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 EMAS shutter instructions.
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T 50 REPAIR INSTRUCTIONS

C-056-1E OT FEB.,1983

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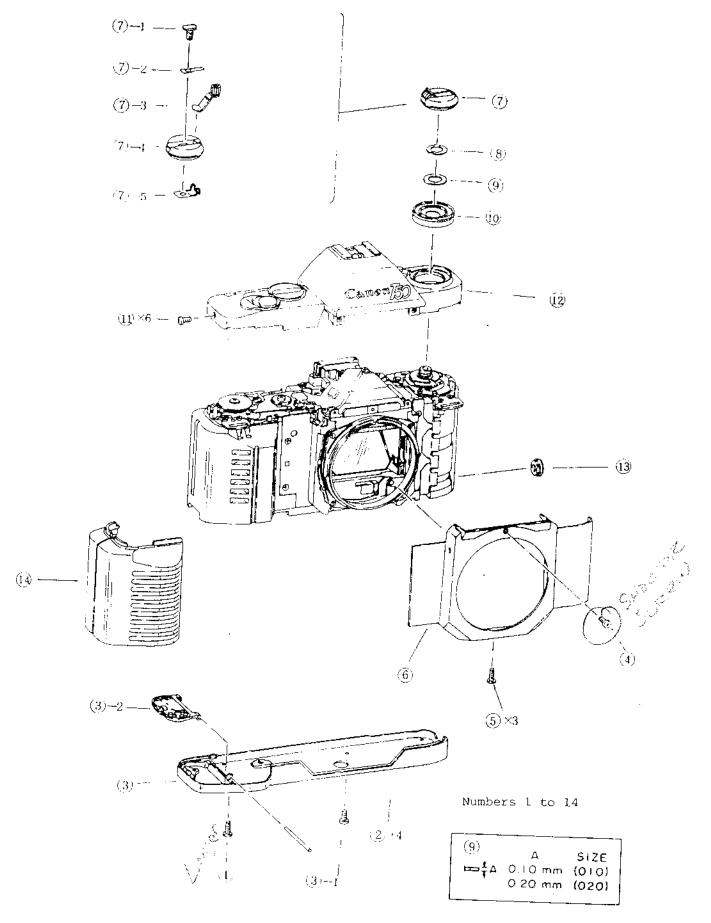
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1. Preparations

This model has a first frame positioning circuit which automatically sets the shutter speed to 1/1000 second until the frame counter reaches "1". This prevents long slow shutter speeds during loading. When testing the camera with back cover open the frame counter return lever must be depressed so the frame counter advances to "1".

- 2. Since the T50 is largely made of plastic, care must be taken to avoid exposing it to solvents or grease.
- 3. Self-tapping screws are used; when replacing parts such as the body, be careful to avoid looseness and stripping of threads due to overtightening.
- 4. Plastic gears are used; when doing work which involves soldering, be careful to protect them and other parts from solder drops.
- 5. After completing repairs, be sure to clean the spool rubber.
- 6. Be careful to avoid touching the shutter curtains.
- 7. Note that the following adjustments are covered in the Disassembly/Assembly section of this manual.
 - A. Perforation adjustment ... Take-up and rewind, page 23.
 - B. Spool torque adjustment ... Take-up and rewind, page 24.
 - C. AE unit, mirror mechanism adjustment ... Front panel components, page 16

I-1 COVERS



_ 1 ...

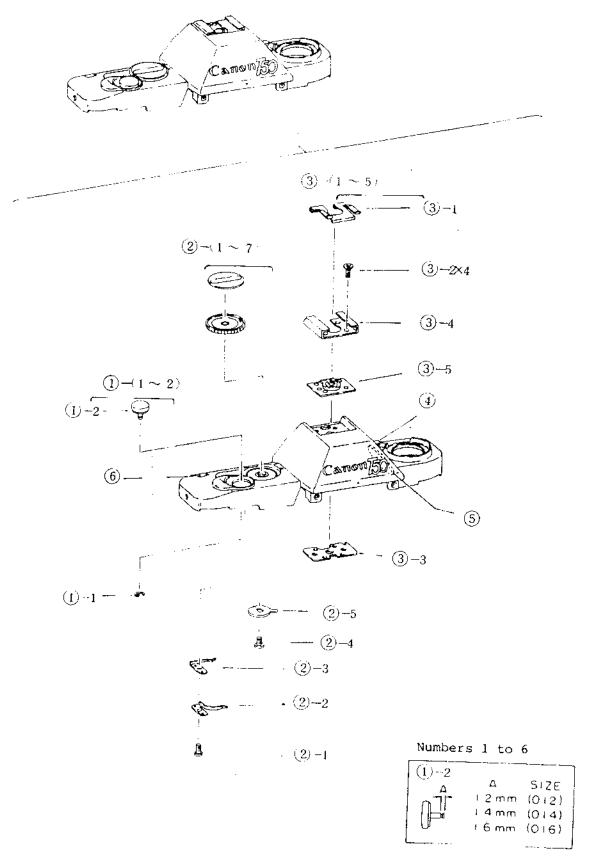
I-1 Covers

Assembly Notes Disassembly Notes A short screw must be used as Be careful to avoid damaging 1. Note: apron screw (4); longer ones the six upper cover lead will damage the pentaprism, and lines. therefore must not be used. A long screw is used as bottom 2. cover screw (1). Ensure that thrust play in the ASA film speed dial is no more than 0.1 mm. This can be adjusted with washer (9). When positioning the lead lines 4. in the cover, it is convenient to rotate the cover to either the right or left. There is no need to remove the 5. grip rubber, either during disassembly or assembly. BZYellow AVEF CCC Blue Violet BZ-SYellow Fig. 1 GND black SW = X

Note: Numbers in parentheses in the text correspond to circled numbers on the facing page. Disassemble in normal order and reassemble in reverse order.

Fig. 2

I. DISASSEMBLY/ASSEMBLY I-2 Upper Cover Parts



I-2 Upper Cover Parts

Disassembly Notes

- 1. Part (4) is a pressure fitted part.
- 2. Part numbers (2)-6, 2-7, (5) and (6) are fastened to each other with adhesive.

Assembly Notes

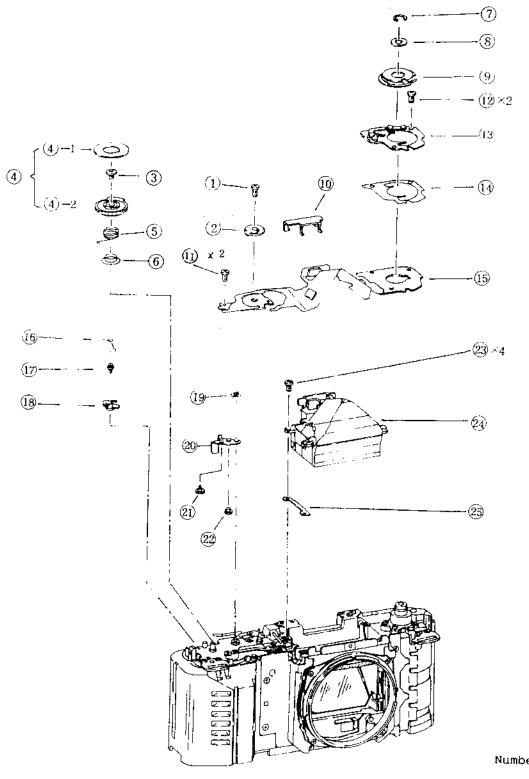
- 1. Button (1)-2 should project above the shutter button seat by 0.3 ± 0.2 mm (as viewed when the button is in the up position).
- Alignment of the index mark of selector dial (2)-7 should be true whether the dial is rotated to a setting from the left or right.
- 3. The "click" torque required for parts (2)-2 and (2)-3 should be as follows (as measured at the start of movement):

L
$$\rightarrow$$
 P \rightarrow S $-300 \pm 100 \text{ gr/cm}$

$$L \iff BC - 200 + 70 \text{ gr/cm}$$

- Thrust play of selector dial (2)-6 should be less than 0.3 mm.
- 5. Part (5) should be affixed using G103.

I-3 MAIN FLEXIBLE PC BOARD REMOVAL



Numbers 1 to 27

(25)	Д	SIZE
 ‡∆	0 05 mm 0 10 mm 0 20 mm	
Ĺ		

I-3 MAIN FLEXIBLE PC BOARD REMOVAL

Notes Concerning Disassembly

- 1. Part numbers (16) to (25) in the figure are not related to this section.
- 2. When unsoldering the lead lines, be careful to prevent drops of solder from falling inside the body.
- 3. Be sure to remove the protective pentaprism cover before unsoldering the flexible PC board.

Notes Concerning Assembly

- 1. When installing the flexible PC board, confirm that its GND is properly soldered and that the screw above the front panel stiffener is properly tightened.
- Be sure that the shutter flexible PC poard is properly soldered.
- 3. Be sure that the selector dial is set to the program position after assembly has been completed (battery installation with it set to the battery check position will result in battery wear).



Fig. 3

I-3 MAIN FLEXIBLE PC BOARD REMOVAL

(1) ~ (6) — — Lower surface board
(7) ~ (10) — LED board
(1) ~ (6) — AE unit
(17) . (18) — Battery compartment
(19) — CNT board

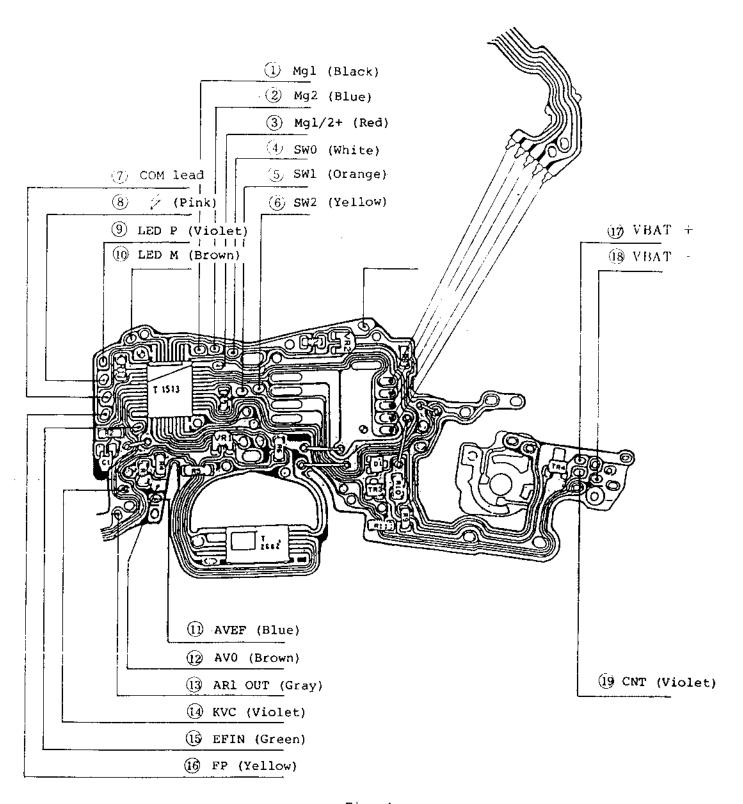


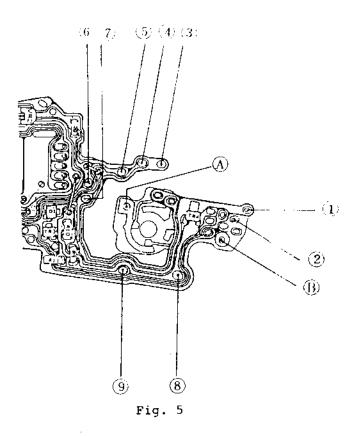
Fig. 4

I-3 MAIN FLEXIBLE PC BOARD REMOVAL

Disassembly Note

Main Flexible PC Board Removal

o See page 7 concerning removal of leads.



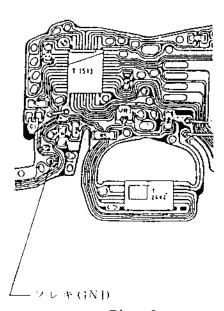


Fig. 6

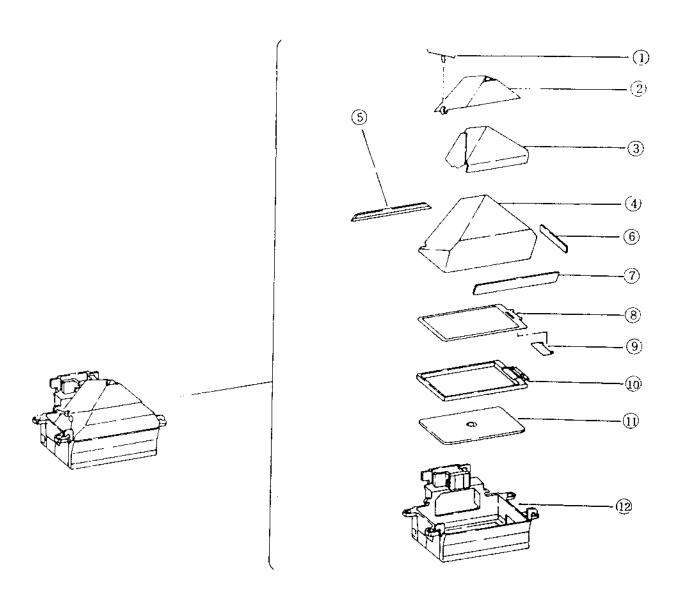
Before unsoldering the main flexible PC board, unsolder the shutter flexible PC board.

- A Selector board GND screw.
- B Main flexible PC board GND screw.
- (1) Motor (+)
- (2) Motor (-)
- (3) SWO
- (4) SW1
- (5) SW2
- (6) SW4-1
- (7) SW4-2
- (8,9) SWR

Notes:

- o Leads (1) to (9) are soldered to through holes in the flexible PC board; when unsoldering them, be careful to avoid damaging the board.
- o The shutter flexible PC board is soldered into holes in the main flexible PC board; be careful to avoid damaging this PC board.
- o The GND point for the flexible PC board (Figure 6) is a through hole; be careful to avoid damaging the board when soldering or unsoldering this joint. Be sure to unsolder this connection when removing the front plate.
- o During assembly, be sure that all joints are properly soldered and that the ground screw is securely fastened.

I. DISASSEMBLY/ASSEMBLY I-4 ViewFinder Parts



Numbers 1 to 12

I-4 VIEW FINDER PARTS

Disassembly Notes

- 1. Be careful to avoid dropping the focusing washer (see part numbers (23)-(25) in the disassembly drawing on page 6).
- When removing the viewfinder unit after removing only the front panel unit, be careful to avoid damaging the flexible PC board when unsoldering the SPC part of the main flexible PC board and the ground connection of the front plate.

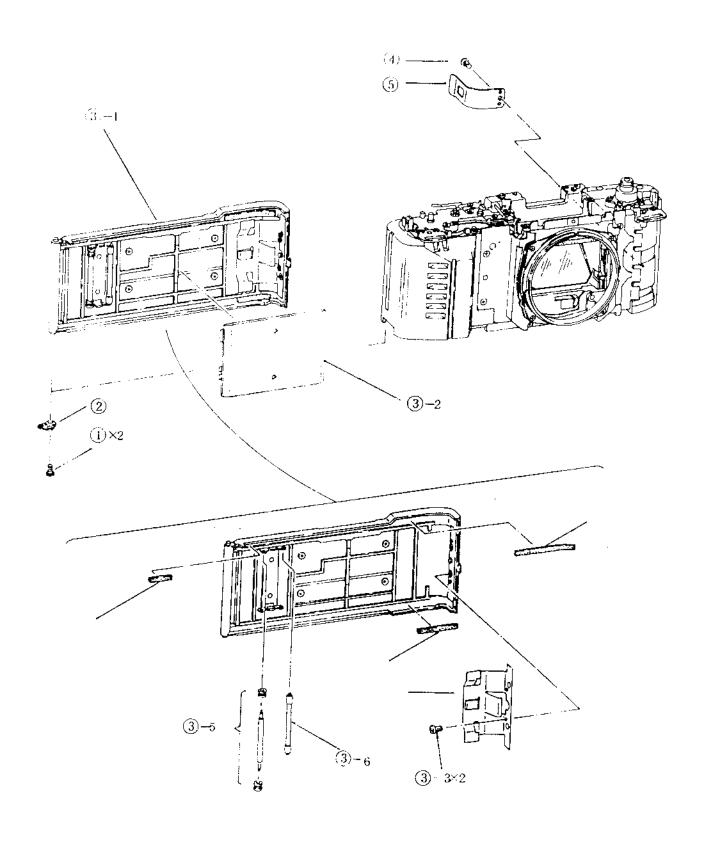
Assembly Notes

- 1. Be careful to avoid scratching either surface of the focusing screen.
- 2. When installing the indicator panel, be careful to avoid touching the indicators.
- After installing the pentaprism, be sure to affix tape for keeping out dust.

Adjustment Dimensions

Part number (25) on page 6 is used for adjusting the focus of the focusing screen.

I. DISASSEMBLY/ASSEMBLY I-5 Back Cover Removal



Numbers 1 to 5

Back Cover Parts

Back Cover Removal

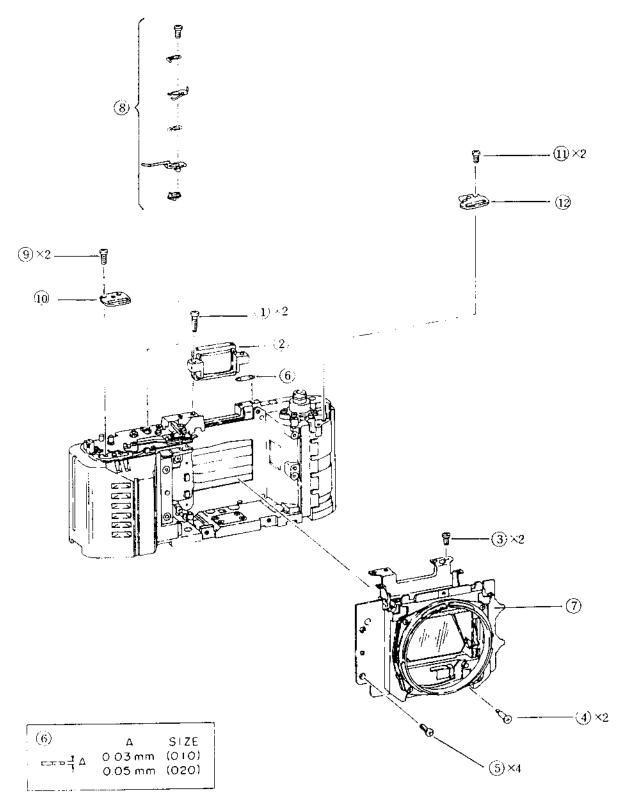
Disassembly Notes

 Only the bottom cover need be removed in order to replace the back cover.

Assembly and Adjustment Notes

- Since the back cover is made of plastic, be sure that the self-tapping screws (3)-3 holding the cartridge retainer (3) are securely seated when replacing the back cover.
- 2. A small quantity of PL-015 should be applied to the back cover hinge.

I-6 FRONT PANEL REMOVAL



Numbers 1 to 12

Disassembly Note	e
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Assembly Note

Front Panel Installation

Front panel removal

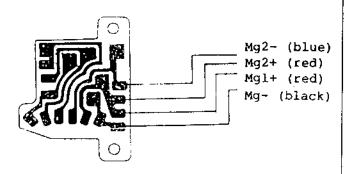


Fig. 6

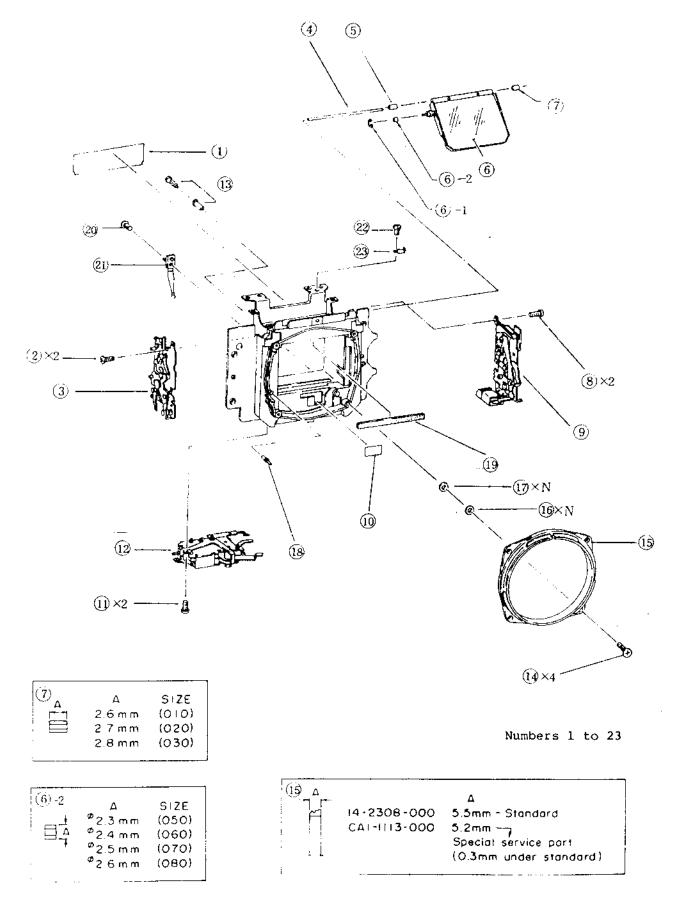
After removing the four leads indicated in Figure 6, disassemble according to the procedure shown on page 14.

- o Install the front plate with the shutter open and the mirror up.
- o After installing the front panel, replace washer (6) with one selected to provide a clearance of no more than 0.03 mm between the front panel reinforcing panel and the body.

Front Panel Reinforcement

In order to increase the flange to focal plane precision, a new design is used for the mirror box. In addition to the screws in the front panel, four screws are installed vertically at the rear of the mirror box (Two of the four also serve to hold the eyepiece lens in place).

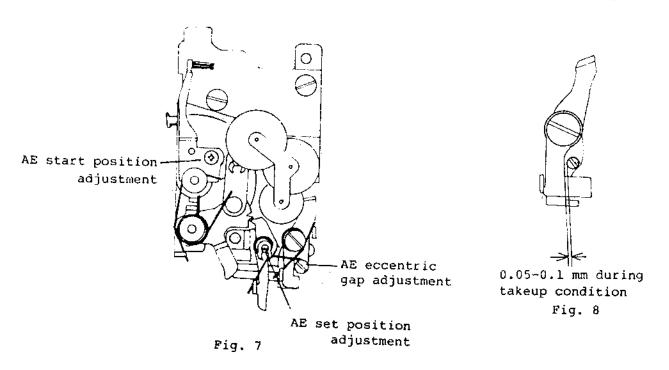
I-7 FRONT PANEL PARTS



I-7 FRONT PANEL PARTS

1. AE Unit Adjustment

2. AE Eccentric Gap Adjustment



3. Set Position Adjustment Attach a tool standard lens and read the AE set position;

(Norm: 0.4 ± 0.2F).

o One or two steps of overcharge is sufficient for the front

adjust by turning the eccentric.

- is sufficient for the front panel by itself.
- o If a tool standard lens is not available, install an ordinary standard lens (to place a load on the aperture signal charge lever) and adjust to obtain seven turns plus six teeth, +1 tooth.

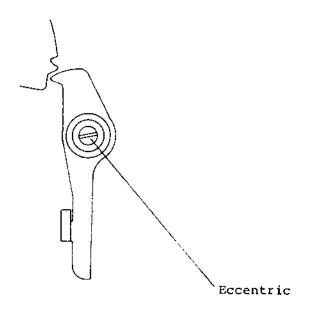
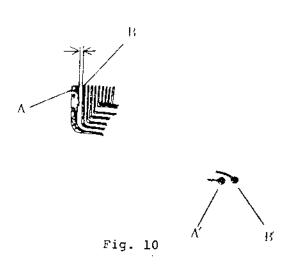


Fig. 9

I-7 FRONT PANEL PARTS

Disassembly Note

4. AE Start Position Adjustment



5. AE Precision Adjustment

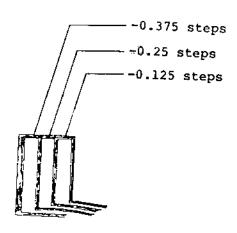


Fig. 11

Assembly Note

- o Attach a standard lens.
- o With the front panel set for automatic exposure, loosen the screw indicated in Figure 7 on page 17 and adjust the AE brush so that its tip is positioned between A and B in Figure 10. After completing the adjustment, paint the head of the screw with G103.

Connect the + probe of a multimeter to A' and the - probe to the metal part of the AE unit; adjustment is satisfactory if there is no conductivity between the two points. Also confirm that there is no conductivity with the + probe of the multimeter connected to point B'.

AE precision can be adjusted by cutting the pattern as indicated in Figure 11. (However, adjustment is only possible in the direction indicated.)

I-7 FRONT PANEL PARTS

- 6. Mirror Installation Adjustment.
 - o See page 16 for procedures for installing the mirror.

Adjust for thrust play along the mirror axis by replacing collar 7.

Standard: 0.05 - 0.3 mm.

Drive pin collar adjustment

o Adjust spacing between the mirror and the shock absorbing cushion by replacing collar (6)-2.

Standard:

From 0 to 1.0 mm



Fig. 12

Mirror 45° adjustment

Turn the 45° adjustment nut inside the mirror box with a hex wrench.

Standard:

Horizontal - Within 8'

Vertical - Within 3'

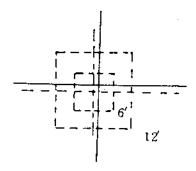


Fig. 13

Note: Since the accuracy of horizontal positioning is determined by component precision, replace the mirror box on units which do not meet the standard.

I-7 FRONT PANEL PARTS

7. A-M Switching Position Adjustment

Standards:

0.2 - 0.7 mm from the mount surface

Contact resistance - 1 ohm or less

Adjust the switching position by bending the contacts; test contact resistance by connecting the + probe of a multimeter to the lead coming from SWll and the - probe to the metal part of the front plate. Switching should occur when the aperture ring of a standard lens mounted on the front plate is turned to the A mark.

8. Mgl Minimum Holding Voltage

Standard: 1 V or less

Inspection Procedure

- With the front panel unit set and a standard lens mounted, connect the + side of a regulated power source to the + lead of Mgl and the - side to the - lead.
- Apply 3 V from the regulated power source.
- Start the AE mechanism.
- Reduce the voltage level from the regulated power source and read the voltage at which Mgl is released.

I-7 FRONT PANEL PARTS

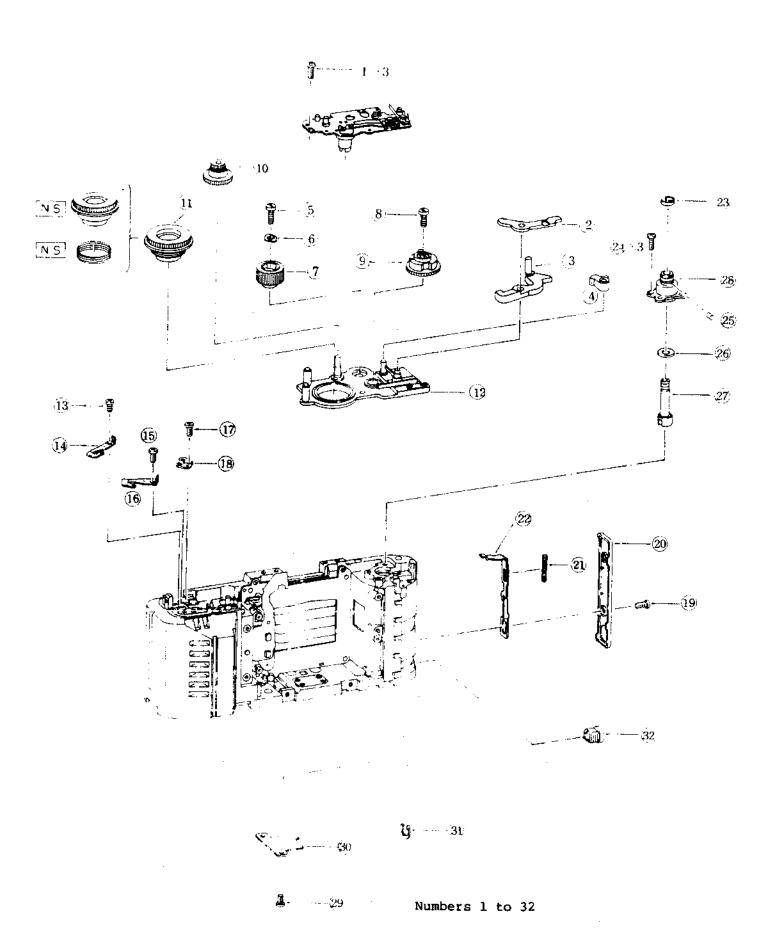
AVO adjustment

- Connect the + probe of a multimeter to the brown lead from the AE unit and ground the - probe to the metal part of the front panel.
- 2. Push the maximum aperture correction pin in as far as it will go with your finger and read the resistance from the multimeter. This is the resistance for f/1.2. Gradually let the pin return watching the meter to keep track of the switching points passed. Read and record the resistances at the fifth (f/2.5) and sixth (f/2.8) steps.
- 3. Set a depth gauge to 7.025 mm and check whether the AVO height is correct by confirming that switching between the f/2.5 and f/2.8 levels occurs within ±0.05 mm of this height.
- 4. AVO is adjusted by means of a screw inside the full aperture compensation pin. (The screw is locked with Gl03; dissolve it with ketone.) After making the adjustment, paint the screw with Gl03.

Table 1

	Maximum Aperture	Depth from Flange (mm)	Switching point	Switching position (mm
	5.6	5.70+0.05		
	_4.5	6.00+0.05	4.5 - 5.6	5.85 <u>+</u> 0.1
	4.0	6.30+0.05	4.0 - 4.5	6.15+0.1
	3.5	6.57+0.05	3.5 - 4.0	6.34+0.085
Fig. 14	2.8		2.8 - 3.5	6.74+0.115
		6.90+0.05	2.5 - 2.8	7.025+0.075
	2.5	7.15+0.05	2.0 + 2.5	7.035+0.105
	2.0	7.46+0.05	1.8 - 2.0	
	1.8	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		7.59+0.8
	1.4		1.4 + 1.8	7.91 <u>+</u> 0.14
	1.2	8.38+0.05	1.2 - 1.4	8.24 <u>+</u> 0.086
		<u></u>		

I-8 WINDING AND REWIND



I-8 WINDING AND REWIND

Disassembly Notes

- Sprocket gear (7) and rewind stopper gear (9) can be removed more easily if the screws holding rewind lever (3) and reverse stopper lever (4) are also removed while leaving those parts in place.
- 2. There normally is no need to remove parts (13) to (18) and (29) to (32).

Assembly Notes

- Be sure to use screw lock on sprocket stopper screw (5) and the winder stopper screw.
- 2. The types of grease to be applied to the gear spindles and other mechanisms are described in the "Chemicals Required" section.
- When installing the gears, be careful to avoid bending the leaf spring on winding base plate (12).
- 4. Perforation position adjustment

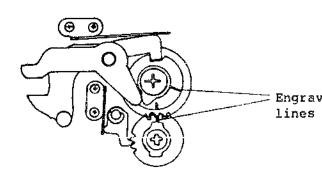


Fig. 15

- o The perforation alignment should be correct when the engraved lines shown in the figure at left are aligned.
- o The engraved lines will be aligned once for each three revolutions of the sprocket Engraved (because the sprocket has six lines teeth).
 - o For winding, release the takeup stopper lever and turn the winding stopper gear screw with a screwdriver.
 - o Turn the driver slowly, being careful to aboid possible breakage of teeth due to misalignment of the takeup gear on the under side.

I-8 WINDING AND REWIND

2. Spool Torque Adjustment

Standard: 200-280 gcm

Adjustment Procedure

- Spool torque is adjusted by replacing gear (ll) in the exploded drawing on page 22.
- Measure the torque by connecting the torque gauge spring to the film and winding it by about 20-26 cm. The reading should be between 200 and 280 grams. (The spool diameter will be about 1 cm if 5-6 frames, or 20-26 cm of film, have been taken up.)

1-8 WINDING AND REWIND

Rewind crank spindle (see the exploded drawing on page 22 for disassembly.)

Assembly and Adjustment Notes

- 1. Assemble the rewind crank spindle as shown in Figure A below.
- The back cover should catch when it has been closed to within 0.3 mm; since this is determined by the precision of the components, replace the back cover or release claw as necessary.

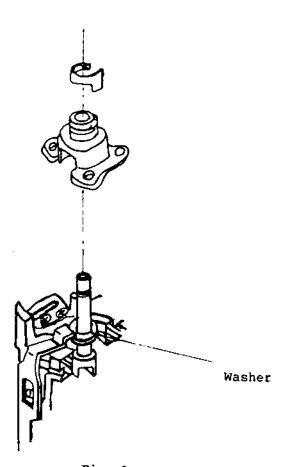
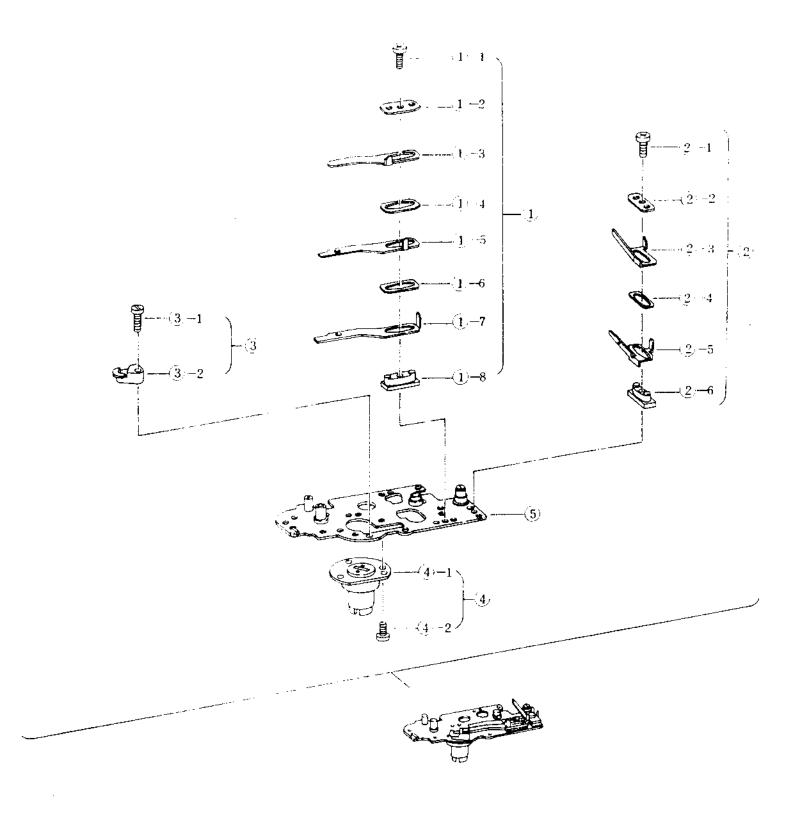


Fig. A

- o Washer A in the figure should be positioned below the release claw.
- o Be sure that the screws are properly tightened when installing the decorative side plate (release claw cover).

I-9 Upper Winding Base Plate Parts



I-9 Upper Winding Baseplate Parts

Disassembly Notes

 Normally, it is not necessary to remove part (3) (the lead wire retainer).

Assembly and Adjustment Notes

- Parts (2) are switches 4-1 and 4-2; during assembly, ensure that it does not come in contact with parts (2)-3 or (2)-5 (see page 40 for adjustment procedures).
- Push main switch 1 with your finger and confirm that it does not come in contact with motor holder (4) or upper base plate
 (Since the main switch gap is determined by the precision of the components, it only needs to be checked.)

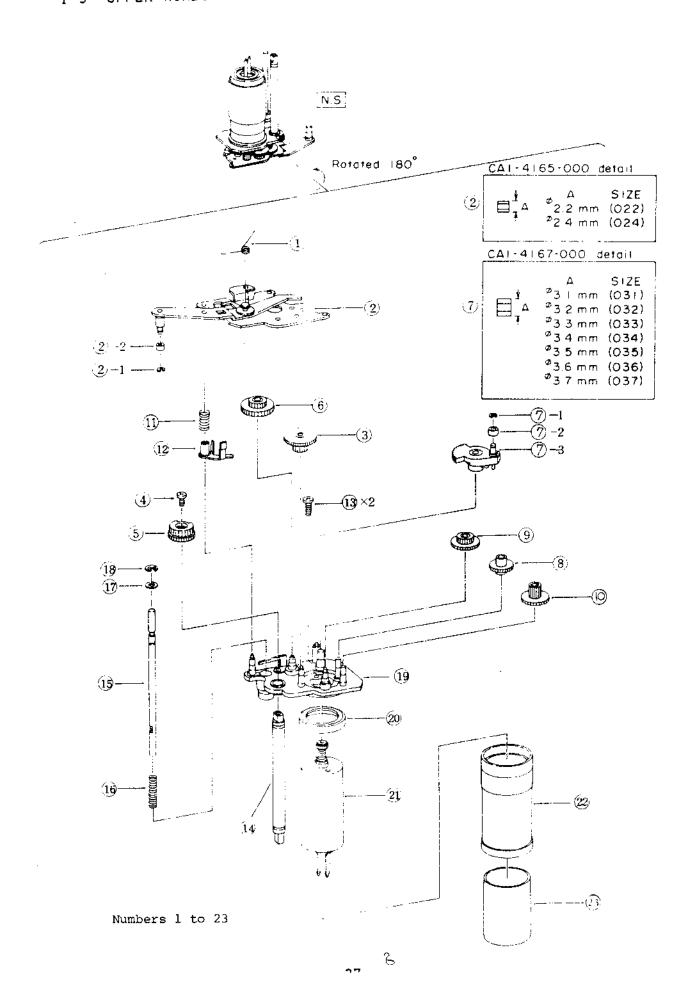
Note: Main switch operating range

- Ensure that SWl is not on when the release button is 0.1 mm from its seat.
- 2. The release button should protrude by 0.3 ± 0.2 mm.
- 3. SWI should go on when the release button is depressed by 0.3 ± 0.2 mm.
- 4. SW2 should go on when the release button is pressed by 0.6 ± 0.2 mm. (However, the difference between the points at which SW1 and SW2 go on must be at least 0.2 mm.)
- 5. Finger pressure:

1st stroke - Display should go on at a pressure of 80 + 25 grams.

Second stroke - First release should go on at a pressure of 350 + 70 grams.

I-9 Upper Winding Baseplate Parts



I-10 Lower Winding Baseplate Parts

- Lower winding baseplate adjustment (when the lower winding baseplate unit is installed in the body; see the exploded drawing on page 28).
 - o Lower winding base plate-(2)-2 is soldered to lower winding baseplate-1-(19) at two points.
 - o Remove the three screws marked (4) in the exploded drawing on page 32 and lightly lift lower winding baseplate-(2)-2 with a screwdriver to break the soldered joints.
 - o It is not necessary to resolder lower winding baseplate-(2)-2 to plate-(1)-17 during assembly after adjustment because it is fastened with screws.

Adjustment Procedure

After removing gear (1), rearrange the gears so that they are as shown in the figure at left.

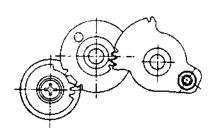


Fig. 16

I-10 Lower Winding Baseplate Parts

2. Overcharge Adjustment

Standard: 0.9F - 1.2F

 $0.9~F \simeq 1.2~F$

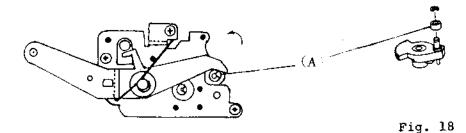
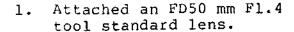
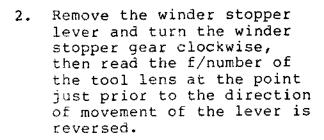


Fig. 17

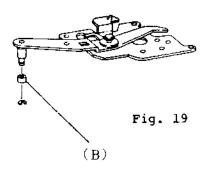
Adjustment Procedure

[See page 40 for adjustment of switches 4-1 and 4-2]





Adjust by replacing sector gear roller A, shown in the figure above.



(Lower takeup base plate-2)

I-13 Lower Winding Baseplate Parts

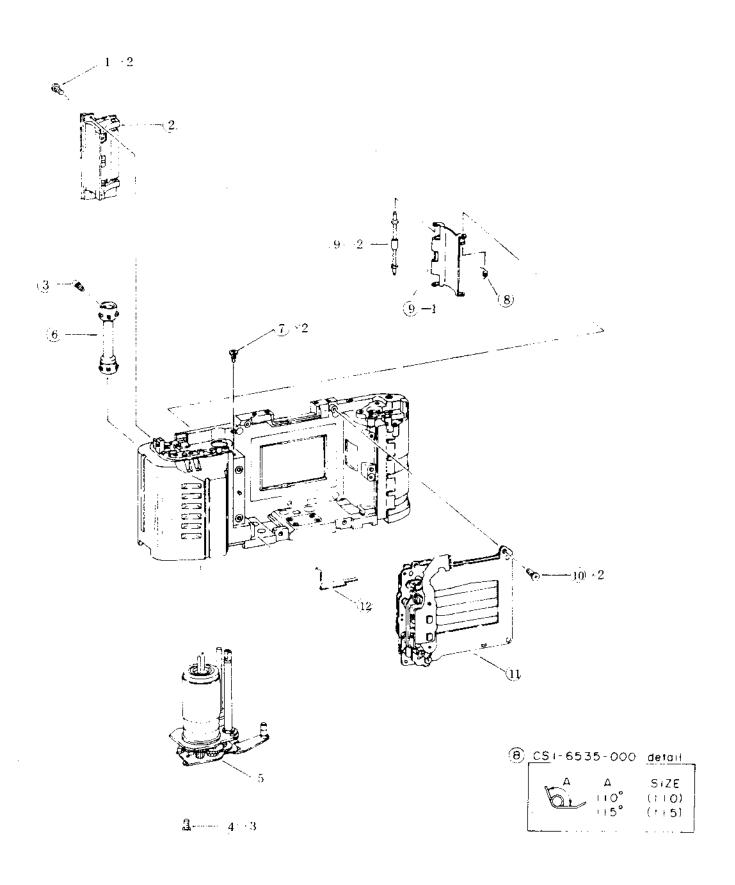
Motor (spool) Replacement

See page 32 for disassembly)

Disassembly/Assembly Notes

- 1. Upon (22) is welded to spindle-bearing (20), so disassembly not possible.
- Ting assembly, be sure to affix parts (18) and (20) with transport glue.
- 3. Apply alcohol to the spool rubber to make it easier to install.
- When replacing the motor, be sure to replace the spool as described in the notes above.
- Contamination of the spool rubber with grease, etc. can prevent the film from being advanced properly; be careful to avoid touching it with your fingers.

I-11 SHUTTER UNIT REMOVAL (AL COVER AND SPROCKET)



I-11 SHUTTER UNIT REMOVAL

Shutter Unit Removal and Installation

Disassembly Notes

- 1. Remove the shutter unit by unscrewing screw (10) (two each).
- 2. Removal of parts (1) to (9) is not necessary in order to remove the shutter.
- 3. Part (12) is ordinarily not removed (except when replacing the body).

Assembly Notes

- 1. Set the shutter light shield as indicated by the arrows in the figure (in the direction of the body aperture) and fix it in place with diabond.
- 2. After installing the shutter, be sure to push the 1st curtain armature to where it is in the open position (this is to protect the shutter and facilitate front panel installation.)
- 3. Be sure to inspect as described in the shutter work standards before installing the shutter.

1

Fig. 20

I. DISASSEMBLY/ASSEMBLY

I-11 SHUTTER UNIT REMOVAL (AL COVER AND SPROCKET)

Removing the sprocket and AL cover

Disassembly Notes

(See page 32 for disassembly.)

- 1. Remove the sprocket clutch screw before removing the upper winding baseplate.
- 2. Since the welded part of the lower winding baseplate unit comes loose easily, take care when removing it.

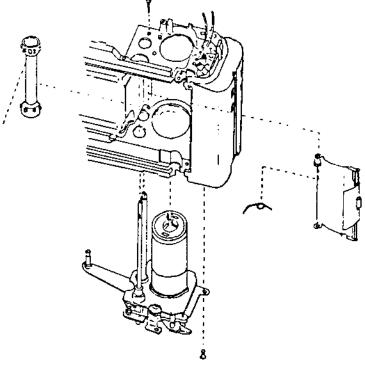


Fig. 21

Assembly and Adjustment Notes

- 1. During installation, be sure to attach the sprocket clutch screw to the beveled part of the sprocket spindle.
- Install the AL cover as shown in the figure.
- 3. The AL cover operating spring should exert a pull of 60-90 gr-cm when the cover separates from the spool cover and should have a bend of 115°.
- Ensure that the end of the spring is fully inserted into the groove in the body.

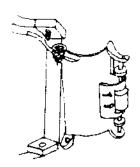
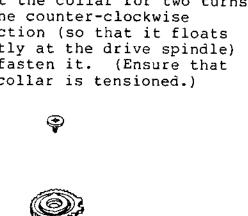


Fig. 22

II-1 FRAME COUNTER ADJUSTMENT

Frame Counter Gear Installation (adjustment)

- Apply PL-015 grease (CY9-08073-000) to the part of the Frame counter gear shown in Figure 23.
- 2. After confirming positioning of the drive spindle (Figure 26) with the spring and collar set, twist the collar for two turns in the counter-clockwise direction (so that it floats lightly at the drive spindle) and fasten it. (Ensure that the collar is tensioned.)



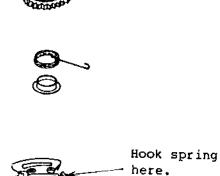


Fig. 24

 Confirm that the gap between the drive gear and film counter gear is as shown in Figure 27.



Fig. 23

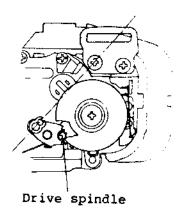


Fig. 25

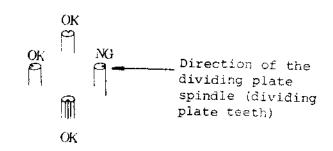


Fig. 26

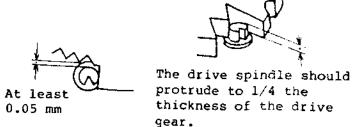


Fig. 27

II-1 FRAME COUNTER ADJUSTMENT

4. Confirm that the first frame positioning switch (CNT or SW13) operates smoothly when the frame counter is moved.

Note: The CNT switch of early production models is as shown in Figure 28A. Later models have an eccentric adjustment in Figures 28B and 28C.



Fig. 28 b



Fig. 28 c

5. Apply G103 glue to the part of the gear shown in the figure and stick it to the index. (Use the notches inside the index to align the cover index position.)

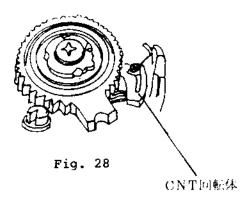
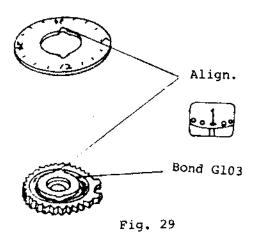


Fig. 28 First frame positioning switch (CNT or SW-13) (Early type)

- 4.1 Close the back cover and set the frame counter drive spindle as at the fourth tooth as shown in Figure 28B. (The fourth tooth is the "1" position on the frame counter dial.
- 4.2 Adjust so the distance between the SW-13 contact and the eccentric is as shown in Figure 28C with the head of the eccentric as shown by the solid instead of the dotted line.

Note: The adjustment should be as shown. The eccentric can be adjusted so that physical interference with other parts makes proper operation impossible.



II-1 FRAME COUNTER ADJUSTMENT

Frame Counters drive gear adjustment

- o Put the camera in the wound condition, apply PL-015 grease to the return lever as shown in Figure 30, then adjust the mesh of the idle gear teeth so that the V-groove in the drive gear is positioned as shown in Figures 25 and 26 on page 35; lock the setting with a retainer.
- o When installing the retainer after installing the return lever, position it as shown in Figures 32 and 33; ensure that thrust play in the gears is less that 0.05 mm.



Fig. 30



Fig. 31

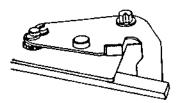


Fig. 32

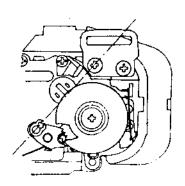


Fig. 33

II-2 SHUTTER

Shutter Adjustment

Standards:

Full Aperture Shutter Tester 1st curtain speed: 8 ± 0.3 ms 7.5 ± 0.3 ms 2nd curtain speed: 8 ± 0.3 ms 7.5 ± 0.3 ms

Shutter speed (1/1000): 0.793-1.202 ms

Exposure variation: 0.3

0.3 EV or less

(Frame to frame)

Exposure variation: Start $-\pm 0.3$ EV (Across the frame) End $-\pm 0.3$ EV

X (flash) A value: 0.5 ms or more

Adjustment procedure

- 1. Both the first and second curtain speeds can be adjusted before the shutter unit is installed in the camera, but only the first curtain speed can be adjusted afterwards; this is done from the underside of the body.
- Since the camera is used only for program exposure, shutter adjustment is made only for the 1/1000 sec. setting.
- 3. The shutter speed is always 1/1000 sec. when the back cover is open (because the first frame positioning switch (CNT) (SW13) is grounded).
- 4. The shutter speed is adjusted by turning VR2 to the right or left.

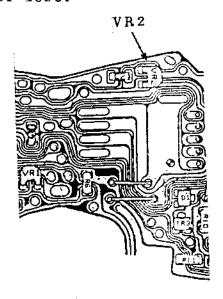


Fig. 34

II-3 Automatic Exposure (AE) Adjustment

(Level adjustment with VR1)

o AE is adjusted only by varying the level.

Standard: ± 0.4 EV at all check points

Adjustment

Check EV9, EV12, and EV15 at K=12.5.

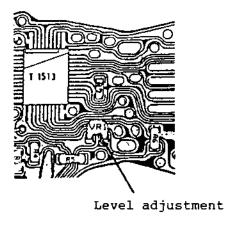


Fig. 38

- o Mount a tool standard lens (FD50mm, fl.4) on the camera and set it to the A mark.
- o Set the film speed dial to ASA100. (Align the engraved line on the ASA armature unit with the tip of the lock spring.)
- o Confirm that the film counter is on "1" or higher. (Unsolder the SW-13 lead wire.) A kludge made from a portion of the back cover should be used to keep the frame counter engaged.
- o Check the level with a EV Tester; the level at all check points should be within ± 0.4 EV.
- o When only a light source is available, check the level at EV10 and EV13 using a tool (AE precision) standard lens. These levels correspond to f2.8 and f5.6.
- o Since the gain adjustment for the T50 is made during assembly, only the level need be adjusted unless IC-2 is replaced (IC Replacement, Section II-6).

II. ADLISTMENT

II-4 1M4-1 AND SM4-2 ADJUSTMENT

Ad .stment of SW4-1 and SW4-2

Stimmard:

Consisting Lever

re use position

SW4-1 ON

SW4-2 ON

3350.

335°-348°

348°-355°

(Ensure that there is no overlap.)

Ar ture pressure: 30 ±10 grams

Adjustment procedure

Connect the + probe of a multimeter to the 204-1 terminal shown in Figure 39 and contact the - probe to the upper clinding baseplate; release the winder stopper lever (Figure 41), then use a screwdriver to turn the gear screw shown in Figure 40 slowly clockwise until a "click" is heard. The position at which the click is heard is the reverse point; this should be encountered prior to the 340° position shown in Figure 40. After determining the reverse point, turn the eccentric shown in Figure 39 to where SW4-1 goes on.

- o The SW4-2 eccentric is on the same axis, so no separate adjustment is required.
- o SW4-1 and SW4-2 are used as count switches, as well as for stopping the motor; therefore, check the contact pressure and cleanliness.

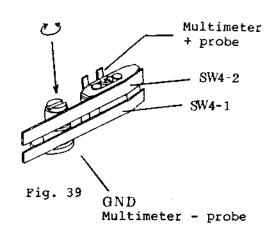
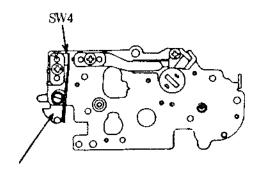




Fig. 40



Winder stopper lever

Fig. 41
Upper winding baseplate

II-4 SW4-1 AND SW4-2 ADJUSTMENT

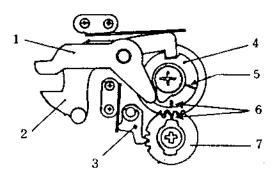


Fig. 42
In winding completed condition

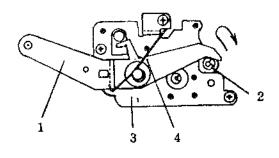


Fig. 43

- 1. Connecting lever
- 2. Sector gear
- 3. Lower winding base plate
- 4. Spring

- 1. Mirror release lever
- 2. Winder stopper lever
- 3. Reverse stopper lever
- 4. Winder stopper gear
- Engraved line for adjustment of SW4
- Engraved lines for perforation adjustment

Reverse position

The sector gear (2. in Figure 43) presses the connecting lever (1. in Figure 43) in the direction indicated by the arrows in Figure 43; after the winder stopper gear (4. in Figure 42) has turned 335°, the sector gear is released to turn and the connecting lever is returned by the spring (4. in Figure 43), causing a clicking sound.

o The reason for adjusting SW4-1 as described is that the motor will go off, preventing the mirror box mechanism from being set, if SW4-1 goes on before the reverse point is reached.

II-5 REWIND SWITCH

(SW12) adjustment

The rewind switch (SW12) is an extremely important switch which controls release of film tension after winding is completed, clearing of the mirror up condition, and other sprocket-related operations.

Setting positions

- 1. Maximum rewind button stroke: 3 mm
- 2. Rewind button lock:

2.5 mm

3. SW12 on:

2.5 mm

Simultaneous

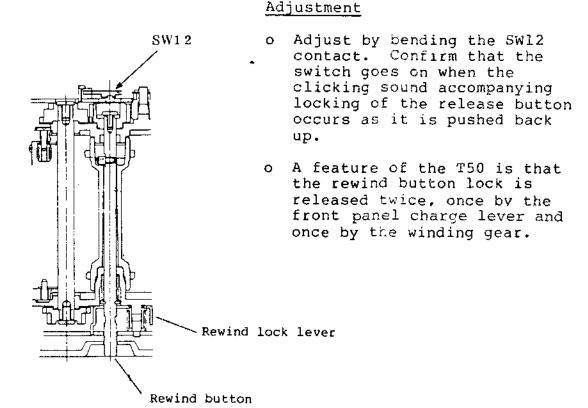


Fig. 44

II-6 Post IC REPLACEMENT ADJUSTMENT

Reference voltage (VC) measurement

- Standard: 1.3V <u>+</u>50mV
- 2. Measurement
- o Connect a 3V power source to the camera.
- Occuped a digital multimeter between the VC check bit of IC-1 and ground.
- o Set SW1 to ON and measure the voltage.

Gain adjustment (R4)

- 1. Standard:
- 2. Adjustment
- o Disconnect the temperature compensating resistor (R5) and measure the resistance: X ohms

$$R4 = \frac{VC}{0.4272} \times X \text{ ohms}$$

 Install a resistor which provides the calculated resistance.

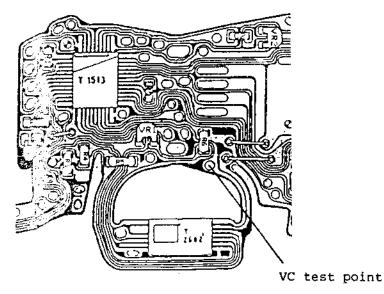


Fig. 45

II-6 POST IC REPLACEMENT ADJUSTMENT

Offset adjustment

o This adjustment is required when replacing IC-1 (the metering IC).

Standard: Pin 10 - pin 11 voltage= +30 to -10 mV

Offset voltage measurement

- Unsolder one side of resistor R5.
- o Short pins 9 and 11 of IC-1.
- o Measure V1 (the voltage between pin 10 (TP) and GND).
- o Measure V2 (the voltage between
 pin ll (MOS out) and (CTND)
- o No adjustment is required if V1-V2 is between +30 and -10 mV; otherwise, adjust as described below.
- o If the result was between +30 and -10 mV, remove the short between IC-1 pins 9 and 11 and reconnect RTC.
- o Apply Peligan F (CY9-8055-000) to the pins of IC-1.

Adjustment procedure

- o Disconnect the NULL resistor (R6) and replace it with a variable resistor of about 100K ohms.
- Turn the variable resistor to where the value of V1-V2 is between +30 and -10 mV.
- Measure the resistance of the variable resistor at the point where the above condition is satisfied, then install a fixed resistor of equal value as a replacement.
- o Remove the short from between pins 9 and 11 of IC-1.
- Reconnect R5 and apply <u>Peligan</u> F to the pins of IC-1.

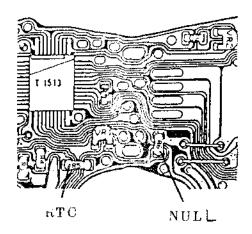


Fig. 46

Apply peligan F to both top and bottom here.

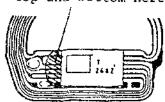


Fig. 47

II-6 Post IC Replacement Adjustment

LED current adjustment

Standard: 4.8 mA +10%

Adjustment

- o Mount a lens and set the aperture ring to the A mark.
- o Disconnect the purple lead wire from the LED and connect a multimeter (mA).
- o Disconnect resistor R1 from the flexible PC board and solder a variable resistor of about 50K ohms in its place.
- o Turn the variable resistor to where the multimeter reads 4.8 mA ±10% when SWl is on.
- o Measure the resistance of the variable resistor at the point where the indicated reading was obtained, then replace it with a fixed resistor of equivalent value.

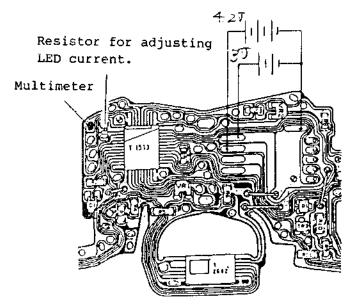


Fig. 48

Oscillator (OSC) Adjustment

Standard: Self-timer time = 10 + 1 second

Check Method:

Set the self timer and measure the time from when the shutter button is pressed until the shutter releases. If it is between 9 and 11 seconds, no adjustment is necessary. If it is not, adjust as follows.

Adjustment:

- o Remove R7 and install a 500 KOhm variable in its place.
- o Adjust the variable until the self-timer time is within tolerance.
- o Remove and read the resistance of the variable resistor.
- o Install a fixed resistor with the measured resistance of the variable resistor.

II-6 Post IC REPLACEMENT ADJUSTMENT

Inhibit voltage adjustment

Standard: 1.95V <u>+</u>50 mV

Adjustment

Disconnect the DC/DC converter and apply 4.2V to the DC/DC line from a regulated power supply when making this adjustment.

- o Disconnect registor R2 and solder a variable resistor of about 40K ohms in its place.
- o Apply 1.95V ±50 mV to VBAT from a regulated power supply.
- o Turn the variable resistor to where VC appears at pin 6 of IC-2.
- o Measure the resistance of the variable resistor and replace R2 with a fixed resistor of equal value.

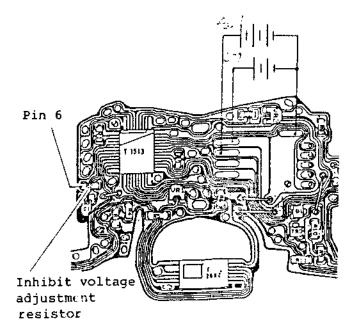


Fig. 49

This section is divided into three parts covering the external parts (1) and internal parts of the body (2) and front panel (3).

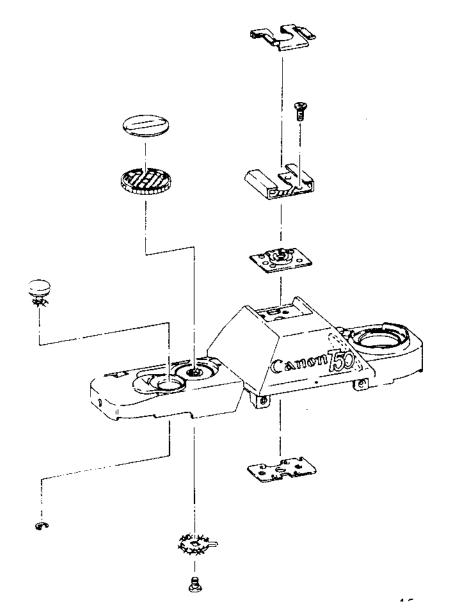
For each subsection, the information is listed numerically: 1. Part Name, 2. Lubricant/Bond and, 3. special instructions.

Expendable Order Numbers (Current as of January, 1983)

Bonds;		Lubricants		
Bond Gl03 (diabond)	CY9-8002-000	PL-15	CY9-8073-000	
Aron Alpha	CY9-8007-000	ED-16	CY9-8075-000	
		LT-SH	CY9-8033-000	
Arontite L (Blue)	CY9-8012-000	Lozoid 1150E/35019		
			CY9-8038-000	

1. EXTERNAL PARTS

1-1 Cover parts



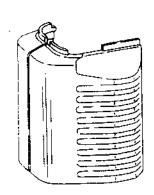
- 1. Upper cover, release button, lock lever, selector dial, accessory shoe.
- 2. PL-015, Bond G103, Aron Alpha
- Paint with PL-15 and apply Bond G103 to the area marked ////.

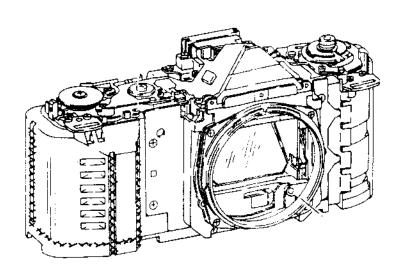
Apply Bond G103 to the beeper.

Apply Aron Alpha to the film counter window.

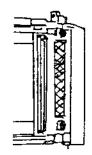
Be sure that the adhesives do not spread to the outside.

1-2 GRIP RUBBER



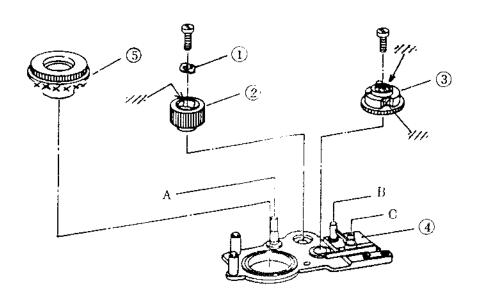


- 1. Grip rubber
- 2. Bond G103
- 3. xxxxx
- o Be sure that the adhesive does not spread to the outside.



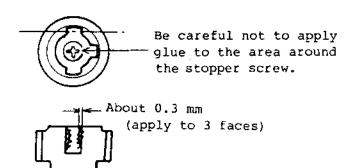
Note: Numbers in parentheses in the text correspond to circled numbers on the facing page. Disassemble in normal order and reassemble in reverse order.

2. MAIN MECHANISM



2-1-1 Upper winding baseplate

- 1. (1) Revolving part of sprocket, (2) sprocket gear, (3) winder stopper gear, (4) Upper winding plate-1.
- 2. ED-16 LTSH, Aron Tite L.

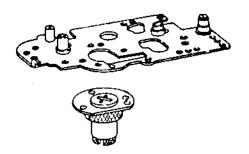


3. ED-16 (///) and LTSH (xxx) application

Paint the revolving part of the sprocket and the sprocket gear (see figure at left) with ED-16.

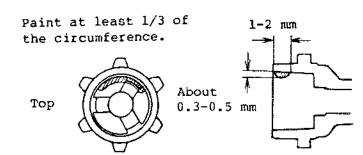
- o After repair, apply Aron Tite L (blue), the sprocket gear retaining screw.
- o Also apply Alon Tite L (blue), to the winder stopper gear retaining screw.

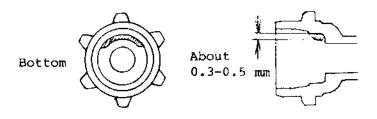
2-1-2 Upper winding baseplate-2/sprocket



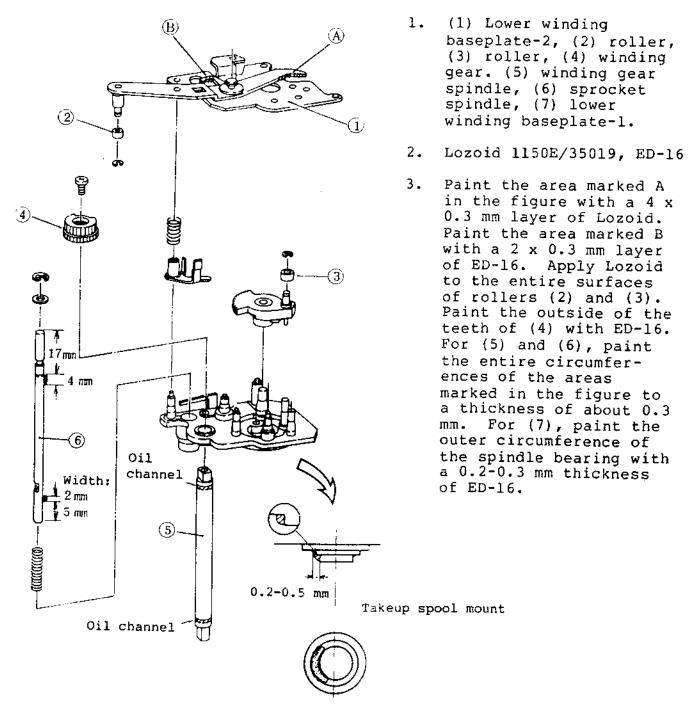
- 1. Motor holder
- 2. LT-SH
- 3. Apply a 0.2-0.3 mm thickness of LT-SH to at least 1/3 of the circumference of the motor holder, painting the area indicated by xxxx.

- 1. Sprocket
- 2. PL-015
- Paint the area marked ////.



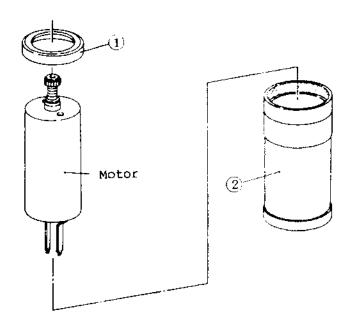


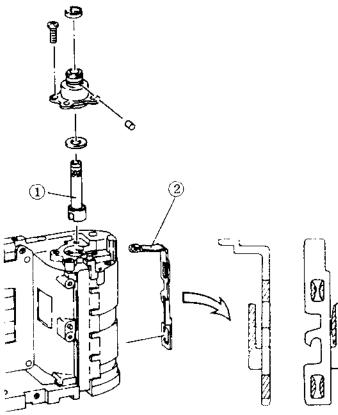
2-1-3 Lower winding baseplate



 Paint at least 1/3 of the circumference.

2-1-4 Spool

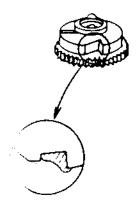




- 1. (1) Spool spindle bearing, (2) spool
- 2. Aron Alpha
- 3. Paint the area marked
 //// with Aron Alpha.
 (Be careful to avoid
 application to
 neighboring areas.)

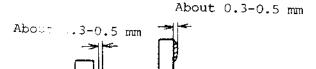
2-1-5 Rewind Mechanism

- (1) Rewind fork, (2) release claw
- 2. PL-015, ED-16
- 3. Apply 0.2-0.3 mm of PL-015 to the click groove of (1) and paint at least 1/3 of the circumference. Paint (2) with a 0.2-0.3 mm coating of ED-16 as shown in the figure.



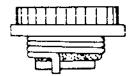
Winder stopper gear

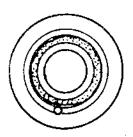
Paint the stopper part with ED-16.



About 0.3-0.5 mm

o As shown in the figure at left, paint at least 1/3 of the circumference of studs A, B, and C of upper winding base plate-1 with a thickness of 0.2-0.3 mm.

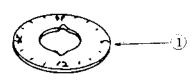


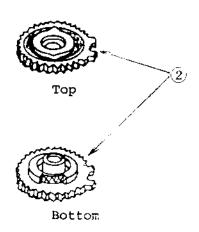


o Spool gear

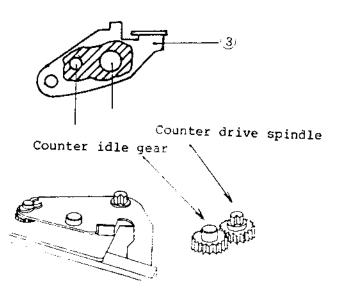
Paint the entire circumference of the spool gear with LTSH as shown in the figure at left.

2-1-5 Film Counter

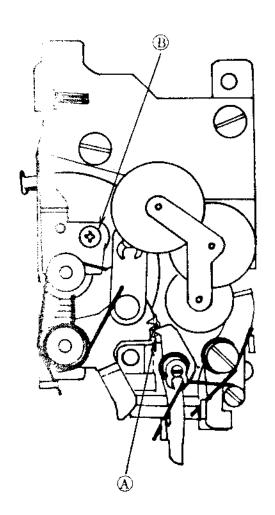




- 1. (1) Index, (2) Frame Counter Gear, (3) Return level.
- 2. Bond G103, PL-015
- 3. CY9-8001-000, CY9-8073-000
- 4. Paint the area marked xxxx with Bond Gl03; paint the areas marked xxxx with PL-015.
- o Paint (3) with a 0.2-0.3 mm layer of PL-015 (but be careful to avoid getting PL-015 into the V-groove of the counter drive spindle).



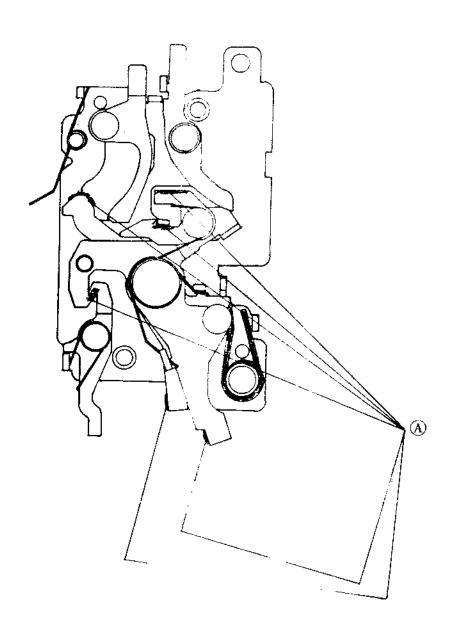
- 3. FRONT PANEL
- 3-.. AE Unit



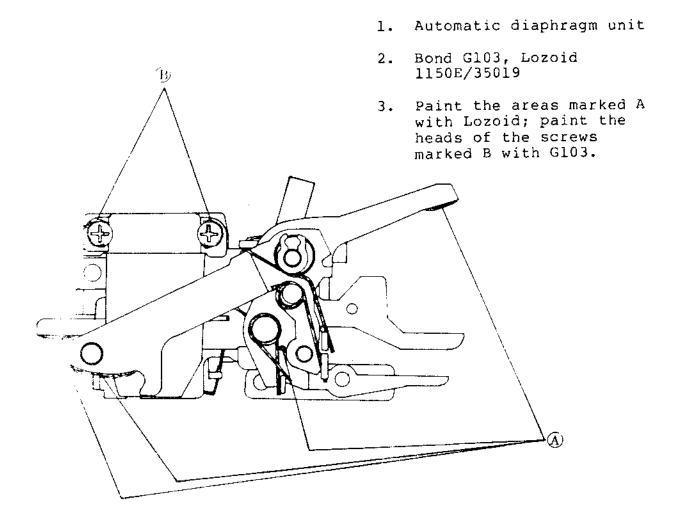
- 1. AE Unit
- 2. Bond G103, Lozoid 1150E/35019
- Paint the area marked A with Lozoid. Paint the head of screw B with G103.

3-2 Mirror Mechanism

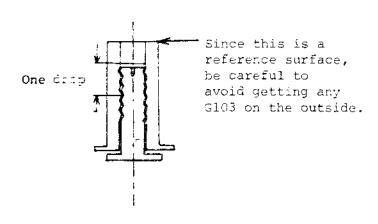
- 1. Mirror Mechanism
- 2. Lozoid
- Paint the areas marked A with Lozoid.



Automatic diaphragm unit



3-4 Maximum Aperture Compensation Pin



- Full aperture compensation pin
- 2. Bond G103
- 3. As shown in figure at left.

IV. OTHER POINTS OF NOTE

Other points of Note

1. Flangeback

(The standards for the flangeback are omitted because they are the same as for other cameras.)

Since the T50 does not have a T or B setting, procedure for holding the shutter open is described below.

· 1-1 When the camera is fully assembled

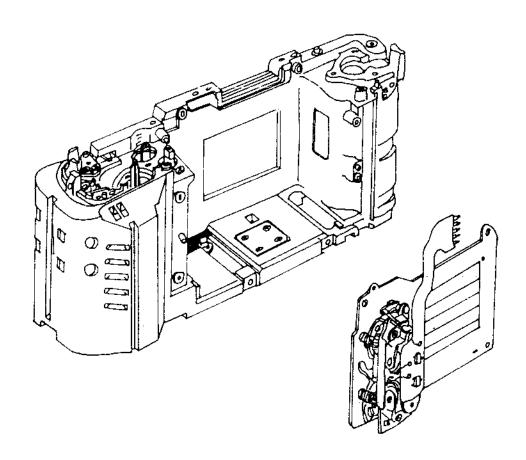
Mount a lens and set the aperture ring to the A mark. Place a cap on the lens and cover the eyepiece. Trip the shutter and remove the battery; the shutter will remain open.

2-2 When the camera is disassembled

Using tweezers, forcibly release Mg2 from the bottom of the camera; next, lightly push the first curtain aperture of the shutter unit to open the shutter.

CONTENTS

		Page	Address
1.	Canon EMAS Shutter Specifications	1	-3
2.	Repair Precautions	4	-6
3.	Shutter Blade Replacement, SW5 and X Contact Cleaning	6	-8
4.	Shutter Service Checkpoints	8	-10



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Camera Service Department

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Tokyo 160, Japan

1. Canon EMAS Shutter Specifications

1.1 Type

Decending vertical-travel focal plane shutter

1.2 Shutter Blades

Parallel motion linkage

1.3 Driving Power

Separate torsion springs for 1st and 2nd curtain blades

1.4 Control

Dual Attraction Magents

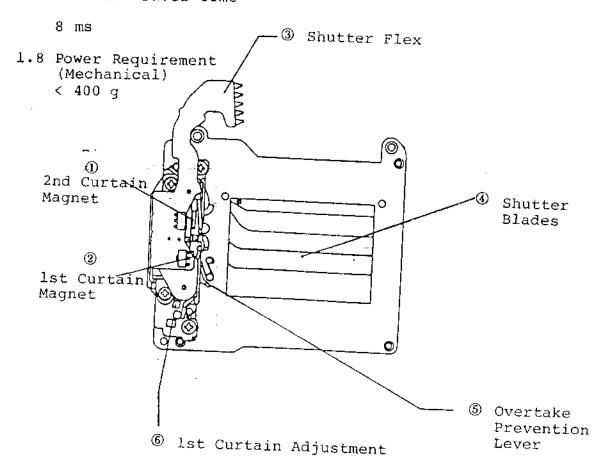
1.5 Electronic Flash Synchronization Speed

1/60 second

1.6 Signal Outputs

X synchronization, 2nd curtain run complete

1.7 Curtain Travel Time



(1) and (2) Curtain Magnets

Structure: Coil and armature electromagnet

System: When current flows through the coil it attracts the armature which directly releases the curtain latch.

- (3) Flex
- 1. Connects shutter to camera circuitry and carries X and 2nd curtain completion signal and well as magnet current.
- 2. Includes two transistors for the magnet circuits.
- (4) Shutter Curtains (5 blade curtains)

Structure: Both curtains are composed of five blades. Linkage produces rhomboidal motion with slit moving from top to bottom of film aperture.

Material: Mylar base with nickel coating and black paint finish.

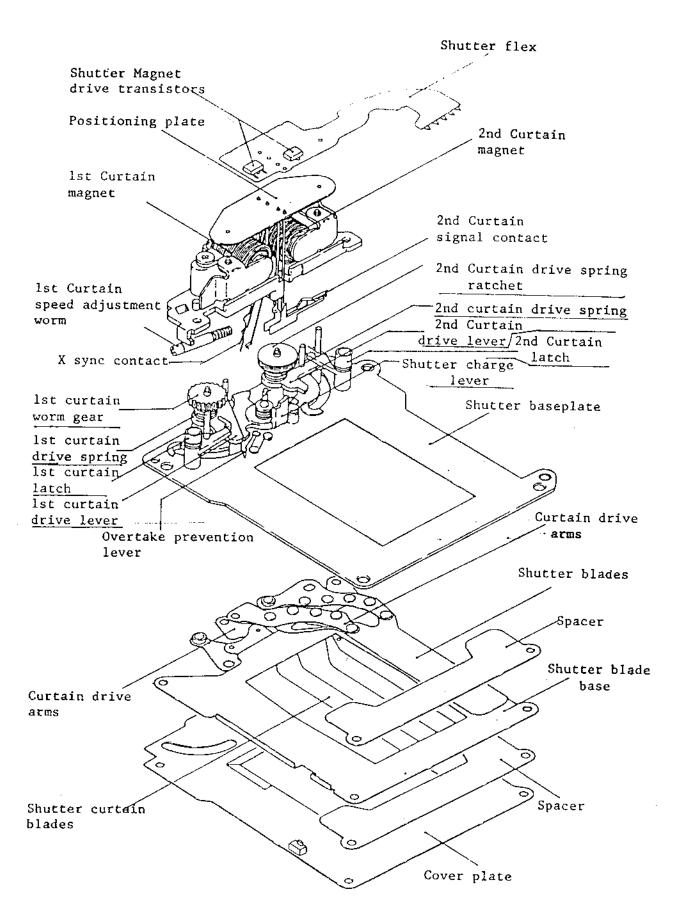
(5) Overtake Prevention

This mechanism prevents the shutter from running without opening so the 2nd curtain completion signal is not issued if the 1st curtain does not run.

(6) 1st Curtain Adjustment Mechanism

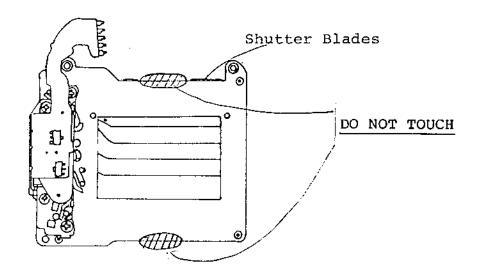
Structure: Worm and worm wheel adjust the torsion of the 1st curtain drive spring.

Note: The 2nd curtain drive spring torsion cannot be adjusted after the shutter is installed in the camera, and unevenness is adjusted with the 1st curtain.



2. Repair Precautions

2.1 Do not touch the upper or lower edge of the shutter unit. When the shutter is charged the shutter blades protrude slightly and may be damaged if touched.



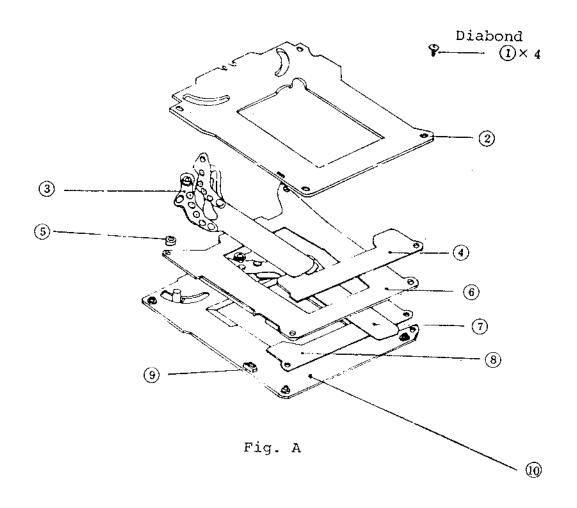
- 2.2 Do not touch the blades with naked fingers because the resultant fingerprints are difficult to remove. The blades must be completely flat so they should be handled with extreme care.
- 2.3 Always store and install the unit with in the released state. This is to protect the shutter curtain blades.
- 2.4 Be careful not to touch the X contact while charging the shutter.

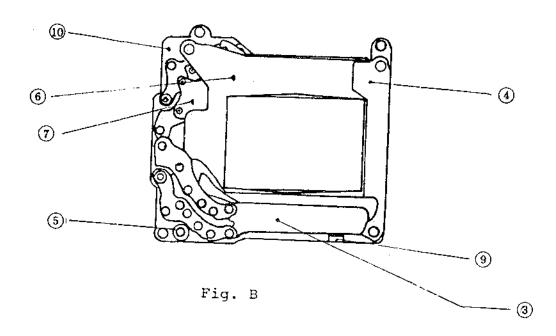
Shutter Charging and 1st Curtain Release

(Refer to the drawing on page 3).

Shutter Charge: Move the shutter charge lever clockwise until it sets.

lst Curtain Release: Lightly push the 1st curtain magnet armature and the shutter will release.





3. Shutter Blade Replacement, SW5 and X Contact Cleaning

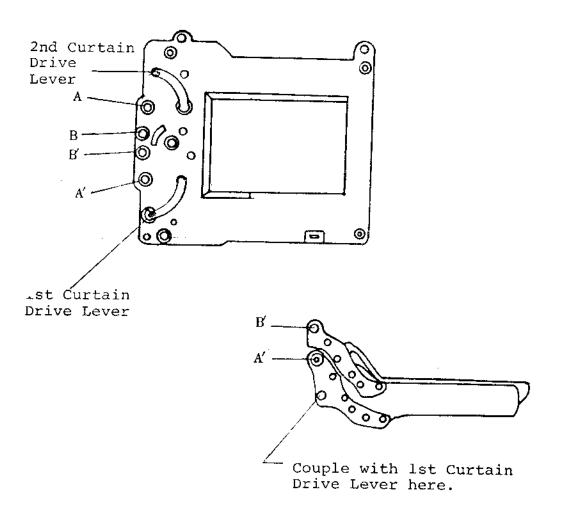
3.1 Shutter Blade Replacement

Disassemble the shutter in the order indicated on the facing page. After disassembly, the blades can be changed.

Assembly

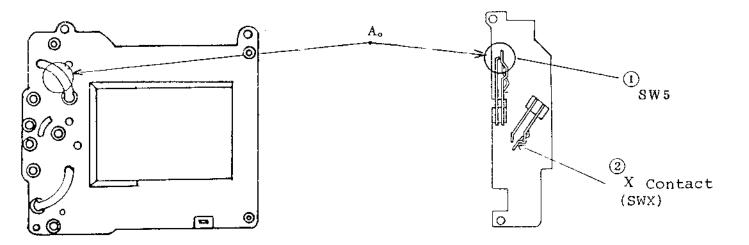
Set the shutter in the open condition with the 1st curtain drive lever.

In this condition, install the shutter curtain blades, matching the points shown at the right. The result should be as shown on the facing page (Fig. B).



3.2 SW5 and X Contact Cleaning

Clean the switches after removing the shutter blades.



SW5: Clean SW5 through the curtain drive lever slot (A) with lens tissue wrapped on tweezers.

X Contact: The X contact can be cleaned without disassembling the shutter unit (Ref. pg. 3).

Be careful not to bend any of the contacts since this can effect shutter curtain bounce.

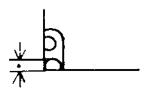
Switch Contact Clearances

SW5:

0.4 + 0.1 mm

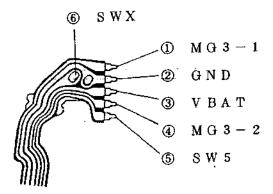
X Contact: 0.35 + 0.1 mm

- 4. Shutter Service Checkpoints
- 4.1 In the shutter released (B) condition, the 2nd curtain rivit should be positioned as shown.



(At least 1/3 of the rivit should be covered)

- 4.2 With the shutter charged (A), if the 2nd curtain is released it should stop mid-way through its travel (C).
- 4.3 Insure that the release lever returns smoothly when the shutter is released.
- 4.4. Check the shutter blades for soil, fingerprints, scratches and loose rivits.
- 4.5 Flex Checkpoints

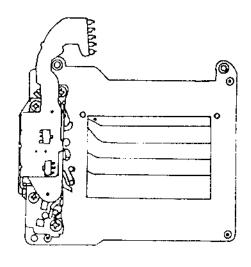


SW5 and SWX (X contact) can be checked as follows.

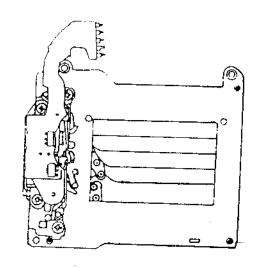
lst Curtain run complete:
Continuity between 6 and 2.

2nd Curtain run complete: Continuity between 5 and 2.

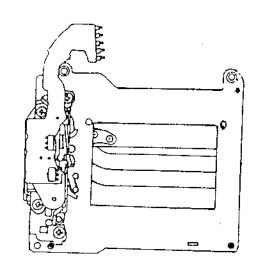
A. Shutter Charged



B. Shutter released



C. Overtake Prevention -



SERVICE TOOLS LIST

CANON T50

MEASUREMENT

TEST EQUIPMENT

1. Shutter

Shutter Tester (7J-18C, FL-200, etc) or Simplified Shutter Tester (7E-24, FL-1D, etc.)

- 2. Exposure Meter
- 2.1 Canon Light Source-4 (2854K)
- 2.2 D.C. Voltage Tester (lmV, luA specs.)
- 2.3 Ohmmeter
- 2.5 Multi Camera Tester EF-500AC

3. Viewfinder

Universal 600mm Range-viewfinder Collimator or equivalent.

- 4. Electrical Adjustments
- 4.1 Digital Multimeter (DMM)
- 4.2 Oscilloscope
- 4.3 Regulated Voltage Power Supply (LVPS)
- 4.4 Ohmmeter
- 4.5 AE Standard Tool Lens
- 5. Mirror angle (45°)
- 5.1 Universal Type 90° Collimator or
- 5.2 Simplified 90° Collimator
- 5.3 Traveling Microscope
- 6. Flange to Focal Plane
 Distance (FFD)
- 42.14mm Dial Gage Set

7. Mechanical

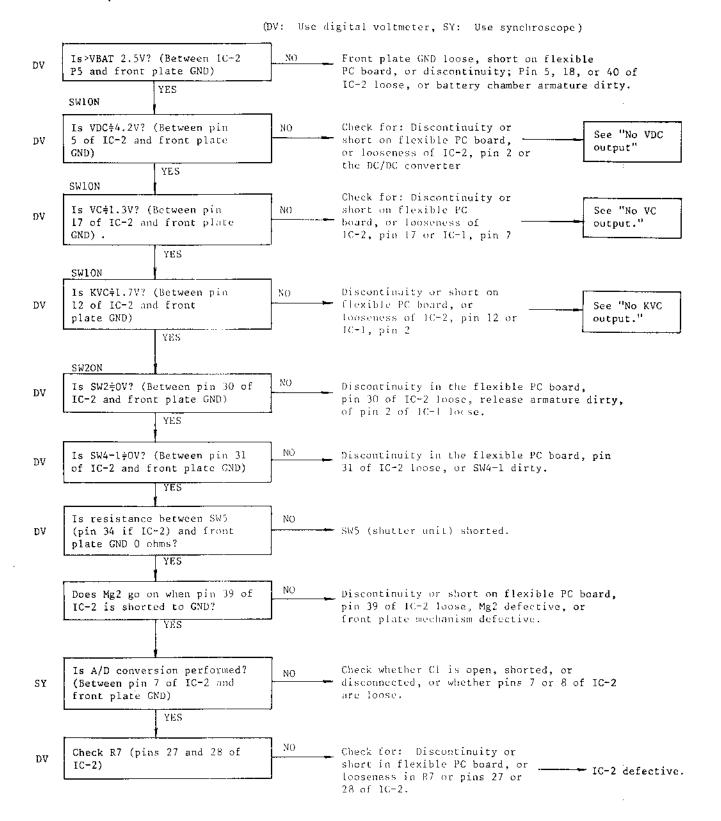
- 7.1 Dial Tension Gage-600g
- 7.2 Correx Tension Gage 0 50g
- 7.3 Correx Tension Gage 0 300g
- 7.4 Retaining Ring Plyers (AOG type)*
- 7.5 Depth Micrometer*
- 7.6 2.5mm Hex Key (Mirror Angle)

* : Local Purchase

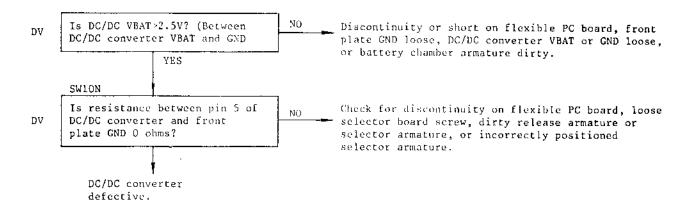
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3.	Takeup Mechanism Inoperative	3	
4.	1/1000 Setting not Adjustable	4	
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6.	2nd Curtain doesn't Travel	6	
7.	Level Adjustment not Possible	7	
8.	Aperture Set to Minimum During AE	8	
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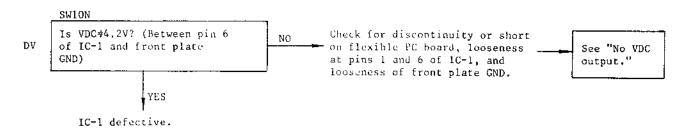
1. Release Inoperative



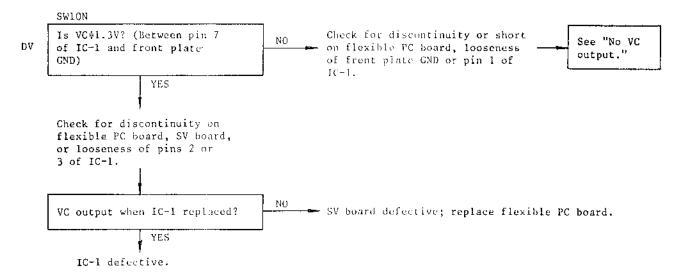
2. No VDC Output (DV: Use digital voltmeter)



No VC Output

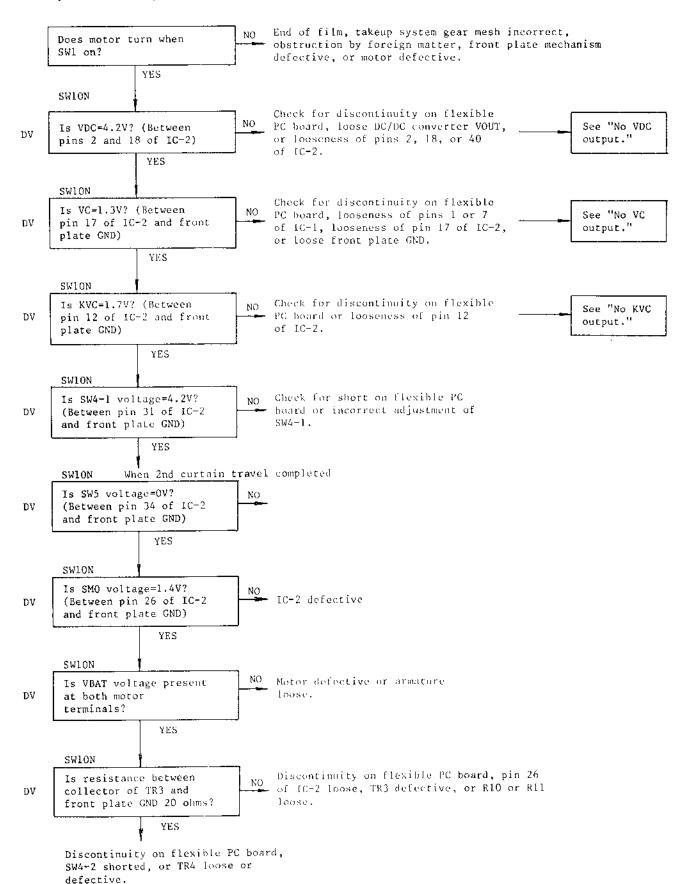


No KVC output

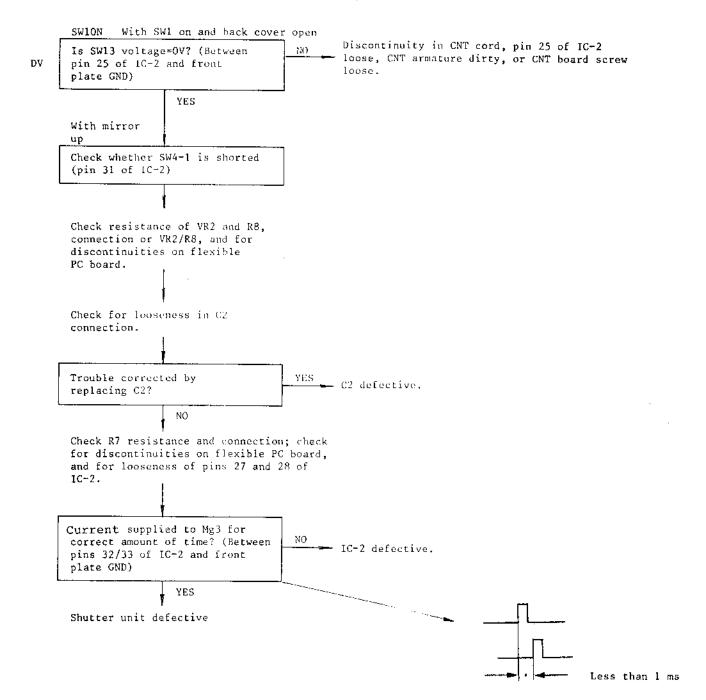


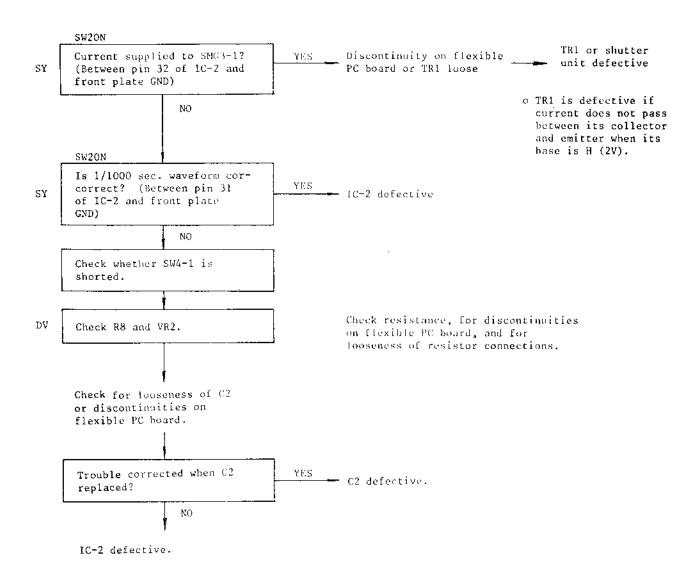
3. Takeup Mechanism Inoperative

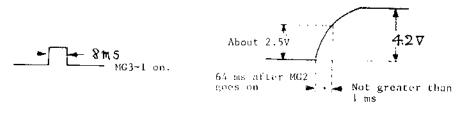
(DV: Use digital voltmeter)



- 3 -

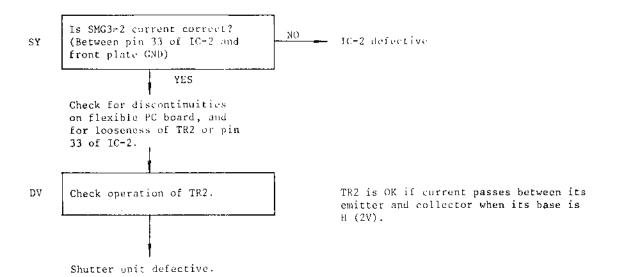


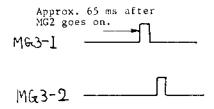


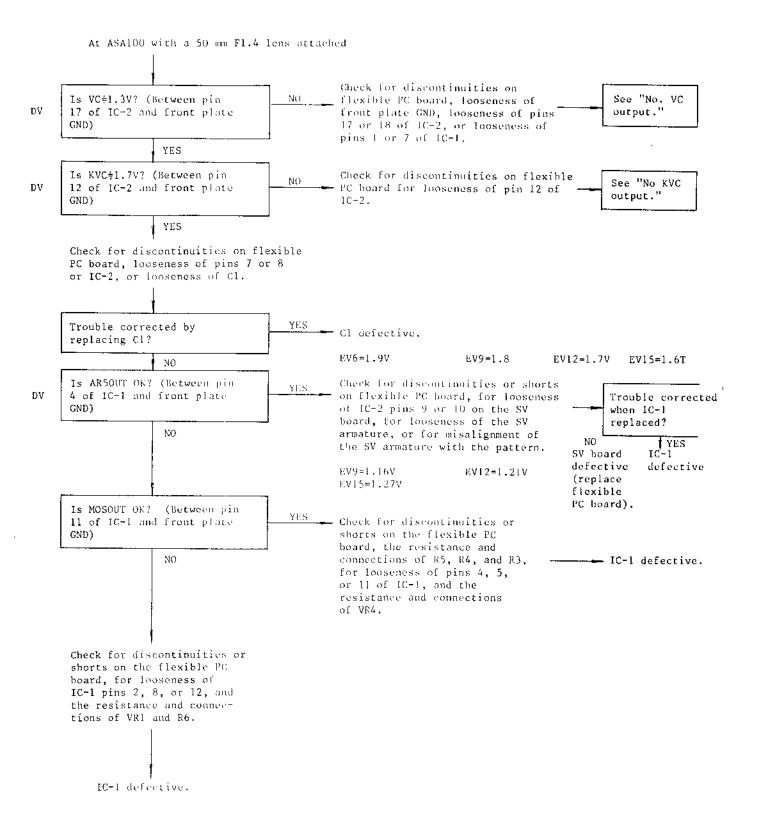


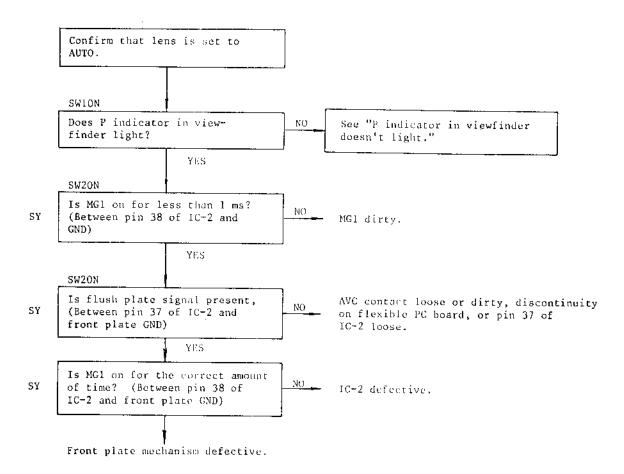
1/1000 sec. waveform

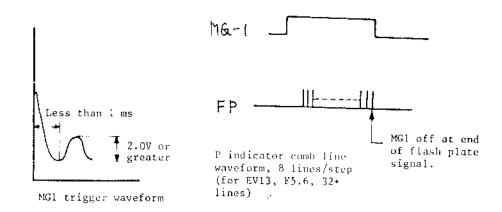
6. 2nd Curtain doesn't Travel

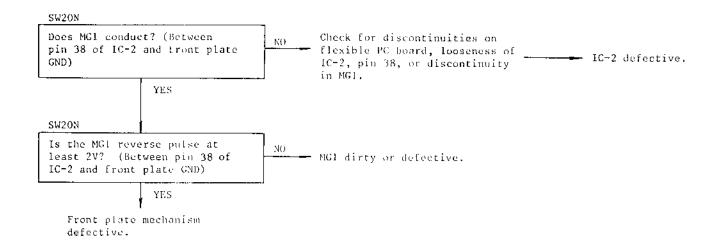


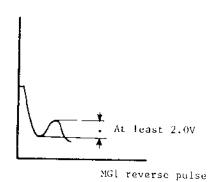


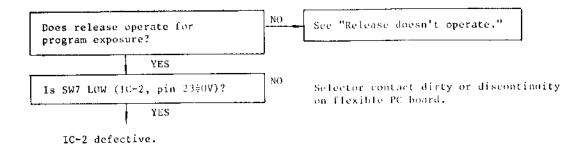




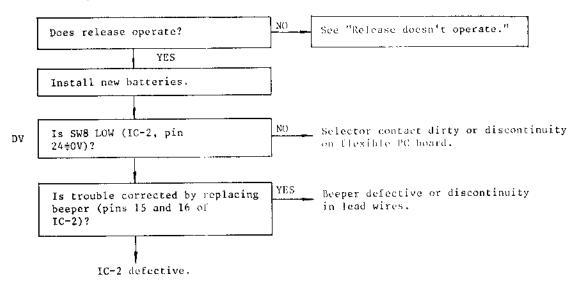




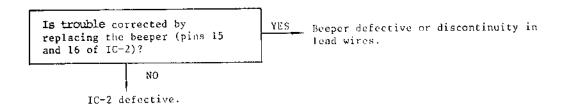


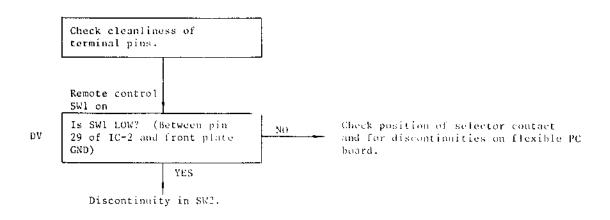


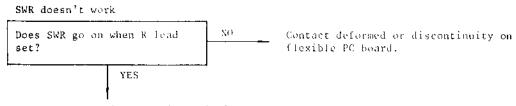
Battery check doesn't work



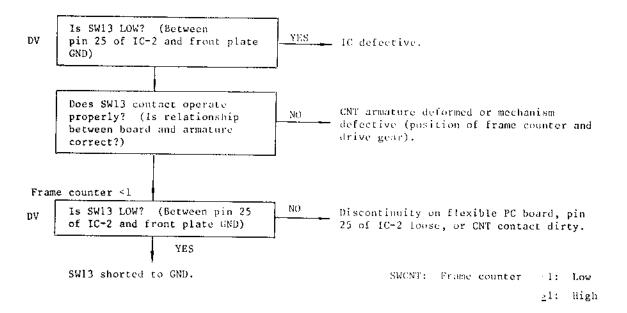
Film tension warning doesn't sound.





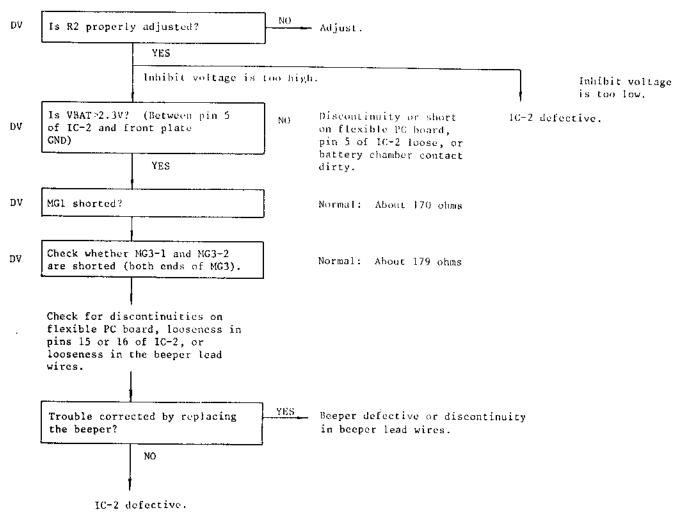


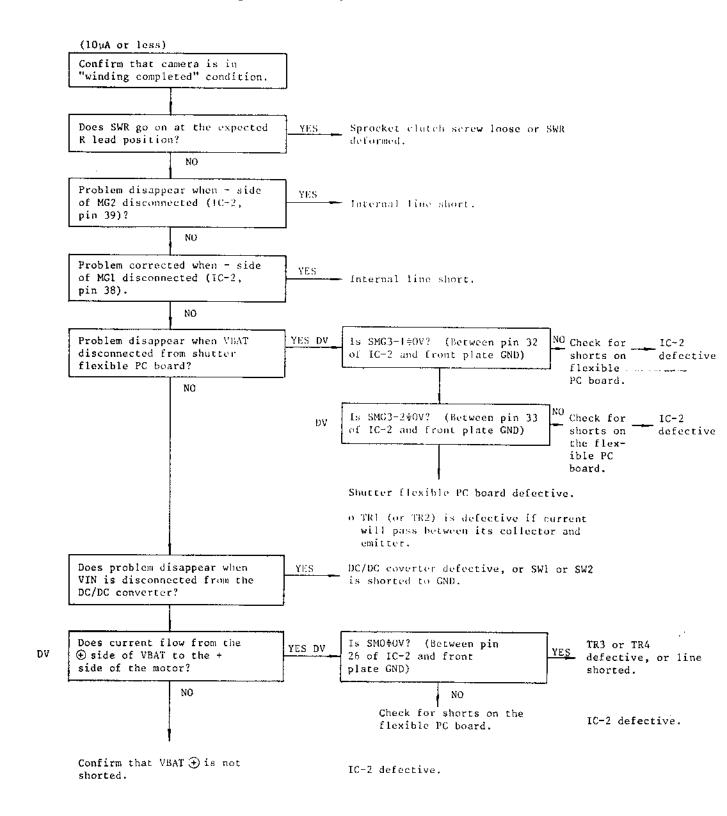
D1 or R8 defective, or discontinuity on flexible PC board.

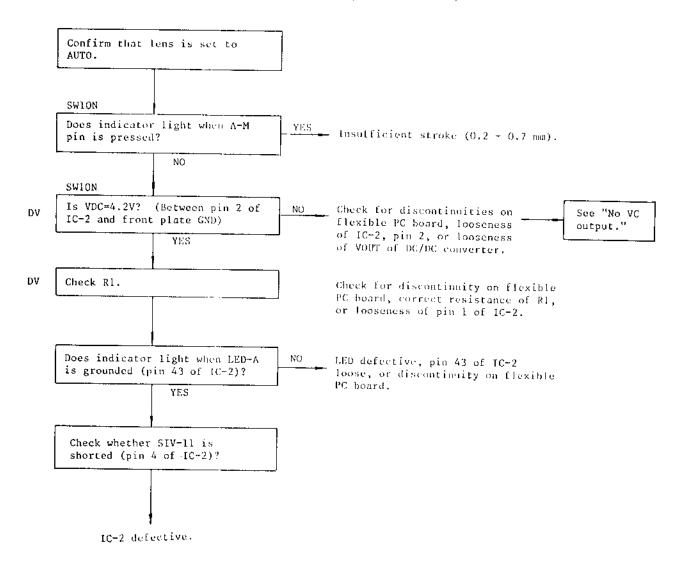


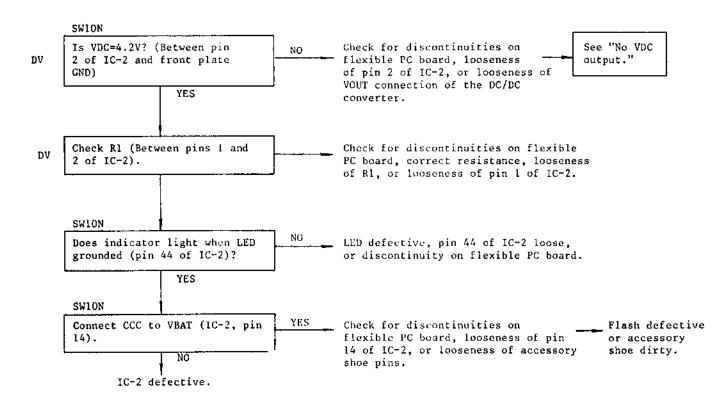
3. Inhibit Voltage Incorrect

(DV: Use digital voltmeter.)



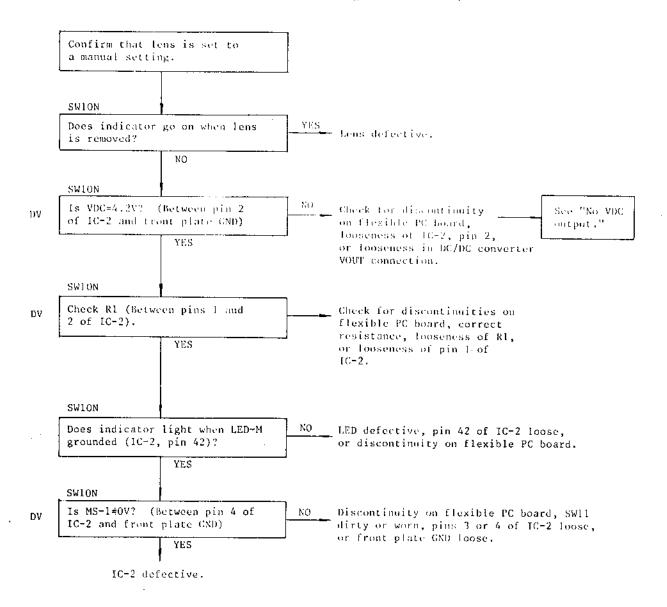






17. "M" in Viewfinder doesn't Light

(DV: Use digital voltmeter.)



REF. NO. C12-1832

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CANON T50 SERVICE PARTS POLICY

1. THE POLICY OF CAMERA SERVICE, TOKYO, IS TO STOCK ALL PARTS NECESSARY TO EFFECT EFFICIENT ECONOMICAL SERVICE. IT IS NEITHER NECESSARY NOR TECHNICALLY FEASIBLE TO STOCK SEPARATELY EVERY PART THAT GOES INTO EACH PRODUCT.

IN ESTABLISHING THE SPARE PARTS LIST, WE CONSIDER REPAIR DIFFICULTY, LABOR COST, SPECIAL TOOL REQUIREMENTS AND INDIVIDUAL PARTS Vs. ASSEMBLED UNIT COST TO DETERMINE IN WHICH FORM PARTS WILL BE STOCKED.

2. A RECENT REVIEW HAS SHOWN THAT IT IS MORE ECONOMICAL AND ADVANTAGEOUS TO THE CUSTOMER, THE SERVICE FACILITY AND US TO STOCK INDIVIDUAL PARTS UNLESS THERE IS AN OVERRIDING REASON FOR STOCKING PRE-ASSEMBLED UNITS.

THE UNITS LISTED BELOW ARE STOCKED AS UNITS BECAUSE THEY REQUIRE TOOLS OR TECHNICS NOT NORMALLY AVAILABLE AT FIELD SERVICE LEVEL.

CG1-0200-000	MOTOR UNIT	CY1-1113-000	SHUTTER FLEX
CG9-2581-000	ROLLER HOLDER UNIT	CY1-1114-000	MAGNET UNIT

IN ADDITION TO THE ABOVE, WHICH ARE STOCKED ONLY AS UNITS, SOME INDIVIDUAL PARTS ARE STOCKED FOR THE FOLLOWING UNITS IN ADDITION TO THE UNIT.

CG1-0172-000	SHUTTER UNIT	CG1-0209-000	AE UNIT
CG1-0199-000	TOP COVER UNIT	CY1-1112-000	SPOOL GEAR UNIT
CG1-0201-000	ELECTRIC PARTS UNIT	CY1-1115-000	BACK COVER UNIT
CG1-0207-000	MIRROR MECHANISM	CY1-1116-000	MIRROR UNIT
CG1-0208-000	AUTO DIAPHRAGM UNIT	CY1-1120-000	MAGNET 2 UNIT

- 3. INDIVIDUAL ELECTRICAL COMPONENTS WHICH MAY REQUIRE REPLACEMENT ARE STOCKED. OTHERS ARE LISTED ON THE SCHEMATIC WITH THEIR SPECIFICATIONS.
- 4. THE SPARE PARTS LIST IS ADJUSTED PERIODICALLY TO INSURE THE NECESSARY PARTS ARE ALWAYS AVAILABLE, AND UNNECESSARY PARTS ARE REMOVED FROM THE STOCK LIST.
- 5. ASSEMBLIES SHOWN WITH THE N.S. MARK ARE SHOWN FOR CLARITY ONLY. THEY ARE NOT STOCKED IN THE FORM SHOWN.

キヤノン T50 サービス部品について

サービス部品は修理上の精度、工数、コスト、部品の使用頻度等、諸々の事由を勘案し、設定している。

特にユニット部品の構成部品中で、使用頻度の少ないものはサービス部品とはしない。 キャノンT50においては次のような部品設定とする。

下記部品はユニットのみをサービス部品とする。

CG1-0200-000 モーターユニット CY1-1113-000 シャッターフレナユニット CG9-2581-000 ローラーホルダーユニット CY1-1114-000 マグネットユニット

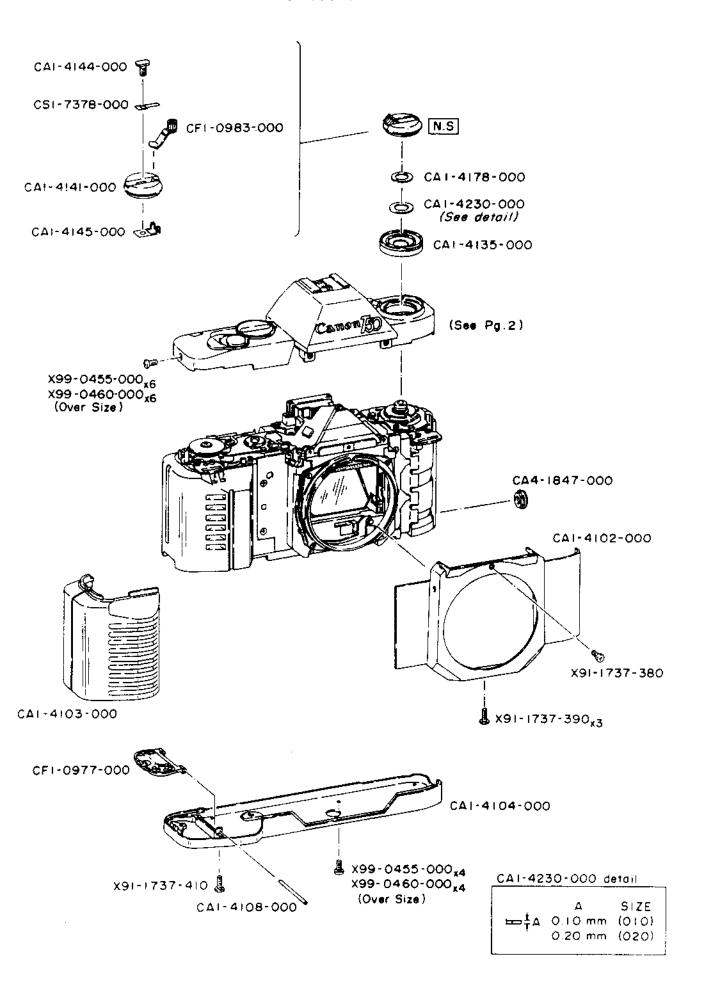
下記部品はユニット及び使用頻度の高いと考えられる部品をサービス部品とする。

CG1-0172-000シャッターユニットCG1-0209-000AE 抵抗ユニットCG1-0199-000上蓋ユニットCY1-1112-000スプールギヤーユニットCG1-0201-000電気部品ユニットCY1-1115-000背蓋ユニットCG1-0207-000ミラーQRユニットCY1-1116-000ミラーユニットCG1-0208-000自動絞りユニットCY1-1120-000Mg-2 ユニット

電気素子は一部のもの以外は、サービス部品としないが修理時のチェックが出来るよう定格を 明示している。

- ※ 当初、サービス部品設定されない部品でも状況に応じ、サービス部品として追加することもある。
- ※ ユニットの一部でサービス部品としないものは「N.S」マークをつけてある。

以上

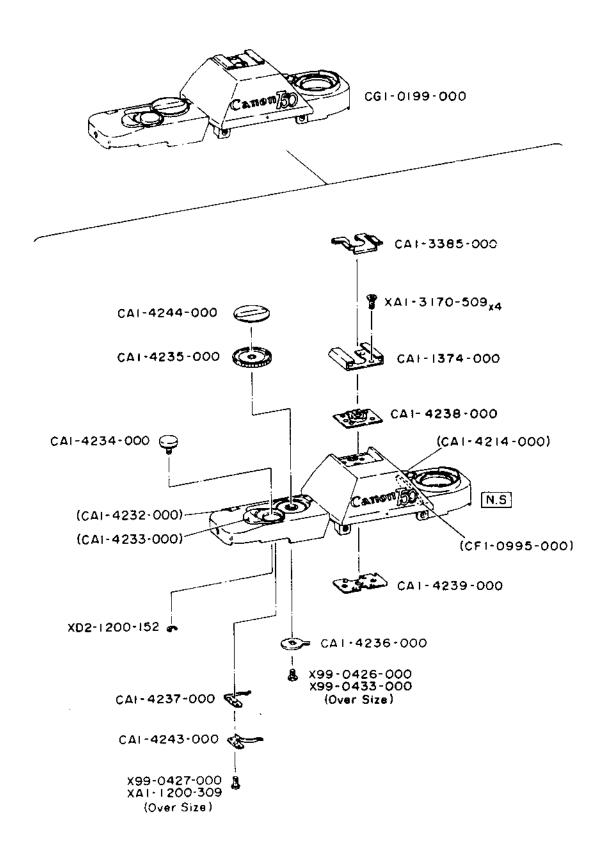


REF.NO.C12-1832

PARTS LIST

EXTERNAL PARTS

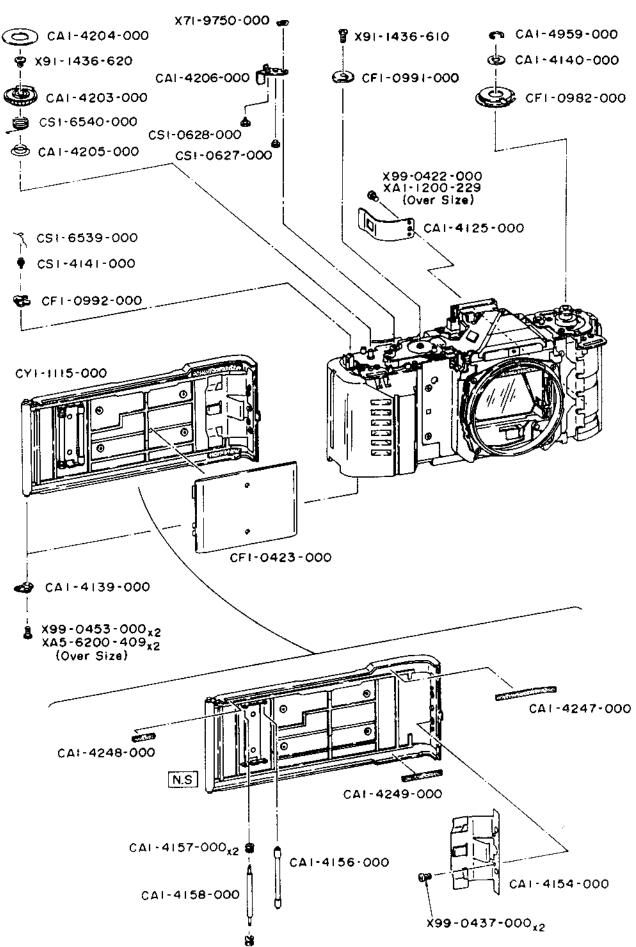
MARK	PART NO.	CLASS	QTY	DESCRIPTION	
	CA1-4102-000 CA1-4103-000 CA1-4104-000 CA1-4108-000 CA1-4135-000	B C B O D	1 1 1 1	COVER, FRONT COVER, GRIP COVER, BASE SHAFT, HINGE DIAL, ASA	
	CA1-4141-000 CA1-4144-000 CA1-4145-000 CA1-4178-000 CA1-4230-000 (ENTER SIZE	B C D E E when ordering,	1	KNOB, REWIND SCREW, REWIND CRANK HOLDER, CRANK KNOB RING, M.D WASHER, ASA DETAIL)	
	CA4-1847-000 CF1-0977-000 CF1-0983-000 CS1-7378-000 X91-1737-380	D D D	1 1 1 1	CAP, TERMINAL COVER, BATTERY CRANK, REWIND SPRING, DETENT SCREW, CROSS-RECESS,	РН
	X91-1737-390 X91-1737-410 X99-0455-000 X99-0460-000		10	SCREW, CROSS-RECESS, SCREW, CROSS-RECESS, SCREW, CROSS-RECESS, SCREW, CROSS-RECESS,	PH PH



PARTS LIST

TOP COVER PARTS

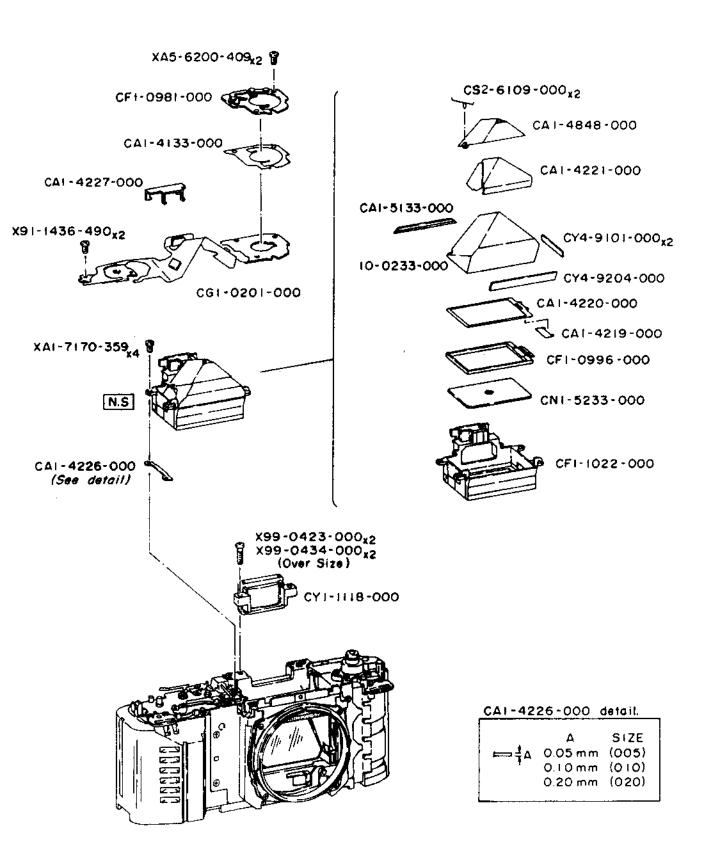
MARK	PART NO.	CLASS	QTY	DESCRIPTION
	CA1-1374-000 CA1-3385-000 CA1-4214-000 CA1-4232-000 CA1-4233-000	B C E O E	1 1 1 1	DESCRIPTION SHOE, ACCESSORY SPRING, PLATE (BL) BUTTON, ASA RELEASE WINDOW, FILM COUNTER SEAT, SHUTTER BUTTON
	C41_4235_000	D WHEN ORDERING, D D	1 SEE 1 1	BUTTON, RELEASE DETAIL) SELECTOR, MODE CLICK, SELECTOR SPRING, SELECTOR
	CA1-4239-000 CA1-4243-000 CA1-4244-000 CF1-0995-000 CG1-0199-000	D D ε 8	1 1 1 1	BASE, ACCESSORY SHOE PLATE, MOUNTING SPRING, B.C DIAL, SELECTOR BEEPER TOP COVER UNIT
	XA1-1200-309 XA1-3170-509 XD2-1200-152 X99-0426-000 X99-0427-000			SCREW, CROSS-RECESS, PH SCREW, CROSS-RECESS, FCH E RING SCREW, CROSS-RECESS, PH SCREW, CROSS-RECESS, PH
	X99-0433-000		1	SCREW, CROSS-RECESS, PH



PARTS LIST

BACK COVER & FILMCOUNTER

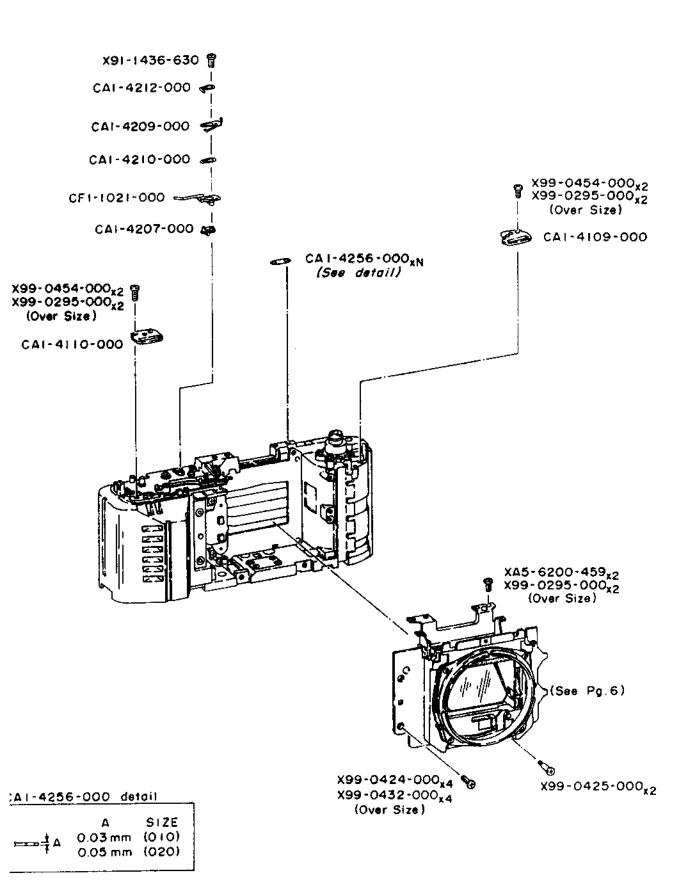
MARK P	ART NO.	CLASS	QTY	DESCRIPTION
CA1 CA1 CA1	-4125-000 -4139-000 -4140-000 -4154-000 -4156-000	D E C O O	1 1 1 1	GUIDE, CASSETTE HINGE LIFTER, HOOD HOLDER, CASSETTE FILM GUIDE
CA1 CA1 CA1	-4157-000 -4158-000 -4203-000 -4204-000 -4205-000	0 0 0 0 E	2 1 1 1	ROLLER ROLLER GEAR, FRAME COUNTER DIAL, FRAME COUNTER BUSHING
CA1 CA1 CA1	-4206-000 -4247-000 -4248-000 -4249-000 -4959-000	€ € € 8	1 1 1 1	LEVER, RETURNING LIGHT SHIELD LIGHT SHIELD LIGHT SHIELD C RING
CF1 CF1 CF1	-0423-000 -0982-000 -0991-000 -0992-000 -0627-000	D D D E	1 1 1 1	PLATE, PRESSURE CONTACT, ASA BRUSH, SELECTOR BRUSH, C.N.T GEAR
CS1 CS1 CS1	-0628-000 -4141-000 -6539-000 -6540-000 -1115-000	E D E C	1 1 1 1	GEAR SCREW SPRING SPRING COVER, BACK
XA5 X71 X91	-1200-229 -6200-409 -9750-000 -1436-610 -1436-620		1 2 1 1	SCREW, CROSS-RECESS, PH SCREW, CROSS-RECESS, PH RETAINER SCREW, CROSS-RECESS, PH SCREW, CROSS-RECESS, PH
X99	2-0422-000 2-0437-000 2-0453-000		1 2 2	SCREW, CROSS-RECESS, PH SCREW, CROSS-RECESS, PH SCREW, CROSS-RECESS, PH



PARTS LIST

FINDER PARTS & ELECTRIC PARTS UNIT

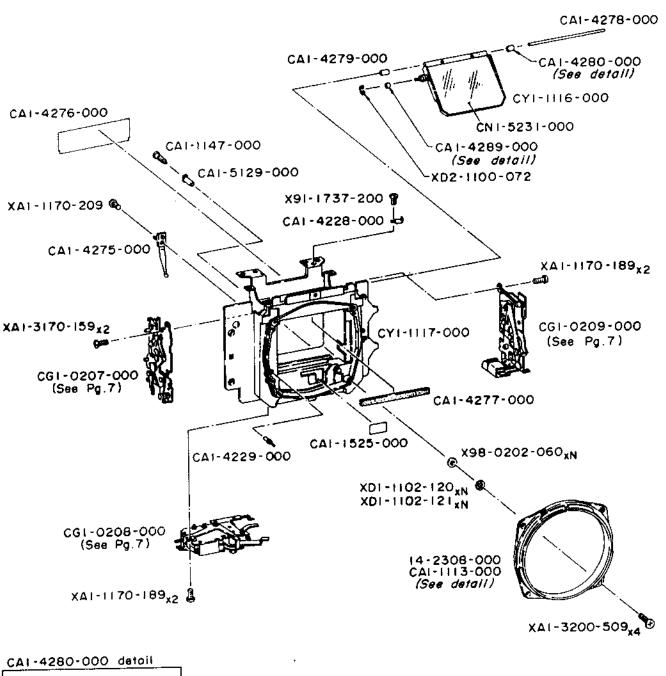
MARK	PART NO.	CLASS	QTY	DESCRIPTION	
	10-0233-000	С	1	PENTAPRISM	
	CA1-4133-000	Ε	1	INSULATOR, ASA	
	CA1-4219-000	E E E	1	MASK, INDÍCATOR	
	CA1-4220-000	E	1	MASK, FINDER	
	CA1-4221-000	Ē	ï	COVEŔ, PENTAPRISM	
	CA1-4226-000	Ε	2	WASHER, ADJUSTING	
	(ENTER SIZE)	WHEN ORDERING,	SEE	DETAIL)	
	CA1-4227-000	É	1	PLATE, STOPPER	
	CA1-4848-D00	E D E	1	HOLDER, PENTAPRISM	
	CA1-5133-000	Ð	1	SPACER	
	CF1-0981-000	Ε	1	BASEPLATE, ASA	
	CF1-0996-000	Đ E	1	LEO UNIT	PCB G.E
	CF1-1022-000		1	PENTAPRISM BOX	
	CG1-0201-000	8	1	ELECTRIC PART UNIT	PCB P.M W/IC T-1513, T-26828 B:
	CN1-5233+000	Ç ·	1	SCREEN, FOCUSING	
	CS2-6109-000	Ď	1 2	SPRING	
	002 0103 000	-			
	CY1-1118-000	B	1	EYEPIECE	
	CY4-9101-000		2	TAPE	
	CY4-9204-000		1	TAPE	
	XA1-7170-359		4	SCREW, CROSS-RECESS,	PH
	XA5-6200-409		2	SCREW, CROSS-RECESS,	PH
	X91-1436-490		2	SCREW, CROSS-RECESS,	
	X99-0423-000		2 2	SCREW, CROSS-RECESS,	PH
	X99-0424-000		2	SCREW, CROSS-RECESS,	
	X99-0434-000		2	SCREW, CROSS-RECESS,	PH



PARTS LIST

REWIND SW & NECK STRAP LUG PARTS

MARK	PART NO.	CLASS	QTY	DESCRIPTION	
	CA1-4109-000 CA1-4110-000	D D D E	ì ì	LUG, NECK STRAP LUG, NECK STRAP	
	CA1-4207-000	Ď	ī	BASÉ, CONTACT	
	CA1-4209-000	D	1	CONTACT, SW-R NO2	
	CA1-4210-000	E,	1	BASE, CONTACT CONTACT, SW-R NO2 CONTACT, SPRING-1	
	CA1-4212-000	Ε	ì	CONTACT, SPRING-2	
	CA1-4256-000	Έ	1	WASHER, ADJUSTING	
		WHEN ORDERING,	SEE	DETAIL)	
	CF1-1021-000	Ō	1	CONTACT, SW-R NO1	
	XA5-6200-459		2	SCREW, CROSS-RECESS,	PH
	x91-1436-630		1	SCREW, CROSS-RECESS,	
	X99-0295-000		. 6		
	X99-0424-000		4	SCREW, CROSS-RECESS,	
	X99-0425-000		4 2	SCREW, CROSS-RECESS,	РΗ
	X99-0432-000		4	SCREW, CROSS-RECESS,	РΗ
	X99-0454-000		4	SCREW, CROSS-RECESS,	РΗ



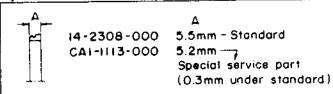
A A SIZE

2.6 mm (010) 2.7 mm (020) 2.8 mm (030)

CA1-4289-000 detail

A #2.3 mm A #2.4 mm A #2.5 mm #2.6 mm	SIZE (050) (060) (070) (080)
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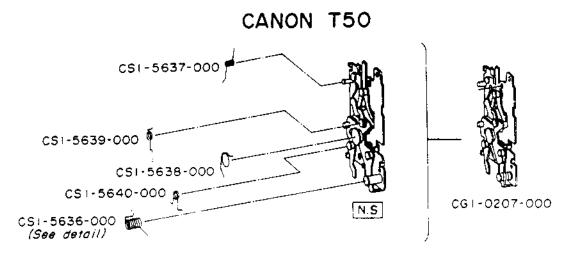
14 - 2308 - 000 CAI-1113 - 000 detail

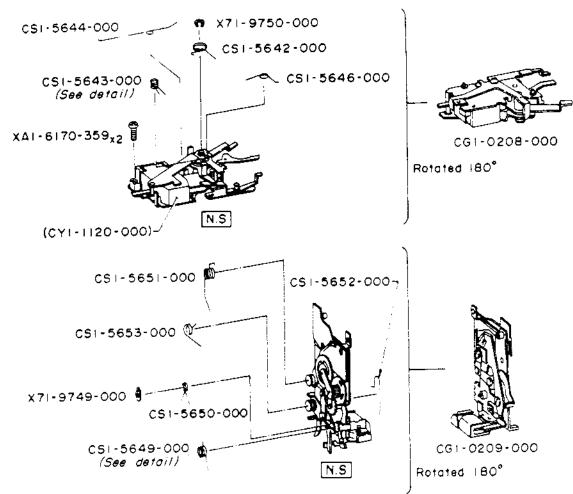


PARTS LIST

MIRROR BOX UNIT PARTS

MARK	PART NO.	CLASS	QTY	DESCRIPTION
	14-2308-000 CA1-1113-000 CA1-1147-010 CA1-1525-000 CA1-4228-000	B D D B O	1 1 1 1	BODY, MOUNT BODY, MOUNT SCREW, MAX. APERTURE CORRECT. SHIELD, LIGHT LUG
	CA1-4229-000 CA1-4275-000 CA1-4276-000 CA1-4277-000 CA1-4278-000	E D E D E	1 1 1 1	PIN, A.M CONTACT, A.M SHIELD, LIGHT CUSHION SHAFT, MIRROR
	CA1-4289-000	WHEN ORDERING, E WHEN ORDERING,	l SEE	COLLAR
	CY1-1116-000 CY1-1117-000 XA1-1170-189 XA1-1170-209 XA1-3170-159	D E	1 1 4 1 2	MIRROR UNIT FRONT PANEL ASSY SCREW, CROSS-RECESS, PH SCREW, CROSS-RECESS, PH SCREW, CROSS-RECESS, FCH
	XA1-3200-509 XD1-1102-120 XD1-1102-121 XD2-1100-072 X91-1737-200		4 1 1 1	SCREW, CROSS-RECESS, FCH WASHER WASHER E RING SCREW, CROSS-RECESS, PH
	X98-0202-060		1	WASHER



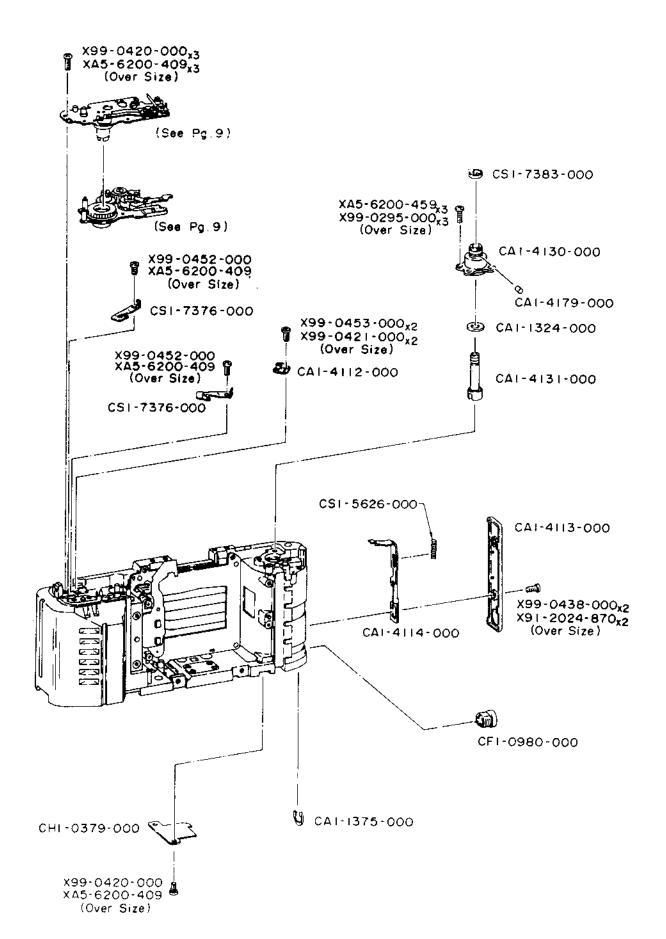


	CS1-5643-000 detail	
CS1-5636-000_detail_	A SIZE :	CS1-5649-000 detail
75° (020) -80° (030)	175° (020) 170° (030) 165° (040)	A SIZE 146° (0'0) 51° (020)

PARTS LIST

MIRROR MECHANISM, AUTO DIAPHRAGM & AE UNIT

MARK	PART NO.	CLASS	QTY	DESCRIPTION
	CG1-0207-000 CG1-0208-000 CG1-0209-000 CS1-5636-000 (ENTER SIZE CS1-5637-000	D D E WHEN ORDERING, E		MIRROR MECHANISM AUTO DIAPHRAGM UNIT AE UNIT SPRING DETAIL) SPRING
	CS1-5638-000 CS1-5639-000 CS1-5640-000 CS1-5642-000 CS1-5643-000 (ENTER SIZE	E E E E WHEN ORDERING,	1	SPRING SPRING SPRING SPRING SPRING DETAIL)
	CS1-5644-000 CS1-5646-000 CS1-5649-000 (ENTER SIZE CS1-5650-000 CS1-5651-000	WHEN ORDERING,	1 1 1 SEE 1	SPRING SPRING SPRING OETAIL) SPRING SPRING
	CS1-5652-000 CS1-5653-000 CY1-1120-000 XA1-6170-359 X71-9749-000	E E B	1 1 2 1	SPRING SPRING MAGNET NO.2 UNIT SCREW, CROSS-RECESS, PH RETAINER
	X71-9750-000	В	1	RETAINER

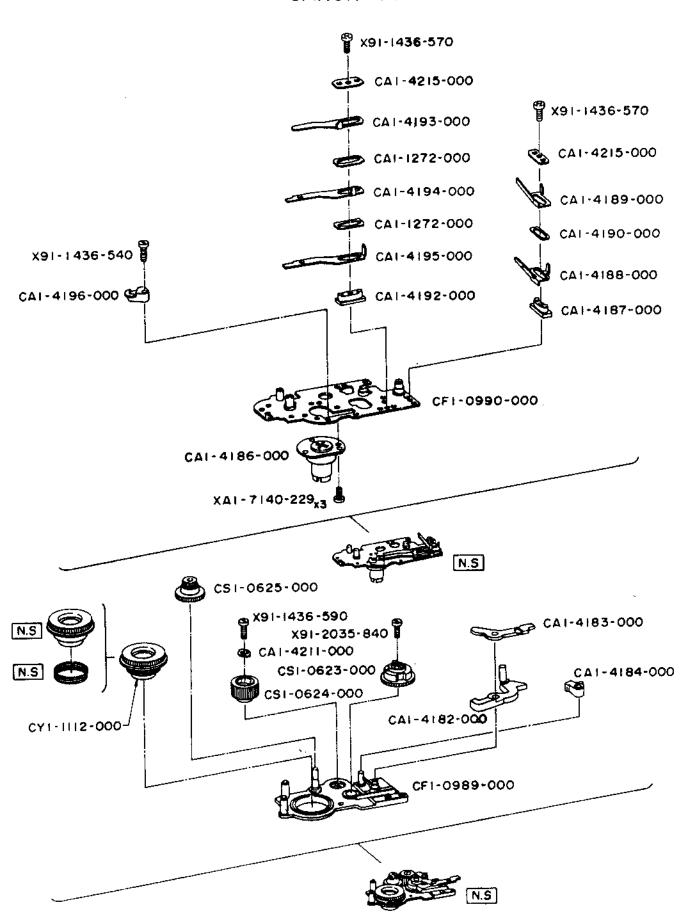


PARTS LIST

PRINTED CIRCUIT	80ARD	å	REWINDING	PARTS
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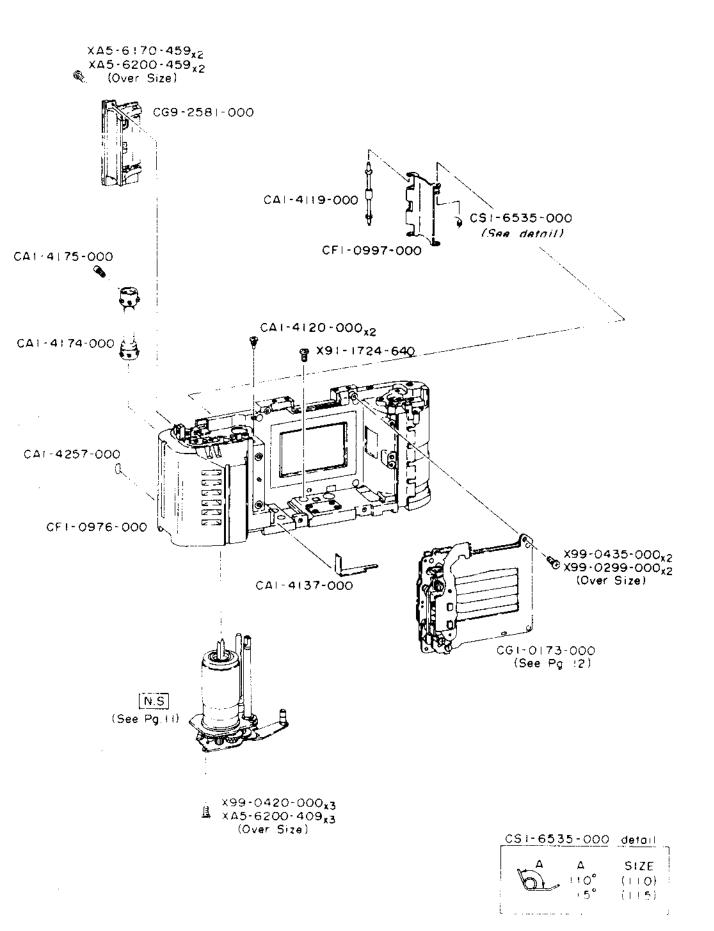
MARK	PART NO.	CLASS	QTY	DESCRIPTION	
	CA1-1324-000	٥	1	COVER, SHAFT	
	CA1-1375-000	С	1 1	C RING	
	CA1-4112-000	Ď	ī	HOLDER	
	CA1-4113-000	Ċ	î	COVER, RIGHT FRONT	
	CA1-4114-000	Ē	1	HOOK	
	CA1-4130-000	E	1	HOLDER, REWIND SHAFT	
	CA1-4131-000	8	1	SHAFT, REWIND	
	CA1-4179-000	O	1	ROLLER	
	CF1-0980-000	0 E D	ī	REMOTECONTROL JACK UNIT	
	CH1-0379-000	D	1 1 1	BOARD, PRINTED CIRCUIT	PCB P.P
	CS) 5626 000	_			
	CS1-5626-000	D	1	SPRING	
	CS1-7376-000	C	2	CONTACT	
	CS1-7383-000	D	2 1 6 3	SPRING, CLICK	
	XA5-6200-409		6	SCREW, CROSS-RECESS. PH	
	XA5-6200-459		3	SCREW, CROSS-RECESS, PH	
	X91-2024-870		2	SCREW, CROSS-RECESS, PH	
	X99-0295-000		2 3	SCREW, CROSS-RECESS, PH	
	X99-0420-000		4	SCREW, CROSS-RECESS, PH	
	X99-0421-000			SCREW, CROSS-RECESS, PH	
	X99-0438-000		2 2	SCREW, CROSS-RECESS, PH	
	X99-0452-000		2	SCREW, CROSS-RECESS, PH	
	X99-0453-000		2	SCREW COOSSERECESS, PR	
			-	SCREW, CROSS-RECESS, PH	

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SWITCH & GEAR MECHANISM

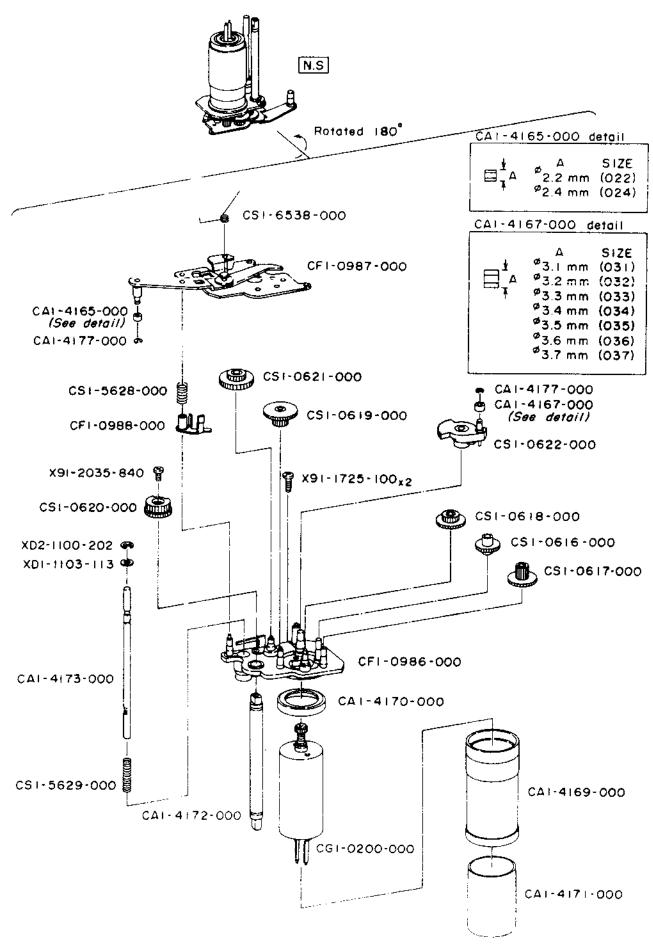
MARK	PART NO.	CLASS	QTY	DESCRIPTION
CA CA CA	1-1272-000 1-4182-000 1-4183-000 1-4184-000 1-4186-000		2 1 1 1	INSULATOR LEVER, WINDING STOPPER LEVER, MIRROR RETURNING LEVER, RETURNING STOPPER HOLDER, MOTOR
CA CA CA	1-4187-000 1-4:88-000 1-4189-000 1-4190-000 1-4192-000	0 0 0		BASE, CONTACT CONTACT, SW4-1 CONTACT, SW4-2 INSULATOR BASE, CONTACT
CA CA	1-4193-000 1-4194-000 1-4195-000 1-4196-000 1-4211-000	D D D D D D D D D D D D D D D D D D D	1 1 1 1	CONTACT, RELEASE-1 CONTACT, RELEASE-2 CONTACT, RELEASE-3 BASE, CONTACT COUPLER, SPROCKET
CF CF CS	1-4215-000 1-0989-000 1-0990-000 1-0623-000 1-0624-000	D E E E	2 1 1 1	INSULATOR BASEPLATE, UPPER WINDING-1 BASEPLATE, UPPER WINDING-2 GEAR GEAR
CY XA X9 X9 X9	1-0625-000 1-1112-000 1-7140-229 1-1436-540 1-1436-570 1-1436-590 1-2035-840	E		GEAR SPOOL GEAR ASSY SCREW, CROSS-RECESS, PH



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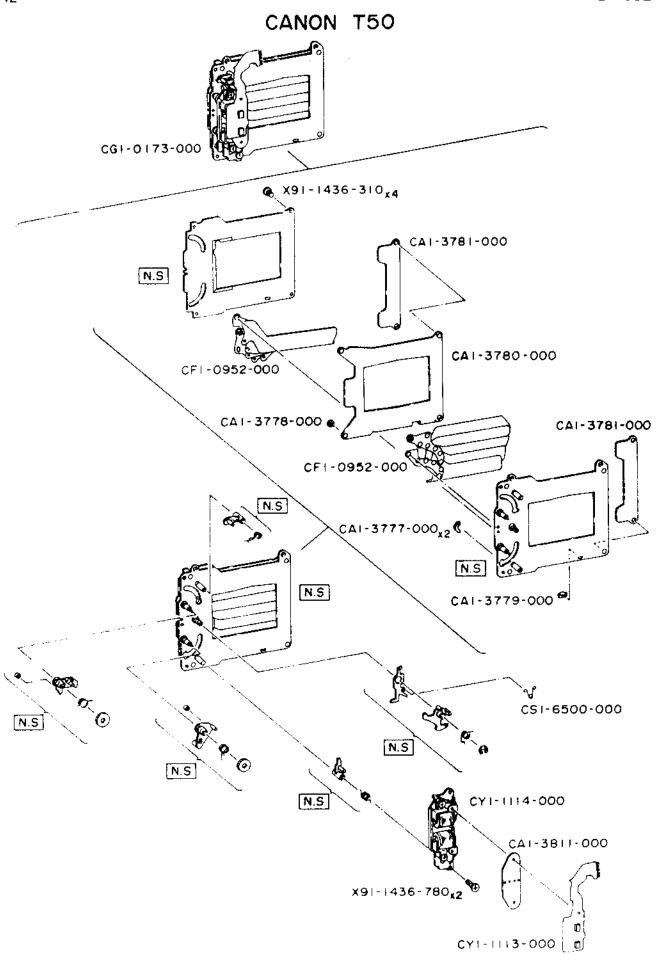
SPROCKET & SHUTTER UNIT

MARK	PART NO.	CLASS	QTY	DESCRIPTION
	CA1-4119-000 CA1-4120-000 CA1-4137-000 CA1-4174-000 CA1-4175-000	D	2	ROLLER, AL SCREW, SHAFT SHIELD, LIGHT SPROCKET SCREW
	CA1-4257-000 CF1-0976-000 CF1-0997-000 CG9-2581-000 CS1-6535-000 (ENTER SIZE	0 E D D E when ordering,	1 1 1	SEAL, FILM BODY COVER, AL ROLLER HOLDER UNIT SPRING DETAIL)
	XA5-6170-459 XA5-6200-409 XA5-6200-459 X91-1724-640 X99-0299-000		2 3 2 1 2	
	X99-0420-000 X99-0435-000		3 2	SCREW, CROSS-RECESS, PH SCREW, CROSS-RECESS, FCH



MOTOR & GEAR MECHANISM

MARK	PART NO.	CLASS	QTY	DESCRIPTION	
	CA1-4167-000	when ORDERING,	SEE 1	COLLAR, SELIOR	
	CA1-4169-000 CA1-4169-000	WHEN ORDERING, E F D	SEE 1 I	SPOOL SHAFT. SPOOL RUBBER, SPOOL	
	CA1-41/1-000 CA1-4172-000 CA1-4173-000	€ D	i	SHAFT, WINDING SHAFT, SPROCKET	
	CA1-4177-000 CA1-4177-000 CF1-0986-000 CF1-0987-000) C E E	2 1 1	C RING BASEPLATE, LOWER WINDING-1 BASEPLATE, LOWER WINDING-2	
	CF1-0988-000 CG1-0200-000	E 0 E	1 1 1	LEVER, LOCK MOTOR UNIT GEAR	DC UNDER 10W
	CS1-0616-000 CS1-0617-000 CS1-0618-000	£	1 1	GEAR GEAR	
	CS1-0619-000 CS1-0620-000 CS1-0621-000 CS1-0622-000 CS1-5628-000	E E E	1 1 1 1	GEAR GEAR GEAR GEAR SPRING, COIL	
	CS1-5629-000 CS1-6538-000 XD1-1103-113 XD2-1100-202 X91-1725-100	E E	i i 1 1 2	SPRING, COIL SPHING WASHER E RING SCREW, CROSS-RECESS, PH	
	x91-2035-840		1	SCREW, CROSS-RECESS, PH	



SHUTTER PARTS

-MARK PART NO.	CLASS	QTY	DESCRIPTION
CA1-3777-000	Ε	2	RUBBER, STOPPER
CA1-3778-000	Ë	1	RUBBER, STOPPER-A
CA1-3779-000	ε	1	RUBBER, STOPPER-B
CA1-3780-000	Ε	1	PLATE, SEPARATOR
CA1-3781-000	Ē	2	SPACEŔ
CA1-3811-000	É	1	PLATE, CONTACT POSITIONING
CF1-0952-000	C	2	SHUTTER BLADE UNIT
CG1-0173-000	С	1	SHUTTER UNIT
CS1-6500-000	D	1	SPRING
CY1-1113-000	C	1	SHUTTER FLEX PCB P.M
CY1-1114-000	С	1	MAGNET UNIT
X91-1436-310		4	SCREW, CROSS-RECESS, PH
X91-1436-780		2	SCREW, CROSS-RECESS, PH

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ELECTRIC PARTS & LEADS

SYMBOL	PART NO.	CLASS	DESCRIPTION	REMARKS
C1 C2			CAPACITOR, CERA CAPACITOR, TANTA	0.01uF 25V 1uF 20V
00700 01	CH3-0015-000	n	DIODE CONVERTER, DC-DC	MA151WA
101 102	CH4-0105-000 CH4-0090-000	Ç C	10 10	126828 T1513
₹1	VR9-1099-000 VR9-1887-000 VR9-1888-000 VR9-1899-000 VR9-1103-000 VR9-1891-000 VR9-1892-000 VR9-1893-000 VR9-1753-000 VR9-1476-000 VR9-1896-000	មាមមាមមាមមាម	RESISTOR	22 KOHM, 1/8W 24 KOHM, 1/8W 27 KOHM, 1/8W 30 KOHM, 1/8W 33 KOHM, 1/8W 36 KOHM, 1/8W 39 KOHM, 1/8W 43 KOHM, 1/8W 47 KOHM, 1/8W 51 KOHM, 1/8W 62 KOHM, 1/8W
R2	VR9-1095-000 VR9-1097-000 VR9-1886-000 VR9-1099-000 VR9-1887-000 VR9-1888-000 VR9-1889-000 VR9-1103-000 VR9-1891-000 VR9-1892-000		RESISTOR	15 KOHM, 1/8W 18 KÖHM, 1/8W 20 KOHM, 1/8W 22 KOHM, 1/8W 24 KOHM, 1/8W 27 KOHM, 1/8W 30 KOHM, 1/8W 33 KOHM, 1/8W 36 KOHM, 1/8W 36 KOHM, 1/8W
R3	VR9-2291-000	E	RESISTOR	19.6 KOHM 1/8W
Ř4	VR9-1870-000 VR9-1871-000 VR9-1872-000 VR9-1873-000 VR9-1874-000 VR9-1875-000 VR9-1875-000 VR9-1877-000	មាមមាមមាម	RESISTOR RESISTOR RESISTOR RESISTOR RESISTOR RESISTOR RESISTOR RESISTOR RESISTOR	3.32 KOHM 1/8W 3.40 KOHM 1/8W 3.48 KOHM 1/6W 3.55 KOHM 1/8W 3.65 KOHM 1/8W 3.74 KOHM 1/8W 3.83 KOHM 1/8W 3.92 KOHM 1/8W
R5	CH9-0055-000	E	RESISTOR	2.0 KOHM 1/8W
R6	VR9-1082-000 VR9-1084-000 VR9-1086-000 VR9-1088-000 VR9-1090-000 VR9-1093-000 VR9-1097-000 VR9-1115-000	នៃភាពកាលក្រោក	RESISTOR	4.3 KOHM 1/8W 5.1 KOHM 1/8W 6.2 KOHM 1/8W 7.5 KOHM 1/8W 9.1 KOHM 1/8W 12 KOHM 1/8W 18 KOHM 1/8W 56 KOHM 1/8W 100 KOHM 1/8W

PARTS LIST

ELECTRIC PARTS & LEADS

SYMBOL	PART NO.	CLASS	DESCRIPTION	REMARKS
R7	VR9-1321-000 VR9-1322-000 VR9-1323-000 VR9-1413-000 VR9-1414-000 VR9-1416-000 VR9-1417-000 VR9-1418-000 VR9-1419-000 VR9-1420-000	មាមមាមមាមមាមមា	RESISTOR	178 KOHM 1/8W 187 KOHM 1/8W 196 KOHM 1/8W 205 KOHM 1/8W 215 KOHM 1/8W 226 KOHM 1/8W 237 KOHM 1/8W 249 KOHM 1/8W 261 KOHM 1/8W 274 KOHM 1/8W 287 KOHM 1/8W
R8	VR9-1087-000	E	RESISTOR	6.8 KOHM 1/8W
R9	VR9-1324-000	E	RESISTOR	470 OHM 1/8W
810	VR9-2293-000	E	RESISTOR	2.0 KOHM 1/8W
R11	VR9-2292-000	E	RESISTOR	20 OHM 1/8W
TR1 TR2 TR3 TR4	WA2-0228-000 WA2-0213-000	E D	TRANSISTOR TRANSISTÖR TRANSISTOR TRANSISTOR	2SC2982 2SC2982 2SC2712 2SA1213 Q/Y
VR1 VR2 VR3 VR4 VR5	CH9-0071-000 CH9-0072-000	E g	RESISTOR, VARIABLE RESISTOR, VARIABLE	23] KOHM 353 KOHM
	Y11-3702-000 Y11-3703-000 Y11-3901-000 Y11-3902-000 Y11-3903-000 Y11-3906-000 Y11-3907-000 Y11-3911-000 Y11-3912-000 Y11-4506-000 Y11-4507-000 Y11-4509-000 Y11-4511-000 Y11-4513-000 Y11-4513-000 Y11-4514-000		LEAD (8LACK) LEAD (RED) LEAD (WHITE) LEAD (8LACK) LEAD (REO) LEAD (ORANGE) LEAD (YELLOW) LEAD (GREEN) LEAD (BLUE) LEAD (PURPLE) LEAD (ORANGE) LEAD (GREEN) LEAD (PURPLE) LEAD (GREEN) LEAD (BLUE) LEAD (BLUE) LEAD (BROWN) LEAD (GRAY)	

REF.NO.C12-1832

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	CA1-1272-000	9 G	B-9,10 B-7,0	*	CA1-4205-000	3 3 2	A-11,12
	CA1-1324-000 CA1-1374-000	2	A-9,10	*	CA1-4206-000 CA1-4207-000	ز 5	A-11,12 B-1,2
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*	CA1-3778-000	12	C-1,2	*	CA1-4212-000 CA1-4214-000	5 2	B-1,2 A-9,10
*	CA1-3779-000	12	C-1,2	*	CA1-4215-000	9	B-9,10
-	CA1-5780-000	12	0+1,2	# *	CA1-4219-000	4	A-15,14
*	CA1-3781-000 CA1-3811-000	12 12	C-1,2 C-1,2	*	CA1-4220-000 CA1-4221-000	4 4	A-13,14 A-13,14
*	CA1-4102-000	1	A-7,8	* *	CA1-4226-000	4	A-13,14
*	CA1-4103-000	1	A-7,8	*	CA1-4227-000	4 6	A = 13, 14
*	CA1-4104-000 CA1-4108-000	1	A-7,8 A-7,8	*	CA1-4228-000 CA1-4229-000	6 6	8-3,4 8-3,4
*	CA1-4109-000	ŝ	B-1,2	**	CA1-4230-000	1	A-7,8
*	CA1-4110-000	5	8-1,2	*	CA1-4232-000	2	A-9,10
*	CA1-4112-000 CA1-4113-000	8 8	B-7,8 B-7,8	*	CA1-4233-000	2	A-9,10
*	CA1-4114-000	g ·	B-7,8	*	CA1-4234-000 CA1-4235-000	2 2 2 2 2 2	A-9,10 A-9,10
*	CA1-4119-000	10	B-11,12	4	CA1-4236-000	2	A-9,10
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*	CA1-4135-000 CA1-4137-000	1 10	A-7,8 B-11,12	*	CA1-4247-000	2 2 3 3	A-11,12
*	CA1-4139-000	3	A-11,12	*	CA1-4248-000 CA1-4249-000	3	A-11,12 A-11,12
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*	CA1-4172-000	11	B-13,14				
*	CA1-4173-000	11	B-13,14		CA4-1847-000	1	A-7,8
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*	CA1-4192-000 CA1-4193-000	9	8-9,10 8-9,10	*	CF1-0990-000 CF1-0991-000	9 3	8-9,10 4-11,12
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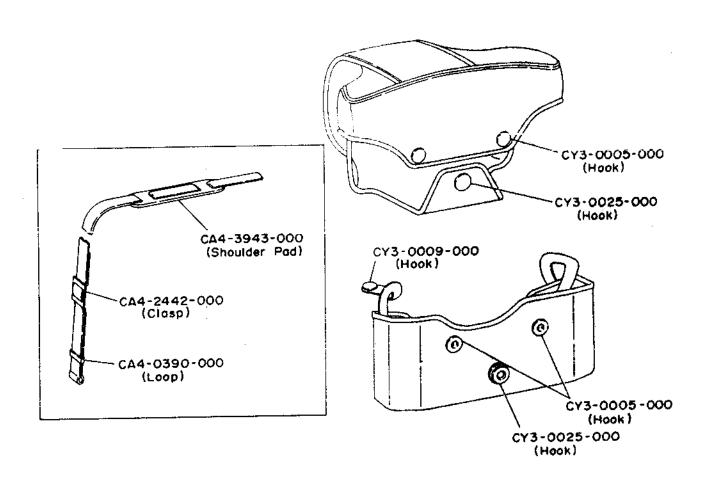
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*	CF1-0996-000	4	A-13,14	*	CS1-7378-000	1	A-7,8
*	CF1-0997-000	10	B-11,12	*	CS1-7383-000	8	8-7,8
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*	CF1-1022-000	4	A~13,14		CS2-6109+000	4	A-13,14
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*	CS1-0618-000	11	B-13,14	*	VR9-1322-000	15	C-6
*	CS1-0619-000	11	B-13,14	*	VR9-1323-000	15	C-6
*	CS1-0620-000	11	B-13,14		VR9-1324-000	15	C-6
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*	CS1-5626-000	8	B-7,8		VR9-1476-000	14	C-5
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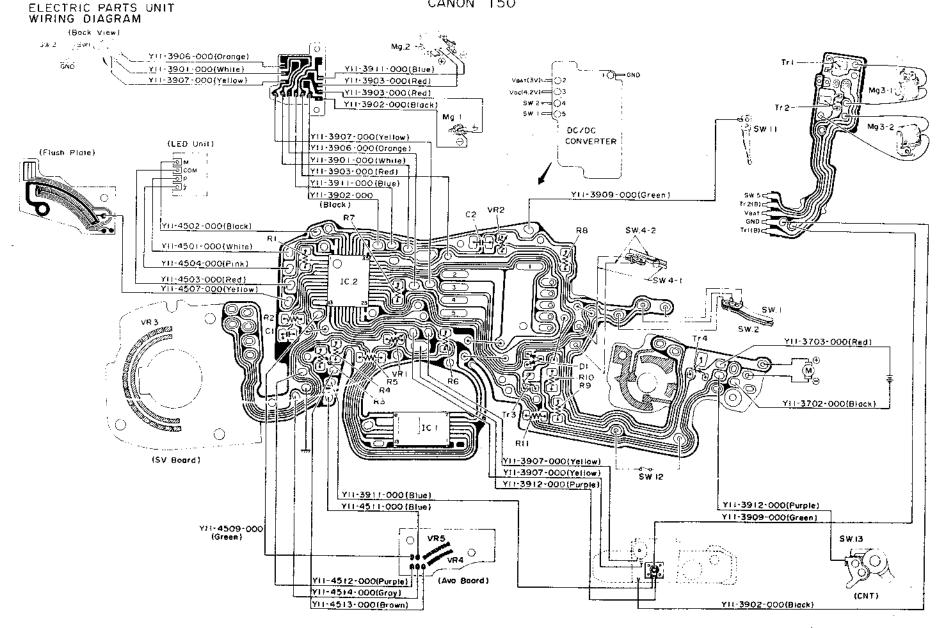
CANON CASE FOR T50

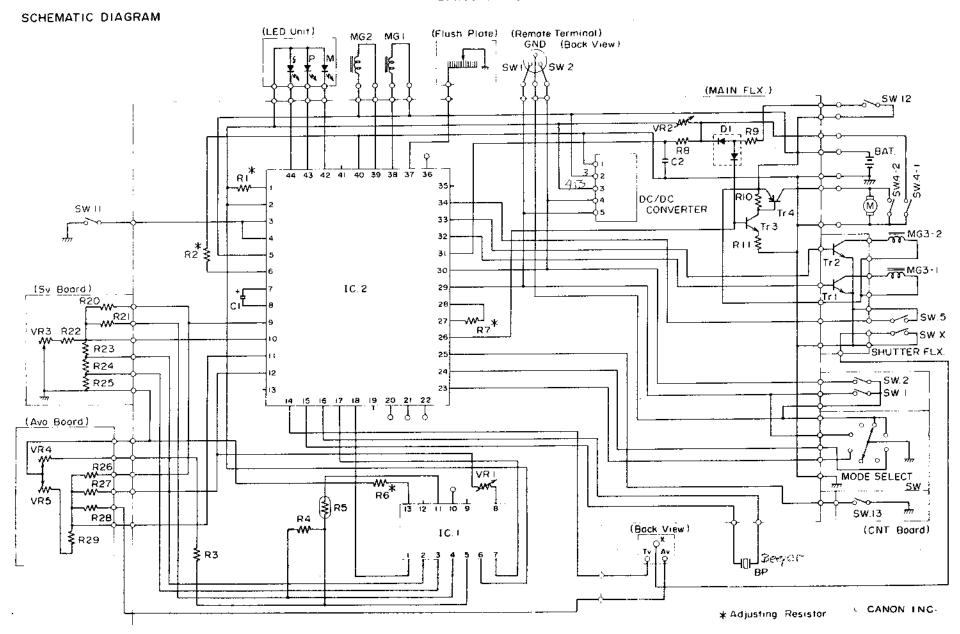


REF.NO.C46-1161,2

CASE PARTS LIST

NEW	PART NO.	CLASS	QTY	DESCRIPTION
*	CA4-0390-000 CA4-2442-000 CA4-3943-000 CY3-0005-000 CY3-0009-000	0 0 0 0	1 1 1 1	LOOP CLASP PAD SHOULDER HOOK HOOK
	CY3-0025-000	С	1	H00K





CANON T 50

ELECTRIC PARTS SPECIFICATION LIST

SIMBOL	SPEC. OR MFG.	SYMBOL	SPEC. OR MFG.
C1 C2	luf T 0.01uF C	SW1 SW2 SW4-1	LIGHT METER SW RELEASE SW WINDING COMP. SW
Dl DC/DC	MA151WA	SW4-2 SW5 SW11	MOTOR BRAKE SW EXPOSURE COMP. SW A/M SW
IC1 IC2	T2682B T1513	SW12 SW13	REWIND SW COUNTER SW
R1 R2 R3 R4 R5 R6 R7 R8 R9 R10 R11	22KOHM-62KOHM 15KOHM-39KOHM 19.6KOHM 3.32KOHM-3.92KOHM 2.0KOHM 22KOHM-100KOHM 178KOHM-365KOHM 6.8KOHM 470OHM 2.0KOHM		
TR1 TR2 TR3 TR4	2SC2982 2SC2982 2SC2712 2SA1213		
VR1 VR2 VR3 VR4 VR5	15+203K 88+346K		