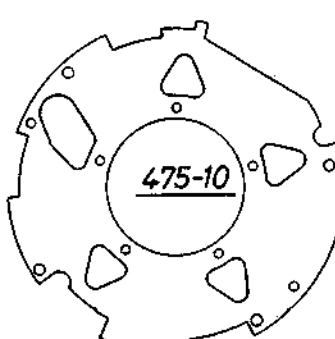
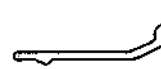
fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 319</u> <u>Change Nr. 319</u>	
2	476 - U5	<u>Jrislamelle 5 Stück</u> <u>an Stelle v. 00 491- U5</u> diaphragm blade 5pcs. inst. of 00 491- U5	 <u>476 - U5</u>
3		<u>Änderung Nr. 475</u> <u>Change Nr. 475</u>	
4	555 - 119.1	<u>Zeithebel</u> <u>an Stelle v. 00375- 119.1</u> B-lever inst. of 00375- 119.1	 <u>555 - 119.1</u>
5			
6			
7			
8			
9			
10			

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
319	2	22.1.60						

<u>Teil Nr.:</u>	<u>Teilbenennung:</u>	<u>Teil:</u>	<u>Anz.d.And.-Bl.: 1,2,3,4,5,6,</u>
395 - U80	<u>Antriebring</u> drive ring		
520- U137	<u>Einstellring</u> speed setting ring		
520- U143	<u>Frontplatte</u> front plate		
346 - U85.1	<u>Fingerhebel</u> trigger release		
520- U702	<u>Halteplatte</u> 3 Stück holding plate 3 pcs.		
375 - U5	<u>Irislamelle</u> 5 Stück diaphragm blade 5 pcs.		
520 - U7	<u>Iriszeigerring</u> diaphragmpointer ring	 <u>520-U143</u> (ohne Skizze) (without sketch)	
520 - U1	<u>Kapsel</u> housing	wird nicht abgegeben cannot be supplied	
520 - U580	<u>Kuppungshebel</u> coupling lever		
396h1- U173	<u>Kontaktplatte</u> contact plate		
345s15-U226	<u>Kontakthebel 2</u> contact lever 2		
375- U543	<u>Rastenhebel</u> notched lever		
496 - U96	<u>Spannhebel</u> cocking lever		

Teil Nr.:	Teilbenennung:	Teil:
345- U437.2	<u>Spannarm 2</u> cocking arm 2	 <u>345-U437.2</u>
520- U15	<u>Werkteil</u> base plate	 <u>520-U15</u> wird nicht abgegeben cannot be supplied
257- 141	<u>Anschraubring</u> flange	 <u>257-141</u>
381 - 106	<u>Auslöshebel</u> release lever	 <u>381-106</u>
520 - 700	<u>Blendenring</u> diaphragm ring	 <u>520-700</u>
520- 134	<u>Blendenbogen</u> diaphragm band	 <u>520-134</u>
1.7 DIN 6799	<u>Benzing-Sicherung</u> (ohne Skizze) benzing fuse (with. sketsch)	
295- 139	<u>Frontplattenring</u> front plate ring	 <u>295-139</u>
475- 538	<u>Haltefeder</u> supporting spring	 <u>475-538</u>
475 - 8	<u>Triszscheibe</u> diaphragm disc	 <u>475-8</u>
475 - 10	<u>Trisdeckscheibe</u> diaphragm covering disc	 <u>475-10</u>
476 - 583	<u>Kupplungsfeder</u> coupling spring	 <u>476-583</u>
322 - 111	<u>Kontakthebel 1</u> contact lever 1	 <u>322-111</u>
475 - 237	<u>Rasterfeder</u> notched spring	 <u>475-237</u>
314 - 116	<u>Sektor 5 Stück</u> shutter blade 5 pcs.	 <u>314-116</u>
396 - 117	<u>Sektorenscheibe 5 Stck.</u> shutter blade disc 5 pcs.	 <u>396-117</u>
375 - 433	<u>Spannarm 1</u> cocking arm 1	 <u>375-433</u>
345 - 434	<u>Spannarmscheibe</u> cocking arm disc	 <u>345-434</u>

Teil Nr.:	Teilbenennung:	Teil:		
475 - 575	Jriszeigerringschr. 3 Stck. diaphragm index ring screw 3pcs.			
355 - 11	Jrisdeckscheibenschr. 2 Stck. diaphragm covering disc screw 2pcs.			
476 - 135	Kupplungsfederschr. coupling spring screw			
280 - 112	Kontakthebelbüchse contact lever bushing			
257 - 113	Kontakthebelschr. contact lever screw			
1x5.8 KS 8 DIN 1475	Knebelkerbstift (ohne Skizze) notched pin (with sketched)			
395 - 127	Ringfederanschlagschr. stop screw for ring spring			
280 - 128	Ringfederschr. ring spring screw			
257 - 118	Sektorenschr. 5 Stck. shutter blade screw 5pcs.			
381 - 435	Spannarmschr. cocking arm screw			
241 - 107	Werkteilschr. 3 Stück base plate screw 3pcs.			
257 - 120	Zeithebelschr. time lever screw			
476 - 135	Zeitenbogenschr. 2 Stck. time band screw			
375 - 109	Auslöshebelfeder release lever spring			
295 - 129	Antriebringfeder drive ring spring			
345 - 130	Fingerhebelfeder trigger release spring			
295 - 230	Kontakthebelfeder 2 contact lever spring 2			
375 - 546	Rasternhebelfeder notched lever spring			
475 - 541	Rücklauffeder return spring			
375 - 132	Treibfeder drive spring			
345 - 104	Treibklinkenfeder driving latch spring			
345 - 133	Vorlaufwerkfeder spring for act. device			
346 - 121	Zeithebelfeder time lever spring			

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Calmbach a. d. Enz

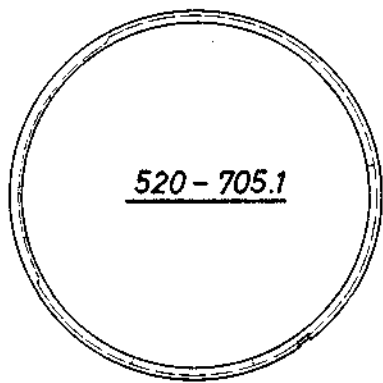
Mod. 520

Geänderte
Teile
Changed parts

Liste besteht aus Blatt (2,3,4,5,6)

Blatt Nr. 1 Gepr.

Gefertigt: 24.9.57

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Anderung Nr. 7955</u> Change Nr. 7955	
2	520 - U580.1	<u>Kupplungshebel</u> an Stelle v. 520-U580 coupling lever inst. of 520-U580	 <u>520-U580.1</u>
3		<u>Anderung Nr. 7956</u> Change Nr. 7956	
4	476 - 583.1	<u>Kupplungsfeder</u> an Stelle v. 476-583 coupling spring inst. of 476-583	 <u>476-583.1</u>
5		<u>Anderung Nr. 8178</u> Change Nr. 8178	
6	520 - U1.1	<u>Kapsel (ohne Skizze)</u> wird nicht abgegeben an Stelle v. 520-U1 housing (with. sketsch) cannot be supplied inst. of 520-U1	
7		<u>Anderung Nr. 8179</u> Change Nr. 8179	
8	520 - 705.1	<u>Zeitenring</u> an Stelle v. 520-705 speed scale ring inst. of 520-705	 <u>520 - 705.1</u>
9		<u>Anderung Nr. 8270</u> Change Nr. 8270	
10	520 - U1.2	<u>Kapsel (ohne Skizze)</u> wird nicht abgegeben an Stelle v. 520-U1.1 housing (with. sketsch) cannot be supplied inst. of 520-U1.1	

Fortsetzung zu Änd. 8270 auf Bl. Nr. 2
continuation of change Nr. 8270 on sheet 2

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
7955	2	24.9.57	8270	10	13.3.58			
7956	4	12.3.58						
8178	6	" " "						
8179	8	" " "						

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod 520

Geänderte
Teile
Changed parts

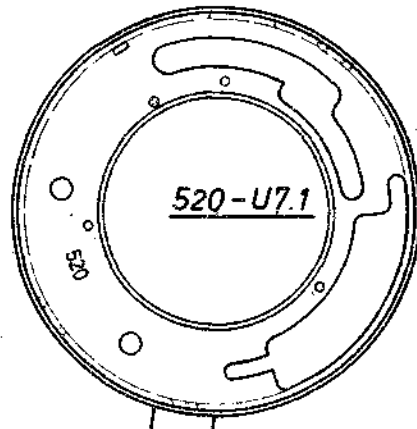
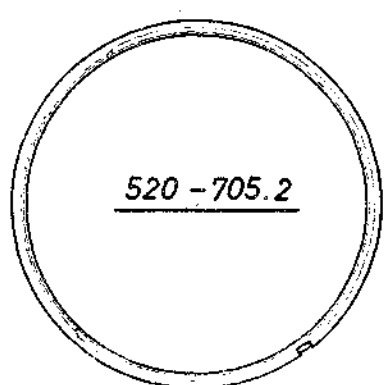
Liste besteht aus Blatt

Blatt Nr. 2

Gepr.

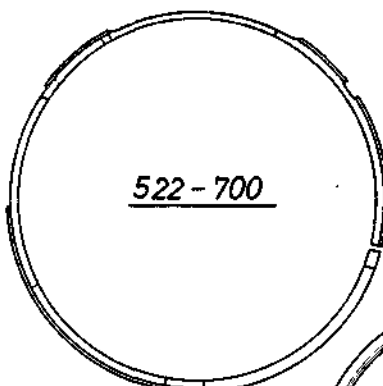
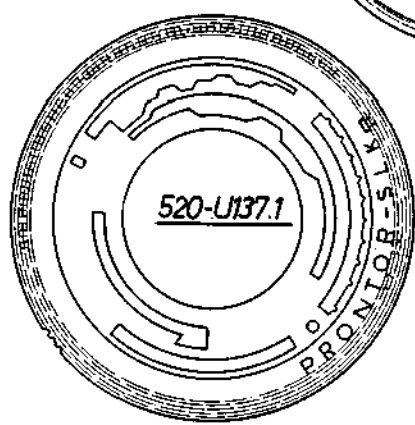
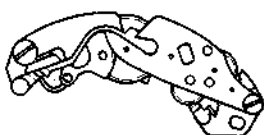
Gefertigt:

13.3.58

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1	496 - U15	Werkteil (ohne Skizze) wird nicht abgegeben an Stelle v. 520-U15 base plate (with. sketsch) cannot be supplied inst. of 520-U15	
2	520 - U583	Kupplungsfeder an Stelle v. 520-U580.1 u. 476-583.1 coupling spring inst. of 520-U580.1 und 476-583.1	 <u>520-U583</u>
3	410 - 679	Griffstückhülle 2 Stück actuation handle sleeve, 2 pcs.	 <u>410-579</u>
4	476 - 135	Kupplungsfedersch. 2 Stück an Stelle v. 1 Stück coupling spring screw 2 pcs. inst. of 1 pcs.	 <u>476-135</u>
5	520 - U7.1	Triszeigerring an Stelle v. 520-U7 diaphragm pointer ring inst. of 520-U7	 <u>520-U7.1</u>
6	520 - 705.2	Zeitenring an Stelle v. 520-705.1 speed scale ring inst. of 520-705.1	 <u>520-705.2</u>
7			
8			
9			
10			

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8270	1,2,3,4,5,6	13.3.58						

Alfred Gauthier G. m. b. H. Calmbach a. d. Enz			Mod. 520		Geänderte Teile Changed parts		Liste besteht aus Blatt Blatt Nr. 3 Gepr. 14.3.58 Gefertigt: 14.3.58	
Lfd.Nr.	Teil Nr.:	Teilbenennung:			Teil:			
1		Änderung Nr. 8372 Change Nr. 8372			 <u>522 - 700</u>			
2	522 - 700	Blendenring an Stelle v. 520 - 700 diaphragm ring inst. of 520 - 700						
3	522 - 705	Zeitenring an Stelle v. 520 - 705.2 speed skale ring inst. of 520 - 705.2						
4	520 - U137.1	Einstellring an Stelle v. 520 - U137 speed setting ring inst. of 520 - U137						
5		Änderung Nr. 8484 Change Nr. 8484			 <u>520-U137.1</u>			
6	475 - G49	Vorlaufwerk an Stelle v. 375 - G49 delayed action device inst. of 375 - G49						
7		Änderung Nr. 8497 Change Nr. 8497			Die Teile 522-700, 522-705, 520-U137.1 müssen zusammen ausgetauscht werden. These parts 522-700, 522-705, 520-U137.1 must be delivered together.			
8	520 - U583.1	Kupplungsfeder an Stelle v. 520 - U583 coupling spring inst. of 520 - U583			 <u>475-G49</u> <u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>			
9		Änderung Nr. 8554 Change Nr. 8554						
10	476 - 587	Kupplungsfederschr. an Stelle v. 476 - 135 coupling spring screw inst. of 476 - 135			 <u>520-U583.1</u>  <u>476-587</u>			
Änderungszustand dieses Blattes								
Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8372	2,3,4	14.3.58						
8484	6	3.4.58						
8497	8	" " "						
8554	10	20.8.58						

Alfred Gauthier G. m. b. H.
Calmbach a. d. Enz

Mod. 520

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

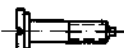
Blatt Nr. 4 Gepr.

Gefertigt: 20.8.58

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 8637</u> <u>Change Nr. 8637</u>	
2	520 - G20	<u>Hemmwerk</u> an Stelle v. 476 - G20 slow speed assembly inst. of 476 - G20	 <u>520-G20</u> <u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>
3		<u>Änderung Nr. 8756</u> <u>Change Nr. 8756</u>	
4	491 - U5	<u>Jrislamelle</u> 5 Stück an Stelle v. 375 - U5 diaphragm blade 5 pcs. inst. of 375 - U5	 <u>491 - U 5</u>
5		<u>Änderung Nr. 8886</u> <u>Change Nr. 8886</u>	
6	476 - 135	<u>Kupplungsfederschr.</u> an Stelle v. 476-587 coupling spring screw inst. of 476-587	 <u>476-135</u>
7		<u>Änderung Nr. 8993</u> <u>Change Nr. 8993</u>	
8	346 - 465	<u>Unterlegscheibe</u> washer	 <u>346-465</u>
9		<u>Änderung Nr. 9364</u> <u>Change Nr. 9364</u>	
10	0475 - 117	<u>Sektorenscheibe</u> an Stelle v. 396 - 117 shutter blade washer inst. of 396 - 117	 <u>0475-117</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8637	2	20.8.58	9364	10	25.3.59			
8756	4	" " "						
8886	6	21.10.58						
8993	8	25.3.59						

Alfred Gauthier G. m. b. H. Calmbach a. d. Enz		Mod. 520		Geänderte Teile Changed parts		Liste besteht aus Blatt Blatt Nr. 5 Gepr. Gefertigt: 25.3.59		
Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:				
1		Änderung Nr. 9373 Change Nr. 9373						
2	520 - 117	Sektorenscheibe an Stelle v. 0475-117 shutter blade washer inst. of 0475-117		 520-117				
3		Änderung Nr. 9383 Change Nr. 9383						
4	475 - 111	Kontakthebel an Stelle v. 322-111 contact lever inst. of 322-111		 475-111				
5		Änderung Nr. 9618 Change Nr. 9618						
6	496 - U96.1	Spannhebel an Stelle v. 496-U96 cocking lever inst. of 496-U96		 496-U96.1				
7		Änderung Nr. 129 Change Nr. 129						
8	491 - 443	Bef. Schr. f. Vlfw. lang an Stelle v. 375-443 fixing screw for del. act. dev. long inst. of 375-443		 491-443				
9		Änderung Nr. 175 Change Nr. 175						
10	X476 - U226	Kontakthebel an Stelle v. 345s15-U226 contact lever inst. of 345s15 - U226		 X476-U226				
Änderungszustand dieses Blattes								
Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9373	2	25.3.59	175	10	21.1.60			
9383	4	" " "						
9618	6	20.8.59						
129	8	21.1.60						

Alfred Gauthier G. m. b. H.
Calmbach a. d. Enz

Mod. 520

Geänderte
Teile
Changed parts

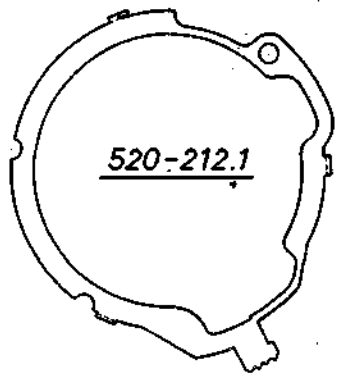
Liste besteht aus Blatt

Blatt Nr. 6

Gepr.

Gefertigt:

21.1.60

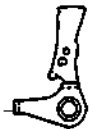
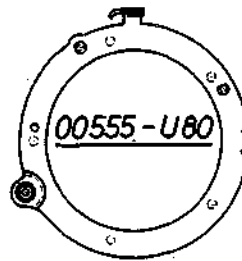
Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 250</u> Change Nr. 250	
2	520 - 212.1	<u>Umstellring</u> an Stelle v. 00520-212 synchro switch ring inst. of 00520-212	 <u>520-212.1</u>
3		<u>Änderung Nr. 297</u> Change Nr. 297	
4	X 496 - 118	<u>Sektorenschr.</u> an Stelle v. 00257 - 118 shutter blade screw inst. of 00257 - 118	 <u>X 496-118</u>
5		<u>Änderung Nr. 300</u> Change Nr. 300	
6	X 546 - 129	<u>Antriebringfeder</u> an Stelle v. 00295-129 drive ring spring inst. of 00295-129	 <u>X 546-129</u>
7		<u>Änderung Nr. 319</u> Change Nr. 319	
8	476 - U5	<u>Trislamelle</u> 5 Stück an Stelle v. 00491-U5 diaphragm blade 5pcs. inst. of 00491-U5	 <u>476 - U5</u>
9		<u>Änderung Nr. 475</u> Change Nr. 475	
10	555 - 119.1	<u>Zeithebel</u> an Stelle v. 00375-119.1 time lever inst. of 00375-119.1	 <u>555 - 119.1</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
250	2	21.1.60	475	10	2.11.64			
297	4							
300	6							
319	8							

[illegible]

Teil:

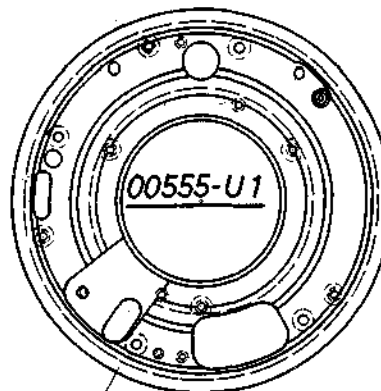
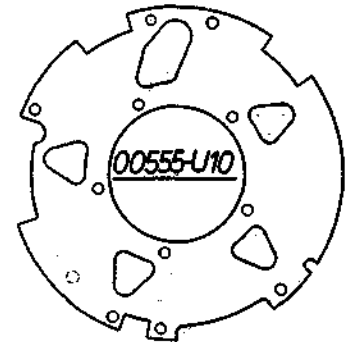


00555-U760

00346-U85.1



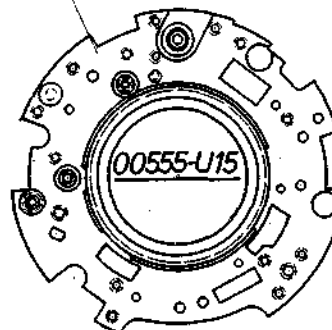
00555-U785



wird nicht abgegeben
cannot be supplied



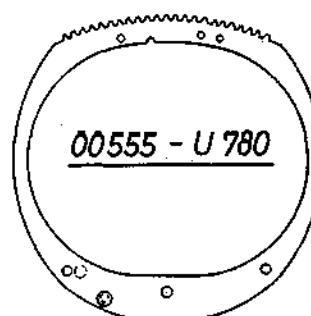
00555-U583



00555-U5



00555-U96





Teil Nr.:	Teilbenennung:	Teil:
00 555 - 8	Druckscheibe diaphragm disc	 <u>00555 - 8</u>
00555 - 775	Kurvenscheibe control disc	 <u>00555-775</u>
00555 - 173	Kontaktplatte 1 contact plate 1	 <u>00555-173</u>
00555-173a	Kontaktplatte 2 contact plate 2	 <u>00555-173a</u>
00 555 - 767	Kurzschlussfeder 1 short circuiting spring 1	 <u>00555-767</u>
00 555 - 768	Kurzschlussfeder 2 short circuiting spring 2	 <u>00555-768</u>
00 555 - 772	Rasterring notch ring	 <u>00555 - 772</u>
00 555 - 24	Steuerscheibe control disc	 <u>00555-24</u>
00 555 - 765	Spannhebelanschlag cocking lever stop	 <u>00555-765</u>
00 555 - 116	Sektor 5 Stück shutter blade 5 pcs.	 <u>00555 - 116</u>
0 475 - 117	Sektorenscheibe 5 Stück shutter blade washer 5 pcs.	 <u>0 475 - 117</u>
00346 - 465	Unterlegscheibe washer	 <u>00346-465</u>
00 555 - 790	Zeigerring 1 pointer ring 1	 <u>00555 - 790</u>
00 555 - 791	Zeigerring 2 pointer ring 2	 <u>00555-791</u>
00 555 - 119	Zeithebel B-lever	 <u>00555-119</u>
00309 - 255	Zeithebelunterlegscheibe B-lever washer	 <u>00309-255</u>

Teil Nr.:	Teilbenennung:
00555 - G20	<u>Herrnwerk</u>
	slow speed assembly
0475 - 435	<u>Auslöshebelschr.</u>
	release lever screw
00555 - 135	<u>Blendenbogenschr. 2 Stck.</u>
	diaphragm band screw 2 pcs.
00499 - 135	<u>Bef. Schr. f. HW 2 Stück</u>
	fixing screw for slow speed assembly 2 pcs.
00491 - 683	<u>Blendenringschr. 3 Stück</u>
	diaphragm ring screw 3 pcs.
00555 - 135	<u>Einstellbogenschr. 2 Stck.</u>
	scale band screw 2 pcs.
0257 - 146	<u>Fingerhebelschr.</u>
	trigger release screw
00555 - 701	<u>Halteringschr. 3 Stück</u>
	holding ring screw 3 pcs.
00355 - 11	<u>Irisdeckscheibenschr. 2 Stck.</u>
	diaphragm cover disc screw 2 pcs.
241 - 146	<u>Isolationsbüchse</u>
	insulating bushing
K58 1x5.8 DIN1475	<u>Knebelkerbstift ohne Skizze</u>
	pin as per DIN with sketch
00429 - 47	<u>Kontaktschr.</u>
	contact screw
00555 - 584	<u>Kupplungsfederschr.</u>
	coupling spring screw
00395 - 127	<u>Ringfederanschlagschr.</u>
	stop screw for ring spring
00280 - 128	<u>Ringfederschr.</u>
	ring spring screw
00499 - 135	<u>Spannhebelanschlagschr.</u>
	cocking lever stop screw
00257 - 118	<u>Sektorenschr. 5 Stck.</u>
	shutter blade screw 5 pcs.
241 - 107	<u>Werkteilschr. 3 Stück</u>
	base plate screw 3 pcs.
00257 - 120	<u>Zeithebelschr.</u>
	B-lever screw



00555 - G20

wird nur als Ganzes abgegeben
only complete assembly can be supplied



0475 - 435



00555-135



00499-135



00491-683



0257-146



00555-701



00355-11



241-146



00429 - 47



00555-584



00395-127



00280-128



00257-118



241-107



00257-120

[illegible]

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

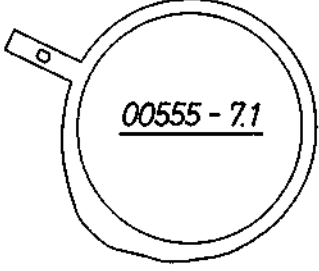
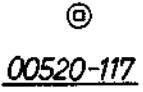
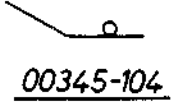
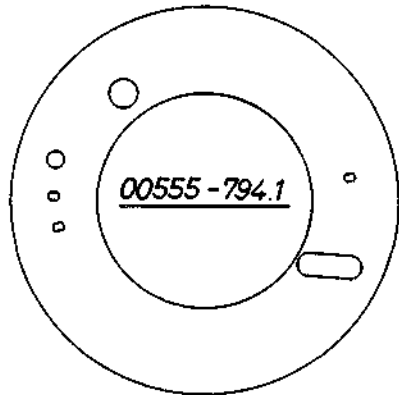
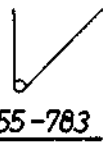
Mod. 00555

Geänderte
Teile
Changed parts

Liste besteht aus Blatt 1-8

Blatt Nr. 1 Gepr.

Gefertigt: 1.6.59

Lfd.Nr.	Teil Nr.:	Teilbenennung	Teil:
1		<u>Änderung Nr. 9371a</u> <u>Change Nr. 9371a</u>	
2	00555- 7.1	<u>Blendenring</u> an Stelle v. 00555-7 diaphragm ring inst. of 00555-7	
3		<u>Änderung Nr. 9373</u> <u>Change Nr. 9373</u>	
4	00520 - 117	<u>Sektorenscheibe</u> an Stelle v. 0475-117 shutter blade washer inst. of 0475-117	
5		<u>Änderung Nr. 9374</u> <u>Change Nr. 9374</u>	
6	00345 - 104	<u>Treibklinkenfeder</u> driving latch spring	
7		<u>Änderung Nr. 9387</u> <u>Change Nr. 9387</u>	
8	00555 - 794.1	<u>Boden</u> an Stelle v. 00555-794 bottom inst. of 00555-794	
9		<u>Änderung Nr. 9500</u> <u>Change Nr. 9500</u>	
10	00555 - 783	<u>Ausgleichfeder</u> compensating spring	

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9371a	2	1.6.59	9500	10	1.6.59			
9373	4	" " "						
9374	6	" " "						
9387	8	" " "						

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Mod. 00555

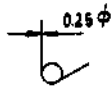
Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 2

Gepr.

Gefertigt: 1. 6. 59

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 9570</u> <u>Change Nr. 9570</u>	
2	00555 - U760.1	<u>Blendenhebel</u> an Stelle v. 00555-U760 diaphragm lever inst. of 00555 - U760	 <u>00555 - U760.1</u>
3		<u>Änderung Nr. 9651</u> <u>Change Nr. 9651</u>	
4	00555 - 121	<u>Zeithebelfeder</u> an Stelle v. 00346 - 121 B-lever spring inst. of 00346 - 121	 <u>00555-121</u>
5		<u>Änderung Nr. 9796a</u> <u>Change Nr. 9796a</u>	
6	555 - 766	<u>Blendenhebelfeder</u> an Stelle v. 00412 - 672 diaphragm lever spring inst. of 00412 - 672	 <u>555-766</u>
7		<u>Änderung Nr. 9864</u> <u>Change Nr. 9864</u>	
8	555 - 121	<u>Zeithebelfeder</u> an Stelle v. 00346 - 121 B-lever spring inst. of 00346 - 121	 <u>555 - 121</u>
9		<u>Änderung Nr. 9880</u> <u>Change Nr. 9880</u>	
10	555 - 129	<u>Antriebringfeder</u> an Stelle v. 00257 - 129 drive ring spring inst. of 00257 - 129	 <u>555 - 129</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9570	2	1. 6. 59	9880	10	27. 11. 59			
9651	4	" " "						
9796a	6	27. 11. 59						
9864	8	" " "						

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Mod. 00 555

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 3

Gepr.

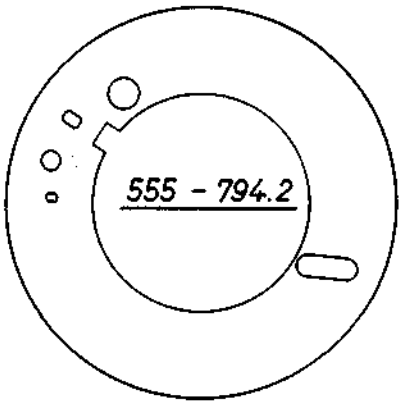
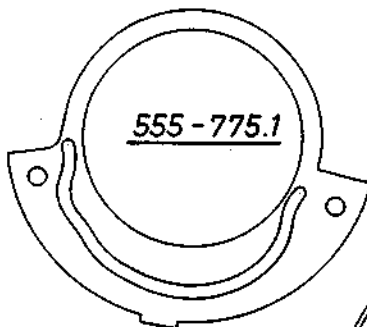
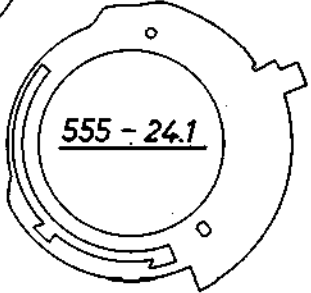
Gefertigt:

27. 11. 59

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 9917</u> <u>Change Nr. 9917</u>	
2	597 - U96	<u>Spannhebel</u> an Stelle v. 555 - U96 cocking lever inst. of 555 - U96	 <u>597-U96</u>
3		<u>Änderung Nr. 9950</u> <u>Change Nr. 9950</u>	
4	555 - 144	<u>Frontplattenwinkel</u> locating plate	 <u>555-144</u>
5	0257a1 - 194	<u>Frontplattenwinkelschr.</u> locating plate screw	 <u>0257a1-194</u>
6		<u>Änderung Nr. 203</u> <u>Change Nr. 203</u>	
7	555 - U785.1	<u>Hohltrieb</u> an Stelle v. 555 - U785 hollow pinion inst. of 555 - U785	 <u>555 - U5.1</u>
8		<u>Änderung Nr. 279</u> <u>Change Nr. 279</u>	
9	555 - U5.1	<u>Irislamelle</u> an Stelle v. 555 - U5 diaphragm blade inst. of 555 - U5	 <u>555 - U785.1</u>
10			

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9917	2	27. 11. 59						
9950	4, 5	" " "						
203	7	" " "						
279	9	" " "						

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 297</u> <u>Change Nr. 297</u>	
2	X 496 - 118	<u>Sektorenschr.</u> an Stelle v. 257-118 shutter blade screw inst. of 257-118	 <u>X496-118</u>
3		<u>Änderung Nr. 301</u> <u>Change Nr. 301</u>	
4	X 546 - 129	<u>Antriebringfeder</u> an Stelle v. 555-129 drive ring spring inst. of 555-129	 <u>X546-129</u>
5		<u>Änderung Nr. 370</u> <u>Change Nr. 370</u>	
6	555 - U15.1	<u>Werkteil ohne Skizze</u> wird nicht abgegeben an Stelle v. 555-U15 base plate with sketch cannot be supplied inst. of 555-U15	
7	555 - 794.2	<u>Boden</u> an Stelle v. 555-794.1 bottom inst. of 555-794.1	 <u>555 - 794.2</u>
8	555 - 775.1	<u>Kurvenscheibe</u> an Stelle v. 555-775 control cam inst. of 555-775	 <u>555-775.1</u>
9	555 - 24.1	<u>Steuerscheibe</u> an Stelle v. 555-24 control disc inst. of 555-24	 <u>555 - 24.1</u>
10			

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
297	2	10. 3. 61						
301	4	" " "						
370	6, 7, 8, 9	" " "						

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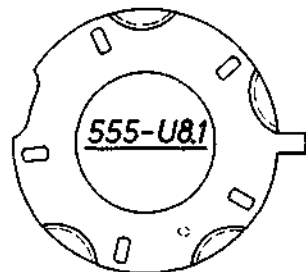
Mod. 00 555

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 5 Gepr.

Gefertigt: 10.3.61

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 475</u> <u>Change Nr. 475</u>	
2	555 - 119.1	<u>Zeithebel</u> an Stelle v. 555-119 B-lever inst. of 555-119	 <u>555-119.1</u>
3		<u>Änderung Nr. 476</u> <u>Change Nr. 476</u>	
4	X 496 - 107	<u>Auslöshebelschr.</u> an Stelle v. 0475-435 release lever screw inst. of 0475-435	 <u>X 496-107</u>
5		<u>Änderung Nr. 480</u> <u>Change Nr. 480</u>	
6	555 - U760.2	<u>Blendenhebel</u> an Stelle v. 555-U760.1 diaphragm lever inst. of 555-U760.1	 <u>555-U760.2</u>
7	555 - U8.1	<u>Drisscheibe</u> an Stelle v. 555-8 diaphragm disc inst. of 555-8	 <u>555-U8.1</u>
8		<u>Änderung Nr. 626</u> <u>Change Nr. 626</u>	
9	X 547 - U96	<u>Spannhebel</u> an Stelle v. 597-U96 cocking lever inst. of 597-U96	 <u>X547-U96</u>
10			

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
475	2	10.3.61						
476	4	" " "						
480	6, 7	" " "						
626	8	" " "						

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Mod. 00555

Geänderte
Teile
Changed parts

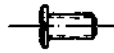
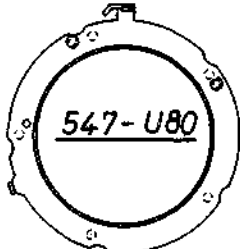
Liste besteht aus Blatt

Blatt Nr. 6

Gepr.

Gefertigt: 10.3.61

10.3.61

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 851</u> Change. Nr. 851	
2	1514-30-4110	<u>Bef. Schr. f. HW</u> an Stelle v. 499-135 fixing screw for slow speed assembly inst. of 499-135	 <u>1514-30-4110</u>
3		<u>Änderung Nr. 1268</u> Change Nr. 1268	
4	555 - G20.1	<u>Hemmwerk</u> an Stelle v. 555-G20 slow speed assembly inst. of 555 - G20	 <u>555 - G20.1</u> <u>wird nur als Ganzes abgegeben</u> only complete assembly can be supplied
5		<u>Änderung Nr. 1411</u> Change Nr. 1411	
6	X 549 - 812	<u>Ringanschlag</u> ring stop	 <u>X549-812</u>
7	1514-20-5110	<u>Ringanschlagschr.</u> ring stop screw	 <u>1514-20-5110</u>
8		<u>Änderung Nr. 1567</u> Change Nr. 1567	
9	547 - U80	<u>Antriebring</u> an Stelle v. 555-U80 drive ring inst. of 555 - U80	 <u>547-U80</u>
10	476 - 116	<u>Sektor</u> an Stelle v. 555-116 shutter blade inst. of 555-116	 0.07mm <u>476-116</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
851	2	10.3.61						
1268	4	" "						
1411	6,7	" "						
1567	9,10	" "						

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Mod. 00555

Geänderte
Teile
Changed parts

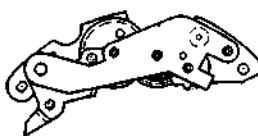
Liste besteht aus Blatt

Blatt Nr. 7

Gepr.

Gefertigt:

13. 11. 64 *fe*

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 1731</u> <u>Change Nr. 1731</u>	
2	GN 117 12 7 001 823	<u>Spannhebelanschl.Schr.</u> <u>an Stelle v. 00499-135</u> cocking lever stop screw inst. of 00499-135	 <u>7 001 823</u>
			 <u>7 000 376</u>
3		<u>Änderung Nr. 1865</u> <u>Change Nr. 1865</u>	
4	GN 119 12 7 000 376	<u>Kontaktschr.</u> <u>an Stelle v. 00429-47</u> contact screw inst. of 00429-47	 <u>555 - G20a.1</u> <u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>
5		<u>Änderung Nr. 1940</u> <u>Change Nr. 1940</u>	
6	555 - G20a.1	<u>Hemmwerk</u> <u>an Stelle v. 555 - G20.1</u> slow speed assembly inst. of 555 - G20.1	
7		<u>Änderung Nr. 1941</u> <u>Change Nr. 1941</u>	
8	X 476 - 107	<u>Auslöshebelschr.</u> <u>an Stelle v. X496-107</u> release lever screw inst. of X496-107	 <u>X 476-107</u>
9		<u>Änderung Nr. 2084</u> <u>Change Nr. 2084</u>	
10	0257 - 146.1	<u>Fingerhebelschr.</u> <u>an Stelle v. 0257-146</u> trigger release screw inst. of 0257-146	 <u>0257-146.1</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
1731	2	13. 11. 64	2084	10	13. 11. 64			
1865	4	" " "						
1940	6	" " "						
1941	8	" " "						

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Calmbach a. d. Enz

Mod. 00555

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

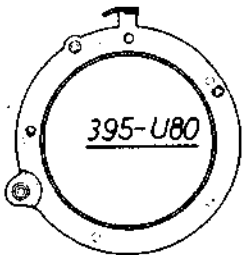
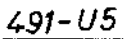
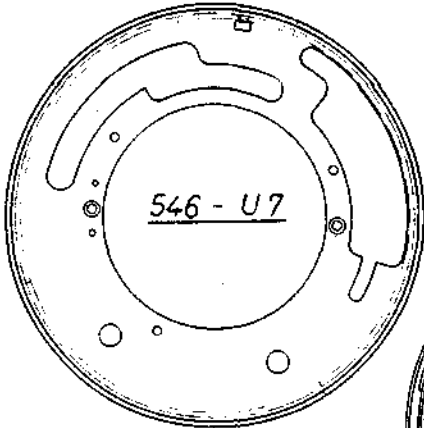
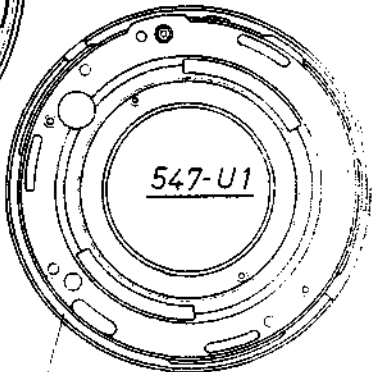
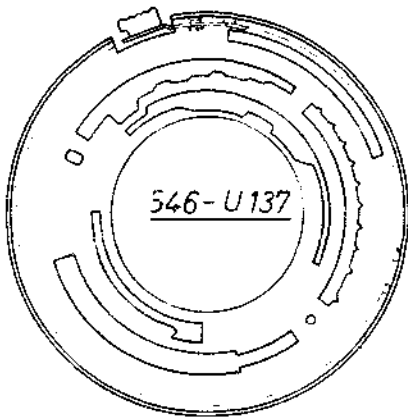
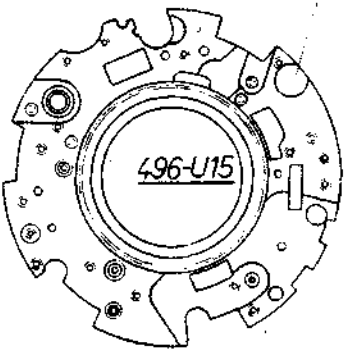
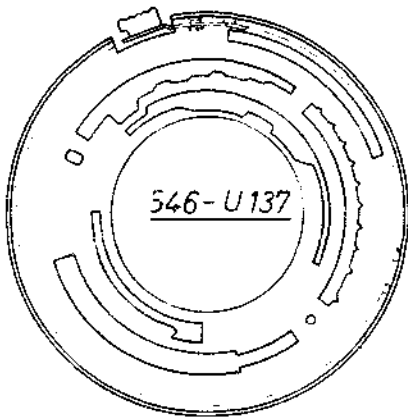
Blatt Nr. 8 Gepr.

Gefertigt: 16.11.64 fe

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 2847</u> <u>Change Nr. 2847</u>	
2	546 - 121	<u>Zeithebelfeder</u> an Stelle v. 346 - 121	 <u>546-121</u>
		B-lever spring inst. of 346 - 121	
3		<u>Änderung Nr. 2848</u> <u>Change Nr. 2848</u>	
4	491 - 130	<u>Fingerhebelfeder</u> an Stelle v. 00345 - 130	 <u>491-130</u>
		trigger release spring inst. of 00345 - 130	
5		<u>Änderung Nr. 3105</u> <u>Change Nr. 3105</u>	
6	546 - U119	<u>Zeithebel</u> an Stelle v. 555 - 119.1	 <u>546-U119</u>
		B-lever inst. of 555 - 119.1	
7		<u>Änderung Nr. 3441</u> <u>Change Nr. 3441</u>	
8	GN 101 05 7 001 024	<u>Frontplattenwinkelschr.</u> an Stelle v. 0257a1 - 194	 <u>7 001 024</u>
		locating plate screw inst. of 0257a1 - 194	
9		<u>Änderung Nr. 4128</u> <u>Change Nr. 4128</u>	
10	X 546 - 129.1	<u>Antriebringfeder</u> an Stelle v. X 546 - 129	 <u>X 546-129.1</u>
		drive ring spring inst. of X 546 - 129	

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
2847	2	16.11.64	4128	10	16.11.64			
2848	4	" " "						
3105	6	" " "						
3441	8	" " "						

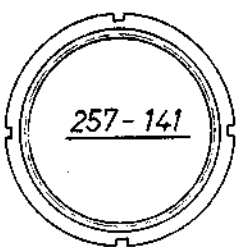
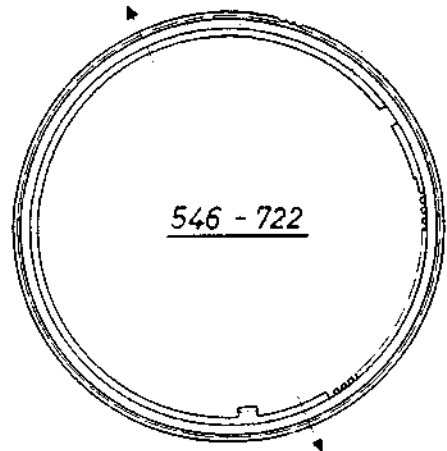
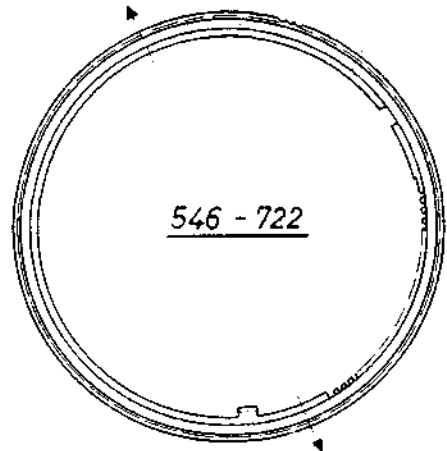
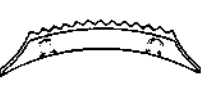
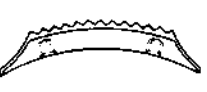
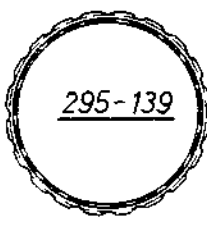
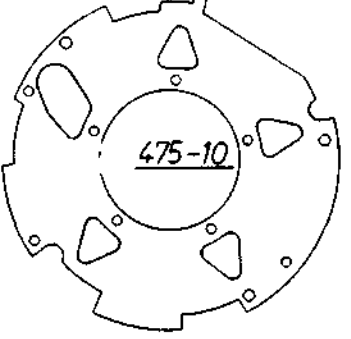
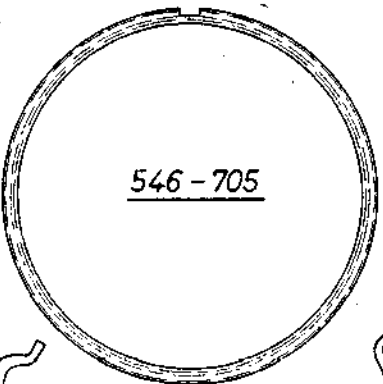
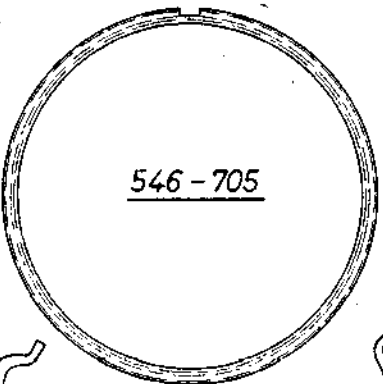
Teil Nr.:	Teilbenennung:	Teil:
395 - U80	Antriebring drive ring	
346 - U85.1	Fingerhebel trigger release	
546 - U143	Frontplatte front plate	
491 - U5	Jrislarmelle 5 Stück diaphragm blade 5 pcs.	
395 - U8	Jrisscheibe diaphragm disc	
546 - U7	Jriszeigerring diaphragm pointer ring	
547 - U1	Kapsel housing	
396h1-U173	Kontaktplatte contact plate	
345s15-U226	Kontakthebel 2 contact lever 2	
375 - U543	Rostenhebel notch lever	
496 - U96	Spannhebel cocking lever	
345 - U437.2	Spannarm 2 cocking arm 2	
496 - U15	Werkteil base plate	
546 - U137	Einstellring speed setting ring	

546 - U143
ohne Skizze
with sketch

wird nicht abgegeben
cannot be supplied

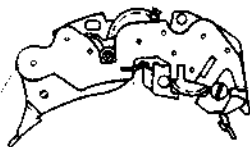
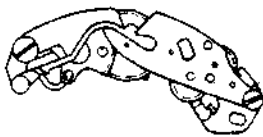
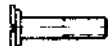
345-U437.2

375-U543

Teil Nr.:	Teilbenennung:	Teil:
257 - 141	<u>Anschraubring</u> flange	
381 - 106	<u>Auslöshebel</u> release lever	
546 - 134	<u>Blendenbogen</u> diaphragm band	
546 - 700	<u>Blendensegment</u> diaphragm control cam	
1.7 DIN 6799	<u>Benzing-Sicherung ohne Skizze</u> Benzing fuse with sketch	
546 - 722	<u>Fillemmpfindlichkeitsring</u> film sensitivity ring	
295 - 139	<u>Frontplattenring</u> front plate ring	
546 - 579	<u>Griffstück 2 Stück</u> actuation handle 2 pcs.	
475 - 538	<u>Haltefeder</u> holding spring	
475 - 10	<u>Jrisdeckscheibe</u> diaphragm cover disc	
322 - 111	<u>Kontakthebel</u> contact lever	
314 - 116	<u>Sektor 5 Stück</u> shutter blade 5 pcs	
0475 - 117	<u>Sektorenscheibe 5 Stück</u> shutter blade washer 5 pcs	
375 - 433	<u>Spannarm I</u> cocking arm I	
345 - 434	<u>Spannarmscheibe</u> cocking arm disc	
546 - 212	<u>Umstellring ohne Skizze</u> synchro switching ring with sketch	
346 - 465	<u>Unterlegscheibe</u> washer	
546 - 705	<u>Zeitenring</u> speed ring	
375 - 119.1	<u>Zeithebel</u> B-lever	
309 - 255	<u>Zeithebelunterlegscheibe</u> B-lever washer	
546 - 534	<u>Zeitenbogen</u> speed scale	
475 - 237	<u>Rastenfeder</u> notch spring	

546 28 4 56 8 11 16 22 546 - 134

0 100 200 300 400 500 600 700 800 900 1000 1100 1200 1300 1400 1500 1600 1700 1800 1900 2000 2100 2200 2300 2400 2500 2600 2700 2800 2900 3000 3100 3200 3300 3400 3500 3600 3700 3800 3900 4000 4100 4200 4300 4400 4500 4600 4700 4800 4900 5000 5100 5200 5300 5400 5500 5600 5700 5800 5900 6000 6100 6200 6300 6400 6500 6600 6700 6800 6900 7000 7100 7200 7300 7400 7500 7600 7700 7800 7900 8000 8100 8200 8300 8400 8500 8600 8700 8800 8900 9000 9100 9200 9300 9400 9500 9600 9700 9800 9900 10000

Teil Nr.:	Teilbenennung:	Teil:
520 - G20	<u>Hemmwerk</u> slow speed assembly	 <u>520 - G20</u> <u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>
475 - G49	<u>Vorlaufwerk</u> delayed action device	
346 - 107	<u>Auslöshebelschr.</u> release lever screw	
375 - 443	<u>Bef. Schr. f. Vlfw. lang</u> fixing screw for delayed action device long	
257 - 157	<u>Bef. Schr. f. Vlfw. kurz</u> fixing screw for delayed action device short	
280 - 136	<u>Bef. Schr. f. HW lang</u> fixing screw for slow speed assembly long	 <u>475 - G49</u>
280 - 138	<u>Bef. Schr. f. HW kurz</u> fixing screw for slow speed assembly short	
0257 - 146	<u>Fingerhebelschr.</u> trigger release screw	
257 - 125	<u>Griffstückschr. 4 Stück</u> actuation handle screw 4 pcs.	
335 - 272	<u>Haltefederschr.</u> holding spring screw	
346h2-462	<u>Jrisschr. 2 Stück</u> diaphragm screw 2 pcs.	 <u>346-107</u>
355 - 11	<u>Jrisdeckscheibenschr. 2Stck</u> diaphragm cover disc screw 2 pcs.	 <u>375-443</u>
280 - 112	<u>Kontakthebelbüchse</u> contact lever bushing	 <u>257-157</u>
257 - 113	<u>Kontakthebelschr.</u> contact lever screw	 <u>280-136</u>
1x5.8KS8 DIN 1475	<u>Knebelkerbstift ohne Skizze</u> pin as per DIN with sketch	 <u>280-138</u>
395 - 127	<u>Ringfederanschlagschr.</u> stop screw for ring spring	 <u>0257-146</u>
280 - 128	<u>Ringfederschr.</u> ring spring screw	 <u>257-125</u>
257 - 118	<u>Sektorenschr. 5 Stück</u> shutter blade screw 5 pcs.	 <u>335-272</u>
381 - 435	<u>Spannarmschr.</u> cocking arm screw	 <u>346h2-462</u>
241 - 107	<u>Werkteilschr. 3 Stück</u> base plate screw 3 pcs.	 <u>355-11</u>
257 - 120	<u>Zeithebelschr.</u> B-lever screw	 <u>280-112</u>
546 - 135	<u>Zeitenbogenschr. 2 Stück</u> speed scale screw 2 pcs.	 <u>257-113</u>
		 <u>395-127</u>
		 <u>280-128</u>
		 <u>257-118</u>
		 <u>381-435</u>
		 <u>241-107</u>
		 <u>257-120</u>
		 <u>546-135</u>

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. 546

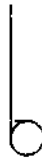
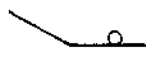
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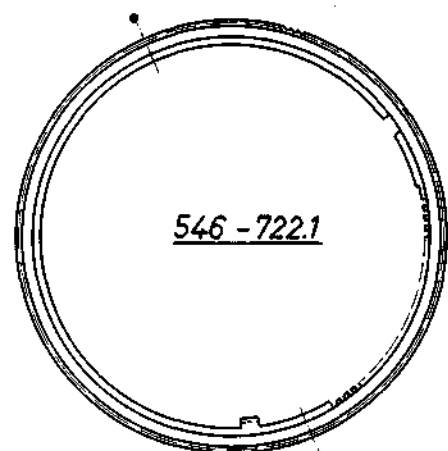
Bl. Nr. 4

Gefertigt 11. 11. 59

Gepr.

Anz. der And.-Bl.

Teil Nr.:	Teilbenennung:	Teil:		
295 - 129	Antriebringfeder drive ring spring			
375 - 109	Auslöshebelfeder release lever spring	<u>295-129</u>	<u>375-109</u>	<u>345-130</u>
345 - 130	Fingerhebelfeder trigger release spring			
295 - 230	Kontakthebelfeder contact lever spring			
375 - 546	Rastenhebelfeder notch lever spring			
475 - 541	Rücklauffeder returning spring			
375 - 132	Spannhebelfeder cocking lever spring	<u>295-230</u>	<u>375-546</u>	<u>475-541</u>
345 - 104	Treibklinkenfeder driving latch spring			
345 - 133	Vorlaufwerkfeder spring for del. act. dev.			
346 - 121	Zeithebelfeder B-lever spring	<u>375-132</u>	<u>345-104</u>	<u>345-133</u>
				
			<u>346-121</u>	

Alfred Gauthier G. m. b. H. Calmbach a. d. Enz		Mod. 546		Geänderte Teile Changed parts		Liste besteht aus Blatt 1-3 Blatt Nr. 1 Gepr. Gefertigt: 11.11.59 le.		
Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:				
1		Änderung Nr. 9241 Change Nr. 9241						
2	257- 125	Griffstückschr. 4 Stück an Stelle v. 257- 157 actuation handle screw 4 pcs. inst. of 257-157		 <u>257-125</u>				
3		Änderung Nr. 9373 Change Nr. 9373						
4	520 - 117	Sektorenscheibe an Stelle v. 0475-117 shutter blade washer inst. of 0475-117		 <u>520-117</u>				
5		Änderung Nr. 9380 Change Nr. 9380						
6	546 - 722.1	Filmempfindlichkeitsring an Stelle v. 546-722 film sensitivity ring inst. of 546-722		 <u>546-722.1</u>				
7		Änderung Nr. 9383 Change Nr. 9383						
8	475 - 111	Kontakthebel an Stelle v. 322-111 contact lever inst. of 322-111		 <u>475-111</u>				
9		Änderung Nr. 9438 Change Nr. 9438						
10	0345 - 149	Griffstückschr. 2 Stück an Stelle v. 257-125 2 Stück actuation handle screw 2 pcs. inst. of 257-125 2 pcs.		 <u>0345-149</u>				
Änderungszustand dieses Blattes								
Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9241	2	1. 1. 59	9438	10	1. 1. 59			
9373	4	" " "						
9380	6	" " "						
9383	8	" " "						

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

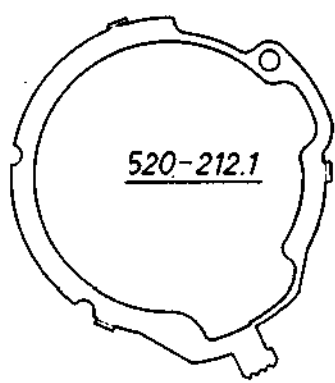
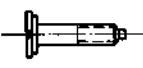
Mod 546

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 2 Gepr.

Gefertigt: 11.11.59 4

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Anderung Nr. 9618</u> Change Nr. 9618	
2	496 - U96.1	<u>Spannhebel</u> an Stelle v. 496-U96 cocking lever inst. of 496-U96	 <u>496-U96.1</u>
3		<u>Anderung Nr. 9329</u> Change Nr. 9329	
4	520 - 212.1	<u>Umstellring</u> an Stelle v. 546-212 synchro switch ring inst. of 546-212	 <u>520-212.1</u>
5		<u>Anderung Nr. 129</u> Change Nr. 129	
6	491 - 443	<u>Bef. Schr. f. Vlfw. lang</u> an Stelle v. 375-443 fixing screw for delayed action device long inst. of 375-443	 <u>491-443</u>
7		<u>Anderung Nr. 175</u> Change Nr. 175	
8	X476 - U226	<u>Kontakthebel</u> an Stelle v. 345s15-U226 contact lever inst. of 345s15-U226	 <u>X476-U226</u>
9		<u>Anderung Nr. 297</u> Change Nr. 297	
10	X496 - 118	<u>Sektorenschr.</u> an Stelle v. 257-118 shutter blade screw inst. of 257-118	 <u>X496-118</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9618	2	11.11.59	297	10	19.1.60			
9329	4	" " "						
129	6	" " "						
175	8	" " "						

Alfred Gauthier G. m. b. H.
Calmbach a. d. Enz

Mod. 00546

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 3 Gepr.

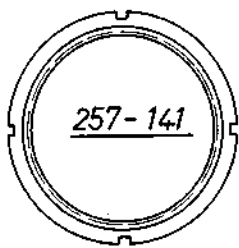
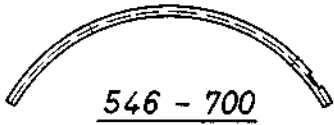
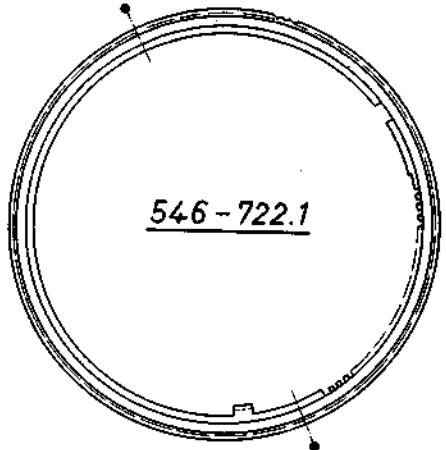
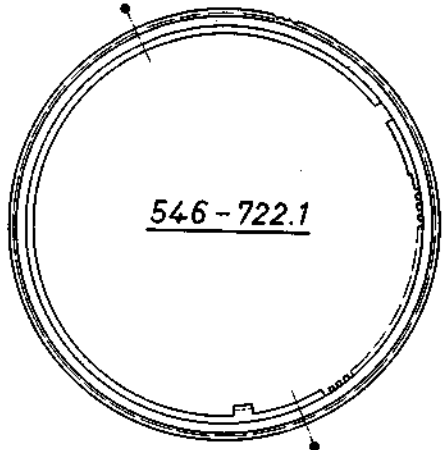
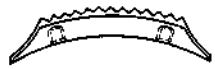
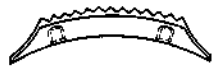
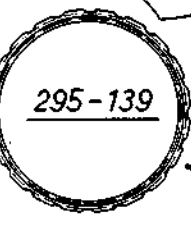
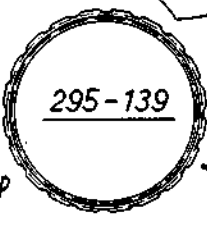
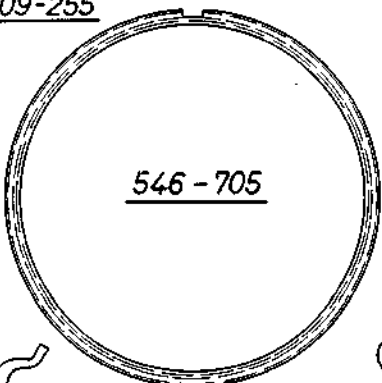
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Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 300</u> <u>Change Nr. 300</u>	
2	X 546 - 129	<u>Antriebringfeder</u> an Stelle v. 00295-129 drive ring spring inst. of 00295-129	<u>X546-129</u>
3		<u>Änderung Nr. 319</u> <u>Change Nr. 319</u>	
4	476 - U5	<u>Trislarnele 5 Stück</u> an Stelle v. 00491-U5 diaphragm blade 5 pcs. inst. of 00491-U5	<u>476 - U5</u>
5		<u>Änderung Nr. 475</u> <u>Change Nr. 475</u>	
6	555 - 119.1	<u>Zeithebel</u> an Stelle v. 00375-119.1 B-lever inst. of 00375-119.1	<u>555-119.1</u>
7		<u>Änderung Nr. 1786</u> <u>Change Nr. 1786</u>	
8	GN 119 07 7 001 909	<u>Haltefederschr.</u> an Stelle v. 00335-272 holding spring screw inst. of 00335-272	 <u>7 001 909</u>
9			
10			

Änderungszustand dieses Blattes

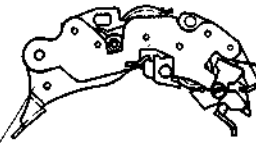
Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
300	2	19.1.60						
319	4	25.1.60						
475	6	3.11.64						
1786	8	" " "						

Teil Nr.:	Teilbenennung:	Teil:
396h1 - U80	Antriebring drive ring	
346 - U85.1	Fingerhebel trigger release	
X 546 -U143	Frontplatte front plate	
491 - U5	Jrislarmelle 5 Stück diaphragm blade 5 pcs.	
395 - U8	Jrisscheibe diaphragm disc	
546 - U7	Jriszeigerring diaphragm pointer ring	
547 - U1	Kapsel housing	
396h1-U173	Kontaktplatte contact plate	
345s15-U226	Kontakthebel 2 contact lever 2	
X 496-U96.2	Spannhebel cocking lever	
345 - U437.2	Spannarm 2 cocking arm 2	
X 496 - U15	Werkteil base plate	
X 546-U543.2	Zeit-Rastenfeder click stop spring	
X 546 - U137	Einstellring speed setting ring	

Teil Nr.:	Teilbenennung:	Teil:
257 - 141	<u>Anschraubring</u> flange	
555 - 106	<u>Auslöshebel</u> release lever	
546 - 134	<u>Blendenbogen</u> diaphragm band	
546 - 700	<u>Blendensegment</u> diaphragm control cam	
1.7 DIN 6799	<u>Benzing-Sicherung ohne Skizze</u> Benzing fuse with sketch	
546 - 722.1	<u>Filmempfindlichkeitsring</u> film sensitivity ring	
295 - 139	<u>Frontplattenring</u> front plate ring	
546 - 579	<u>Griffstück 2 Stück</u> actuation handle 2 pcs.	
475 - 538	<u>Haltefeder</u> holding spring	
475 - 10	<u>Jrisdeckscheibe</u> diaphragm cover disc	
475 - 111	<u>Kontakthebel</u> contact lever	
555 - 116	<u>Sektor 5 Stück</u> shutter blade 5 pcs.	
520 - 117	<u>Sektorenscheibe 5 Stück</u> shutter blade washer 5 pcs.	
375 - 433	<u>Spannarm</u> cocking arm	
345 - 434	<u>Spannarmscheibe</u> cocking arm disc	
555 - 765	<u>Spannhebelanschlag</u> cocking lever stop	
X 546 - 449	<u>Schwenkhebel</u> swivel lever	
520 - 212	<u>Umstellring</u> synchro switching ring	
346 - 465	<u>Unterlegscheibe</u> washer	
546 - 705	<u>Zeitenring</u> speed ring	
375 - 119.1	<u>Zeithebel</u> B-lever	
309 - 255	<u>Zeithebelunterlegscheibe</u> B-lever washer	
X 546 - 534	<u>Zeitenbogen</u> speed scale	
475 - 237	<u>Rastenfeder</u> notch spring	

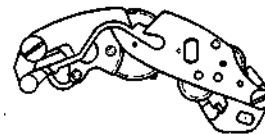
Teil Nr.:	Teilbenennung:
X 546 - G20	Hemmwerk
	slow speed assembly
X 546 - G49	Vorlaufwerk
	delayed action device
X 496 - 107	Auslöshebelschr.
	release lever screw
X 546 - 443	Bef. Schr. f. Vlfw. lang
fixing screw	for delayed action device long
257 - 157	Bef. Schr. f. Vlfw. kurz
fixing screw	for delayed action device short
X 546 - 136	Bef. Schr. f. HW lang
fixing screw	for slow speed assembly long
280 - 138	Bef. Schr. f. HW kurz
fixing screw	for slow speed assembly short
0257 - 146	Fingerhebelschr.
	trigger release screw
257 - 125	Griffst. Schr. 2 St. act. ha. scr. 2 pcs.
0345 - 149	Griffst. Schr. 2 St. act. ha. scr. 2 pcs.
335 - 272	Haltefederschr.
	holding spring screw
346h2-462	Trisschr. 2 Stück
	diaphragm screw 2 pcs.
355 - 11	Trisdeckscheibenschr. 2 Stück
	diaphragm cover disc screw 2 pcs.
280 - 112	Kontakthebelbüchse
	contact lever bushing
257 - 113	Kontakthebelschr.
	contact lever screw
1x5.8KS8 DIN 1475	Knebelkerbstift ohne Skizze
	pin as per DIN with sketch
395 - 127	Ringfederanschlagschr.
	stop screw for ring spring
280 - 128	Ringfederschr.
	ring spring screw
257 - 118	Sektorenschr. 5 Stück
	shutter blade screw 5 pcs.
X 546 - 435	Spannarmschr. cocking arm scr.
499 - 135	Spannhebelanschlagschr.
	cocking lever stop screw
241 - 107	Werkteilschr. 3 Stück
	base plate screw 3 pcs.
257 - 120	Zeithebelschr.
	B-lever screw
546 - 135	Zeitenbogenschr. 2 Stück
	speed scale screw 2 pcs.

Teil:



X546-G20

wird nur als Ganzes abgegeben
only complete assembly can be supplied



X546-G49



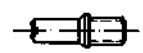
X496-107



X546-443



257-157



X 546-136



280-138



0257-146



257-125



335-272



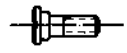
346h2-462



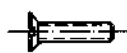
355-11



280-112



257-113



395-127



280-128



257-118



X 546-435



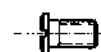
241-107



257-120



546-135

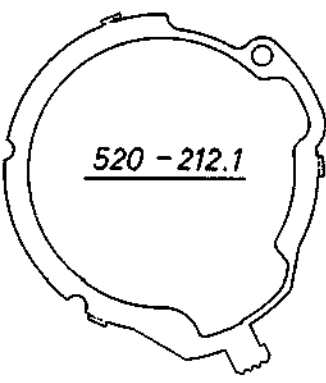


0345-149



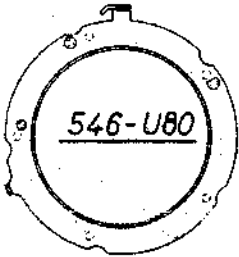
499-135

Teil Nr.:	Teilbenennung:	Teil:		
555 - 129	<u>Antriebringfeder</u> drive ring spring			
375 - 109	<u>Auslöshebelfeder</u> release lever spring	<u>555-129</u>	<u>375-109</u>	<u>345-130</u>
345 - 130	<u>Fingerhebelfeder</u> trigger release spring			
295 - 230	<u>Kontakthebelfeder</u> contact lever spring			
		<u>295-230</u>		<u>475-541</u>
475 - 541	<u>Rücklauffeder</u> returning spring			
555 - 132	<u>Spannhebelfeder</u> cocking lever spring			
345 - 104	<u>Treibklinkenfeder</u> driving latch spring	<u>555-132</u>	<u>345-104</u>	<u>345-133</u>
345 - 133	<u>Vorlaufwerkfeder</u> spring for del. act. dev.			
555 - 121	<u>Zeithebelfeder</u> B-lever spring			
			<u>555-121</u>	

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 175</u> <u>Change Nr. 175</u>	
2	X 476 - U226	<u>Kontakthebel</u> an Stelle v. 345s15-U226 contact lever inst. of 345s15-U226	 <u>X 476 - U226</u>
3		<u>Änderung Nr. 250</u> <u>Change Nr. 250</u>	
4	520 - 212.1	<u>Umstellring</u> an Stelle v. 520 - 212 synchro switch ring inst. of 520-212	 <u>520 - 212.1</u>
5		<u>Änderung Nr. 301</u> <u>Change Nr. 301</u>	
6	X 546 - 129	<u>Antriebringfeder</u> an Stelle v. 555 - 129 drive ring spring inst. of 555-129	 <u>X 546 - 129</u>
7		<u>Änderung Nr. 319</u> <u>Change Nr. 319</u>	
8	476 - U5	<u>Frislamelle</u> an Stelle v. 491-U5 diaphragm blade inst. of 491-U5	 <u>476 - U5</u>
9		<u>Änderung Nr. 297</u> <u>Change Nr. 297</u>	
10	X 496 - 118	<u>Sektorenschr.</u> an Stelle v. 257-118 shutterblade screw inst. of 257-118	 <u>X 496 - 118</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
175	2	21.12.59	297	10	21.12.59			
250	4	" " "						
301	6	" " "						
319	9	" " "						

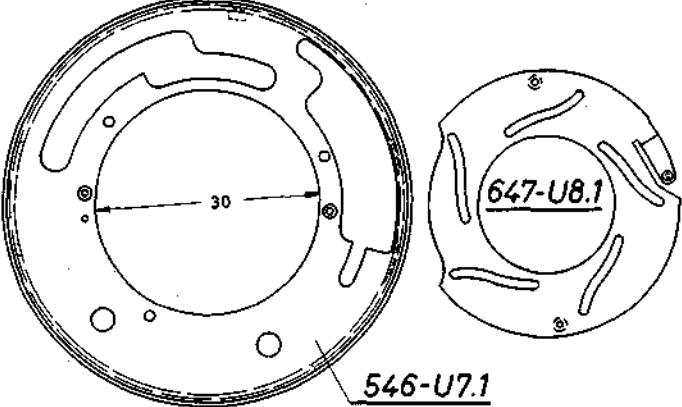
Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 475</u> <u>Change Nr. 475</u>	
2	555 - 119.1	<u>Zeithebel</u> an Stelle v. 375 - 119.1 B-lever inst. of 375 - 119.1	 <u>555 - 119.1</u>
3		<u>Änderung Nr. 1564</u> <u>Change Nr. 1564</u>	
4	476 - 111	<u>Kontakthebel</u> an Stelle v. 475 - 111 contact lever inst. of 475 - 111	 <u>476 - 111</u>
5	476 - 116	<u>Sektor</u> an Stelle v. 555 - 116 shutter blade inst. of 555 - 116	 <u>476 - 116</u>
6		<u>Änderung Nr. 1570</u> <u>Change Nr. 1570</u>	
7	546 - U80	<u>Antriebring</u> an Stelle v. 396h1-U80 drive ring inst. of 396h1-U80	 <u>546-U80</u>
8		<u>Änderung Nr. 1693</u> <u>Change Nr. 1693</u>	
9	X 549 - 812	<u>Ringanschlag</u> ring stop	 <u>X549-812</u>
10	GN 117 12 7 001 823	<u>Ringanschlagschr.</u> ring stop screw	 <u>7001 823</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
475	2	15.3.61						
1564	4, 5	" " "						
1570	7	" " "						
1693	9, 10	6.11.64						

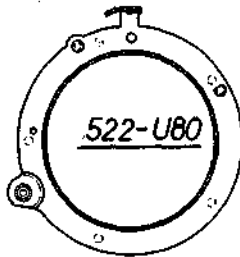
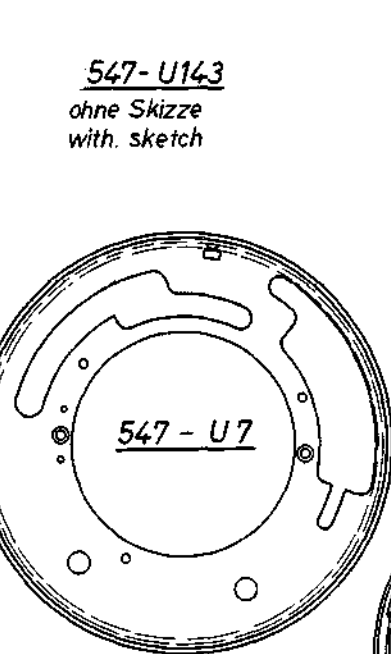
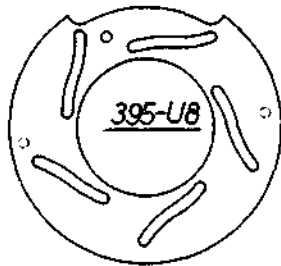
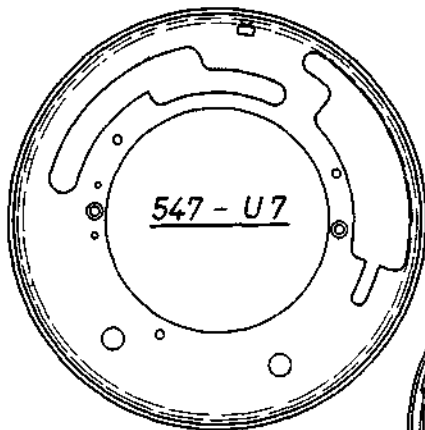
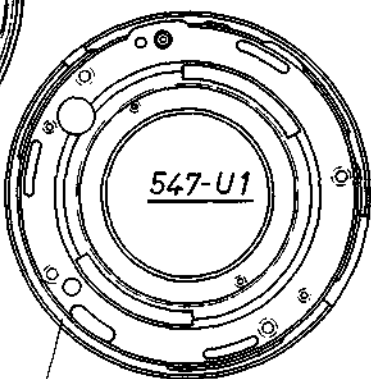
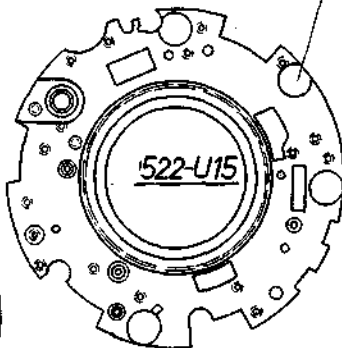
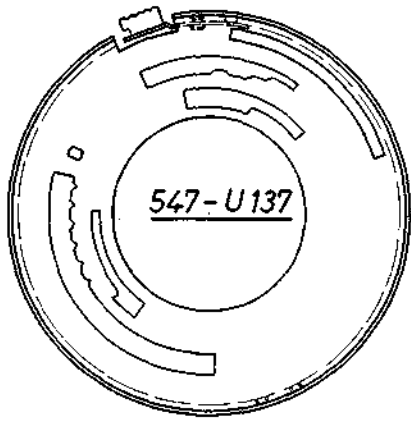
9.11.64 k.

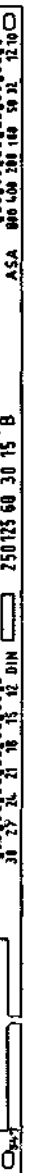
And. Nr.	Lfd. Nr.	Tag u. Name	And. Nr.	Lfd. Nr.	Tag u. Name	And. Nr.	Lfd. Nr.	Tag u. Name
1731	2	9. 11. 64	2848	10	9. 11. 64			
1786	4	" " "						
1941	6	" " "						
2847	8	" " "						

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 3066</u> <u>Change Nr. 3066</u>	
2	565 - 812	<u>Ringanschlag</u> an Stelle v. X549 - 812 ring stop inst. of X549 - 812	<u>565-812</u> 
3		<u>Änderung Nr. 3105</u> <u>Change Nr. 3105</u>	<u>546 - U119</u>
4	546 - U119	<u>Zeithebel</u> an Stelle v. 555 - 119.1 B-lever inst. of 555 - 119.1	
5		<u>Änderung Nr. 3343</u> <u>Change Nr. 3343</u>	<u>X546 - G49.2</u> <u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>
6	X546 - G49.2	<u>Vorlaufwerk</u> an Stelle v. X546 - G49 delayed action device inst. of X546 - G49	
7		<u>Änderung Nr. 3601</u> <u>Change Nr. 3601</u>	
8	546 - U7.1	<u>Triszeigerring</u> an Stelle v. 546 - U7 diaphragm pointer ring inst. of 546 - U7	<u>546-U7.1</u>
9	647 - U8.1	<u>Trisscheibe</u> an Stelle v. 395 - U8 diaphragm disc inst. of 395 - U8	<u>Die Teile 546-U7.1, 647-U8.1 nur zusammen austauschbar</u> <u>The parts 546-U7.1, 647-U8.1 can only be replaced together</u>
10		<u>Änderung Nr. 4128</u> <u>Change Nr. 4128</u>	
	X546 - 129.1	<u>Antriebringfeder an Stelle v. X546-129</u> <u>driveringspring inst. of X546-129</u>	<u>X546-129.1</u>

Änderungszustand dieses Blattes

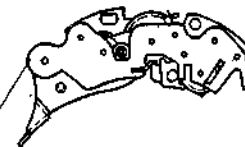
Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
3066	2	9. 11. 64	4128	10	9. 11. 64			
3105	4	" " "						
3343	6	" " "						
3601	8, 9	" " "						

Teil Nr.:	Teilbenennung:	Teil:
522 - U80	Antriebring drive ring	
346 - U85.1	Fingerhebel trigger release	 <u>346-U85.1</u>
547 - U143	Frontplatte front plate	 <u>547-U143</u> ohne Skizze with sketch
491 - U5	Jrislamelle 5 Stück diaphragm blade 5 pcs.	 <u>491-U5</u>
395 - U8	Jrisscheibe diaphragm disc	 <u>395-U8</u>
547 - U7	Jriszeigerring diaphragm pointer ring	 <u>547-U7</u>
547 - U1	Kapsel housing	 <u>547-U1</u>
396h1-U173	Kontaktplatte contact plate	 <u>396h1-U173</u>
496 - U96	Spannhebel cocking lever	 <u>496-U96</u>
522 - U15	Werkteil base plate	 <u>522-U15</u>
470 - U543	Zeit-Rastenhebel click stop lever	 <u>00470-U543</u>
547 - U137	Einstellring speed setting ring	 <u>547-U137</u>
		wird nicht abgegeben cannot be supplied



Teil Nr.:	Teilbenennung:
522 - G20	<u>Herrnwerk</u>
	slow speed assembly
547 - G49	<u>Vorlaufwerk</u>
	delayed action device
346 - 107	<u>Auslöshebelschr.</u>
	release lever screw
280 - 136	<u>Bef.Schr.f. HW lang</u>
	fixing screw for slow speed assembly long
280 - 138	<u>Bef.Schr.f. HW kurz</u>
	fixing screw for slow speed assembly short
0257 - 146	<u>Fingerhebelschr.</u>
	trigger release screw
257 - 157	<u>Griffstückschr. 2 Stück</u>
	actuation handle screw 2 pcs
257 - 157	<u>Griffstück schr. 2 Stück</u>
	actuation handle screw 2 pcs
346h2-462	<u>Trisschraube 2 Stück</u>
	diaphragm screw 2 pcs.
355 - 11	<u>Trisdeckscheibenschr. 2 St.</u>
	diaphragm cover disc screw 2 pcs
280 - 112	<u>Kontakthebelbüchse</u>
	contact lever bushing
257 - 113	<u>Kontakthebelschr.</u>
	contact lever screw
KS8 1x5.8 DIN1475	<u>Knebelkerbstift ohne Skizze</u>
	pin as per DIN with sketch
395 - 127	<u>Ringfederanschlagschr.</u>
	stop screw for ring spring
280 - 128	<u>Ringfederschr.</u>
	ring spring screw
0475 - 387	<u>Rastenhebelschr.</u>
	notch lever screw
257 - 118	<u>Sektorenschr. 5 Stück</u>
	shutter blade screw 5 pcs.
241 - 107	<u>Werkteilschr. 3 Stück</u>
	base plate screw 3 pcs.
257 - 120	<u>Zeithebelschr.</u>
	B-lever screw
546 - 135	<u>Zeitenbogenschr.</u>
	speed scale screw

Teil:



522 - G20

wird nur als Ganzes abgegeben
only complete assembly can be supplied



547 - G49



346-107



280-136



280-138



0257-146



257-157



346h2-462



355-11



280-112



257-113



395-127



280-128



0475-387



257-118



241-107

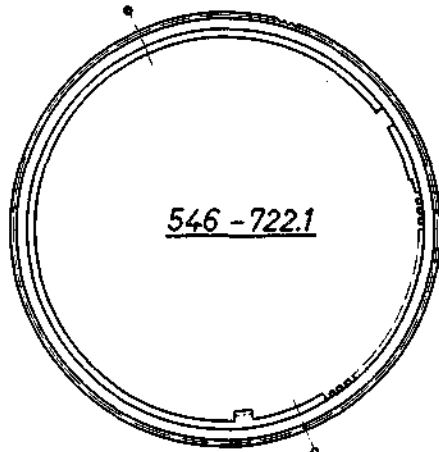


257-120



546-135

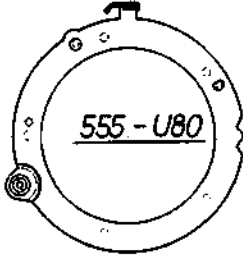
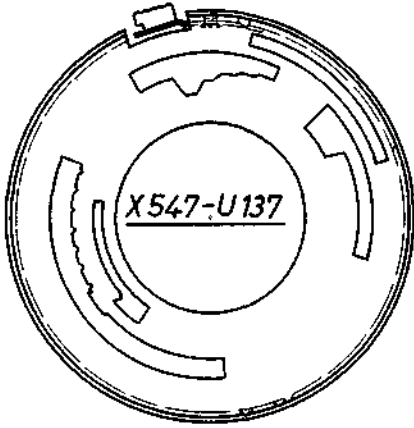
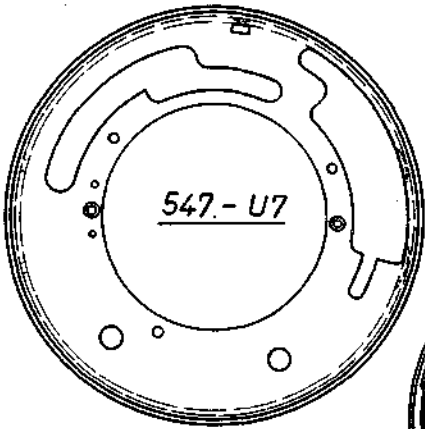
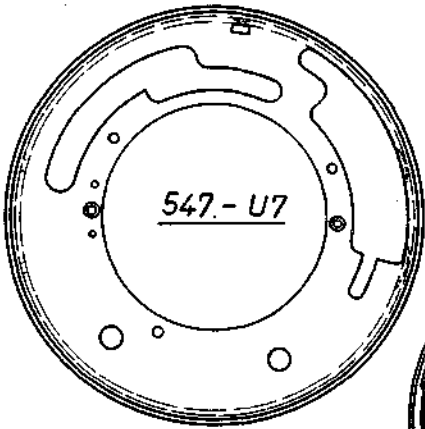
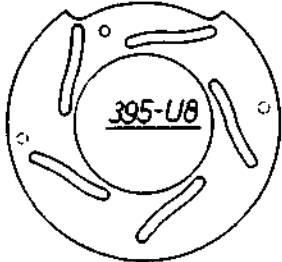
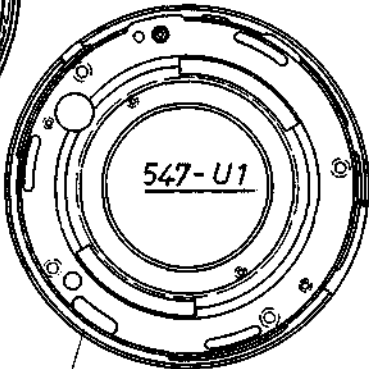
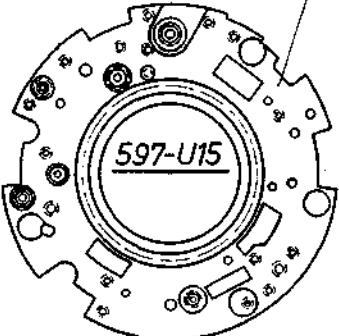
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Alfred Gauthier G. m. b. H. Calmbach a. d. Enz		Mod. 547		Geänderte Teile Changed parts		Liste besteht aus Blatt 1,2 Blatt Nr. 1 Gepr. Gefertigt: 21.10.59		
Lfd.Nr.	Teil Nr.:	Teilbenennung:		Teil:				
1		Änderung Nr. 9241 Change Nr. 9241						
2	257- 125	Griffstückschr. 4 Stück an Stelle v. 257- 157 actuation handle screw 4 pcs. inst. of 257- 157		 <u>257-125</u>				
3		Änderung Nr. 9373 Change Nr. 9373						
4	520 - 117	Sektorenscheibe an Stelle v. 0475- 117 shutter blade washer inst. of 0475- 117		 <u>520-117</u>				
5		Änderung Nr. 9380 Change Nr. 9380						
6	546 - 722.1	Filmempfindlichkeitsring an Stelle v. 546-722 film sensitivity ring inst. of 546- 722		 <u>546-722.1</u>				
7		Änderung Nr. 9383 Change Nr. 9383						
8	475 - 111	Kontakthebel an Stelle v. 322- 111 contact lever inst. of 322- 111		 <u>475-111</u>				
9		Änderung Nr. 9438 Change Nr. 9438						
10	0345 - 149	Griffstückschr. 2 Stück an Stelle v. 257-125 2 Stück actuation handle screw 2 pcs. inst. of 257-125 2 pcs.		 <u>0345-149</u>				
Änderungszustand dieses Blattes								
Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9241	2	21. 10. 59	9438	10	21. 10. 59			
9373	4	" " "						
9380	6	" " "						
9383	8	" " "						

Lfd.Nr.	Teil Nr.:	Teilbenennung	Teil:
1		<u>Anderung Nr. 9618</u> Change Nr. 9618	
2	00496 - U96.1	<u>Spannhebel</u> an Stelle v. 00496 - U96 cocking lever inst. of 00496 - U96	 <u>00496-U96.1</u>
3		<u>Anderung Nr. 297</u> Change Nr. 297	
4	X 496 - 118	<u>Sektorenschr.</u> an Stelle v. 00257 - 118 shutter blade screw inst. of 00257 - 118	 <u>X 496-118</u>
5		<u>Änderung Nr. 319</u> Change Nr. 319	
6	476 - U5	<u>Jrislamelle 5 Stück</u> an Stelle v. 00491 - U5 diaphragm blade 5 pcs. inst. of 00491 - U5	 <u>476 - U5</u>
7		<u>Anderung Nr. 475</u> Change Nr. 475	
8	555 - 119.1	<u>Zeithebel</u> an Stelle v. 375 - 119.1 B - lever inst. of 375 - 119.1	 <u>555 - 119.1</u>
9			
10			

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9618	2	21.10.59						
297	4	18.1.60						
319	6	25.1.60						
475	8	20.9.63						

Teil Nr.:	Teilbenennung:	Teil:
555 - U80	Antriebring drive ring	
X 547- U137	Einstellring speed setting ring	
346 - U85.1	Fingerhebel trigger release	
X 547 - U143	Frontplatte front plate	
491 - U5	Jrislamelle 5 Stück diaphragm blade 5 pcs.	
547- U7	Jriszeigerring diaphragm pointer ring	
395 - U8	Jrisscheibe diaphragm disc	
547- U1	Kapsel housing	
597- U96	Spannhebel cocking lever	 <i>wird nicht abgegeben cannot be supplied</i>
597- U15	Werkteil base plate	
470-U543	Zeit-Rastenhebel click stop lever	

Teil Nr.:	Teilbenennung:
X 547 - G 20	Herrnwerk
	slow speed assembly
547 - G 49	Vorlaufwerk
	delayed action device
X 496 - 107	Auslöshebelschr.
	release lever screw
X 547 - 136	Bef. Schr. f. HW. lang
	fixing screw for slow speed assembly long
499 - 135	Bef. Schr. f. HW. kurz 2Stck.
	fixing screw for slow speed assembly short 2pcs
0257 - 146	Fingerhebelschr.
	trigger release screw
257 - 125	Griffstückschr. 2 Stück
	actuation handle screw 2pcs
0345 - 149	Griffstückschr. 2 Stück
	actuation handle screw 2pcs
346h2-462	Trisschraube 2 Stück
	diaphragm screw 2pcs.
355 - 11	Trisdeckscheibenschr. 2St.
	diaphragm cover disc screw 2pcs
KS 8 1x5.8 DIN 1475	Knebelkerbstift ohne Skizze
	pin as per DIN with sketch
395 - 127	Ringfederanschlagschr.
	stop screw for ring spring
280 - 128	Ringfederschr.
	ring spring screw
0475 - 387	Rastenhebelschr.
	notch lever screw
257 - 118	Sektorenschr. 5 Stück
	shutter blade screw 5pcs.
499 - 135	Spannhebelanschlagschr.
	cocking lever stop screw
241 - 107	Werkteilschr. 3 Stück
	base plate screw 3pcs.
257 - 120	Zeithebelschr.
	B-lever screw
546 - 135	Zeitenbogenschr. 2 Stck.
	speed scale screw 2pcs.



X 547 - G 20

wird nur als Ganzes abgegeben
only complete assembly can be supplied



547 - G 49



X 496-107



X 547-136



499-135



0257-146



257-125



0345-149



346h2-462



355-11



395-127



280-128



0475-387



257-118



241-107



257-120



546-135

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. X 547

Liste best. aus Bl.

Bl. Nr. 4

Gefertigt 25.9.59

Gepr.

Anz. der Änd.-Bl.

[illegible]

Alfred Gauthier G. m. b. H.
Calmbach a. d. Enz

Mod. X547

Geänderte
Teile
Changed parts

Liste besteht aus Blatt 1-6

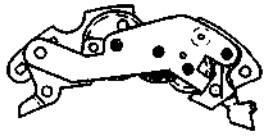
Blatt Nr. 1 Gepr.

Gefertigt: 18.1.60

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Anderung Nr. 195</u> Change Nr. 195	
2	257 - 142	<u>Bef. Schr. f. HW kurz</u> an Stelle v. 00499-135 fixing screw for slow speed assembly short inst. of 00499-135	 <u>257-142</u>
3		<u>Anderung Nr. 297</u> Change Nr. 297	
4	X 496 - 118	<u>Sektorenschr.</u> an Stelle v. 00257-118 shutter blade screw inst. of 00257-118	 <u>X496-118</u>
5		<u>Anderung Nr. 301</u> Change Nr. 301	
6	X 546 - 129	<u>Antriebringfeder</u> an Stelle v. 555-129 drive ring spring inst. of 555-129	 <u>X546-129</u>
7		<u>Anderung Nr. 319</u> Change Nr. 319	
8	476 - U5	<u>Trislamelle 5Stück</u> an Stelle v. 00491-U5 diaphragm blade 5pcs inst. of 00491-U5	 <u>476 - U5</u>
9		<u>Anderung Nr. 475</u> Change Nr. 475	
10	555 - 119.1	<u>Zeithebel</u> an Stelle v. 375-119.1 B-lever inst. of 375-119.1	 <u>555-119.1</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
195	2	18. 1. 60	475	10	6. 3. 61			
297	4	" " "						
301	6	" " "						
319	8	25. 1. 60						

Alfred Gauthier G. m. b. H. Calmbach a. d. Enz		Mod. X547		Geänderte Teile Changed parts		Liste besteht aus Blatt Blatt Nr. 2 Gepr. Gefertigt: 7.3.61 <i>ke</i>		
Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:					
1		<u>Änderung Nr. 626</u> Change Nr. 626	 <u>X547-U96</u>					
2	X 547 - U96	<u>Spannhebel</u> an Stelle v. 597-U96 cocking lever inst. of 597-U96						
3		<u>Änderung Nr. 653</u> Change Nr. 653	 <u>565-104</u>					
4	565 - 104	<u>Treibklinkenfeder</u> an Stelle v. 345-104 driving latch spring inst. of 345-104						
5		<u>Änderung Nr. 768</u> Change Nr. 768	 <u>565-173a</u>					
6	565 - 173a	<u>Kontaktplatte 2</u> an Stelle v. 555-173a contact plate 2 inst. of 555-173a						
7		<u>Änderung Nr. 1071</u> Change Nr. 1071	 <u>565.1-173a</u>					
8	565.1 - 173a	<u>Kontaktplatte</u> an Stelle v. 565-173a contact plate 2 inst. of 565-173a						
9		<u>Änderung Nr. 1268</u> Change Nr. 1268	 <u>X547-G20.1</u> <u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>					
10	X 547 - G20.1	<u>Hemmwerk</u> an Stelle v. X 547-G20 slow speed assembly inst. of X 547-G20						
Änderungszustand dieses Blattes								
Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
626	2	7.3.61	1268	10	7.3.61			
653	4	" " "						
768	6	" " "						
1071	8	" " "						

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Calmbach a. d. Enz

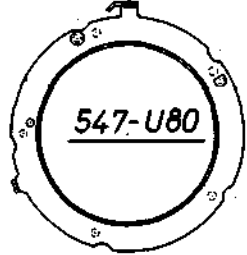
PRONTO-LK X547

Geänderte
Teile
Changed parts

Liste besteht aus Blatt.....

Blatt Nr. 3 Gepr.

Gefertigt: 7.3.61 fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 1411</u> <u>Change Nr. 1411</u>	
2	X549 - 812	<u>Ringanschlag</u> ring stop	 <u>X549-812</u>
3	1514 - 20 - 5110	<u>Ringanschlagschr.</u> ring stop screw	 <u>1514-20-5110</u>
4		<u>Änderung Nr. 1566</u> <u>Change Nr. 1566</u>	
5	547 - U80	<u>Antriebring</u> an Stelle v. 555 - U80 drive ring inst. of 555 - U80	 <u>547-U80</u>
6	476 - 116	<u>Sektor</u> an Stelle v. 555 - 116 shutter blade inst. of 555 - 116	 <u>476 - 116</u>
7		<u>Änderung Nr. 1681</u> <u>Change Nr. 1681</u>	
8	2614 - 14 - 8500	<u>Rastenhebelschr.</u> an Stelle v. 0475-387 notch lever screw inst. of 0475 - 387	 <u>2614-14-8500</u>
9		<u>Änderung Nr. 1731</u> <u>Change Nr. 1731</u>	
10	1514 - 20 - 5110	<u>Spannhebelanschlagschr.</u> an Stelle v. 00499 - 135 cocking lever stop scr. inst. of 00499 - 135	 <u>1514-20-5110</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
1411	2,3	7.3.61						
1566	5,6	" " "						
1681	8	23.9.63						
1731	10	" " "						

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

PRONTO-LK X547

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 4

Gepr.

Gefertigt:

23.9.63 *fe*

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 1817</u> Change Nr. 1817	
2	2814-20-5220	<u>Zeithebelschr.</u> an Stelle v. 00257-120 B - lever screw inst. of 00257-120	 <u>2814-20-5220</u>
3		<u>Änderung Nr. 1941</u> Change Nr. 1941	
4	X476-107	<u>Auslöshebelschr.</u> an Stelle v. X496-107 release lever screw inst. of X496-107	 <u>X476-107</u>
5		<u>Änderung Nr. 1943</u> Change Nr. 1943	
6	470-U543.1	<u>Zeit-Rastenhebel</u> an Stelle v. 00470-U543 click stop lever inst. of 00470-U543	
7	470-546.1	<u>Rastenhebelfeder</u> an Stelle v. 00470-546 notch lever spring inst. of 00470-546	 <u>470-546.1</u>
8		<u>Änderung Nr. 2084</u> Change Nr. 2084	
9	0257-146.1	<u>Fingerhebelschr.</u> an Stelle v. 0257-146 trigger release screw inst. of 0257-146	 <u>0257-146.1</u>
10			

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
1817	2	23.9.63						
1941	4	" " "						
1943	6,7	" " "						
2084	9	" " "						

Alfred Gauthier G. m. b. H.
Calmbach a. d. Enz

PRONTO-LK X547

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

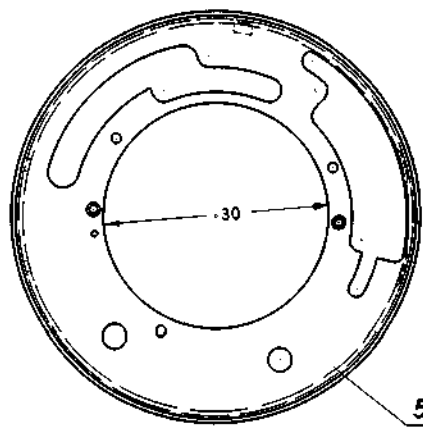
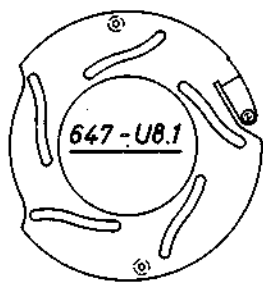
Blatt Nr. 5 Gepr.

Gefertigt: 23.9.63 je

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Anderung Nr.2722,2834</u> <u>Change Nr. 2722,2834</u>	
2	547 - U15	<u>Werkteil ohne Skizze</u> wird nicht abgegeben an Stelle v. 597-U15 <u>base plate with. sketch</u> cannot be supplied inst. of 597-U15	
3	547 - U85	<u>Auslöser</u> an Stelle v. 00346-U85.1 <u>release</u> inst. of 00346-U85.1	 <u>547-U85</u>
4	546 - U119	<u>Zeithebel</u> an Stelle v. 555-119.1 <u>B-lever</u> inst. of 555-119.1	 <u>546-U119</u>
5	416 - 120	<u>Zeithebelschr.</u> an Stelle v. 00257-120 <u>B-lever screw</u> inst. of 00257-120	 <u>416-120</u>
6	546 - 121	<u>Zeithebelfeder</u> an Stelle v.00555-121 <u>B-lever spring</u> inst. of 00555-121	 <u>546-121</u>
7	577 - 130	<u>Auslöserfeder</u> an Stelle v.00345-130 <u>release spring</u> inst. of 00345-130	 <u>577-130</u>
8		<u>Anderung Nr. 3046</u> <u>Change Nr. 3046</u>	
9	257 - 133	<u>Vorlaufwerkfeder</u> an Stelle v. 597-133 <u>spring for del.act.dev.</u> inst. of 597-133	 <u>257-133</u>
10			

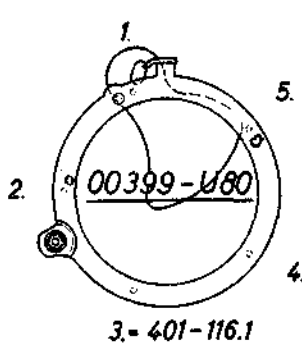
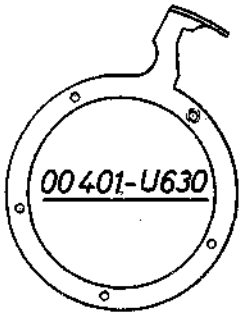
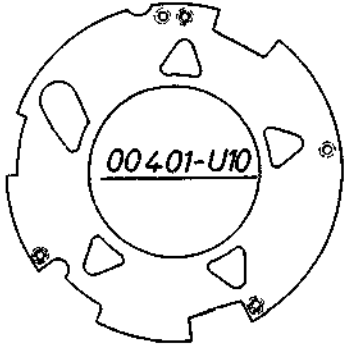
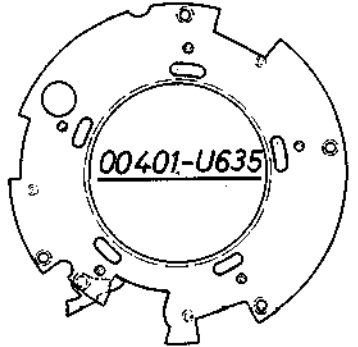
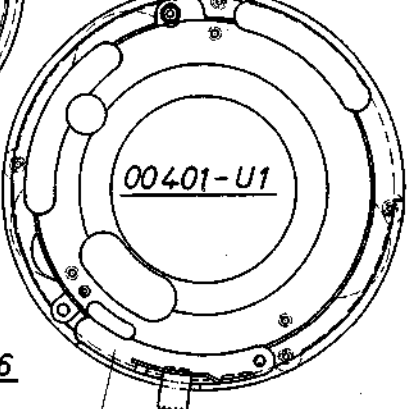
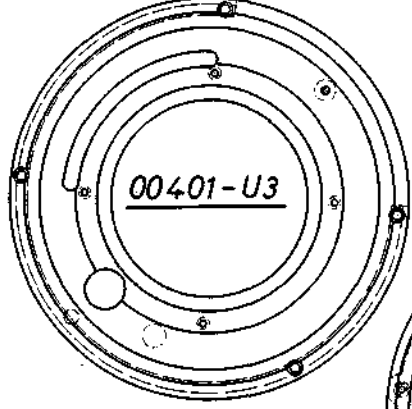
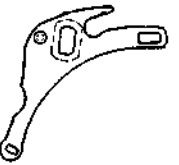
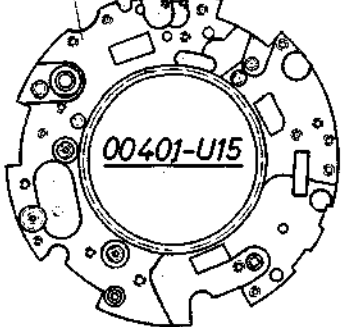
Änderungszustand dieses Blattes

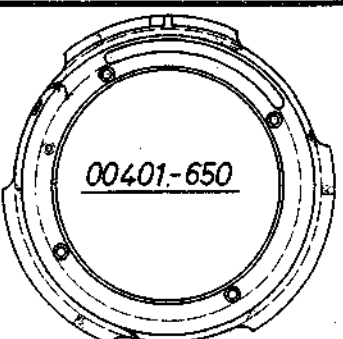
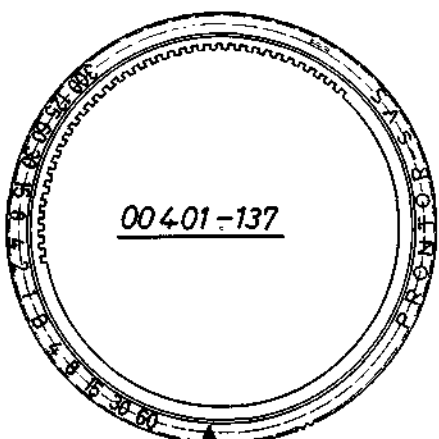
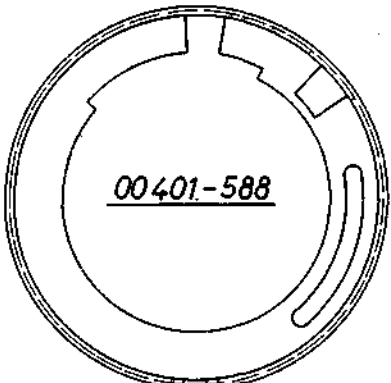
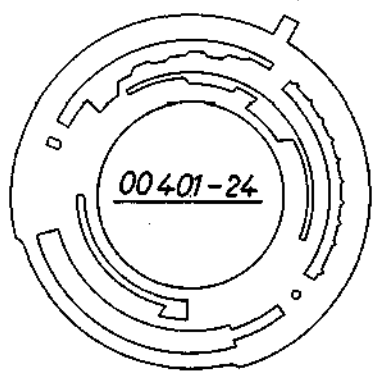
Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
2722,2834	2-7	23.9.63						
3046	9	" " "						

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 3066</u> <u>Change Nr. 3066</u>	
2	565 - 812	<u>Ringanschlag</u> an Stelle v. X549-812 ring stop inst. of X549-812	 <u>565-812</u>
3		<u>Änderung Nr. 3601</u> <u>Change Nr. 3601</u>	
4	547 - U7.1	<u>Triszeigerring</u> an Stelle v. 00547-U7 diaphragm pointer ring inst. of 00547-U7	 <u>547-U7.1</u>
5	647 - U8.1	<u>Trisscheibe</u> an Stelle v. 00395-U8 diaphragm disc inst. of 00395-U8	<u>Die Teile 547-U7.1, 647-U8.1 nur zusammen austauschbar</u> <u>The parts 547-U7.1, 647-U8.1 can only be replaced together</u>  <u>647-U8.1</u>
6		<u>Änderung Nr. 3863</u> <u>Change Nr. 3863</u>	
7	637 - 133	<u>Vorlaufwerkfeder</u> an Stelle v. 257-133 spring for del. act. dev. inst. of 257-133	 <u>637-133</u>
8		<u>Änderung Nr. 4128</u> <u>Change Nr. 4128</u>	
9	X546 - 129.1	<u>Antriebringfeder</u> an Stelle v. X546-121 drive ring spring inst. of X546-121	 <u>X546-129.1</u>
10			

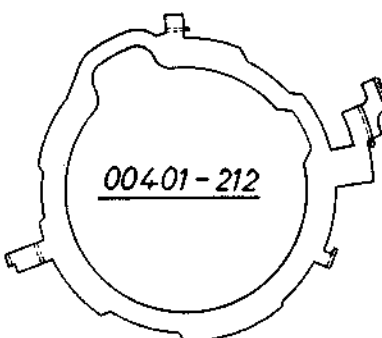
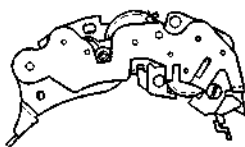
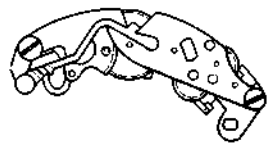
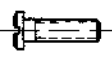
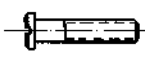
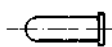
Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
3066	2	23.9.63	4128	8	3.11.64			
3601	4, 5	" " "						
3863	7	" " "						

Teil Nr.:	Teilbenennung:	Teil:
00399 - U80	Antriebring drive ring	
00401 - U630	Decksektoren-Antriebring drive ring for cover shutter blade	
00401 - U635	Decksektoren-Lagerscheibe bearing disc for cover shutter blade	
00401 - U10	Deckscheibe cover disc	
00401 - U3	Deckel cover	
00401 - U647	E-Messerwinkel range finder angular	
00401 - U85	Fingerhebel trigger release	
00401 - U1	Kapsel housing	
00353b-U173	Kontaktplatte contact plate	
00353b-U226	Kontakthebel I contact lever	
00401 - U580	Kupplungshebel coupling lever	
00375 - U543	Rastenhebel notch lever	
00401 - U96	Spannhebel cocking lever	
00345 - U4372	Spannarm II cocking arm	
00401 - U15	Werkteil base plate	
		wird nicht abgegeben cannot be supplied

Teil Nr.:	Teilbenennung:	Teil:
00401 - 106	<u>Auslöshebel</u> release lever	 <u>00401-106</u>
00401 - 650	<u>Bajonettring</u> bayonet ring	 <u>00401-650</u>
00401 - 134	<u>Blendenbogen</u> diaphragm band	 <u>00401-134</u>
1.7 DIN 6799	<u>Benzing-Sicherung (ohne Skizze)</u> benzing fuse (with sketch)	 <u>00401-538</u>
00401 - 616	<u>Decksektor 5 Stück</u> cover shutter blade 5 pcs.	 <u>00401-616</u>
00401 - 137	<u>Einstellring</u> speed setting ring	 <u>00401-137</u>
00401 - 538	<u>Haltefeder</u> holding spring	 <u>00322-111</u>
00322 - 111	<u>Kontakthebel I</u> contact lever	 <u>00322-111</u>
00401 - 583	<u>Kupplungsfeder</u> coupling spring	 <u>00401-583</u>
00401 - 654	<u>Riegelhebel f. Decksektor</u> bar lever for cover shutter blade	 <u>00401-654</u>
00401 - 116	<u>Sektor 4 Stück</u> shutter blade 4 pcs.	 <u>00401-116</u>
00401 - 116.1	<u>Sektor 1 Stück</u> shutter blade 1 pcs.	 <u>00401-116.1</u>
00257 - 117	<u>Sektorenscheibe 1 Stück</u> shutter blade washer 1 pcs.	 <u>00257-117</u>
00295 - 117	<u>Sektorenscheibe 4 Stück</u> shutter blade washer 4 pcs.	 <u>00295-117</u>
00375 - 433	<u>Spannarm I</u> cocking arm	 <u>00375-433</u>
00345 - 434	<u>Spannarmscheibe</u> cocking arm disc	 <u>00345-434</u>
00401 - 588	<u>Skalenring</u> scale ring	 <u>00401-588</u>
00401 - 24	<u>Steuerscheibe</u> control disc	 <u>00401-24</u>

18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1 0 2 28 4 5 6 8 11 16 22

Teil Nr.:	Teilbenennung:	Teil:		
00401 - 212	<u>Umschalt-ring</u> synchroswitch ring			
00401 - 119	<u>Zeithebel</u> B-lever			
00309 - 255	<u>Zeithebelunterlagscheibe</u> B-lever washer			
00475g - G20	<u>Hemmwerk</u> slow speed assembly			<u>00401-119</u> <u>00309-255</u> <u>00475g - G20</u> <u>00375 - G49</u> <u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>
00375 - G49	<u>Vorlaufwerk</u> delayed action device			
00346 - 107	<u>Auslöshebelschr.</u> release lever screw			
00476 - 135	<u>Blendenbogensch. 2 Stck.</u> diaphragm band screw 2 pcs.			
00375 - 443	<u>Bef.-Schr. f. Vlfw. lang</u> fixing screw for d.a., long			
00257 - 157	<u>Bef.-Schr. f. Vlfw. kurz</u> fixing screw for d.a., short			
00280 - 136	<u>Bef.-Schr. f. HW lang</u> fixing screw for s.s.a. long			
00280 - 138	<u>Bef.-Schr. f. HW kurz</u> fixing screw for s.s.a. short			
00401 - 651	<u>Bajonett-ringschr. 4 Stück</u> bayonet ring screw 4 pcs.			
00401 - 645	<u>Deckelschr. 4 Stück</u> cover screw 4 pcs.			
241 - 117	<u>Deckscheibensch.</u> cover disc screw			
00401 - 649	<u>E-Messertaststift</u> range finder tracing pin			
0257 - 146	<u>Fingerhebelschr.</u> trigger release screw			
00350a1 - 356	<u>Gew.-Stift M1.4x2.5 DIN 553</u> thread pin M1.4x2.5 DIN 553			
00335 - 272	<u>Haltefedersch.</u> holding spring screw			
00280 - 112	<u>Kontakthebelbüchse</u> contact lever bushing			
00257 - 113	<u>Kontakthebelschr.</u> contact lever screw			
KS8 1 x 5.8 DIN 1475	<u>Knebelkerbstift (ohne Skizze)</u> pin as per DIN (with sketch)			

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. 00401

Liste best. aus Bl.

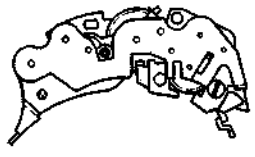
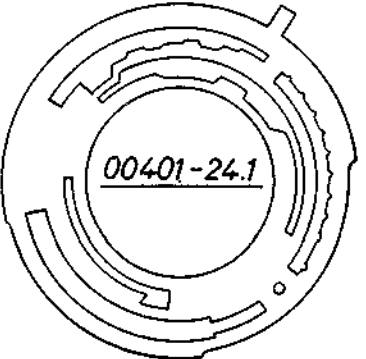
Bl. Nr. 4

Gefertigt 14. 11. 57

Gepr.

Anz. der Änd.-Bl.

Teil Nr.:	Teilbenennung:	Teil.		
00476 - 135	<u>Kupplungsfederschr.</u> coupling spring screw			
		<u>00476-135</u>	<u>00401-655</u>	<u>00295g-127</u>
00401 - 655	<u>Riegelhebelbüchse</u> bar lever bushing			
00295g - 127	<u>Ringfederanschlagschr.</u> stop screw for ring spring			
00280 - 128	<u>Ringfederschr.</u> ring spring screw			
00257 - 118	<u>Sektorenschr. 5 Stück</u> shutter blade screw			
		<u>00280-128</u>	<u>00257-118</u>	<u>00381-435</u>
00381 - 435	<u>Spannarmschr.</u> cocking arm screw			
00401 - 142	<u>Werkteilschr. 3 Stück</u> base plate screw			
		<u>00401-142</u>	<u>00257-120</u>	
00257 - 120	<u>Zeithebelschr.</u> B-lever screw			
00375 - 109	<u>Auslöshebelfeder</u> release lever spring			
		<u>00375-109</u>	<u>00295-129</u>	<u>00401-634</u>
00295 - 129	<u>Antriebringfeder</u> drive ring spring			
00401 - 634	<u>Decksektorenringfeder</u> ringspring for cover shutter blade			
00401 - 130	<u>Fingerhebelfeder</u> trigger release spring			
		<u>00401-130</u>	<u>00295-230</u>	<u>00401-656</u>
00295 - 230	<u>Kontakthebelfeder</u> contact lever spring			
00401 - 656	<u>Riegelhebelfeder</u> bar lever spring			
00375 - 546	<u>Rastenhebelfeder</u> notch lever spring			
		<u>00375-546</u>	<u>00475-541</u>	<u>00375-132</u>
00475 - 541	<u>Rücklauffeder</u> returning spring			
00375 - 132	<u>Spannhebelfeder</u> cocking lever spring			
00345 - 104	<u>Treibklinkenfeder</u> driving latch spring			
		<u>00345-104</u>	<u>00345-133</u>	<u>00346-121</u>
00345 - 133	<u>Vlfw.- Feder</u> spring for del. act. dev.			
00346 - 121	<u>Zeithebelfeder</u> B-lever spring			

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 7257</u> <u>Change Nr. 7257</u>	
2	00499 - G20	<u>Hemmwerk</u> <u>an Stelle v. 00475g - G20</u> slow speed assembly inst. of 00475g - G20	 <u>00499-G20</u> <u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>
3		<u>Änderung Nr. 7588</u> <u>Change Nr. 7588</u>	
4	00499 - G20.1	<u>Hemmwerk</u> <u>an Stelle v. 00499 - G20</u> slow speed assembly inst. of 00499 - G20	
5	00401 - 24.1	<u>Steuerscheibe</u> <u>an Stelle v. 00401 - 24</u> control disc inst. of 00401 - 24	 <u>00401-24.1</u> <u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>
6		<u>Änderung Nr. 7595</u> <u>Change Nr. 7595</u>	
7	00401 - U226	<u>Kontakthebel I</u> <u>an Stelle v. 00353b - U226</u> contact lever inst. of 00353b - U226	 <u>00401-U226</u>
8		<u>Änderung Nr. 7616</u> <u>Change Nr. 7616</u>	
9	00410 - 654	<u>Riegelhebel f. Decksektor</u> <u>an Stelle v. 00401 - 654</u> bar lever for cover shutter blade inst. of 00401 - 654	 <u>00410 - 654</u>
10	00410 - 656	<u>Riegelhebelfeder</u> <u>an Stelle v. 00401 - 656</u> bar lever spring inst. of 00401 - 656	 <u>00410-656</u>

Fortsetzung zu Änd. 7616 auf Bl. Nr. 2
continuation of change Nr. 7616 on sheet 2

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
7257	2	18.11.57						
7588	4, 5	" " "						
7595	7	" " "						
7616	9, 10	" " "						

Alfred Gauthier G.m.b.H.
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Mod. 00401

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 2

Gepr.

Gefertigt: 18.11.57

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1	00401- U15.1	Werkteil (ohne Skizze) wird nicht abgegeben an Stelle v. 00401- U15 base plate (with. sketsch) cannot be supplied inst. of 00401- U15	
2	Änderung Nr. 7645 Change Nr. 7645		
3	00410 - U15	Werkteil (ohne Skizze) wird nicht abgegeben an Stelle v. 00401- U15.1 base plate (with. sketsch) cannot be supplied inst. of 00401- U15.1	
4	Änderung Nr. 7681 Change Nr. 7681		
5	00257 - 117	Sektorenscheibe 4 Stück an Stelle v. 00295-117 shutterblade washer 4 pcs. inst. of 00295- 117	⊙ <u>00257-117</u>
6	0280 - 117	Sektorenscheibe 1 Stück an Stelle v. 00257-117 shutter blade washer 1 pcs inst. of 00257- 117	⊙ <u>0280-117</u>
7	Änderung Nr. 8153 Change Nr. 8153		
8	00410 - U580	Kupplungshebel an Stelle v. 00401- U580 coupling lever inst. of 00401- U580	 <u>00410-U580</u>
9	00410 - 579	Griffstückhülle actuation handle sleeve	 <u>00410-579</u>
10			

Änderungszus and dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
7616	1	18.11.57						
7645	3	" " "						
7681	5,6	" " "						
8153	9	" " "						

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. 00401

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 3

Gepr.

Gefertigt:

1.4.58 12.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 8290</u> <u>Change Nr. 8290</u>	
2	00411 - U96	<u>Spannhebel</u> an Stelle v. 00401- U96	 <u>00411-U96</u>
		cocking lever inst. of 00401-U96	
3	00411 - U15	<u>Werkteil (ohne Skizze)</u> wird nicht abgegeben an Stelle v. 00410-U15 base plate (with sketsch) cannot be supplied inst. of 00410-U15	
4		<u>Änderung Nr. 8484</u> <u>Change Nr. 8484</u>	 <u>00475-G49</u> <u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>
5	00475 - G49	<u>Vorlaufwerk</u> an Stelle v. 00375 - G49 delayed action device inst. of 00375-G49	
6		<u>Änderung Nr. 8603</u> <u>Change Nr. 8603</u>	 <u>411-U96.1</u>
7	411 - U96.1	<u>Spannhebel</u> an Stelle v. 411-U96 cocking lever inst. of 411-U96	
8		<u>Änderung Nr. 8757</u> <u>Change Nr. 8757</u>	 <u>412-656</u>
9	412 - 656	<u>Riegelhebelfeder</u> an Stelle v. 410 - 656 bar lever spring inst. of 410 - 656	
10			

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8290	2,3	1.4.58						
8484	5	" "						
8603	7	26.6.61						
8757	9	" "						

Alfred Gauthier G. m. b. H.
Colmbach a. d. Enz

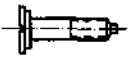
Mod. 00401

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 4 Gepr.

Gefertigt: 26. 6. 61

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Anderung Nr. 8993</u> <u>Change Nr. 8993</u>	
2	346 - 465	<u>Unterlegscheibe</u> washer	 <u>346-465</u>
3		<u>Anderung Nr. 9007</u> <u>Change Nr. 9007</u>	
4	412 - 435	<u>Spannormschr.</u> an Stelle v. 381 - 435 cocking arm screw inst. of 381 - 435	 <u>412-435</u>
5		<u>Anderung Nr. 9383</u> <u>Change Nr. 9383</u>	
6	475 - 111	<u>Kontakthebel</u> an Stelle v. 322 - 111 contact lever inst. of 322 - 111	 <u>475-111</u>
7		<u>Anderung Nr. 9618</u> <u>Change Nr. 9618</u>	
8	411 - U96.2	<u>Spannhebel</u> an Stelle v. 411-U96.1 cocking lever inst. of 411-U96.1	 <u>411-U96.2</u>
9		<u>Anderung Nr. 129</u> <u>Change Nr. 129</u>	
10	491 - 443	<u>Bef. Schr. f. Vlfw. lang</u> an Stelle v. 375 - 443 fixing screw for delayed action device long inst. of 375 - 443	 <u>491-443</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8993	2	26. 6. 61	129	10	26. 6. 61			
9007	4	" " "						
9383	6	" " "						
9618	8	" " "						

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

Mod. 00 401

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 5 Gepr.

Gefertigt: 26.6.61

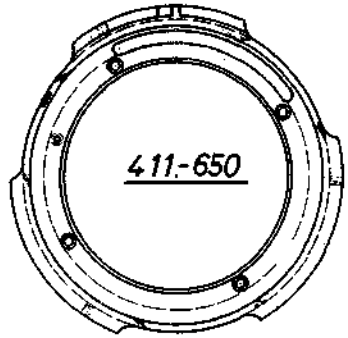
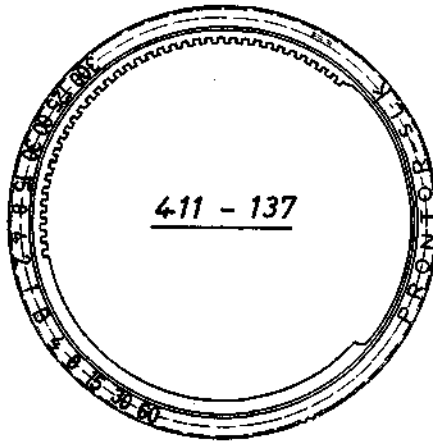
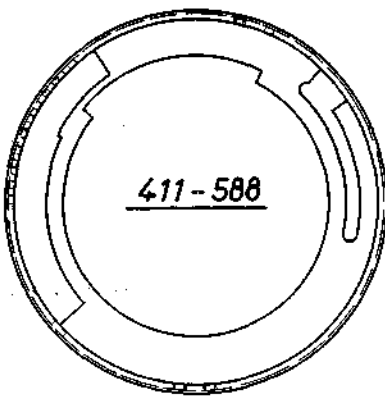
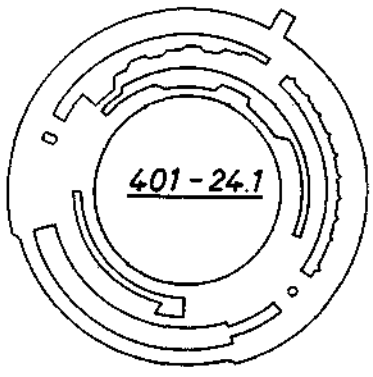
Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 300</u> <u>Change Nr. 300</u>	
2	X 546 - 129	Antriebringfeder an Stelle v. 295 - 129 drive ring spring inst. of 295 - 129	 <u>X 546 - 129</u>
3			
4			
5			
6			
7			
8			
9			
10			

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
300	2	26.6.61						

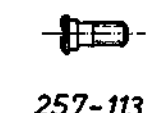
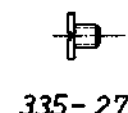
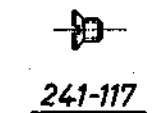
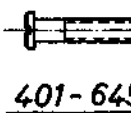
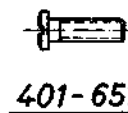
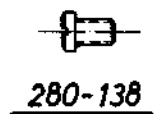
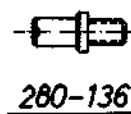
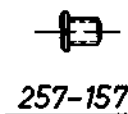
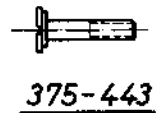
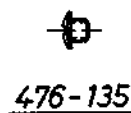
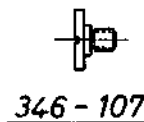
Teil Nr.:	Teilbenennung:	Teil.
399 - U80	Antriebring	
	drive ring	
401 - U630	Decksektoren-Antriebring	
	drive ring for cover shutter blade	
401 - U635	Decksektoren-Lagerscheibe	
	bearing disc for cover shutter blade	
401 - U10	Deckscheibe	
	cover disc	
411 - U3	Deckel	
	cover	
401 - U647	E-Messerwinkel	
	range finder angular	
401 - U85	Fingerhebel	
	trigger release	
411 - U722	Filmermpfindlichkeitsring	
	film sensitivity ring	
410 - U1	Kapsel	
	housing	
353b - U173	Kontaktplatte	
	contact plate	
401 - U226	Kontakthebel I	
	contact lever I	
411 - U580	Kupplungshebel	
	coupling lever	
375 - U543	Rastenhebel	
	notch lever	
401 - U96	Spannhebel	
	cocking lever	
345 - U4372	Spannarm II	
	cocking arm II	
410 - U715	Tastring	
	tracing ring	
410 - U15	Werkteil	
	base plate	
410 - U718	Zeigerhebel	
	pointer lever	

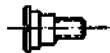
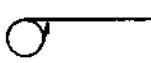
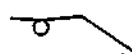
wird nicht abgegeben
cannot be supplied

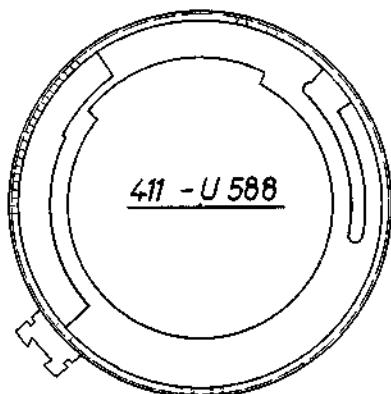
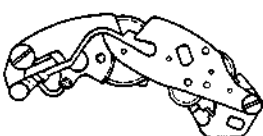
Teil Nr.:	Teilbenennung:	Teil:
401 - 106	<u>Auslöshebel</u> release lever	 <u>401-106</u>
411 - 650	<u>Bayonettring</u> bayonet ring	 <u>411-650</u>
411 - 134	<u>Blendenbogen</u> diaphragm band	 <u>411-134</u>
1.7 DIN 6799	<u>Benzing-Sicherung (ohne Skizze)</u> benzing fuse (with sketch)	 <u>401-538</u>
401 - 616	<u>Decksektor 5 Stück</u> cover shutter blade 5 pcs.	 <u>401-616</u>
411 - 137	<u>Einstellring</u> speed setting ring	 <u>411 - 137</u>
401 - 538	<u>Haltefeder</u> holding spring	 <u>322-111</u>
322 - 111	<u>Kontakthebel I</u> contact lever	 <u>322-111</u>
401 - 583	<u>Kupplungsfeder</u> coupling spring	 <u>401-583</u>
410 - 654	<u>Riegelhebel f. Decksektor</u> bar lever for cover shutter blade	 <u>410 - 654</u>
401 - 116	<u>Sektor 4 Stück</u> shutter blade 4 pcs.	 <u>401-116</u>
401 - 116.1	<u>Sektor 1 Stück</u> shutter blade 1 pcs.	 <u>401-116.1</u>
257 - 117	<u>Sektorenscheibe 1 Stück</u> shutter blade washer 1 pcs.	 <u>257-117</u>
0280 - 117	<u>Sektorenscheibe 4 Stück</u> shutter blade washer 4 pcs.	 <u>0280-117</u>
375 - 433	<u>Spannarm I</u> cocking arm	 <u>375-433</u>
345 - 434	<u>Spannarmscheibe</u> cocking arm disc	 <u>345-434</u>
411 - 588	<u>Skalenring</u> scale ring	 <u>411 - 588</u>
401 - 24.1	<u>Steuerscheibe</u> control disc	 <u>401 - 24.1</u>

Teil Nr.:	Teilbenennung:	Teil:		
401 - 212	<u>Umstellring</u> synchroswitch ring			
401 - 119	<u>Zeithebel</u> B-lever			
309 - 255	<u>Zeithebelunterlagscheibe</u> B-lever washer			
499 - G20.1	<u>Herrnwerk</u> slow speed assembly			
375 - G49	<u>Vorlaufwerk</u> delayed action device			
346 - 107	<u>Auslöshebelschr.</u> release lever screw	<u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>		
476 - 135	<u>Blendenbogenschr. 2 Stck.</u> diaphragm band screw 2 pcs			
375 - 443	<u>Bef.-Schr. f. Vlfw. lang</u> fixing screw for d.a. , long			
257 - 157	<u>Bef.-Schr. f. Vlfw. kurz</u> fixing screw for d.a. short			
280 - 136	<u>Bef.-Schr. f. HW lang</u> fixing screw for s.s.a. long			
280 - 138	<u>Bef.-Schr. f. HW kurz</u> fixing screw for s.s.a. short	<u>346 - 107</u>	<u>476 - 135</u>	<u>375 - 443</u>
401 - 651	<u>Bajonett Ringschr. 4 Stück</u> bayonet ring screw 4 pcs.			
401 - 645	<u>Deckelschr. 4 Stück</u> cover screw 4 pcs.	<u>257 - 157</u>	<u>280 - 136</u>	<u>280 - 138</u>
241 - 117	<u>Deckscheibenschr.</u> cover disc screw			
411 - 649	<u>E-Messertaststift</u> range finder tracing pin	<u>401 - 651</u>	<u>401 - 645</u>	<u>241 - 117</u>
0257 - 146	<u>Fingerhebelschr.</u> trigger release screw			
350a1- 356	<u>Gew.-Stift M1.4x25 DIN 553</u> thread pin M1.4x2.5DIN 553	<u>411 - 649</u>	<u>0257 - 146</u>	<u>350a1 - 356</u>
335 - 272	<u>Haltefederschr.</u> holding spring screw			
280 - 112	<u>Kontakthebelbüchse</u> contact lever bushing	<u>335 - 272</u>	<u>280 - 112</u>	<u>257 - 113</u>
257 - 113	<u>Kontakthebelschr.</u> contact lever screw			
KS8 1 x 5.8 DIN 4475	<u>Knebelkerbstift (ohne Skizze)</u> pin as per DIN (with sketch)			

wird nur als Ganzes abgegeben
only complete assembly can be supplied



Teil Nr.:	Teilbenennung:	Teil:		
476 - 135	<u>Kupplungsfedersch.</u>			
	coupling spring screw			
401 - 655	<u>Riegelhebelbüchse</u>			
	bar lever bushing			
295g - 127	<u>Ringfederanschlagschr.</u>			
	stop screw for ring spring	<u>476-135</u>	<u>401-655</u>	<u>295g-127</u>
280 - 128	<u>Ringfedersch.</u>			
	ring spring screw			
257 - 118	<u>Sektorenschr. 5 Stück</u>			
	shutter blade screw	<u>280-128</u>	<u>257-118</u>	<u>381-435</u>
381 - 435	<u>Spannarmschr.</u>			
	cocking arm screw			
401 - 142	<u>Werkteilschr. 3 Stück</u>			
	base plate screw	<u>401-142</u>	<u>257-120</u>	
257 - 120	<u>Zeithebelschr.</u>			
	B-lever screw			
375 - 109	<u>Auslöshebelfeder</u>			
	release lever spring			
295 - 129	<u>Antriebringfeder</u>			
	drive ring spring	<u>375-109</u>	<u>295-129</u>	<u>401-634</u>
401 - 634	<u>Decksektorenringfeder</u>			
	ring spring for cover shutter blade			
401 - 130	<u>Fingerhebelfeder</u>			
	trigger release spring			
295 - 230	<u>Kontakthebelfeder</u>			
	contact lever spring	<u>401-130</u>	<u>295-230</u>	<u>410-656</u>
410 - 656	<u>Riegelhebelfeder</u>			
	bar lever spring			
375 - 546	<u>Rastenhebelfeder</u>			
	notch lever spring	<u>375-546</u>	<u>475-541</u>	<u>375-132</u>
475 - 541	<u>Rücklauffeder</u>			
	returning spring			
375 - 132	<u>Spannhebelfeder</u>			
	cocking lever spring			
345 - 104	<u>Treibklinkenfeder</u>			
	driving latch spring	<u>345-104</u>	<u>345-133</u>	<u>346-121</u>
345 - 133	<u>Vlfw.- Feder</u>			
	spring for del. act. dev.			
346 - 121	<u>Zeithebelfeder</u>			
	B-lever spring			

Lfd.Nr.	Teil Nr.	Teilbenennung:	Teil:
1		<u>Änderung Nr. 8154</u> <u>Change Nr. 8154</u>	
2	411 - U588	<u>Skalenring</u> an Stelle v. 411-588 scale ring inst. of 411-588	 <u>411 - U588</u>
3	410 - 579	<u>Griffstückhülle 2 Stück</u> actuation handle sleeve	 <u>410-579</u>
4		<u>Änderung Nr. 8290</u> <u>Change Nr. 8290</u>	
5	411 - U96	<u>Spannhebel</u> an Stelle v. 401-U96 cocking lever inst. of 401-U96	 <u>411-U96</u>
6	411 - U15	<u>Werkteil (ohne Skizze)</u> wird nicht abgegeben an Stelle v. 410-U15 base plate (with sketsch) cannot be supplied inst. of 410-U15	
7		<u>Änderung Nr. 8484</u> <u>Change Nr. 8484</u>	
8	475 - G49	<u>Vorlaufwerk</u> an Stelle v. 375-G49 delayed action device inst. of 375-G49	 <u>475-G49</u>
9		<u>Änderung Nr. 8603</u> <u>Change Nr. 8603</u>	<u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>
10	411 - U96.1	<u>Spannhebel</u> an Stelle v. 411-U96 cocking lever inst. of 411-U96	 <u>411-U96.1</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8154	23	11. 4. 58						
8290	5,6	" " "						
8484	8	" " "						
8603	10	29. 6. 58						

Alfred Gauthier G. m. b. H.
Calmbach a. d. Enz

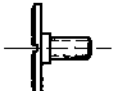
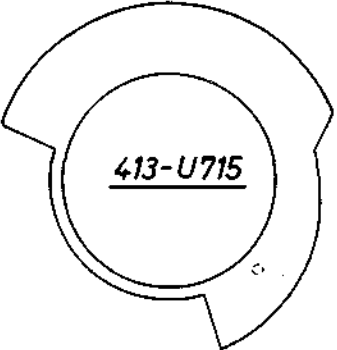
Mod. 411

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 2 Gepr.

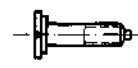
Gefertigt 23.6.61 fe.

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 8757</u> Change Nr. 8757	
2	412 - 656	<u>Riegelhebelfeder</u> an Stelle v. 410-656 bar lever spring inst. of 410-656	 <u>412-656</u>
3		<u>Änderung Nr. 9007</u> Change Nr. 9007	
4	412 - 435	<u>Spannarmschr.</u> an Stelle v. 381-435 cocking arm screw inst. of 00381 - 435	 <u>412-435</u>
5		<u>Änderung Nr. 9362</u> Change Nr. 9362	
6	413 - U715	<u>Tastring</u> an Stelle v. 410-U715 tracing ring inst. of 410 - U715	 <u>413-U715</u>
7		<u>Änderung Nr. 9383</u> Change Nr. 9383	
8	475 - 111	<u>Kontakthebel</u> an Stelle v. 322-111 contact lever inst. of 322-111	 <u>475-111</u>
9		<u>Änderung Nr. 9618</u> Change Nr. 9618	
10	411 - U96.2	<u>Spannhebel</u> an Stelle v. 411-U96.1 cocking lever inst. of 411 - U96.1	 <u>411-U96.2</u>

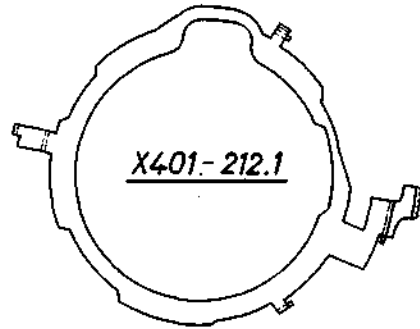
Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8757	2	23.6.61	9618	10	23.6.61			
9007	4	" " "						
9362	6	" " "						
9383	8	" " "						

Alfred Gauthier G. m. b. H. Calmbach a. d. Enz			Mod. 411		Geänderte Teile Changed parts		Liste besteht aus Blatt Blatt Nr. 3 Gepr. Gefertigt: 29.6.61 /e.	
Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:					
1		<u>Änderung Nr. 129</u> <u>Change Nr. 129</u>						
2	491 - 443	<u>Bef. Schr.f. Vlfw. lang.</u> <u>an Stelle v. 375-443</u> fixing scr. for del.act.der.long inst. of 375 - 443						
3		<u>Änderung Nr. 300</u> <u>Change Nr. 300</u>						
4	X546 - 129	<u>Antriebringfeder</u> <u>an Stelle v. 295-129</u> drive ring spring inst. of 295-129						
5		<u>Änderung Nr. 1478</u> <u>Change Nr. 1478</u>						
6	X401 - 212.1	<u>Urnstellring</u> <u>an Stelle v. 401-212</u> synchro switch ring inst. of 401-212						
7		<u>Änderung Nr. 2847</u> <u>Change Nr. 2847</u>						
8	546 - 121	<u>Zeithebelfeder</u> <u>an Stelle v. 346-121</u> B-lever spring inst. of 346-121						
9								
10								


491 - 443


X546 - 129


X401 - 212.1


546 - 121

Änderungszustand dieses Blattes								
Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
129	2	29.6.61						
300	4	" " "						
1478	6	" " "						
2847	8	3. 11. 64						

Alfred Gauthier G.m.b.H.
Calmbach a. d. Enz

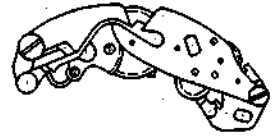
Mod. 411

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

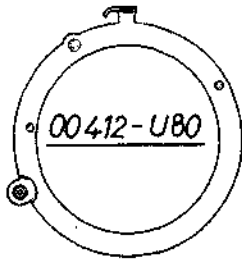
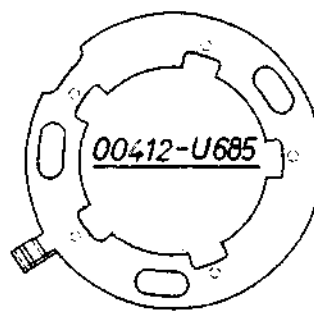
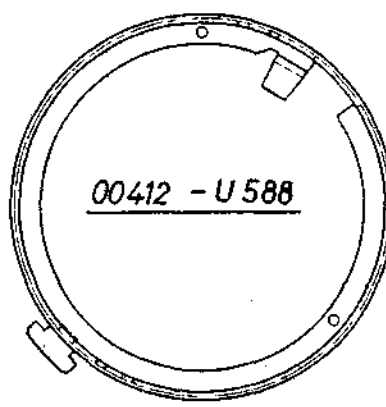
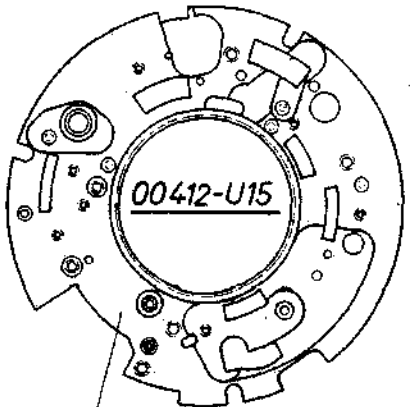
Blatt Nr. 4 Gepr.

Gefertigt: 3.11.64

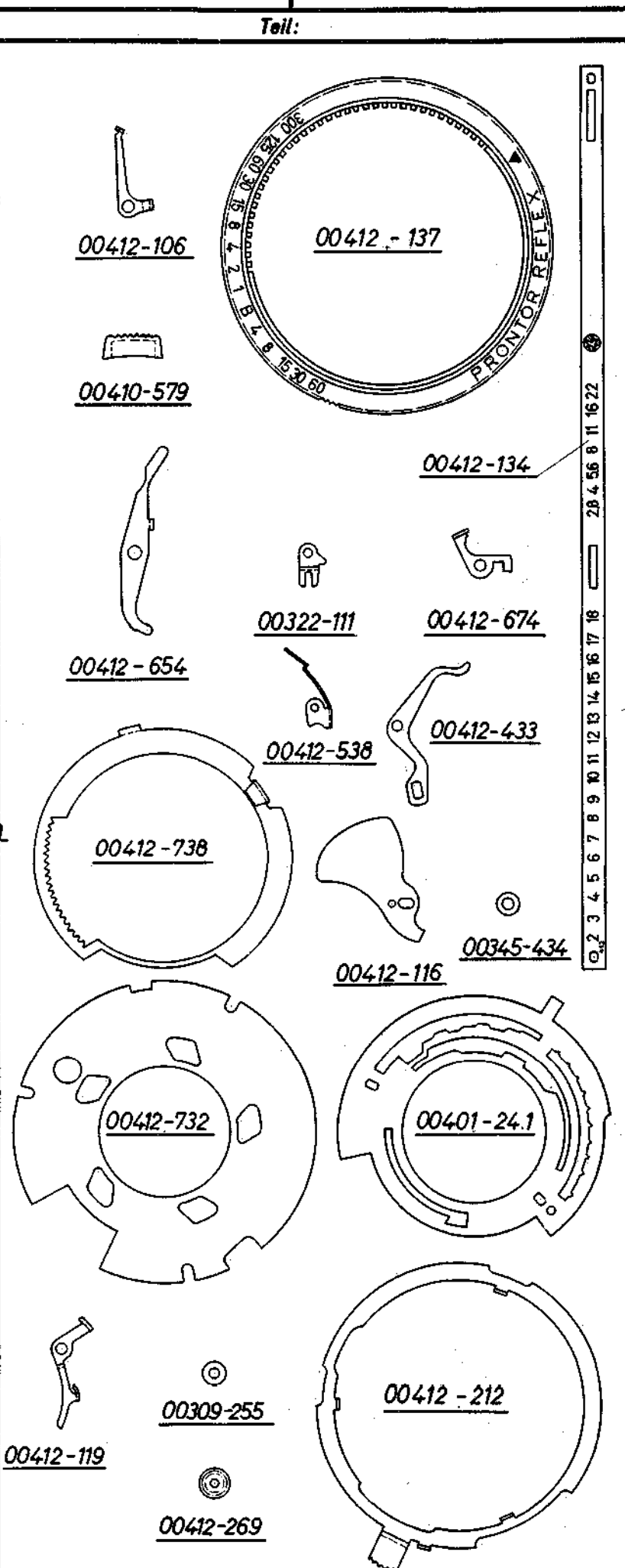
Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 2059</u> <u>Change Nr. 2059</u>	
2	412 d - U173	<u>Kontaktplatte</u> an Stelle v. 353b-U173 contact plate inst. of 353b-U173	 <u>412d-U173</u>
3		<u>Änderung Nr. 3343</u> <u>Change Nr. 3343</u>	
4	X 546 - G49.2	<u>Vorlaufwerk</u> an Stelle v. 475-G49 delayed action device inst. of 475-G49	 <u>X 546 - G49.2</u> <u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>
5		<u>Änderung Nr. 3478</u> <u>Change Nr. 3478</u>	
6	GN 174 01 7 002 356	<u>Bef. Schr. f. HW lang</u> an Stelle v. 280-136 fixing screw for slow speed assembly long inst. of 280-136	 <u>7 002 356</u>
7			
8			
9			
10			

Änderungszustand dieses Blattes

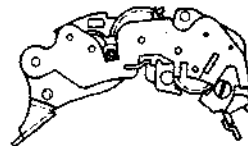
Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
2059	2	3. 11. 64						
3343	4	" " "						
3478	6	" " "						

Teil Nr.:	Teilbenennung:	Teil:
00412 - U80	Antriebring drive ring	
00412 - U85	Fingerhebel trigger release	
00412 - U2	Gehäuseboden ohne Skizze housing bottom with sketch	
00412 - U1	Gehäusering ohne Skizze housing ring with sketch	
00412 - U735	Getriebeplatte gear plate	
00310h9-U173	Kontaktplatte contact plate	
00310 - U226.1	Kontakthebel 2 contact lever 2	
00412 - U583	Kupplungsfeder coupling spring	
00412 - U621	M Sperrfeder M-locking spring	
00412 - U96	Spannhebel cocking lever	
00412 - U685	Sektorenlagerring shutter blade bearing ring	
00345 - U437.2	Spannarm 2 locking arm 2	
00412 - U588	Skalenring scale ring	
00412 - U15	Werkteil base plate	
00375 - U543	Zeit-Rastenhebel click stop lever for speed setting ring	
		00375-U543 wird nicht abgegeben cannot be supplied

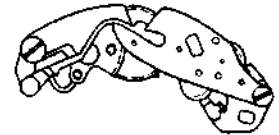
Teil Nr.:	Teilbenennung:
00 412 - 106	Auslöschhebel release lever
00 412 - 134	Blendenbogen diaphragm band
1.7 DIN 6799	Benzing-Sicherung ohne Skizze Benzing fuse with. sketch
00 412 - 650	Bajonett ring ohne Skizze bayonet ring with. sketch
00 412 - 3	Deckel ohne Skizze cover with. sketch
00 412 - 137	Einstellring speed setting ring
00 410 - 579	Griffstückhülle 2 Stück actuation handle sleeve 2 pcs.
00 412 - 654	Haltehebel holding lever
00 412 - 538	Haltefeder holding spring
00 322 - 111	Kontakthebel contact lever
00 412 - 738	Öffnung ring opening ring
00 412 - 674	Riegelhebel f. Sektorenlagerring bar lever for shutter blade bearing ring
00 412 - 115	Sektor 5 Stück shutter blade 5 pcs.
00 412 - 732	Sektorenplanscheibe shutter blade cover plate
00 412 - 433	Spannarm I cocking arm I
00 345 - 434	Spannarmscheibe cocking arm disc
00 401 - 24.1	Steuerscheibe control disc
00 412 - 212	Umstellring synchro switch ring
00 412 - 119	Zeithebel B-lever
00 309 - 255	Zeithebelunterlegscheibe B-lever washer
00 412 - 269	Zwischenrad intermediate wheel



Teil Nr.:	Teilbenennung:
00412 - G20	Herrnwerk slow speed assembly
00475 - G49	Vorlaufwerk delayed action device
00491 - 683	Antriebringschr. 3 Stück drive ring screw 3 pcs.
00346 - 107	Auslöshebelschr. release lever screw
00476 - 135	Blendenbogensch. 2 Stck. diaphragm band screw 2 pcs.
00375 - 443	Bef. Schraube f. Vlfw. lang fixing screw for del. act. dev. long
00257 - 157	Bef. Schraube f. Vlfw. kurz fixing screw for del. act. dev. short
00280 - 136	Bef. Schraube f. HW lang fixing screw for slow speed assembly long
00280 - 138	Bef. Schraube f. HW kurz fixing screw for slow speed assembly short
00401 - 651	Bayonettringschr. 4 Stck. bayonet ring screw 4 pcs.
00412 - 142	Bodensch. stark 2 Stck. bottom screw large 2 pcs.
00412 - 127	Bodensch. schwach 1 Stck. bottom screw small 1 pcs.
00401 - 645	Deckelschr. lang 3 Stück cover screw long 3 pcs.
00412 - 646	Deckelschr. kurz cover screw short
0257 - 146	Fingerhebelschr. trigger release screw
00353b - 142	Getriebeplakenschr. gear plate screw
00401 - 655	Haltehebelbüchse holding lever bushing
00335 - 272	Haltefederschr. holding spring screw
00280 - 112	Kontakthebelbüchse contact lever bushing
00257 - 113	Kontakthebelschr. contact lever screw



00412-G20



00475-G49

wird nur als Ganzes abgegeben
only complete assembly can be supplied



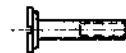
00491-683



00346-107



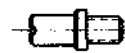
00476-135



00375-443



00257-157



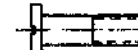
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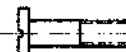
00280-138



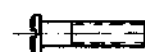
00401-651



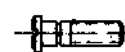
00412-142



00412-127



00401-645



00412-646



0257-146



00353b-142



00401-655



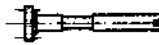
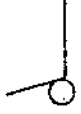
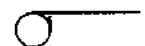
00335-272



00280-112



00257-113

Teil Nr.:	Teilbenennung:	Teil:		
KS 8 1x5.8 DIN 1475	Knebelkerbstift ohne Skizze pin as per DIN with sketsch			
KS 80 0.8x3.8 DIN 1475	Knebelkerbstift ohne Skizze pin as per DIN with sketsch			
00476 - 135	Kupplungsfederschr. 2 Stck. coupling spring screw 2 pcs.			
00412 - 739	Öffnungsachse opening axis			
00412 - 741	Öffnungsritzel opening gear			
00280 - 128	Ringfederschr. ring spring screw			
00412 - 678	Riegelhebelschr. bar lever screw			
00381 - 435	Spannarmschr. cocking arm screw			
00257 - 120	Zeithebelschr. B-lever screw			
00295 - 129	Antriebringfeder drive ring spring			
00412 - 109	Auslöshebelfeder release lever spring			
00345 - 130	Fingerhebelfeder trigger release spring			
00412 - 656	Haltehebelfeder holding lever spring			
00295 - 230	Kontakthebelfeder contact lever spring			
00475 - 541	Rücklauffeder returning spring			
00412 - 675.1	Riegelhebelfeder bar lever spring			
00412 - 672	Sektorenlagerringfeder shutter blade bearing ringspring			
00375 - 132	Spannhebelfeder cocking lever spring			
00345 - 104	Treibklinkenfeder driving latch spring			
00345 - 133	Vorlaufwerkfeder spring for del. act. dev.			
00412 - 121	Zeithebelfeder B-lever spring			
00412 - 546	Zeit-Rastenhebelfeder click stop lever spring			

00476-135

00412 - 739

00412-741

00280-128

00412-678

00381-435

00257-120

00295 - 129

00412 - 109

00345-130

00412 - 656

00295-230

00475-541

00412-675.1

00412-672

00375-132

00345-104

00412-121

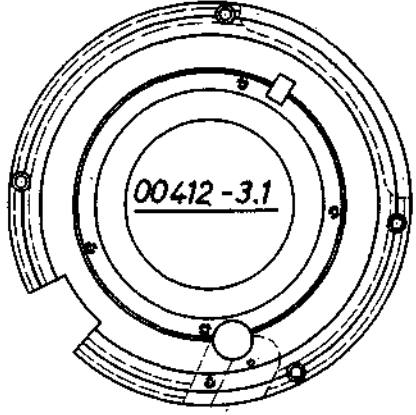
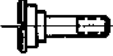
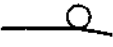
00345-133

00412-546

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 8634</u> <u>Change Nr. 8634</u>	
2	00412 - U173	<u>Kontaktplatte</u> an Stelle v. 00310h9 - U173 contact plate inst. of 00310h9 - U173	 <u>00412-U173</u>
3		<u>Änderung Nr. 8792</u> <u>Change Nr. 8792</u>	
4	00412 - 116.1	<u>Sektor</u> 1 Stück shutter blade 1 pcs.	
5	00412 - 116	<u>Sektor</u> 4 Stück an Stelle v. 5 Stück shutter blade 4 pcs. inst. of 5 pcs.	 <u>00412-116</u>
6	00412 - 130	<u>Fingerhebelfeder</u> an Stelle v. 00345 - 130 trigger release spring inst. of 00345 - 130	 <u>00412-130</u>
7		<u>Änderung Nr. 8831</u> <u>Change Nr. 8831</u>	
8	00412 - 743	<u>Unterlegscheibe</u> washer	 <u>00412-743</u>
9		<u>Änderung Nr. 8925</u> <u>Change Nr. 8925</u>	
10	00412 - 116	<u>Sektor</u> 5 Stück an Stelle v. 4 Stck. u. 1 Stck. 00412-116.1 shutter blade 5 pcs. inst. of 4 pcs. and 1 pcs. 00412-116.1	

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8634	2	15.5.59						
8792	4, 5, 6	" " "						
8831	8	" " "						
8925	10	" " "						

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 8957</u> <u>Change Nr. 8957</u>	
2	00412 - U15.1	Werkteil ohne Skizze wird nicht abgegeben an Stelle v. 00412-U15 base plate with sketsch cannot be supplied inst. of 00412-U15	
3	00412 - 3.1	<u>Deckel</u> an Stelle v. 00412-3 cover inst. of 00412-3	
4	00412 - 679	<u>Distanzbüchse</u> distance bushing	
5	00412 - 738.1	<u>Öffnungsring</u> an Stelle v. 00412-738 opening ring inst. of 00412-738	
6	00412 - 674.1	<u>Riegelhebel-Sektorenlagerring</u> an Stelle v. 00412-674 bar lever for shutter blade bearing ring inst. of 00412-674	
7	00412 - 678.1	<u>Riegelhebelschraube</u> an Stelle v. 00412-678 bar lever screw inst. of 00412-678	
8	00412 - 675.2	<u>Riegelhebelfeder</u> an Stelle v. 00412-675.1 bar lever spring inst. of 00412-675.1	
9		<u>Änderung Nr. 8973</u> <u>Change Nr. 8973</u>	
10	00412 - 116	<u>Sektor</u> 6 Stück an Stelle v. 5 Stück shutter blade 6 pcs. inst. of 5 pcs.	

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8957	2,3,4,5,6,7,8	15. 5. 59						
8973	10							

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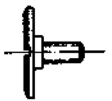
Mod. 00 412

Geänderte
Teile
Changed parts

Liste besteht aus Blatt

Blatt Nr. 3 Gepr.

Gefertigt 15.5.59

Lfd. Nr.	Teil Nr.:	Teilbenennung:	Teil
1		<u>Änderung Nr. 8989</u> Change Nr. 8989	
2	00 412 - 683	<u>Antriebringschr. 3 Stck.</u> an Stelle v. 00491-683 drive ring screw 3 pcs. inst. of 00491-683	 <u>00412-683</u>
3		<u>Änderung Nr. 8993</u> Change Nr. 8993	
4	00346 - 465	<u>Unterlegscheibe</u> washer	 <u>00346-465</u>
5		<u>Änderung Nr. 9007</u> Change Nr. 9007	
6	00 412 - 435	<u>Sparrnarmsch</u> an Stelle v. 00381-435 cocking arm screw inst. of 00381-435	 <u>00412-435</u>
7		<u>Änderung Nr. 9051</u> Change Nr. 9051	
8	00 412 - 116a	<u>Sektor 1 Stck.</u> 00412-116 5 Stck. an Stelle v. 6 Stck. shutter blade 1 pcs. 00412-116 5 pcs. inst. of 6 pcs.	 <u>00412-116a</u>
9		<u>Änderung Nr. 9383</u> Change Nr. 9383	
10	00 475 - 111	<u>Kontakthebel</u> an Stelle v. 00322-111 contact lever inst. of 00322-111	 <u>00475-111</u>

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
8989	2	15.5.59	9283	10	15.5.59			
8993	4	" "						
9007	6	" "						
9051	8	" "						

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Mod. 00412

Geänderte
Teile
Changed parts

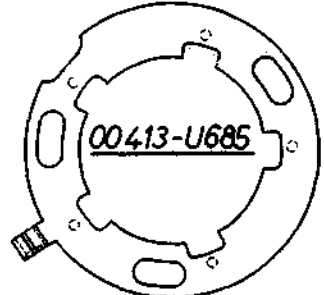
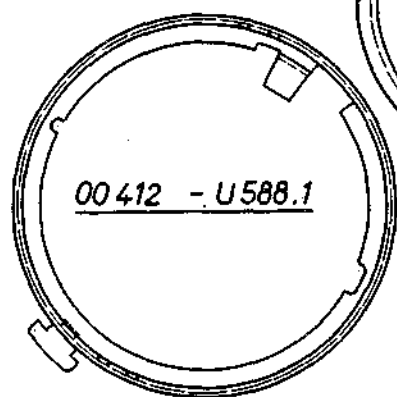
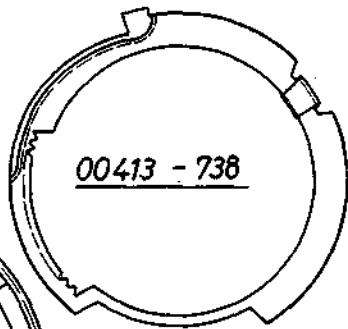
Liste besteht aus Blatt

Blatt Nr. 4

Gepr.

Gefertigt:

15.5.59

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil.
1		<u>Änderung Nr. 9493</u> <u>Change Nr. 9493</u>	
2	00411 - U583	<u>Kupplungsfeder</u> an Stelle v. 00412-U583 coupling spring inst. of 00412-U583	 <u>00411-U583</u>
3		<u>Änderung Nr. 9609</u> <u>Change Nr. 9609</u>	
4	00412 - 116.1	<u>Sektor 5 Stück</u> an Stelle v. 00412-116 shutter blade 5 pcs. inst. of 00412-116	 <u>00412-116.1</u>
5	00412 - 116a.1	<u>Sektor 1 Stück</u> an Stelle v. 00412-116a shutter blade 1 pcs inst. of 00412-116a	 <u>00412-116a.1</u>
6		<u>Änderung Nr. 9675</u> <u>Change Nr. 9675</u>	
7	00413 - U735	<u>Getriebeplatte</u> an Stelle v. 00412-U735; 00412-269 gear plate inst. of 00412-U735, 00412-269	 <u>00413-U735</u>
8	00413 - U685	<u>Sektorenlagererring</u> an Stelle v. 00412-U685 shutter blade bearing ring inst. of 00412-U685	 <u>00413-U685</u>
9	00412 - U588.1	<u>Skalenring</u> an Stelle v. 00412-U588 scale ring inst. of 00412-U588	 <u>00412-U588.1</u>
10	00413 - 738	<u>Öffnungsring</u> an Stelle v. 00412-738.1 opening ring inst. of 00412-738.1	 <u>00413-738</u>

Fortsetzung zu Änderung Nr. 9675 auf Bl. Nr. 5
continuation of change Nr. 9675 on sheet 5

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9493	2	15.5.59						
9609	4	8.6.59						
9675	7, 8, 9, 10	8.6.59						

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Mod. 00412

Geänderte
Teile
Changed parts

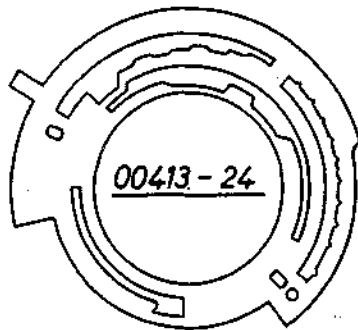
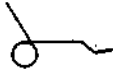
Liste besteht aus Blatt

Blatt Nr. 5

Gepr.

Gefertigt

8. 6. 59

Lfd. Nr.	Teil Nr.:	Teilbenennung	Teil:
1	00413 - 674	Riege hebel f. Sektorenlagerring an Stelle v. 00412-674.1 bar lever for shutter blade bearing ring inst. of 00412-674.1	 <u>00413-674</u>
2	00413 - 24	Steuerscheibe an Stelle v. 00401-24.1 control disc inst. of 00401-24.1	 <u>00413-24</u>
3		<u>Änderung Nr. 9696</u> Change Nr. 9696	
4	00413 - 109	Auslöshebelfeder an Stelle v. 00412-109 release lever spring inst. of 00412-109	 <u>00413-109</u>
5		<u>Änderung Nr. 129</u> Change Nr. 129	
6	491 - 443	Bef. Schr. f. Vlfw. lang. an Stelle v. 00375-443 fixing scr for del. oct. dev. long inst. of 00375-443	 <u>491-443</u>
7		<u>Änderung Nr. 175</u> Change Nr. 175	
8	X475 - U226	Kontakthebel an Stelle v. 00310-U226.1 contact lever inst. of 00310 - U226.1	 <u>X475-U226</u>
9		<u>Änderung Nr. 1870</u> Change Nr. 1870	
10	412 - U15.2	Werkteil ohne Skizze wird nicht abgegeben an Stelle v. 00412 - U15.1 base plate with sketch cannot be supplied inst. of 00412 - U15.1	

Fortsetzung zu Änderung Nr. 1870 auf Blatt Nr. 6
continuation of change Nr. 1870 on sheet Nr. 6

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9675	1,2	8. 6. 59	187	10	30. 6. 61			
9696	4	6. 7. 59						
129	6	30. 6. 61						
175	8							

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Calmbach a. d. Enz

Mod. 00412

Geänderte
Teile
Changed parts

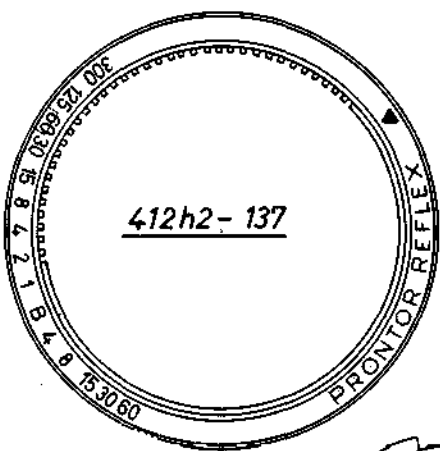
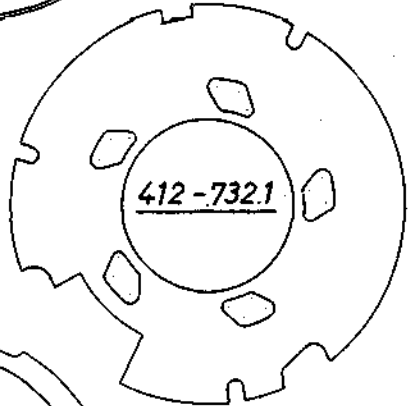
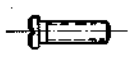
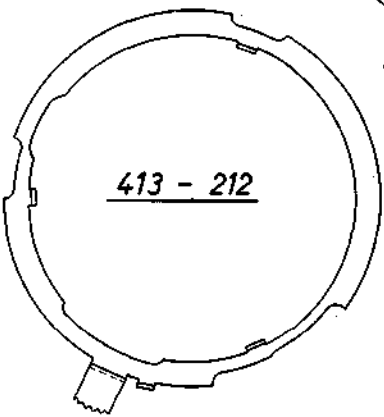
Liste besteht aus Blatt

Blatt Nr. 6

Gepr.

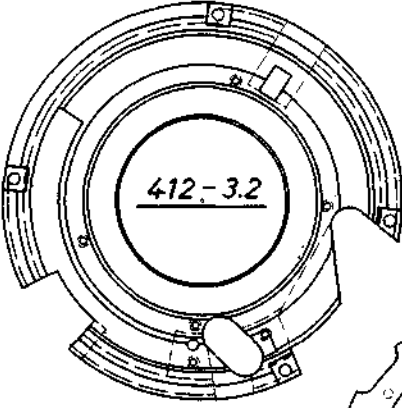
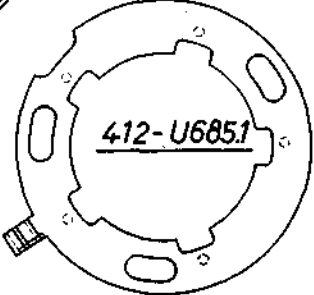
Gefertigt:

30.6.61

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1	412 - U226	<u>Kontakthebel</u> an Stelle v. X475-U226 contact lever inst. of X475 - U226	 <u>412-U226</u>
2	412h2 - 137	<u>Einstellring</u> an Stelle v. 00412-137 speed setting ring inst. of 00412 - 137	 <u>412h2- 137</u>
3	412 - 674 siehe Mod.412 Blatt2 see mod.412 sheet 2	<u>Riegelhebel f. Sektorenlagerring</u> an Stelle v. 00413-674 bar lever for shutter blade bearing ring inst. of 00413 - 674	
4	412 - 732.1	<u>Sektorenplanscheibe</u> an Stelle v. 00412 - 732 shutter blade cover plate inst. of 00412 - 732	 <u>412 - 732.1</u>
5	413 - 212	<u>Urnstellring</u> an Stelle v. 00412-212 synchro switch ring inst. of 00412 - 212	
6	413h - 651	<u>Bajonett Ringschr.</u> an Stelle v. 00401-651 bayonet ring screw inst. of 00401 - 651	 <u>413h - 651</u>
7	1014-20-2110	<u>Getriebeplattenschr. 2 Stck</u> an Stelle v. 00353b-142 1Stck. gear plate screw 2pcs. inst. of 00353b - 142 1pcs.	 <u>413 - 212</u>
8	412 - 678 siehe Mod.412 Blatt 4 see mod.412 sheet 4	<u>Riegelhebelschr.</u> an Stelle v. 00412-678.1 bar lever screw inst. of 00412 - 678.1	
9	412 - 675	<u>Riegelhebelfeder</u> an Stelle v. 00412-675.2 bar lever spring inst. of 00412 - 675.2	 <u>412 - 675</u>
10			

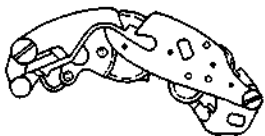
Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
1870	1 - 9	30.6.61						

Lfd.Nr.	Teil Nr.:	Teilbenennung.	Teil
1		<u>Änderung Nr. 300</u> <u>Change Nr. 300</u>	
2	X 546 - 129	<u>Antriebringfeder</u> <u>an Stelle v. 295-129</u> drive ring spring inst. of 295 - 129	 <u>X546-129</u>
3		<u>Änderung Nr. 1895</u> <u>Change Nr. 1895</u>	
4	412 - U96 1	<u>Spannhebel</u> <u>an Stelle v. 412-U96</u> cocking lever inst. of 412 - U96	 <u>412 - U96.1</u>
5		<u>Änderung Nr. 1898</u> <u>Change Nr. 1898</u>	
6	345 - 107	<u>Auslöshebelschr.</u> <u>an Stelle v. 346-107</u> release lever screw inst of 346 - 107	 <u>345-107</u>
7		<u>Änderung Nr. 1904</u> <u>Change Nr. 1904</u>	
8	412 - 3.2	<u>Deckel</u> <u>an Stelle v. 412-3.1</u> cover inst. of 412 - 3.1	
9		<u>Änderung Nr. 1908</u> <u>Change Nr. 1908</u>	
10	412 - U685.1	<u>Sektorenlagererring</u> <u>an Stelle v. 413-U685</u> shutter blade bearing ring inst. of 413 - U685	

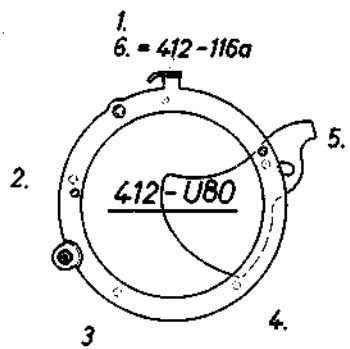
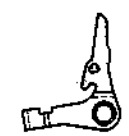
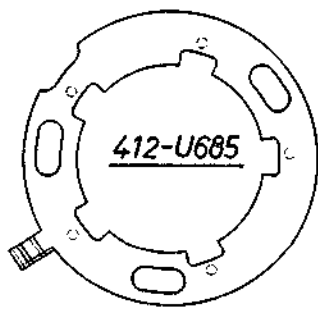
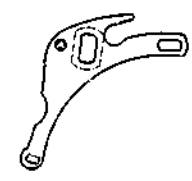
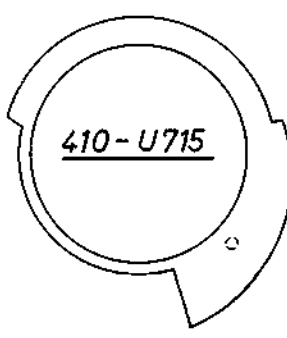
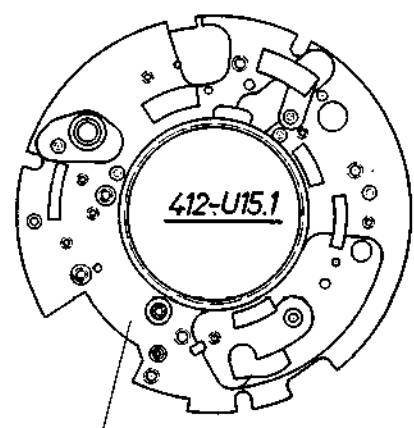
Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
300	2	1.9.61	1908	10	1.9.61			
1895	4	" " "						
1898	6	" " "						
1904	8	" " "						

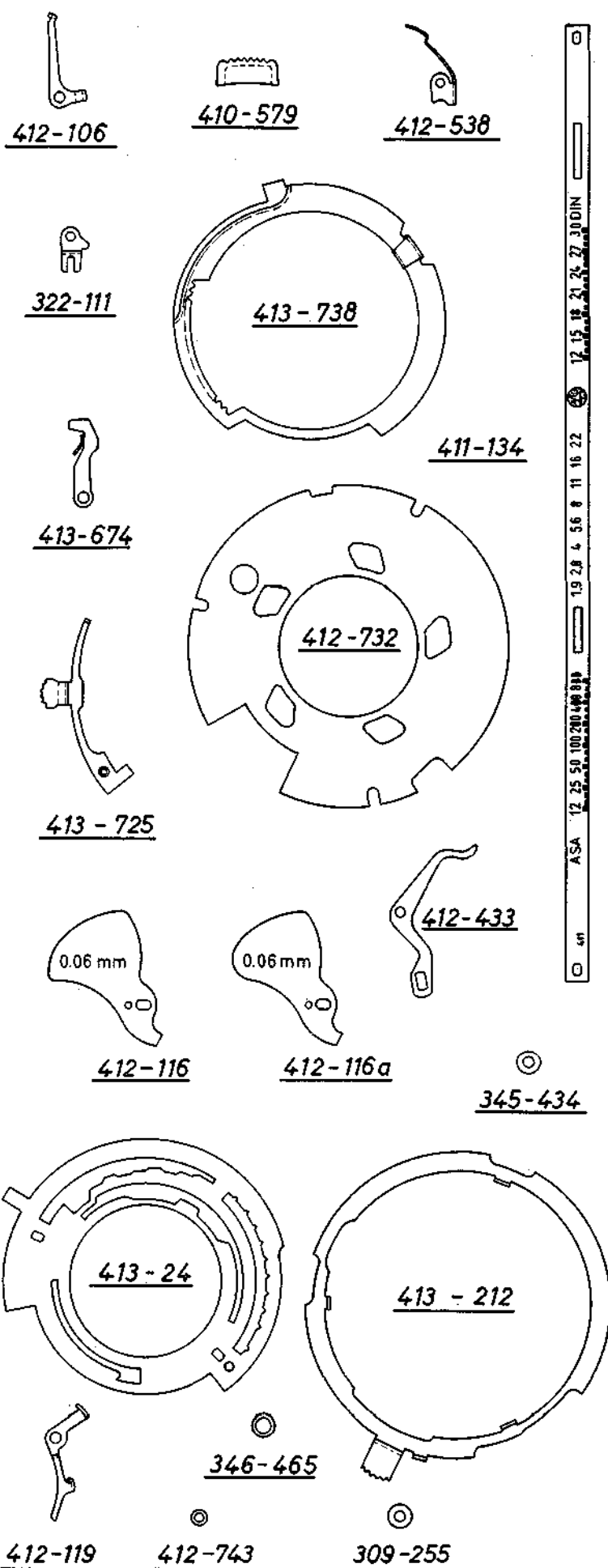
Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 2080</u> <u>Change Nr. 2080</u>	
2	412 d - U173	<u>Kontaktplatte</u> <u>an Stelle v. 412 - U173</u> contact plate inst. of 412 - U173	 <u>412d - U173</u>
3		<u>Änderung Nr. 3343</u> <u>Change Nr. 3343</u>	
4	X 546 - G49.2	<u>Vorlaufwerk</u> <u>an Stelle v. 00475 - G49</u> delayed action device inst. of 00475 - G49	 <u>X 546 - G49.2</u> <u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>
5		<u>Änderung Nr. 3478</u> <u>Change Nr. 3478</u>	
6	GN 174 01 7 002 356	<u>Bef. Schr. f. HW lang</u> <u>an Stelle v. 00280 - 136</u> fixing screw for slow speed assembly long inst. of 00280 - 136	 <u>7 002 356</u>
7			
8			
9			
10			

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
2080	2	4.9.61						
3343	4	3.11.64						
3478	6	" " "						

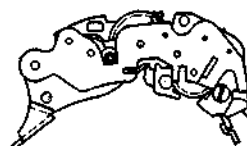
Teil Nr.:	Teilbenennung:	Teil:
412 - U80	Antriebring_ drive ring	
413 - U3	Deckel ohne Skizze cover with sketch	
412 - U85	Fingerhebel trigger release	<u>412-U85</u>
413 - U1	Gehäusering ohne Skizze housing ring with sketch	
413 - U2	Gehäuseboden ohne Skizze housing bottom with sketch	
413 - U735	Getriebeplatte gear plate	
412 - U173	Kontaktplatte contact plate	
412 - U583	Kupplungsfeder coupling spring	
310 - U226.1	Kontakthebel contact lever	<u>413-U735</u> <u>412-U173</u> <u>310-U226.1</u>
412 - U96	Spannhebel cocking lever	
345 - U437.2	Spannarm 2 cocking arm 2	
413 - U588	Skalenring ohne Skizze scale ring with sketch	
412 - U685	Sektorenlagerring_ shutter blade bearing ring	<u>412-U583</u> <u>413-U718</u> <u>412-U96</u>
410 - U715	Tastring_ tracing ring	
412 - U15.1	Werkteil base plate	
375 - U543	Zeit-Rastenhebel click stop lever for speed setting ring	<u>345-U437.2</u>
413 - U718	Zeigerhebel pointer lever	
		
		
		<u>375-U543</u>
		wird nicht abgegeben cannot be supplied

Teil Nr.:	Teilbenennung:
412 - 106	Auslöshebel
	release lever
411 - 134	Blendenbogen
	diaphragm band
1.7 DIN 6799	Benzing-Sicherung ohne Skizze
	Benzing-fuse with sketch
413 - 650	Bajonett-ring ohne Skizze
	bayonet ring with sketch
413 - 137	Einstellring ohne Skizze
	speed setting ring with sketch
413 - 722	Fillemmpfindl.-Ring ohne Skizze
	film sensitivity ring with sketch
410 - 579	Griffstückhülle 2 Stück
	actuation handle sleeve 2 pcs.
412 - 538	Haltefeder
	holding spring
322 - 111	Kontakthebel
	contact lever
413 - 738	Öffnungsring
	opening ring
413 - 674	Riegelh. f. Sektorenlagerring
	bar lever for shutter blade bearing ring
413 - 725	Rastenfeder
	notch spring
412 - 732	Sektorenplanscheibe
	shutter blade cover plate
412 - 116	Sektor 5 Stck.
	shutter blade 5 pcs.
412 - 116a	Sektor 1 Stck.
	shutter blade 1 pcs.
412 - 433	Spannarm
	cocking arm
345 - 434	Spannarmscheibe
	cocking arm disc
413 - 24	Steuerscheibe
	control disc
346 - 465	Unterlegscheibe washer
412 - 743	Unterlegscheibe washer
413 - 212	Umstellring
	synchro switch ring
412 - 119	Zeithebel
	B-lever
309 - 255	Zeithebelunterlegscheibe
	B-lever washer

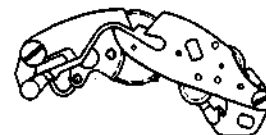


Teil Nr.:	Teilbenennung:
412 - G20	<u>Herrnwerk</u> slow speed assembly
475 - G49	<u>Vor aufwerk</u> delayed action device
412 - 683	<u>Antriebringschr. 3 Stück</u> drive ring screw 3 pcs.
346 - 107	<u>Auslöshebelschr.</u> release lever screw
476 - 135	<u>Blendenbogenschr. 2 Stck.</u> diaphragm band screw 2 pcs.
375 - 443	<u>Bef. Schraube f. Vlfw. lang</u> fixing screw for del. act. dev. long
257 - 157	<u>Bef. Schraube f. Vlfw. kurz</u> fixing screw for del. act. dev. short
280 - 136	<u>Bef. Schraube f. HW lang</u> fixing screw for slow speed assembly long
280 - 138	<u>Bef. Schraube f. HW kurz</u> fixing screw for slow speed assembly short
401 - 651	<u>Bajonett ringschr. 4 Stck.</u> bayonet ring screw 4 pcs.
413 - 142	<u>Bodenschr. stark 2 St. ohne Skizze</u> bottom scr. large 2 pcs. with sketch
413 - 127	<u>Bodenschr. schwach 1 St. ohne Skizze</u> bottom scr. small 1 pcs. with sketch
401 - 645	<u>Deckelschr. lang 3 Stück</u> cover screw long 3 pcs.
412 - 646	<u>Deckelschr. kurz</u> cover screw short
412 - 679	<u>Distanzbüchse f. Riegelhebel</u> distance bushing for bar lever
0257 - 146	<u>Fingerhebelschr.</u> trigger release screw
353b - 142	<u>Getriebeplattenschr. 2 Stck.</u> gear plate screw 2 pcs.
335 - 272	<u>Haltefederschr.</u> holding spring screw
280 - 112	<u>Kontakthebelbüchse</u> contact lever bushing
257 - 113	<u>Kontakthebelschr.</u> contact lever screw

Teil:



412 - G20



475 - G49

wird nur als Ganzes abgegeben
only complete assembly can be supplied



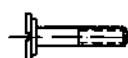
412-683



346-107



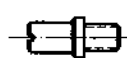
476-135



375-443



257-157



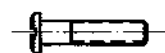
280-136



280-138



401-651



401-645



412-646



0257-146



353b-142



412-679



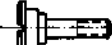
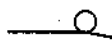
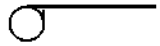
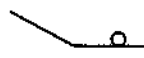
335-272

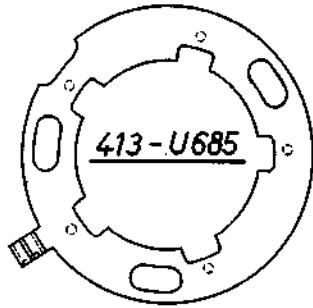
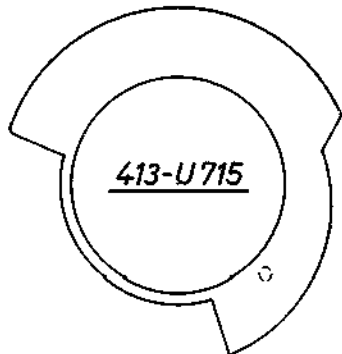
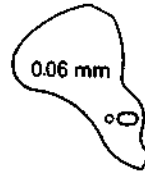


280-112



257-113

Teil Nr.:	Teilbenennung:	Teil:		
KS 8 1x5.8 DIN 1475	<u>Knebelkerbstift ohne Skizze</u> pin as per DIN with. sketsch			
KS 8 0.8x3.8 DIN 1475	<u>Knebelkerbstift ohne Skizze</u> pin as per DIN with. sketsch			
476 - 135	<u>Kupplungsfederschr. 2 Stck.</u> coupling spring screw 2 pcs.	 <u>476-135</u>	 <u>413-739</u>	 <u>412-741</u>
413 - 739	<u>Öffnungsachse</u> opening axis			
412 - 741	<u>Öffnungsritzel</u> opening gear	 <u>280-128</u>	 <u>412-678.1</u>	 <u>412-435</u>
280 - 128	<u>Ringfederschr</u> ring spring screw			
412 - 678.1	<u>Riegelhebelschr.</u> bar lever screw			
412 - 435	<u>Spannarmschr.</u> cocking arm screw		 <u>257-120</u>	
257 - 120	<u>Zeithebelschr.</u> B-lever screw			
295 - 129	<u>Antriebringfeder</u> drive ring spring	 <u>295-129</u>	 <u>412-109</u>	 <u>412-130</u>
412 - 109	<u>Auslöshebelfeder</u> release lever spring			
412 - 130	<u>Fingerhebelfeder</u> trigger release spring			
295 - 230	<u>Kontakthebelfeder</u> contact lever spring		 <u>295-230</u>	 <u>475-541</u>
475 - 541	<u>Rücklauffeder</u> returning spring			
412 - 675.2	<u>Riegelhebelfeder</u> bar lever spring	 <u>412-675.2</u>	 <u>412-672</u>	 <u>375-132</u>
412 - 672	<u>Sektorenlagerringfeder</u> shutter blade bearing ring spring			
375 - 132	<u>Spannhebelfeder</u> cocking lever spring	 <u>345-104</u>	 <u>412-121</u>	 <u>345-133</u>
345 - 104	<u>Treibklinkenfeder</u> driving latch spring			
345 - 133	<u>Vorlaufwerkfeder</u> spring for del. act. dev.			
412 - 121	<u>Zeithebelfeder</u> B-lever spring	 <u>412-546</u>		
412 - 546	<u>Zeit-Rastenhebelfeder</u> click stop lever spring			

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 9332</u> <u>Change Nr. 9332</u>	
2	413 - U685	<u>Sektorenlagerring</u> an Stelle v. 412-U685 shutter blade bearing ring inst. of 412-U685	
3		<u>Änderung Nr. 9362</u> <u>Change Nr. 9362</u>	
4	413 - U715	<u>Tastring</u> an Stelle v. 410-U715 tracing ring inst. of 410-U715	
5		<u>Änderung Nr. 9383</u> <u>Change Nr. 9383</u>	
6	475 - 111	<u>Kontakthebel</u> an Stelle v. 322-111 contact lever inst. of 322-111	
7		<u>Änderung Nr. 9451</u> <u>Change Nr. 9451</u>	
8	413 - U722	<u>Filmempfindl.-Ring ohne Skizze</u> an Stelle v. 413-722 film sensitivity ring with sketch inst. of 413-722	
9		<u>Änderung Nr. 9609</u> <u>Change Nr. 9609</u>	
10	412 - 116.1	<u>Sektor 5St. an Stelle v. 412-116</u> shutter blade 5pcs., inst. of 412-116	
	412 - 116a.1	<u>Sektor 1St. an Stelle v. 412-116a</u> shutter blade 1pcs., inst. of 412-116a	

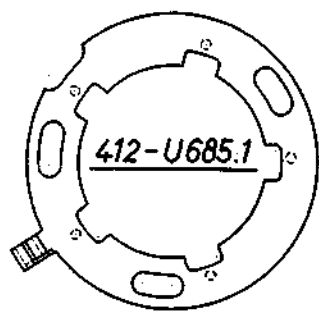
Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
9332	2	11.3.60	9609	10	11.3.60			
9362	4	" " "						
9383	6	" " "						
9451	8	" " "						

11.3.60

X546-129

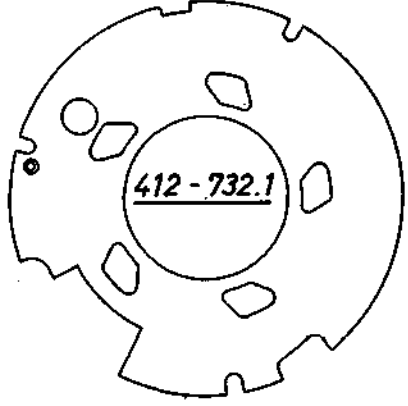
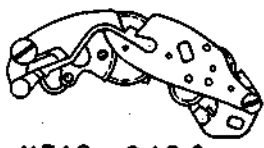
And. Nr.	Lfd. Nr.	Tag u. Name	And. Nr.	Lfd. Nr.	Tag u. Name	And. Nr.	Lfd. Nr.	Tag u. Name
1696	2	11. 3. 60	1671	10	30. 8. 61			
129	4	" " "						
175	6	" " "						
300	8	" " "						

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1		<u>Änderung Nr. 1908</u> <u>Change Nr. 1908</u>	
2	412 - U 685.1	<u>Sektorenlagerring</u> an Stelle v. 413-U 685 shutter blade bearing ring inst. of 413 - U 685	
3		<u>Änderung Nr. 1786</u> <u>Change Nr. 1786</u>	
4	GN 119 07 7 001 909	<u>Haltefedersch.</u> an Stelle v. 335 - 272 holding spring screw inst. of 335 - 272	 <u>7001 909</u>
5		<u>Änderung Nr. 2232</u> <u>Change Nr. 2232</u>	
6	412 - U15.2	<u>Werkteil ohne Skizze</u> wird nicht abgegeben an Stelle v. 412 - U15.1 base plate with sketch cannot be supplied inst. of 412 - U15.1	 <u>412-654</u>
7	412 - 654	<u>Haltehebel</u> holding lever	
8	412 - 656	<u>Haltehebelfeder</u> holding lever spring	 <u>412-656</u>
9	401 - 655	<u>Haltehebelbüchse</u> holding lever bushing	 <u>412-674</u>
10	412 - 674	<u>Riegelh. f. Sektorenlagerring</u> an Stelle v. 413 - 674 bar lever for shutter blade bearing ring inst. of 413 - 674	

Fortsetzung zu Änderung Nr. 2232 auf Blatt Nr. 4
continuation of change No. 2232 on sheet No. 4

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
1908	2	31.8.61						
1786	4	4.11.64						
2232	6, 7, 8, 9, 10	" " "						

Lfd.Nr.	Teil Nr.:	Teilbenennung:	Teil:
1	412 - 678	<u>Riegelhebelschr.</u> an Stelle v. 412 - 678.1	 <u>412 - 678</u>
		bar lever screw inst. of 412 - 678.1	
2	412 - 675	<u>Riegelhebelfeder</u> an Stelle v. 412 - 675.2	 <u>412 - 675</u>
		bar lever spring inst. of 412 - 675.2	
3	412 - 732.1	<u>Sektorenplanscheibe</u> an Stelle v. 412 - 732	
		shutter blade cover plate inst. of 412 - 732	
4	<u>Änderung Nr. 3009</u> Change Nr. 3009		
5	GN 119 07 7 001 909	<u>Antriebringschr. 3Stck.</u> an Stelle v. 412 - 683	 <u>7 001 909</u>
		drive ring screw 3 pcs. inst. of 412 - 683	
6	<u>Änderung Nr. 3343</u> Change Nr. 3343		
7	X546 - G49.2	<u>Vorlaufwerk</u> an Stelle v. 475 - G49	 <u>X546 - G49.2</u> <u>wird nur als Ganzes abgegeben</u> <u>only complete assembly can be supplied</u>
		delayed action device inst. of 475 - G49	
8	<u>Änderung Nr. 3478</u> Change Nr. 3478		
9	GN 174 01 7 002 356	<u>Bef.-Schr.f. HW lang</u> an Stelle v. 280 - 136	 <u>7 002 356</u>
		fixing screw for slow speed assembly long inst. of 280 - 136	
10			

Änderungszustand dieses Blattes

Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name	Änd. Nr.	Lfd. Nr.	Tag u. Name
2232	1, 2, 3	4. 11. 64						
3009	5	" " "						
3343	7	" " "						
3478	9	" " "						